

Raw Material	Form	Use	Storage arrangements	Maximum amount stored at any one time	Tonnage or volume used per annum
<i>Sulphuric acid</i>	Liquid	Biogas scrubbing	IBC within bunded area	1,000 litres	24,000 litres
<i>Ferric chloride</i>	Liquid	Control of hydrogen sulphide in digesters	20m ³ tank in bunded area	20,000 litres	27,000 litres
<i>Oxygen</i>	Gas	Control of hydrogen sulphide in digesters	Dedicated tanks	3 x 750 litres	190,000 cubic metres
<i>Diesel</i>	Liquid	Back-up generator	Bunded tank	800 litres	2,000 litres
<i>Fresh oil</i>	Liquid	Combined heat and power engine lubricant	In bunded tank within CHP container	1,000 litres	4,000 litres
<i>De-foaming oil</i>	Liquid	Preventative anti-foam treatment	IBC in bunded area	1,000 litres	12,000 litres
<i>Activated carbon</i>	Solid	Biogas clean up	In carbon filters (1 No. Crop-AD, 3 No. Waste –AD)	24 tonnes	58 tonnes
<i>Propane</i>	Gas / liquid	Biomethane additive	Dedicated tank	12 tonnes	560 tonnes
<i>Odorant</i>	Liquid	Biomethane additive	50l Schmitt container	40 kg	40kg