



JWitt is a trading name for J W Waste Recycling

Fire Prevention Plan

Reference: EMS-FPP-04

Environmental Permit EB3607KW

SR2015 No6 75kte

Household, commercial and industrial waste transfer station with treatment

Newbury Works
Coleford, Radstock
Somerset BA3 5RX

Fire Prevention Plan

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DOCUMENT CONTROL SHEET

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1 INTRODUCTION

This is the Fire Prevention Plan for the J Witt (J W Waste Recycling Ltd.) Site at Newbury Works, Coleford, Somerset, BA3 5RX.

Whilst fire is an ever present risk at Waste Transfer Stations, J Witt Ltd has never had a fire in 14yrs of operation. This may be attributed to rigorous housekeeping, tight control and fast turnaround times of material handled on site.

Although the operation is relatively small and therefore the risk of fire proportionally so, (throughput of materials less than 10,000 tonnes per annum and a site area of just about 0.9 hectare), the staff are expected to be ever vigilant.

1.1 Purpose

The primary purpose of this Fire Prevention Plan (FPP) is to guide staff and contractors in the prevention of fire. This FPP also confirms the actions to be taken in the event of fire in order to control it (where appropriate) and to minimise any impact on the environment.

In the event of a fire, this FPP will be issued to the Fire Brigade to aid their firefighting.

1.2 Scope

This FPP has been prepared in accordance with Environment Agency guidance.¹ It covers combustible wastes that are collected as part of the operator's business.

The site does not handle liquids, End of Life Vehicles (ELV's), WEEE or hazardous wastes. The scope of the FPP therefore covers the following wastes that are currently accepted at the site:

- *Non-hazardous waste such as cardboard, wood, metal and plastic (separation, treatment and storage).*
- *uPVC windows (Note: uPVC as a material acts as a fire retardant, which means it's not readily combustible).*
- *Glass*
- *Black Bag Waste*
- *Green Waste*

Very small quantities of tyres (<<10) are handled on-site as part of ongoing lorry fleet maintenance. Similarly, fuel and lubricating oils are required and these are stored correctly in limited quantities in the Workshop Area.

¹ <https://www.gov.uk/government/publications/fire-prevention-plans-environmental-permits/fire-prevention-plans-environmental-permits>

This revision to the site's FPP is to cover the installation (and if approved) operation of one (later two, if the first is an operational success) Advetec XO22 Biodigestion Unit(s). Such units use bio-stimulants, for rapid aerobic digestion of non-recyclable waste. The output from this process is SRF (Solid Recovered Fuel), the chosen covered location for its dry storage is shown in Annexe A: Layout of Site.

J Witt Ltd. does not ever intend to take in any material containing Persistent Organic Pollutants (POPs) but from time to time this does happen. Such items, e.g. a fireside chair, are then stored separately, awaiting proper disposal, in a designated covered area known as the POPs Shed also shown in Annexe A: Layout of Site

1.3 Objectives

The objectives of the Fire Prevention Plan are:

- To minimise the likelihood of a fire occurring.*
- To aim for a fire to be extinguished within 4 hours (This is desirable although not strictly necessary as it is not close to sensitive receptors).*
- To minimise the spread of fire within the operational facility, the wider Newbury Works site, and to neighbouring locations.*

1.4 Site Location

The site occupied by the J Witt (J W Waste Recycling Ltd.) operation at Newbury Works is a remote location in the middle of the Somerset countryside well away from any potentially sensitive environmental receptors. The nearest house is 0.3km away, and the closest "medical" facility, a retirement home, is 1.2km away. Both are upwind of the prevailing winds (from the SW). Neither are there any public water abstraction points (surface or underground; and surface water drainage is to a normally dry ditch which could be dammed in the unlikely event of any potentially contaminated run-off escaping the site(i.e. if containment measures were to fail). (It runs for 250m before entering a small tributary of the Mells Stream). There are no sensitive zones for groundwater in the area.

There is good access for the local fire brigade stationed 15 minutes away in nearby Frome BA11 1JG).

Newbury Works is an industrial estate sited at the headworks of an old coal mine of the same name. The area occupied is clearly identifiable by comparison between the drone views shown in Annexe A and the drawing of the Fire Brigade's access routes (shown in Annexe B) where the area is shown circumscribed by the solid grey line (i.e. Land Registry parcel no. WS73452 whereas parcel no. ST78675 is the remainder of Newbury Works).

The site's second operational area at the Works, which is known as the Stone Yard, is where concrete and brick from demolition operations is handled and stored. Empty Waste skips, a single covered Plasterboard skip, and a single Scrap Metal skip are also stored there (See Annexe A: Stone Yard.)

1.5 Roles and Responsibilities

The Director has the responsibilities referred to in the table below, but in relation to this FPP, has specific responsibility for:

- Ensuring the adequate training of staff and contractors working on site regarding the content of these procedures. Ensuring all contractors are fully inducted and aware of the site rules (especially the Sign-in, High Vis and No Smoking policies).
- Ensuring the continued testing and maintenance of the Fire Alarm systems.
- Ensuring the adequate provision of resources such as personal protective equipment (PPE).
- Ensuring the provision and maintenance of hand-held fire extinguishers and other firefighting equipment at the site is adequate.
- Ensuring that the Fire Prevention Plan remains readily accessible at the site at all times.
- Ensuring that the Yard Foreman completes daily walk-round checks which include temperature monitoring of waste piles and shredders with a thermal imaging camera.
- Ensuring all CCTV and remote access equipment is maintained and in good order for monitoring the site, especially whenever it is not manned.

Table 1 below covers the staff who will be working daily at the facility. All operational staff will be trained and understand the Fire Prevention Plan. In addition to this, they will be trained to tackle fires where safe to do so, and to understand hot works permitry to ensure procedures are followed and thus reduce fire risk.

Table 1 – Staff on-site

Staff Position	Responsibility	Number
Director	Overall responsibility for compliance and management of the facility in line with Environmental Permit, Health & Safety and internal operating standards	1
General Manager	Day to day responsibility for compliance and management of the facility in line with Environmental permit, Health & Safety and internal operating standards. Supervision of Refuse Collection Vehicle, Skip Truck, and Haulage Drivers, and their assistants	1
Yard Foreman	Responsibility for overall housekeeping & all staff	1

	<p><i>compliance in Yard area, as well as for 2 Yard operatives.</i></p> <p><i>Responsible for checking material into the site for treatment to ensure compliance with the Environmental Permit, H&S standards, running treatment processes, completing relevant paperwork</i></p>	
<p><i>Refuse Collection Vehicle & Skip Truck, and Haulage Drivers and their assistants</i></p>	<p><i>Proper handling and collection of wheelie bin contents and of commercial and domestic skips.</i></p>	8
<p><i>Yard Operatives</i></p>	<p><i>Responsible for segregating waste, identifying and storage of recyclables, emptying and refreshing recycling/waste bins, regular checks on the condition of equipment. Safe running and operation of plant and equipment. Driving telehandler/loading shovels and the midi-excavator, loading / unloading vehicles, baling cardboard.</i></p>	2
<p><i>Transport Manager</i></p>	<p><i>Managing transport fleet, vehicle compliance</i></p>	1 (Part-time)
<p><i>Mechanic and Assistant</i></p>	<p><i>Servicing of transport fleet to ensure vehicle compliance.</i></p> <p><i>Maintenance of site mechanical plant and equipment</i></p>	2
<p><i>Office Staff</i></p>	<p><i>Office functions, accounts, payroll, invoicing, sales and supervising use of the on-site weighbridge. The role includes Duty of Care (DoC) checking, booking loads out to third parties, and assigning EWC waste codes, as well as signing Visitors in.</i></p>	3

1.6 Process Overview & Plant and Equipment

The majority of waste is received onto site straight into the Main Building (depicted in Annexe A). The waste is immediately spread out and processed to remove recyclable materials using a midi-excavator fitted with a waste handling grab. This process is the first line of defence in identifying any potential sources of ignition such as smouldering material or discarded Lithium batteries. As good practice dictates, processing is undertaken immediately, and no previously unspread waste is left overnight. Much of the waste arriving is processed straightaway for storage under cover in the rank of bays on the eastern side of the Yard (see Annexe A: Layout of Site). It is combined with material such as wood, glass or metal arriving outside in the Yard already pre-sorted and placed into those bays. The remainder, which is either Black Bag waste or Card remains in the building for subsequent

shredding (size reduction for the Advetec Biodigestion Unit) or in the latter case, for compaction before baling.

