



Site Cleaning Procedures (2023)

The cleanliness and site hygiene of Waste4Generation’s Corby site is a key aspect of the site’s Environmental Management System and is essential to minimising odours on site and reducing environmental risk.

By maintaining a clean site, free of litter this prevents pests and vermin issues at site and the associated risks to health & the environment.

All spills on-site are to be cleaned up immediately.

Should there be a spill on site, the Spillage & Drainage Procedures are to be followed. In order to maintain site’s cleanliness, there are the below areas to be cleaned daily (regardless of additional cleaning for potential spillages) and areas which require weekly cleaning. Should there be any odours detected on site, that area is to be immediately cleaned / maintained / de-sludged etc depending on requirements to assist in minimising odours.

The site cleaning requirements are linked to the environmental risk assessment completed for the site and it is critical that these are adhered to. It is the AD manager, Feedstock manager and the Site Director’s responsibilities to see that these tasks are scheduled and completed.

Daily Cleaning Areas			
Solids Bay	Pumping Station	Inlet DAF	Complex DAF
Laboratory		Effluent DAF	

These areas are to be cleaned / disinfected with the water, nano-bubble treated water or ozone treated water where required. Should additional disinfection be required, escalate to site manager.

Weekly Cleaning / Hygiene Maintenance			
Solids Bay – deep clean	Warehouse	Pumping Station – emptied	Centralised Odour Abatement System



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Inlet DAF – Weekly de-sludge	Complex DAF – Weekly de-sludge	Effluent DAF – Weekly de-sludge	DAF Break Tank – Emptied Weekly
DAF 2 Break Tank – Emptied Weekly	FOF Storage Tank – Emptied Weekly	Laboratory	

These areas are to be cleaned / disinfected with the water, nano-bubble treated water or ozone treated water where required. Should additional disinfection be required, escalate to site manager.

There are additional monthly, quarterly and annual cleaning & maintenance to ensure that odours are to be minimised throughout the site’s operations, see below:

Annual Cleaning & Hygiene Requirements			
R6 – Quarterly Emptying	Grey Tank – Quarterly Emptying	White Tank – Quarterly Emptying	Gold Tank – Quarterly Emptying
DAF Break Tank – Cleaned Monthly	DAF 2 Break Tank – Cleaned Monthly	FOG Storage Tank – Cleaned Monthly	TF1 Tank Farm – Monthly
			TF9 Tank Farm - Monthly

In regard to litter and rubbish, site policy is to have rubbish cleaned up as soon as it is spotted, and there are sufficient bins and skips available on-site to ensure that rubbish is promptly disposed of.

The offices, laboratory, kitchen and toilets are all to be kept clean at all times.