These non-hazardous wastes are received from a variety of domestic or commercial sources, either in skips, the Company's own Refuse Collection Vehicles or in other bulk loads containing wastes such as wood, paper or card. (Food waste is separately collected and delivered directly to a biogas plant near Warminster).

No waste electrical equipment of any of the WEEE categories is received at the facility.

Should any Lithium Primary (Metal) or Lithium Secondary (Ion) batteries be inadvertently received onto site then they will be stored in a designated waterproof metal bin external to the Main Building and well away from combustible waste piles. Such batteries will be then be sent to specialist recyclers and shipped in accordance with Carriage of Dangerous Goods Regulations.

The waste treatment processes carried out on site are the following and henceforth will include biodigestion:

- Compacting (by loading shovel or grab)*
- Sorting (with loading shovel, 360° midi-excavator with grab/bucket or by hand (N.B. the latter only on the Picking Line))*
- Screening/separation (by using appropriate plant and equipment i.e. trommel screen)*
- Shredding (mostly using the ARJES Impaktor 250 mobile shredder)*
- Baling and compaction*

The biodigestion operation will be as follows:

- The residual waste from waste processing in the Main Building (as described above) is loaded immediately into the XO22 unit(s) for processing. The waste is loaded into a hopper (dedicated to the Unit) which is mounted directly above the shredder serving that Unit. The shredder shreds the waste into 80mm² particle size, before it is augered into the biodigester(s), where bacteria and bio-stimulants are automatically dosed into the waste.*
- Each XO22 Unit has four chambers, with an internal volume of 22m³, through which the waste is moved for digestion. Movement is by a centralised shaft with engineered paddles that rotate according to pre-programmed algorithms.*
- The entire aerobic digestion process takes approximately 72 hours to complete. After completion the post-process floc (SRF) is augered directly into a covered holding bay and dry stored until collection / haulage off site.*

Waste oils and sludges from site maintenance operations are stored in drums on bunded drip-trays in the Workshop Unit.

All electrical equipment is installed and maintained by qualified industrial electricians under contract. No electrical maintenance is carried out by site staff.

1.7 Strategic Plant and Equipment

Table 2 below details the plant/equipment on site in relation to the waste operations on site. Only trained operators will be permitted to drive/operate the plant/equipment listed below.

Item	Number	Function
<i>Weighbridge</i>	<i>1</i>	<i>Determine load weights in/out</i>
<i>Loading Shovels/Telehandlers</i>	<i>2</i>	<i>Loading/unloading/movement/sorting</i>
<i>360° midi-excavator</i>	<i>1</i>	<i>Loading/unloading/movement/sorting</i>
<i>Trommel</i>	<i>1</i>	<i>Waste sorting</i>
<i>Picking Line</i>	<i>1</i>	<i>Conveyor belt system for hand sorting of mixed waste</i>
<i>Baler</i>	<i>1</i>	<i>Baling of paper / cardboard</i>
<i>Mobile Shredder</i>	<i>1</i>	<i>Size reduction of various mixed wastes</i>
<i>Advetec XO22 Biodigestion Unit (or Units)</i>	<i>1 (or2)</i>	<i>Biodigestion of shredded Black Bag waste</i>

Note: The plant/equipment on site may vary and additional equipment may be hired-in to cope with busy periods, larger jobs or jobs with specific requirements.

All plant will be stored on site and will only be operated by trained personnel.

1.8 Relevant Non-Waste Items

The steel bunded white diesel fuel tank (of 5,500 litres capacity) is positioned in the southern end of the Main Building behind a wall of concrete interlocking 'Lego' Blocks to provide fire protection. (It is sited here for fire security reasons) The tank itself is fitted with a Piusi Cube 70MC Fuel Management System which provides additional fuel security by only giving authorised users access to the bunded diesel tank's contents. Each driver has a specially coded key fob for use when dispensing fuel. It is fitted with fill-level shut-offs similar to those at a petrol station.

1.9 Hours of operation

Site operations are limited to Monday to Friday, commencing at 0400hrs with egress of RCV's for their rounds, arrival of Office and Yard staff at 0730hrs and closure at 1700hrs. Exceptionally there may be urgent maintenance work conducted outside of these times.

1.10 Sensitive Receptors

As mentioned above in Section 1.4, Newbury Works is a remote location in the middle of the Somerset countryside well away from any potentially sensitive environmental receptors. The nearest house is 0.3km away, and the closest "medical" facility, a retirement home, is 1.2km away. Both are upwind of the prevailing winds (from the SW). Neither are there any public water abstraction points (surface or underground) and surface water drainage is to a small brook which could be dammed in the event of any potentially contaminated run-off escaping containment and leaving the site. There are no sensitive zones for groundwater in the area, nor any Habitats within the locality requiring assessment under the Conservation of Habitats and Species (Amendment) (EU Exit) Regulations 2019. (The Mells Valley Special Area of Conservation (SAC) for the Horseshoe Bat is over 2 miles away to the SWW as the bat flies). J Witt's site lies within Band C of the guidance document 'Bat Consultation Zone', indicating that bats from the SAC may be present in the local area at a low density and may therefore make some limited use of the local area for commuting or foraging.)(Given the unchanged nature of the site with respect to bats no action has been required).

Table 3 – Location of Sensitive Receptors (Also shown in Annexe B)

Closest to the site, (apart from adjacent units on the Newbury Works industrial estate), are 11 houses. These are 0.3km upwind. They could be notified by asking the neighbouring staff at

Establishment	Address	Tel.No.	Opening Hours
Vobster Architectural	Newbury Works	01373 812441	0800 -1630

to do so.

Upwind also are several dozen houses along the main road through Coleford. These could be notified by telephoning the following establishments

<i>Establishment</i>	<i>Address</i>	<i>Tel.No.</i>	<i>Opening Hours</i>
<i>Coleford Village Shop</i>	<i>Highbury Street, Coleford, BA3 5NJ</i>	<i>01373 812309</i>	<i>0700 - 2100</i>
<i>Mendip Country Practice</i>	<i>Church St; Coleford BA3 5NQ</i>	<i>01373 812244</i>	<i>0800 – 1830 Mon-Fri</i>
<i>The Eagle Inn</i>	<i>Highbury Street, Coleford,BA3 5NT</i>	<i>01373812440</i>	<i>Currently closed</i>

*The shop has staff on the premises earlier in the day than shown.
The local doctors' surgery is known as the Mendip Country Practice
The Eagle Inn has now closed and it is not known if it will re-open, although its telephone number is still in use.*

Not upwind but also in the "less likely to be affected" category is the Livery Stables at

<i>Establishment</i>	<i>Address</i>	<i>Tel.No.</i>	<i>Opening Hours</i>
<i>Luckington Manor Farm</i>	<i>Dark Lane, BA11 3RQ</i>	<i>01373 813207</i>	<i>24/7</i>

There are a number of houses and a school in the "most probable" downwind direction in Tinkers Lane Newbury, 450m away. Included among them are Newbury Cottage, Berrybrae, Page Barn, Page House Farm, Mandalay, The Brambles and Kanda Cottage. All at BA11 3RG. If needed these would be alerted by calling Page Barn on 01373 800010

800m away to the NEE is Newbury Manor School

<i>Establishment</i>	<i>Address</i>	<i>Tel.No.</i>	<i>Opening Hours</i>
<i>Newbury Manor School</i>	<i>Mells, BA11 3RG</i>	<i>01373 814980</i>	<i>24/7</i>

This is an independent specialist day and residential school for young people aged 7 to 19 with autistic spectrum disorders who have moderate to severe learning difficulties. Clearly therefore, it is continuously occupied.

To the East by 1km and in the “probable” sector is a group of houses known as Mells Cottages.

Upper Vobster Farm is at the same postcode.

<i>Establishment</i>	<i>Address</i>	<i>Tel.No.</i>	<i>Opening Hours</i>
<i>Upper Vobster Farm</i>	<i>Upper Vobster, BA3 5SA</i>	<i>01373 812 166 (Office)</i>	<i>24/7</i>
		<i>07970 137 999 (Manager's Mobile)</i>	
		<i>07563 945 237 (Farm Mobile)</i>	

In the same locality is Vobster Quay Diving Centre, Upper Vobster, BA3 5SD Tel. No. 01373 814666

A map showing the location of the main key receptors relative to J Witt is included in Annexe B.

1.11 Common Causes of Fire

To minimise the impact on the local area and associated receptors from a fire on site, this document details mitigation measures which will decrease the likelihood of a fire occurring on site and limit the size and duration of a fire if it does occur (as per Section 1.1 above). These measures will ensure the potential impact on any of the surrounding land is as small as practicably possible.

Table 4 - Likely Causes of Fire applicable to the Site

Figures quoted in (blue) below are from the Waste Industry Safety and Health Forum's "Reducing fire risk at waste management sites Issue 3 – March 2020" [The unattributed 7% were caused by a remainder of other smaller "likely causes", also listed]

Source	Applicability to the Site & Risk	Specific Mitigation
<p>Arson or vandalism (Not listed)</p>	<p>Yes – Deliberate ignition of wastes by intruder(s) and/or vandalism of site infrastructure, plant and/or machinery which may give rise to malfunction or compromise the integrity of waste storage or containment measures</p>	<p>See section 2.5 Security</p>
<p>Mobile plant/ equipment (5% of fires due to Hot Surfaces)</p>	<p>e.g. spillages of fuel, plant overheating & getting hot enough to ignite oil or other contaminants, sparks from machinery or malfunction caused by ineffective maintenance</p>	<p>Mobile plant/equipment will be kept 6m away from combustible waste out-of-hours and each item will be visually inspected prior to use for the presence of leaks and its suitability.</p> <p>All plant / equipment is included in a Planned Preventative Maintenance Programme (See Section 2.6)</p> <p>Housekeeping is completed to ensure site is kept clean and in good order</p>

<p><i>Overheating & Self-Combustion (25% of fires)</i></p>	<p><i>Yes – Combustible waste materials may self-heat under their own weight or because of bacterial activity</i></p> <p><i>(See also ## below)</i></p>	<p><i>The “safe” assumption is made that any combustible materials stored on site are liable to self-heat.</i></p> <p><i>Storage times are kept low (invariably <u>much</u> less than 3 months) and end-of-day daily storage fire-watch checks** are made with a thermal imaging camera to monitor temperatures.</i></p> <p><i>All wastes will be isolated from sources of ignition and heat and flammable materials, and will be kept out of direct sunlight and stored in covered areas. (Black Bag wastes particularly).</i></p> <p><i>Recognising that hot and hazardous materials and items can ‘smoulder’ in a stack of waste for some time before causing a full fire, a look-out will be made for ‘steam’ from stored materials releasing water vapour and a check made that it is not actually smoke.</i></p> <p><i>In prolonged hot weather (2-3 consecutive days >25°C) the wastes stored externally in bays and skips will be checked for signs of heating as described. If observed then the waste will be spread out in the Quarantine Area and dampened down if considered necessary.</i></p>
<p><i>Electrical faults (8% of fires)</i></p>	<p><i>Yes – Electrical faults causing fires. Faulty cabling or incorrect wiring causing fires</i></p>	<p><i>All electrics on site are fully certified by a qualified electrician and with written procedures in place that set out the regular maintenance.</i></p> <p><i>Any potential ignition sources from suspected electrical faults</i></p>

		<i>should be isolated and an electrician should be contacted immediately to rectify the situation. Where possible, staff should immediately remove any stored wastes from the vicinity of the fault area or cable traverse if safe to do so.</i>
<i>Discarded smoking materials</i>	<i>No - Risk of ignition of stored wastes from smoking materials which have not been fully extinguished</i>	<i>The main operational site has a strict "No Smoking" policy.</i>
<i>Naked Lights/Flames</i>	<i>No</i>	<i>None permitted onsite</i>
<i>Gas canisters</i>	<i>Yes - e.g. gas cylinders, fuel tanks, aerosols or combustible liquids and chemicals on site.</i>	<i>Oxy-acetylene equipment for welding is kept within the site workshop. Only exceptionally is welding or cutting done elsewhere and under a Hot Works permit. An LPG cage is provided for e.g. empty cylinders received in waste skips and this is sited more than 6m from combustible or flammable materials.</i>
<i>Hot Works On-site (7% of fires)</i>	<i>Yes – Hot works may create sparks from cutting / welding / grinding which may spread to combustible materials if not properly managed</i>	<i>Hot Works are only completed in accordance with hot works permit. There is a standing permit for the Workshop area as only the Site Mechanic and his nominated assistant are designated to complete any cutting / welding / grinding works. Should such works be conducted elsewhere on site e.g. by competent contractors then a separate permit will be required by them and their work then supervised by site staff.</i>

<p><i>Open burning onsite or on adjacent sites</i></p>	<p><i>No – No burning onsite of any material</i></p>	<p><i>All staff trained that this is not a permitted activity.</i></p> <p><i>Neighbours are aware of this policy.</i></p>
<p><i>Friction & Impact (10% of fires)</i></p>	<p><i>Impact: hand tool, power tool, metal in footwear, moving vehicle (including loading buckets/shovels).</i></p> <p><i>Rubbing: belt, conveyor, roller, brake, operation of compactor, clutch on machinery, skidding of e.g. Refuse Collection Vehicle (RCV).</i></p> <p><i>Friction and impact: thermite reaction e.g. biogas or petrol-air mixtures meeting a friction "spark" produced by impacts involving aluminium and rusty mild steel.</i></p>	<p><i>Awareness raised by training of staff</i></p> <p><i>Particular attention to cleanliness so as to be certain there is no paper catching and packing around motors or conveyor parts.</i></p> <p><i>Note: Fire extinguishers are fitted in the cab of all loading plant and operational vehicles.</i></p>
<p><i>Overhead power lines</i></p>	<p><i>No</i></p>	<p><i>There are no overhead powerlines located in close proximity to the site.</i></p>
<p><i>Hot loads (38% of fires)</i></p>	<p><i>Yes - Imported wastes which may contain materials which are above ambient temperature</i></p>	<p><i>All loads are inspected in accordance with strict waste acceptance procedures. If such loads arrive at site they are intercepted by site operatives who will refuse to accept the waste.</i></p> <p><i>If found following tipping, they will be consigned to the Quarantine Area to ensure the material does not pose a concern/fire risk to the site. The material will, if required, be treated to ensure the risk of fire is completely negated.</i></p>

<p><i>Leaks and Spillages</i></p>	<p>Yes - <i>Combustible/Flammable material may be moved around site leading to ignition and fire</i></p>	<p><i>This risk is covered by training.</i></p>
<p><i>Fuel</i></p>	<p>Yes – <i>Handling of fuel onsite could initiate fire spreading to storage areas</i></p>	<p><i>Fuel is stored on site in a self-bunded tank.</i></p> <p><i>Those dispensing fuel are trained to minimise static, and to prevent sparks or overfilling of the fuel tanks of vehicles.</i></p> <p><i>Any spillages of fuel would be cleaned up immediately and there is a fuel spill kit adjacent.</i></p>
<p><i>Other “Likely Sources”</i></p>	<p>Yes – <i>These might include damaging a Li-ion battery pack, such as in a disposable Vape. By putting one through a shredder a chain reaction could be produced that might raise its temperature to as much as 800degC. This reaction (a thermal runaway) would have the potential to create a high-pressure breakout of flammable gases, triggering a violent explosion and rapidly igniting surrounding general rubbish containing e.g. card or plastic.</i></p>	<p><i>Whilst watchful sorting and processing of incoming waste will reduce the risk of this, nonetheless the Black Bag waste (which will be the main feedstock for the Biodigestion Unit) may contain concealed batteries.</i></p> <p><i>As Lithium-ion batteries only contain small amount of lithium metal then it is expected that theXO22 shredder’s installed water sprinklers would be effective in extinguishing a fire, even if after initial dousing it reignited.</i></p>

****End-of-day daily fire-watch checks - Within the industry it is recognised that a significant number of waste site fires occur after working hours. To reduce this risk, at the JWitt site, checks are also made:**

- *for over-run of shredders, conveyors, screens, balers and similar to ensure that they are as empty of waste as practical; and*

- *to ensure that:*
 - *there is clearance around equipment and machinery w.r.t. debris and dusts which may have accumulated under and around equipment during the day.*
 - *any flammable materials such as fuels have been secured*
 - *electrical power to plant and other equipment has been shut-off and locked-off*
 - *other electrical items are shut-off*
 - *parking of vehicles and mobile plant has been in their designated “safe” locations*
 - *fire detection systems have been activated and are working*
 - *security systems have been activated and that gates and doors are secure*

##Advetec XO22 anti-self combustion measures - Advetec units operate under the following measures to prevent self-combustion:

- *The exhaust air from the units is monitored continuously using a GASVAC Solo system for:*
 - *Carbon Dioxide;*
 - *Methane – The process is aerobic and therefore should not generate any methane. Monitoring is undertaken as a precautionary measure in the event of the anaerobic conditions developing.*
 - *Volatile Organic Carbon (VOC);*
 - *Hydrogen Sulphide.*
- *Pre-set levels in the automated process control system generate an alarm on the human machine interface (HMI) and relay this via email, in this case to the Advetec Engineering team and J Witt Ltd. On receipt of this email, the system can be viewed remotely to monitor status and or be shut down and the chamber lids opened to allow the feedstock to aspirate naturally to atmosphere preventing the build-up of any unexpected gases.*
- *The methane levels are set to trigger an alarm at 75% below the lower explosive limit (LEL). Setting the alarm at 75% below the LEL ensures there is adequate time to monitor and respond to such an occurrence. The suite of sensors can be configured and changed if required.*
- *The shredded waste entering the unit will have a moisture content of 30-60%. The process operates with a relative humidity (RH) level typically >85% and air emissions typically are at 85 – 100% RH.*

- *The electrical heater mats are bonded to the outside of the chambers and have their own built-in thermocouple to control the temperature of the heater mats. The process control system is hard coded to ensure that the power from the mats is disconnected should the thermocouple indicate >155°C. The heater mats have no direct contact with the feedstock.*

2 FIRE PREVENTION MEASURES

These have already been covered in part under “Mitigation” in the Common Causes of Fire table above.

2.1 Site Plan(s)

The site plan and its associated detail are shown in Annexe A

2.2 Storage Bays/Separation Distances

The majority of waste on site is stored outside in bays. These are shown in the Plan at Annexe A, along with the Quarantine Area. They are 5m wide and 10m deep surrounded by fire resistant Concrete Interlocking 'Lego' Blocks stacked three high, occasionally 4 high in an effort to maintain a 'freeboard' space of 1m to prevent fire spreading over and around the walls. (Practically speaking this leads to a maximum pile size of 100m³ for any material stored on site i.e. well below any of the Environment Agency stipulations about pile sizes for combustible material.)

(The blocks conform to BS EN 1992-1-1:2004 Design of Concrete Structures)

(Note: Stock rotation is not required, as throughputs are such that piles in bays are emptied every two weeks, approximately. The only exception being the free-form piles of crushed demolition material (concrete, bricks & tiles) which is stored in the Stone Yard shown in Annexe A]

Despite the Company's prohibition on placing asbestos, Japanese knotweed, oils, paints, solvents, batteries and other potentially hazardous or intractable items such as fridges or gas cylinders some of the latter are occasionally received in incoming waste. These are either returned to the hirer of the skip or stored upright in a cage. This is manufactured from steel wire mesh, to ensure ventilation, and is located outside of the Workshop, is always stood on an impermeable surface at least 6m from the building and any combustible material.

2.3 Quarantine Area

The main Quarantine Area is a zone within the main Yard area as marked on the Site Plan in Annexe A. A clear area of 15m width and 10m depth is always available as this is the main zone for movement of vehicles during normal operations. If required for use then it would most likely be because it had been decided that waste that was smouldering or alight should be moved to it. Under these circumstances (abnormal operating regime) all unnecessary vehicle movements would be suspended.

The Quarantine Area has been sized based on storing a full container or the maximum pile size in line with the FPP Guidance. (It is over twice the volume of any of the combustible waste “piles” that can be found on site.) It has sufficient room around it that a 6m distance can be safely maintained from nearby storage bays and buildings.

(See Annexe A below)

Here, any waste that is smouldering or alight can be placed safely until extinguished, the risk to receptors has subsided and the waste is safe to remove from site.

If safe to do so, any container holding waste on fire can be lifted into the Quarantine Area. For loose waste, again if safe to do so, it would be moved to the Quarantine Area. In both cases Telehandler/Loading Shovels or the Midi-excavator will be used.

Note: based on past experience, and due to pre-acceptance checks and rigorous enforcement of the use of WTN's (Waste Transfer Notes) it is extremely rare that there is a requirement to temporarily store waste being rejected, or non-conforming waste whilst it is being assessed. If such a requirement arose then the waste in question would be transferred to a closed container in the Stone Yard pending sentencing.

2.4 Training, Awareness and Visitors

All contractors visiting site will read and understand J Witt site rules and procedures regarding fire prevention and what to do in the event of a fire.

Through site inductions and on-going staff awareness and training, J Witt will ensure that all relevant staff are aware of this FPP and will:

- Understand what they must do during a fire.*
- Know where the fire prevention plan is kept (in the Site Office and on the site-wide computer server)*
- Participate in regular exercises to test the efficacy of this FPP and their understanding of it.*

In addition:

- Fire alarms will be tested weekly*
- A Fire Drill will be carried every 6 months to test the effectiveness of the evacuation plan*
- Nominated members of staff will be trained to act as Site Fire Marshal.*

For visitors to the site:

- They will be escorted at all times following signing in.*
- They will understand that there is a strict "No Smoking" policy for the site.*
- When signing in, information on the Muster Point located in the car park of the neighbouring business, Vobster Architectural, (a bespoke cast stone manufacturer) will be provided.*

Regarding non-routine work only that which has been properly assessed for safety and fire implications may be undertaken on site.

2.5 Security

The site is overseen by CCTV security cameras and motion detectors. These provide a good measure of protection against intruders and potential arsonists. As well as giving the Company video footage of any events which may happen, they also act as a visible deterrent.

The surveillance cameras are accessible remotely from the smartphone of the Duty Manager. This will allow them to check in on the business wherever they are. All the security cameras are motion activated, recording footage when any motion triggers them.

The Duty Manager will liaise with Emergency Services as appropriate.

All functions of security will be checked on a weekly basis and information recorded on the daily/weekly inspection form.

As well as the site's own main gate, there is a separate main gate to the whole Newbury Works area which is locked at the end of each working day. All buildings are locked overnight.

2.6 Planned Preventative Maintenance

A programme of routine planned maintenance is provided for each item of plant and machinery, in order to prevent breakdowns or faults which may pose a fire risk

The Planned Preventative Maintenance Programme includes:

- Items of plant and equipment to be maintained*
- Frequency of maintenance (dependent on manufacturer's instructions)*
- Person responsible for maintenance or arranging maintenance*
- Actions to be taken in the discovery of a problem. This will include:*
 - All faults which require corrective action will be reported to the General Manager who will record them and ensure requisite rectification occurs.*

Plant and equipment subject to service agreements with the manufacturer, supplier, or contractor includes a 24 hour call out arrangement wherever possible.

All plant and machinery is subject to daily checks prior to use by trained staff.

There is a workshop on site and maintenance staff available during the operational hours.

2.7 Contingency

Waste arrives to the JW Waste Recycling operation via three main routes:

- 1. Frequent collections in the Company's refuse collection vehicles (RCV's) from commercial premises in the Bristol, Bath, Wells and Frome areas.*
- 2. Recovery to the Transfer Station of skips that have been filled by local businesses, mainly builders, operating in the same general areas as 1) above.*
- 3. Delivery of*
 - a. filled skips by other skip operators,*
 - b. a small amount of green waste from local garden maintenance companies and*
 - c. cardboard or plastic packaging materials from local businesses delivering directly.*

The need for contingency plans relates to solely materials in 1) above. Material in 2) could be diverted to other Transfer Stations in the locality, and items in 3) could be refused.

Where J Witt had to honour contracts committed to for collection of other wastes whilst having had its usual avenues for disposal cut off then it holds:

- A list of primary licensed sites that will take the waste.*
- A list of alternative licensed facilities to take the waste.*
- A list of plant hire companies to source alternative equipment if required.*

In the event of a fire at the site, the General Manager will be responsible for invoking these alternative routes and for any waste currently in transit to the site, will notify:

- all Company drivers, via mobile phone, to divert to another waste facility immediately.*
- other incoming waste hauliers of the problem and require them to divert elsewhere.*

2.8 Seasonality

Using experience from both Newbury Works (and the previous site at Tunley, near Bath) the operation will not have large seasonal variations of incoming, and therefore outgoing waste. The only two real variants are an increase in summer construction work in the area resulting in an increase of about 25% in overall incoming waste tonnage and a slight increase around Christmas time (perhaps 10%) of General Waste and recyclables from the hotel industry. It is not considered that these peaks require any contingency planning as they will not result in waste being stockpiled.

3 Fire Detection and Management

3.1 Fire-fighting - General

J Witt has a strong 'early detection is a paramount' approach. Employees are encouraged to be vigilant. The 'STOP Fire' message is drummed in to everyone:

:

- **S** – sensors, whether in the Main Building, or office smoke alarms, these are fitted
- **T** – tested, at designated frequency to make sure they're working
- **O** – obvious dangers - be aware of obvious dangers, ignition sources etc.
- **P** – plan, be aware of escape routes should a fire start

Whilst all staff are trained in the use of fire extinguishers, it is well understood that it is foolhardy to try to extinguish a raging fire. Fires are only to be tackled if they don't present a significant, immediate danger to personnel.

3.2 Fire Fighting – Sensors

The Office building is fitted with smoke detector.

The Main Building has heat and smoke detection fitted (and maintained by) by Avon Fire Alarms Ltd

The Yard area has heat and flame detection fitted on the Card Compactor wing.

3.3 Fire Fighting – Access & Escape

Escape routes are obvious in all areas and are kept clear for use by rigorous housekeeping.

Access for Fire & Rescue Vehicles is maintained at all times (obviously so as the haulage vehicles used by the company are of a similar size). [One of the firm's lorries fitted with a 40 cubic yard, roll on roll off bin is 4.2m high which is above the largest height of any of FRS's regularly used vehicles (e.g. a High Reach vehicle at 4m)]

3.4 Firefighting – Fire Extinguishers

Around site are various fire extinguishers of 4 types. These are clearly marked and there are safety instructions provided showing the use of each extinguisher

KNOW YOUR FIRE EXTINGUISHER COLOUR CODE

CYLINDER COLOUR CODING AND CONTENTS

Classification of fire risk	WATER	DRY POWDER	FOAM	CO ₂	WET CHEMICAL
	Safe for use on wood, paper, textiles, fabrics, etc.	Safe for use on flammable liquids	Safe for use on flammable liquids	Safe for use on flammable liquids	Safe for use on oil and fats
A Paper, wood, textile & fabric	✓	✓	✓		✓
B Flammable liquids		✓	✓	✓	
C Flammable gases		✓			
F Oil & fats					✓
⚡ Electrical hazards		✓		✓	
🚗 Vehicle protection		✓	✓		

COLOUR CODING IN ACCORDANCE WITH BS EN3: 1996 - PORTABLE FIRE EXTINGUISHERS
FLAMMABLE GAS FIRES MUST BE EXTINGUISHED BY THE EMERGENCY SERVICES ONLY

For any small quantities of un-piled waste wood, plastic, or metal, the water extinguishers will be used.

Foam extinguishers would be used on any flammable liquids in the event of a fire.

For any batteries, a powder extinguisher would be used. (Staff are trained to understand that water should not be used on lithium metal battery fires unless there is sufficient water to completely quench the fire). For other batteries e.g. 12v then sand may be used also.

In the Site Office, foam and CO₂ extinguishers are provided, given that most office fires involve electrical equipment at some stage.

3.5 Fire Fighting - Inert Material & Soil

(For fires that prove uncontrollable by use of handheld extinguishers)

During the original permitting process for the site it was recognised that it was deficient in water supply compared with most similar sites. The fire-fighting approach decided upon was suppress and extinguish any larger fires occurring using soil, sand or crushed stone to starve the fire of oxygen.

This method was also favoured as one which will not create any fire water run-off. Residues will be dealt with appropriately, (commentary on the disposal of fire residues is provided below).

The nearest adjacent stockpile of inert materials available for this purpose is 50m away and is maintained by J Witt's immediate estate neighbour Vobster Architectural which is a bespoke cast stone manufacturer. Maintenance of this stockpile is clearly paramount for them as a major resource for their manufacturing process so this ensures that there is always plenty of material available for J Witt's emergency use, as previously agreed.

Should this stock run short for any reason then there are ample quantities of crushed stone available in J Witt's own Stone Yard, 250m distant on the same estate. (See Annexe A)

3.6 Firefighting – Movement of Material

Wherever possible burning material will be moved ('pushed' as this is the quickest means) to a safe distance from the zone where the fire started, (circa 20m) to a location where its temporary storage does not compromise access for firefighting purposes or give rise to potential pollution risk. The preferred location will be the Quarantine Area (See Annexe A below).

There is sufficient existing plant on site which can move material rapidly; i.e. two telehandler/loading shovels each fitted with a 7.5m³ bucket, and one 2m³ bucket available for the midi-excavator. (Both shovels have a fire retardant hydraulics as opposed to conventional rubber hydraulics so allowing the plant to operate in a heated environment.)

3.7 Firefighting - Water Supply

Use of water on any substantial fire would be by the FRS and at their discretion. It is most likely that should the FRS decide to enter the Main Building to fight a fire then they would use water.

There is no fire hydrant on site and the local water company supply amounts to not much more than a 32mm feed to the J Witt area. However the Company has installed two 25,000 litre tanks which are interconnected and which feed an appropriate connector installed for the local fire brigade [Devon and Somerset Fire and Rescue Service (FRS) based at Frome Fire Station. (Keyford, Frome BA11 1JG) (01392 872200)] to couple their hoses to.

This facility provides water at approximately 1bar pressure so the FRS would use one of their fire pumps to increase the pressure to their desired figure.

In addition this and any water the Fire Brigade would supply, it is anticipated that fire water will be recirculated to reduce the overall volume of water required.

The supply of water would be enough to tackle combustible waste stored in the Main Building. (Calculation based on EA figures, 40m³ max waste stored, at 267 litres/minute for 3hrs = 48,000 litres)(Compared with 50,000 litres in the tanks).

The Advetec XO22 Biodigestion Unit's dedicated shredder has been fitted with a branch off the incoming water supply (this having been judged as capable of delivering enough water to extinguish any fire occurring in the shredder). In the extremely unlikely event of a fire in the moist environment of the Unit itself then water to extinguish it would be taken from the Firefighting Water Tanks.

4 Detecting and Suppressing Fires & Response Procedure

All staff are trained to be vigilant in terms of fire detection. If a fire is detected they should notify the General Manager or Yard Foreman to raise the alarm. The fire response procedure should then be followed.

Each staff member will undergo training on this at least annually or if any changes are made to the FPP.

Ongoing Toolbox talks are completed periodically to remind staff of the FPP.

As mentioned above, full simulation of the use of this procedure is completed once every 6 months to ensure all staff are aware of it and competent in its use.

Fire Response Procedure		
Action		Responsible Person
1.	Raise the alarm (if not already done by another member of staff) This will automatically alert the Fire Brigade	General Manager/Yard Foreman
2.	Initiate evacuation of all visitors and start evacuation of all staff and roll call pending assessment of the fire with relevant staff	General Manager/Fire Marshal
3.	Small scale fire – Cordon off the area and direct employees to a safe area. If in a container then move this to the Fire Quarantine Area. Attempt to control the fire using the appropriate equipment kept on site. (If fire can be controlled then skip to point 7 below.) If it becomes clear that the fire cannot be dealt with safely and effectively by site personnel, evacuate the site and make telephone contact with the Fire Brigade on 999; or Large scale fire – Do not attempt to control the fire. Evacuate all personnel from the site and contact the Fire Brigade on 999.	Yard Foreman
4.	Notify Director & General Manager if they have not been already notified. General Manager to notify neighbours.	General Manager
5.	Ensure access routes are clear for Fire Brigade. Where possible and safe to do so move combustible material away from fire to create additional fire breaks	Yard Foreman

6.	Engage with Fire Brigade upon their arrival and direct to fire and nature of material and site. Supply them with FPP	General Manager/Director
7.	Ensure FPP is followed and no fire water is released to the environment	General Manager/Director
8.	Follow instructions from Fire Brigade, if on site.	All staff
9.	Notify the Environment Agency	General Manager
10.	Maintain control measures until fire is extinguished, taking advice from Fire Brigade, if on site.	General Manager/ Yard Foreman
11.	Begin clean-up operation after Fire Brigade have instructed it is safe to return to the site. [Consider if POPs have been involved]	General Manager
12.	Samples of fire water sent as urgent to third parties or sample loads arranged, as necessary. [N.B. Nature of materials in fire will need to be identified e.g. to confirm if POPs are present.]	Director / General Manager
12.	Record the fire using the Incident Record Sheet and Site Diary	General Manager

The contact list of emergency numbers in Annexe C is retained in the Site Office and is updated as necessary by the General Manager.

5 Additional resources / Infrastructure to enable fire fighting

5.1 Out of Hours

Given that the major firefighting technique will be using sand or soil to starve burning waste piles of oxygen then staff will be required to come in to operate the necessary equipment. Therefore a list of qualified drivers and their contact details will be kept by the Duty Manager.

5.2 Containment of Fire Water Run-Off

As said previously, only a fire in the Main Building or the Biodigestion Unit shredder would be fought with water. However, should this happen then fire water run-off from either would require to be contained.

If the entire store of water from the Firefighting Water Tanks was to be used in the Main Building it would accumulate to a depth of $\leq 50\text{mm}$. This would be contained by the firewater barriers depicted in the photograph below. (The barriers are kept to hand in the Main Building Transfer Station Office.)



Any firewater used on either the Biodigestion Unit itself or its dedicated shredder would collect in the bund built around each.

Regarding a fire elsewhere (e.g. in waste being handled in the Main Yard) it should be noted that the whole of the Yard is surfaced with concrete and is essentially impermeable. (Groundwaters are therefore protected.) A fire in this locality would be tackled first with a fire extinguisher and, if this was unsuccessful then with sufficient sand or gravel to put it out.

If the fire was considered a large one it would be moved to the Quarantine Area in compliance with the Fire Procedure. Once here, it is possible that if there was any rainwater falling on the fire then it might become contaminated. Firewater barriers (such as those in held the Main Building Transfer Station Office) would then be deployed. In the first instance, to keep rainwater from the unaffected area of the Main Yard from entering the zone of the fire; and secondly to ensure that just clean rainwater was entering the Yard gullies which connect into the Site drainage system.

By separating clean rainwater from the unaffected area of the Main Yard, then containment of potentially contaminated water in the affected area would be achieved.

However, should the volume of potentially contaminated rainwater accumulating in the barriered off Quarantine Area be too much to cope with in this way, then, by using further firewater barriers, the additional water can be diverted to the adjacent Yard gully and allowed to enter the drainage system, whilst the other two Yard Gullies can be blocked off. In this way only potentially contaminated rainwater would arrive in the drainage system, which can then be stopped from discharging to the off-site ditch system by using a plug (kept on site for the purpose). (See Annexe A: Drainage Plan showing the Containment Stop point).

Meanwhile the clean rainwater may be expected to reach the perimeter of the Yard and soakaway there.

Water in the drainage system can accumulate in excess of 50,000litres which can then be sampled and, depending on the result, then either discharged or pumped out for disposal.

In the unlikely event of any firewater reaching the small ditch (shown in Annexe B along with paths of the small streams in the area), this could then be dammed using plastic film and straw bales (held on site) so as to limit further spread of contaminated water.

5.3 Incident Management

In the event of an incident, all waste will be diverted as set out in the Contingency section above.

In the event of a fire related incident the Emergency Services and the Environment Agency will be contacted. In addition, depending on the nature/location of the fire, the emergency contact details list will be used to notify affected parties.

The incident will be managed onsite by a designated person on the day. Responsible people are: The Director, General Manager, and Yard Foreman. They are to ensure no fire water is

discharged to the environment and the FPP is followed. Any breaches in control measures will be immediately notified to the Environment Agency by the General Manager.

5.4 Post-Incident Management

Once the fire has been extinguished and the site has been deemed safe to enter, an assessment of the fire damage will be made.

All plant and equipment will be checked by the servicing agent or the manufacturer to ensure that it remains fit for purpose. Any repairs will be made by them and at the end of the recommissioning phase they will sign off the plant or equipment before waste processing recommences.

The detection system will also be checked by the installers to ensure that it is fit for purpose. Any repairs will be made in accordance with the manufacturer's recommendations.

The cause of the fire will be investigated to understand what occurred and what measures need to be in place to prevent a recurrence.

5.5 Recovery procedure

After the fire has been extinguished the following additional actions would need to be completed. This would be the responsibility of the General Manager;

- *Replenishment of any fire extinguishers used*
- *Confirm in writing to the Environment Agency, within 3 days the outcome of the fire, the actions taken by the Company and Emergency Services to control the fire along with any other information deemed relevant*
- *Review of the FPP. (Advice will be sought from the Fire Service and this Fire Prevention Plan updated accordingly. Learning from staff members will be incorporated).*
- *Review of all staff training*

5.6 Clean Up

Road tankers will be hired in to remove contaminated fire water. Any fire residues will be loaded into containers and removed from the site for disposal once they have been sampled, characterised and a disposal facility has been identified.

After all fire water has been removed, the site will be cleaned by road sweeper. Any sweepings or other residues will be suitably disposed of.

Drainage channels / gullies / bunds buildings will be cleaned to remove contaminants

Site will be jetted down

Prior to reoccupation any buildings that have been damaged would be subject to review by independent structural engineers (agreed with, or appointed by, the Insurers).

Once clean-up has been completed this will be signed off by the Director deeming the site decontaminated and the drainage system clean. [Note: clean-up operations should have considered the possible presence of POPs if the incident involved the POPs Shed]

Annexe A: Layout of Site – Principal Operational Area, Main Building, and Office



Annexe A: Stone Yard

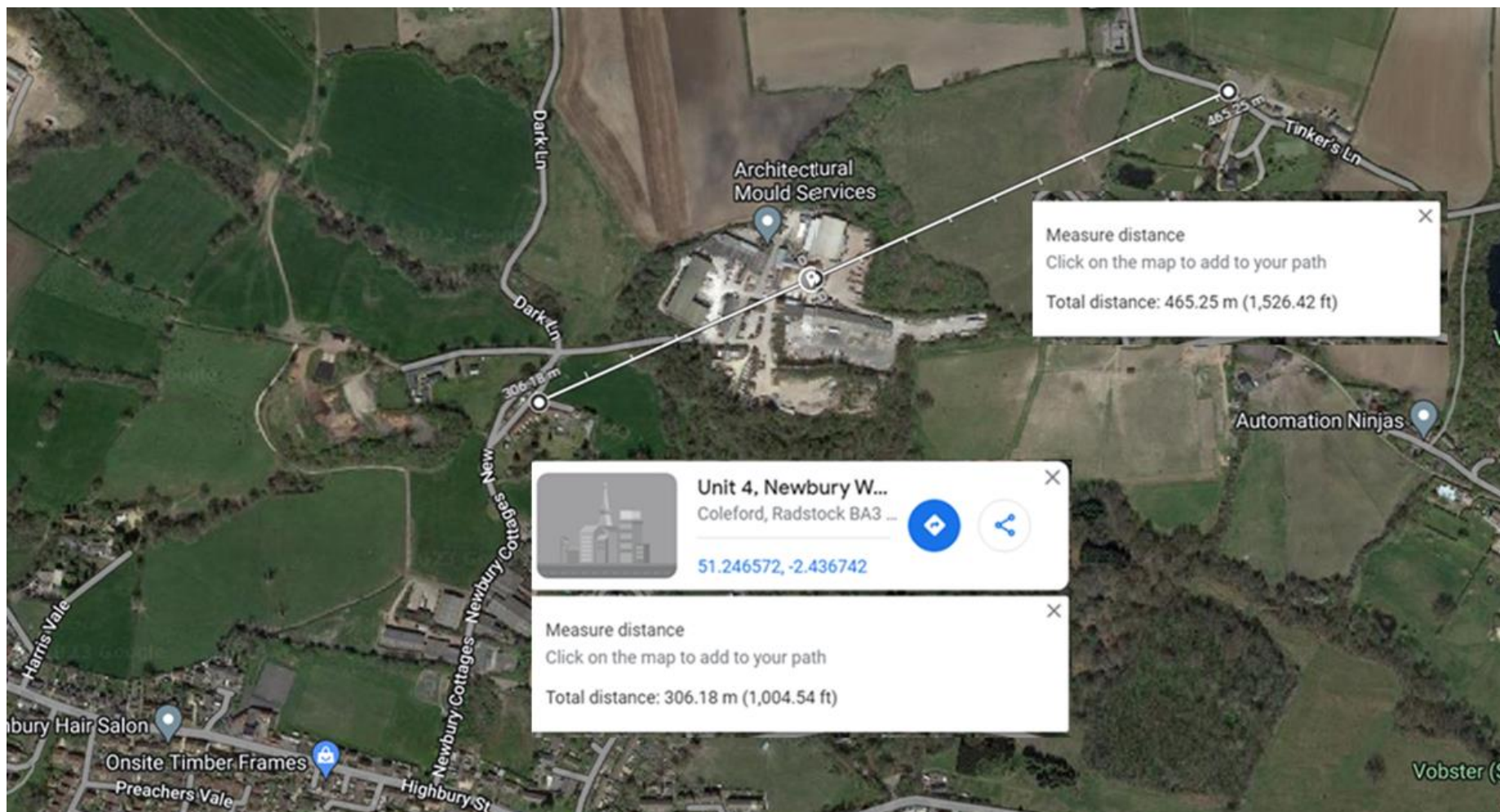


Annexe A: Site Boundary



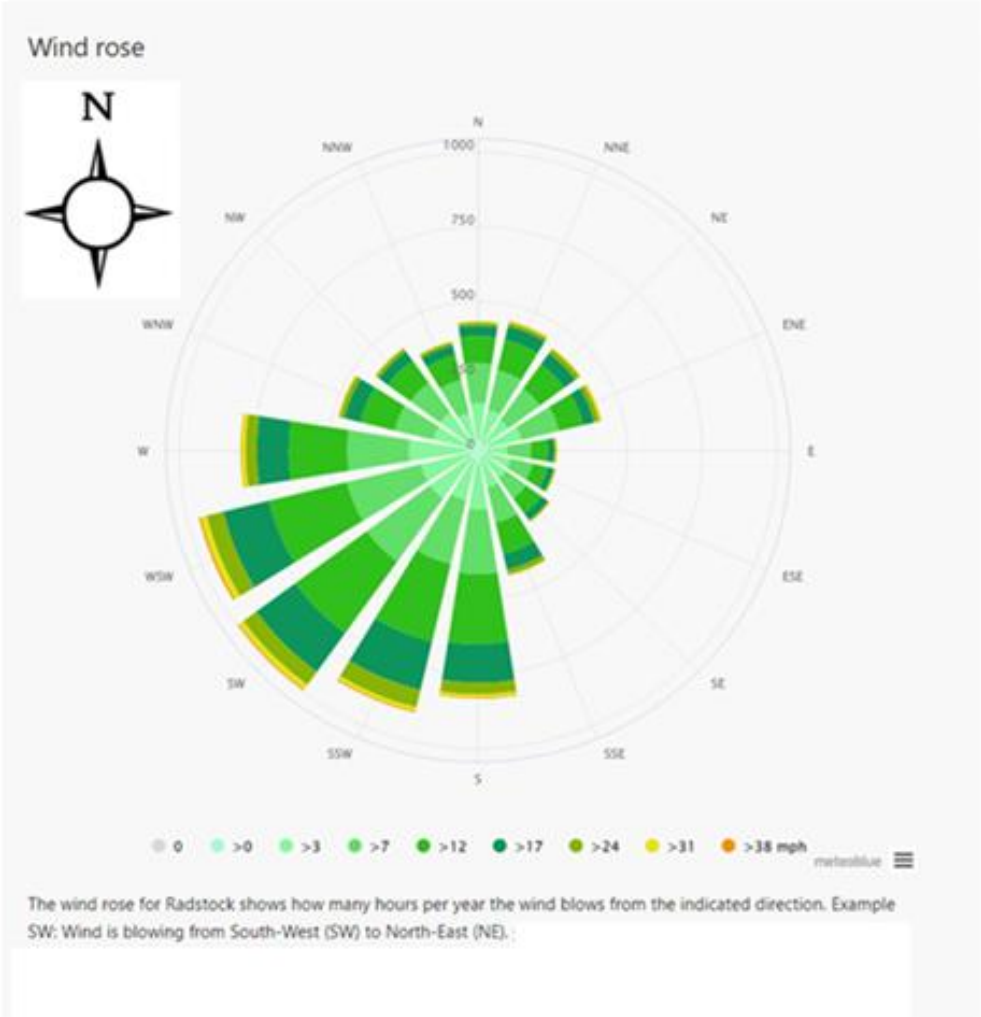
Annexe B: Location of Key Receptors within 1 km of the site

Wind Direction According to the UK Met Office, the prevailing wind direction in the area is South-Westerly².

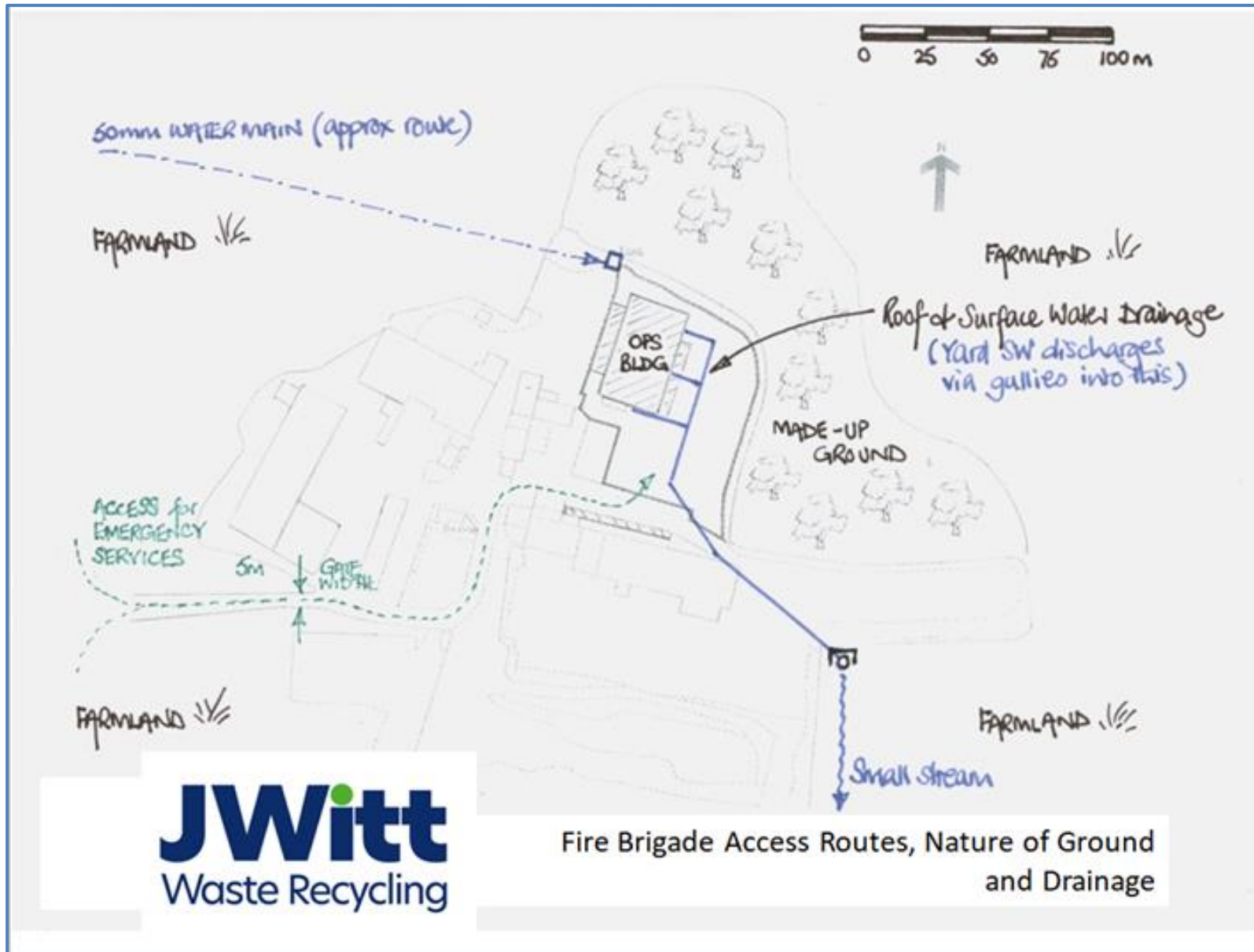


²<http://www.metoffice.gov.uk/climate/uk/regional-climates/so>

Annexe B: Compass rose showing north and the prevailing wind direction for locality



Annexe B: Fire Brigade Access Routes, Nature of Ground and Drainage



Annexe B: Routes of Local Small Streams



Annexe C: Emergency Contact Numbers

Name & Address		Telephone Number
Environment Agency	Ben Spinks	Mobile 07917 590391 Office 02077142808
Electricity Supplier & mains switch location	National Grid	Emergency 0800 40 40 90 General enquiries 0800 096 3080
Gas supplier & shut off valve location	No gas onsite	
Water supplier & shut off valve location	Wessex Water	0345 600 4 600
Local Authority Emergency Services	Frome Fire Station (<i>Keyford, Frome BA11 1JG</i>)	999 (Local 01392 872200)
Insurance Company and policy number	GM Insurance	Policy no. CENN-005373-1
Nearest Hospital	A&E – RUH, Bath Minor Injuries – Frome	Bath – 01225 428331 Frome – 01373 454740

Annexe D: Daily Inspection Sheets

Waste Management Daily/Weekly Site Inspection

JWitt (J W Waste Recycling) : Newbury Works, Coleford, Radstock, BA3 5RX

Inspection to be carried out before works at the start of the working day on a Daily/Weekly basis. If any action is required to complete the inspection, please report this and the necessary requirements to the Director Jamie Witt.

Date of Inspection:..... Time:.....

A. Personal Protective Equipment		Acceptable	Needs Attention	Not Applicable
A1.	Hard Hats for protection from falling objects			
A2.	Proper gloves for the type of work being performed			
A3.	Suitable Footwear			
A4.	Suitable Eye Protection			
A5.	High Visibility Safety Vest			
A6.	Suitable Hearing Protection (if required)			
A7.	There is an adequate supply of new/replacement PPE			

Based on the hazard assessment completed for the Plant, the above are kept on-site and are used as required for each specific job.

B. Housekeeping		Acceptable	Needs Attention	Not Applicable
B1	Floors clean, dry, free of defects, spills/puddles			
B2.	Permanent aisles are clearly marked and clear of material			
B3.	Stairs are clear of debris and in good repair			
B4.	Supply storage areas are neat and orderly			
B5.	All doors function and lock properly			
B6.	Line sorter stations are kept clear of material/debris			
B7.	All exits and way of exits access are kept clear of debris			
B8.	Electrical panels kept closed and free of dirt and debris			
B9.	Bales Stacked Safely. (4 Bales high = maximum permitted)			

C. Conveyors, Balers, Compactors, Etc.		Acceptable	Needs Attention	Not Applicable
C1.	Balers, Conveyors, and Compactors are properly guarded at points where personnel could be pinched, caught, or injured when within 7 feet of floor or working surface.			
C2.	Machines in fixed locations are securely anchored and kept clean and properly maintained.			
C3.	Conveyors, balers, compactors, and other equipment are capable of being locked out for servicing or repair.			
C4.	Conveyors, balers, compactors, and other equipment are cleared of any loose recyclates after use			

D. Electrical Safety		Acceptable	Needs Attention	Not Applicable
D1	Permanent wiring, boxes, switches, outlets, and lights are secure and free from defects. Permanent wiring abandoned in place is tagged or otherwise identified.			
D2	Clear working space in front of electrical panels/breaker boxes are maintained at no less than 36 inches deep and 30 inches wide.			
D3	Wiring for extension cords, portable lights, and tools are free of cuts, kinks, wear – used properly and plugs intact.			
D4	Lighting is sufficient for all working areas and around service equipment, switchboards, and panel-boards.			

E. Machines, Equipment, and Tools		Acceptable	Needs Attention	Not Applicable
E1.	Appropriate warning signs are posted (and visible) at or near equipment with moving parts, such as balers, conveyors, compressors, compactors, etc.			
E2.	Hand tools are in good repair – no burrs, loose/cracked handles, heads not mushroomed.			

F. Fire Protection		Acceptable	Needs Attention	Not Applicable
F1.	Exits are properly marked.			
F2.	Exits and aisles leading to exits are visible, clearly marked, kept clean and with a pathway at least 28" wide.			
F3.	Portable fire extinguishers are of the proper type and are kept in designated places at all times. Inspections are current and up to date (accessible, mounted, charged, pinned, sealed and tagged).			
F4.	Combustibles are safely stored away from flames and sparks.			
F5.	Access to the Firewater Storage tanks is clear, they are full, in operable condition and free of leaks or corrosion.			
F6.	Fire detection systems are in operable condition and are inspected regularly by outside-qualified contractor. Inspection is current, and this has been recorded.			
F7.	Director is advised of any work or situation that is likely to result in the impairment of the fire protection system.			
F8.	All material bays are more than 2.5 m away from the boundary fence and materials are contained in bays.			

E. General Safety		Acceptable	Needs Attention	Not Applicable
E1.	Rest rooms are clean and sanitary.			
E2.	Hand soap, warm water, and hand towels or other means of drying hands are available.			
E3.	First Aid supplies are available and maintained. No items are expired.			
E4.	Eyewash stations are clean, operable, and accessible.			
E5.	All company rules and regulatory postings are up to date.			
E6.	The Material Safety Data Sheet (MSDS) folder is up-to-date, prominently located and readily available to workers.			
E7.	Overhead doors and controls are in good working order.			
E8.	Lighting is adequate inside and outside the building.			
E9.	All safety compliance training is documented and up-to-date			

(In addition to items already listed)

G. Workshop				
G1.	Hot Work Permits are being used.			

Once the site survey/inspection has been completed and all actions (if necessary) have been reported to Jamie Witt, please sign and date below.

Signed.....

Position.....

Full Name.....

If any actions are needed – list them below: