

Permit

Waste Management Plan							
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Environmental Permit documentation is controlled by internal Cuadrilla Procedures. Submitted documentation to external agencies represents the current version of the document.

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1.0 Introduction

1.1 Background

Cuadrilla Bowland Limited (hereinafter "Cuadrilla") is exploring for natural gas and intends to carry out temporary exploratory drilling, hydraulic fracturing and flow testing to identify and quantify the presence of natural gas trapped in the sub-surface reservoir rock.

Cuadrilla is specifically exploring for natural gas trapped in the Bowland Shale and Hodder rock formation, deep underneath Lancashire. The Bowland Shale and Hodder formation is referred to in this plan as the "target formation". The planned exploration operations include site construction, drilling, hydraulic fracturing, initial flow testing followed by extended flow testing and possible decommissioning of up to four exploration wells on a single pad. Each of the exploration wells will consist of an initial vertical borehole drilled from surface into the subsurface target formation, followed by deviation to a horizontal wellbore section.

Cuadrilla has received planning permission from Lancashire County Council ("LCC") for the development of temporary exploratory drilling and testing facilities. The planning application was supported by an Environmental Statement ("ES").

1.2 Site Location

The 1.55(ha) well pad is situated at:

Preston New Road ("PNR") Exploration Site

Preston New Road

Fylde

Lancashire

The national grid reference for the Site is E337408, N432744.

The surface site boundary (HSE-Permit-INS-PNR-010) and waste facility conceptual model (HSE-Permit-INS-PNR-002g) illustrate the extent of the proposed activities.

1.3 Scope of Waste Management Plan

Cuadrilla's Waste Management Plan has been developed to meet the requirements of Article 4 & 5 of the Mining Waste Directive 2006/21/EC (the "Mining Waste Directive"):

- 1. Pursuant to regulations implementing Article 4 of the Mining Waste Directive Cuadrilla is required to take the necessary measures to ensure that extractive waste is managed in a controlled manner without endangering human health or harming the environment.
- 2. Pursuant to regulations implementing Article 5 of the Mining Waste Directive Cuadrilla is required to prepare a Waste Management Plan for the minimisation, treatment; recovery and disposal of extractive waste, taking account of the principle of sustainable development.

The process of exploring for natural gas will generate extractive waste which falls under the scope of the Mining Waste Directive and, as a result, an environmental permit is required under the Environmental Permitting (England and Wales) Regulations 2016 (as amended) (the "EPR").

The plan is required to be updated at least every 5 years, or whenever a substantial change to the mining waste operation or the waste deposited occurs, in accordance with Article 5 (4) of the Mining Waste Directive.

2.0 Site Facility Classification & Operations

2.1 Description of Operations

The management of extractive waste at the site shall constitute a Mining Waste Operation (under the EPR). The operation shall include two types of Mining Waste Facilities (as defined in the EPR) as follows:

- In respect of each hydraulically fractured well, a below ground non-hazardous Mining Waste Facility
 for the accumulation of injected hydraulic fracturing fluid which has not returned back from the
 underground target formation; and
- 2. A single above ground hazardous Mining Waste Facility surrounding the well heads being the area designated for the temporary deposit and accumulation of hazardous waste in storage containers as the wells are successively drilled.

No other surface area of the site will be used for the deposit, accumulation or storage of extractive waste beyond the relevant time period specified in Article 3(15) of the Mining Waste Directive.

The Mining Waste Operation does not include the re-injection underground of waste. Flowback fluid will be captured and re-used wherever possible for re-injection as part of the hydraulic fracturing process.

The surface boundary of the Mining Waste Operation is illustrated in HSE-Permit-INS-PNR-010 with a further surface hazardous Mining Waste Facility drawing, HSE-Permit-INS-PNR-011 showing the position of the hazardous Mining Waste Facility relative to the wells. A 2D conceptual model in HSE-Permit-INS-PNR-002g estimates the extent of the below ground non-hazardous Mining Waste Facility for each well drilled and hydraulically fractured.

Table 1 below sets out the assessment and classification of the extractive waste that will occur on drilling and hydraulic fracturing of the wells.

Table 1: Extractive Waste Stream Classification & Assessment

Waste Stream	Waste Stream			
Water Based Drilling Mud ("WBM") & Cuttings	Returned WBM drilling fluids (commonly called "muds") and cuttings will be temporarily accumulated on site and are waste in accordance with the Waste Framework Directive 2008/98/EC (the "revised Waste Framework Directive"). The composition has been assessed as non-hazardous.	Waste Operation (M4)		
Spoiled Low Toxicity Oil Based Drilling Mud ("LTOBM") and Cuttings	LTOBM is intended to be sent offsite for re-use. Any spoiled LTOBM that cannot be dealt with in this manner will be classed as hazardous waste and sent to the hazardous Mining Waste Facility.			
containing LTOBM	Any LTOBM lost to the target formation will be classed as hazardous waste.			
	Returned drilling cuttings contaminated with LTOBM will be temporarily accumulated on site and are a waste in accordance with the revised Waste Framework Directive. The composition has been assessed as hazardous.			
Cement	Cement returned to the surface during the well construction process is temporarily accumulated on site and is a waste in accordance with the revised Waste Framework Directive. The composition has been assessed as non-hazardous.	Waste Operation (M4)		

Spacer Fluid	Returned spacer fluid will be temporarily accumulated on site. The fluid is a waste in accordance with the revised Waste Framework Directive. The composition has been assessed as non-hazardous in the case of WBM and hazardous in the case of LTOBM.	Waste Operation (M4) (or Waste Facility (M2) if LTOBM has been used)
Flowback Fluid	Flowback fluid (exiting the well during the hydraulic fracturing stage) will be reused wherever possible. At the conclusion of the hydraulic fracturing stage, it will be temporarily accumulated on site as a waste.	Waste Operation (M4)
	Flowback fluid (exiting the well during the post hydraulic fracturing stages) will be temporarily accumulated on site as a waste.	
	The composition has been assessed as non-hazardous	
	The waste stream is also defined as radioactive waste in accordance with the EPR owing to the likely presence of Naturally Occurring Radioactive Material (NORM) at a concentration >1 Becquerel per litre (>1Bq/l).	
Scale	Returned flowback fluid containing soluble minerals can potentially deposit scale within pipework and on site equipment resulting in an accumulation of waste. Scale, if deposited, will be periodically removed as part of routine maintenance and will be temporarily stored on site.	Waste Facility (M2)
	The composition of the scale will need to be determined from testing if it occurs. In case it should be found to contain any dangerous substances above the relevant threshold, scale has been classified as a hazardous waste stream.	
	There is a possibility that the waste stream will exhibit radioactivity and hence also be defined as radioactive waste in accordance with the EPR owing to the likely presence of Naturally Occurring Radioactive Material (NORM).	
Sand	Returned sand temporarily accumulated on site is a waste in accordance with the revised Waste Framework Directive.	Waste Operation (M4)
	The composition has been assessed as non-hazardous.	
	There is a small possibility that the waste stream will exhibit radioactivity and hence also be defined as a solid radioactive waste in accordance with the EPR owing to the likely presence of Naturally Occurring Radioactive Material (NORM)	
Natural Gas	Surplus natural gas temporarily flared on site is a waste in accordance with the revised Waste Framework Directive. The natural gas will be combusted within the flare stacks without being deposited or accumulated on site.	Waste Operation (M4)
	The composition has been assessed as hazardous (highly flammable).	
Retained Hydraulic Fracturing Fluid	Once the hydraulic fracturing fluid retained in the target formation serves no further operational purpose it will be a waste in accordance with the revised Waste Framework Directive.	Waste Facility (M3)

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The composition has been assessed as non-hazardous.			
· ·		The composition has been assessed as non-hazardous.	

The activities which generate extractive waste are divided into multiple phases. The following section briefly describes the lifecycle of the exploration operation which will, at certain points, generate extractive waste.

2.2 Well Pad Construction & Drilling

2.2.1 Well Pad

The pad construction is consistent across the entire area of the site extending beyond the hazardous Mining Waste Facility area as described below and in Chapter 4 of the Environment Statement. The site pad construction will require top soil to be stripped and stored in a mound adjacent to the pad. The top soil will be reinstated at the site restoration phase of the project.

- The pad will comprise an area of approx. 1.55 hectares with a minimum depth of 300mm clean, compacted aggregate laid on a High Density Polyethylene "HDPE" membrane and geotextile layer with protective felt inter-layers. The top of the stone pad will lay at a level 50mm lower than the top of the outer perimeter ditch bund, thus providing 50mm air freeboard (creating a bath tub effect).
- A 1.0m deep, minimum 2.3m wide open trapezoidal drainage ditch will be constructed around part of
 the well pad perimeter to collect surface water and any spillages. The ditch will be isolated with double
 isolation valve preventing discharge to surface waters. Further details are described in the
 Environment Statement page 603.

Construction of the well pad incorporating a HDPE membrane is designed to prevent pathways from the hazardous Mining Waste Facility to soil, surface water and groundwater receptors. On completion of the well pad an integrity test of the membrane will be conducted by a competent contractor. Any identified punctures will be repaired. Once a continuous seal across the pad has been validated by the competent contractor the well pad will be commissioned for operations.

Surface water run-off attenuation will be provided by a perimeter drainage ditch system. Discharge of surface pad runoff water will be conducted in accordance with the letter from the Environment Agency to Cuadrilla April 2013. A double isolation valve shall be installed on the 150mm diameter storm water outlet pipe which outfalls to Carr Bridge Brook, north of the site. This outlet pipe will be restricted in diameter (using a throttle pipe diameter; an orifice plate stopper or similar) such that storm water runoff from the well pad is reduced to below greenfield rates.

During the construction process a Construction Quality Assurance (CQA) validation report will be produced to show the well pad is built to the correct standard and design specification as outlined in the future detailed design. As an outline the CQA validation report will cover:

- 1. Sub base;
- 2. Containment barriers;
- 3. Cellar;
- 4. Water collection/ lagoon design;
- 5. Working surface; and
- 6. Monitoring systems (groundwater boreholes)

A series of groundwater boreholes will be located around the edge of the well pad to establish baseline groundwater quality conditions within the shallow geology. Drawings of the pad are detailed within HSE-Permit-INS-PNR-002a. The discharge will flow in a 150mm diameter storm drain into Carr Bridge Brook to the north of the site.

2.2.2 Exploration Drilling

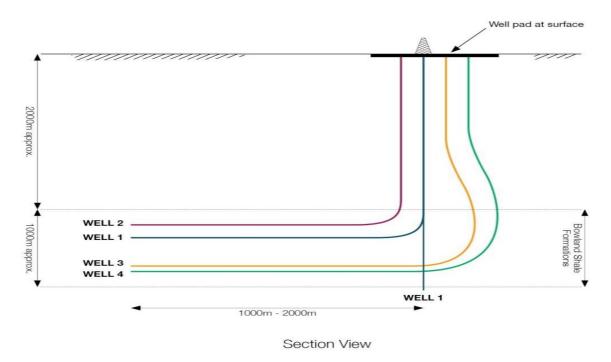
Up to 4 wells shall be drilled at the PNR Well pad. Before each well is drilled a WR11 (Water Resources Act 1991) will be submitted to the Environment Agency serving notice of our intention to drill for minerals and setting out methodology for protecting groundwater.

The wellhead cellars will be installed to accommodate the 4 wells at the site in a single line at between 5 and 25m surface spacing. The cellars will be constructed in concrete approximately 2.7m square by up to 3m clear depth, with trenches from each cellar for flow lines for subsequent flow testing.

The wells will be developed in the following manner:

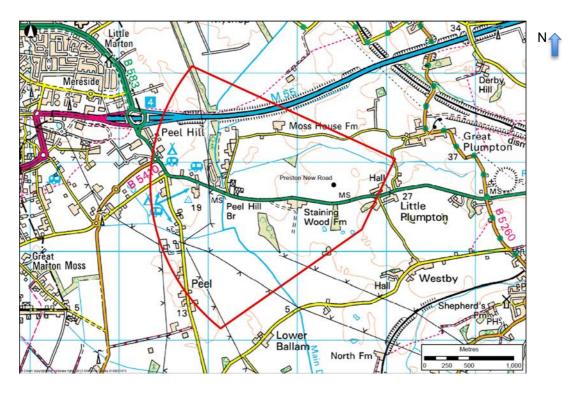
- Drill a "J-shaped" well, with initially a vertical "pilot hole" up to 3500m to the lowermost targeted geological horizon for data acquisition, which will then be plugged back to a selected depth and sidetracked to yield a nominally horizontal lateral borehole of up to 2000m length, which will then be completed for multi-stage hydraulic fracturing;
- 3 further J-shaped wells will be drilled without the initial vertical pilot hole.

Figure 1: PNR vertical and horizontal wellbores



All of the wells shall target natural gas reserves within the target formation. Figure 2 shows (edged red) the geographical area within which sub surface works will take place.

Figure 2: Directional area for subsurface works



The vertical pilot section of the first well to be drilled will provide information to identify the most prospective zones for the horizontal laterals of the J-shaped wells.

Each horizontal wellbore will be completed in preparation for multi-stage hydraulic fracturing, flow testing and extended flow testing.

Drilling these wells shall produce a range of extractive waste in the form of drilling muds, drill cuttings, cement, and spacer fluid.

The extractive waste stream of drilling muds and cuttings is a result of an active mud management system whereby drilling mud is circulated down through the drill string and back up the wellbore and utilised for the following operational requirements:

- Drilled cuttings lifting capability;
- Providing primary well control via sufficient hydrostatic pressure to at least balance formation pressures;
- Stabilising the borehole;
- Providing lubricity to allow the horizontal targets to be reached with the drill string; and
- Cooling of the drill bit.

A mud gas separator is located on site as a potential source of venting during drilling. The safety critical equipment controls "kicks" (the build of gas in drilling fluids) in the well to separate gas from drilling fluids. Surface lines can be vented for maintenance if required.

Once operational, a competent waste contractor will be appointed to manage the storage and offsite disposal arrangements for returning hazardous waste drill cuttings. Drill cuttings contaminated with Low Toxicity Oil Based Muds "LTOBM" will be temporarily stored in steel containers placed on the well pad, before being transported off site for disposal to a permitted waste treatment facility. The contractor will be responsible for visual inspection of waste storage containers' integrity, and maintaining the storage containers to prevent

spillages. Once drilling operations are completed, all drill cuttings will be transported offsite for permanent disposal with no drill cuttings retained at site.

The drilling fluid plan will be finalised prior to the start of operations. Table 2 provides an overview list of the drilling fluid additives which will be considered for use in specific wellbore sections depending on formation and drilling conditions. Each of these has been approved for use in writing by the Environment Agency in accordance with Table S1.1, activity A2 of the environmental permit (EPR/AB3101MW). A detailed breakdown of the available drilling fluid additives is appended in Appendix A.

Only non-hazardous to groundwater drilling fluids (water based/salt saturated polymer based muds ("WBMs")) will be used in the upper section of the borehole when in contact with groundwater receptors including aquifers. LTOBM has significant operational advantages over WBM formulations, including greater lubricity and less interaction with the formations being drilled, resulting in reduced borehole washout and improved hole stability. Where reasonably practicable WBMs will be used, but where the use of LTOBM would be safer, result in better well integrity or less chance of loss of drilling muds to formation, LTOBM may be used instead. The decision to use LTOBM for one or more of those reasons will be made during drilling operations. Prior to spud of the first well, recent results of drilling Bowland Shale with LTOBM by other operators will be reviewed to the extent information is available, and weighed against the alternative, WBM. If actual results from drilling the pilot hole (vertical hole) indicate a change from WBM is necessary, the fluid system would be changed for further drilling. This will be based on a number of parameters which will include borehole washout and uniformity, borehole stability as demonstrated by tripping, over-pull and reaming requirements, relative time spent maintaining the borehole versus drilling rates and torque measured during drilling.

Records of the decisions made will be documented in accordance with Cuadrilla procedural requirements. Any decision to use LTOBM will be fully documented within our internal management system and available to the Environment Agency upon request or inspection.

However, LTOBM would not be used prior to casing and cementing off all potential groundwater receptors. At PNR, this translates to use of LTOBM only after the surface casing has been set and cemented to isolate the Sherwood Sandstone.

Table 2: Summary Drilling Fluid Options

Hole Size (inches)	Drilling Fluid (Mud) Options (not in order of preference)
24"-26"	 Polymer/NaCl+ water-based mud Bentonite 'spud mud' Air Drilled
16"-17.5"	 Continue with polymer/ NaCl+ water-based mud Continue with bentonite
12 1⁄4"	Continue with polymer/ NaCl+ water-based mud LTOBM contingency
8 ½"	Continue with previous polymer mud or replace with KCI-polymer LTOBM contingency
8 ½" sidetrack	Continue with previous polymer mud or replace with KCl-polymer LTOBM contingency
6" Lateral	KCI-Polymer mud with lubricant LTOBM contingency

Production (cased) hole	Completion fluid: fresh water + corrosion inhibitor and oxygen scavenger
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2.2.3 Cementing

During the process of drilling, steel casing is cemented in the wellbore in a series of stages to protect groundwater receptors and maintain well integrity. Spacer fluid (to separate the mud from the cement) will be injected prior to cement being pumped in slurry form down the inside of the casing. The cement slurry rises up through the annular space between the drilled hole and the casing, and once in place sets hard. The spacer fluid and cement slurry displaces the mud both from the casing and the borehole, returning residual drilling muds to the surface. The process of replacing the residual drilling muds with cement slurry is designed to create a complete cement sheath for well integrity. The returning residual drilling muds (both WBM and LTOBM) and spacer fluid will wherever possible be reused or otherwise sent off site for disposal together with any excess cement slurry via an authorised waste carrier to a permitted waste disposal facility.

Table 3 summarises the cementing barrier plan illustrated in HSE-Permit-INS-PNR-002e. Cement slurry will be laboratory-tested as per American Petroleum Institute recommended practice prior to field application.

Table 3: Well Barrier & Verification Summary

Casing (or Liner) Type	Casing OD / Hole Size (inches)	Proposed Low Permeability Strata Set Into	Proposed Set Depth (m MD)	Cement Details	Purpose of Casing/ Liner and Cement Barriers	Verification
Shallow Conductor	36 – 42 casing / augered hole 28 – 30 casing / up to 36 hole	Superficials Mercia Mudstone Group	10 – 30 50 – 70	Grouted in place using Portland cement and solid admixes as shallow soils may require.	Provide structural support against weak unconsolidated soils. Protect shallow groundwater from well fluids during deeper drilling. Provide a permanent seal across the superficial deposits.	Confirmation of no loss of mud circulation upon drilling out the 30" shoe. Applied cement volume per design and returns to surface as expected
Deep Conductor	18 ⁵ / ₈ – 20 casing / 24 – 26 hole	Mercia Mudstone Group	230 – 270	Light- weight/high- strength lead cement slurry with standard density tail cement.	Protect shallow groundwater from well fluids during drilling. Provide a permanent seal across the Mercia Mudstone.	Applied cement volume per design and returns to surface as expected. Pressure testing and FIT testing.
Surface Casing	13 ³ / ₈ casing / 16 – 17.5 hole	Manchester Marls Formation	1,150 – 1,250	Light- weight/high- strength lead cement slurry with standard density tail cement; specifications tailored to cementing	Protect the Sherwood Sandstone from well fluids during deeper drilling. Prevent fluids migration into Sherwood Sandstone from underlying units (for	Applied cement volume per design and returns to surface as expected. Pressure testing and FIT testing.

Casing (or Liner) Type	Casing OD / Hole Size (inches)	Proposed Low Permeability Strata Set Into	Proposed Set Depth (m MD)	Cement Details	Purpose of Casing/ Liner and Cement Barriers	Verification
				across Sherwood Sandstone.	example the Collyhurst Sandstone).	Wireline logging for monitoring purposes.
Intermediate Casing	9 ⁵ / ₈ casing / 12.25 hole	Upper Bowland Shale	1,575 – 2,000	Gas blocking cement from base of 9 ⁵ / ₈ " casing and high strength/ light weight cement up above the base of the 13 ³ / ₈ " shoe. ECP installed close to 13 ³ / ₈ " shoe.	Casing across Collyhurst Sandstone and Millstone Grit for well control purposes. Provides additional barrier between Sherwood Sandstone and well fluids.	Applied cement volume per design and top of cement is within surface casing. Pressure testing and FIT testing. LOT / XLOT testing. Wireline logging for verification purposes.
Production Liner and Tie- Back ⁺	7 casing / 8.5 hole	Target Formation	2.300 – 3,600 ⁺	High resilience / high flexural strength cement designed to withstand the hydraulic fracturing pressure cycles.	Part of primary barrier preventing uncontrolled release of well fluids to adjacent formations. Casing string for conducting hydraulic fracturing.	Applied cement volume per design and top of cement is above hydrocarbon- bearing zones to be isolated. Pressure testing and FIT testing. Wireline logging for verification purposes.
Production Liner	4 ½ casing / 6 hole	Target Formation	3,300 – 4,700 ⁺	High resilience / high flexural strength cement designed to withstand the hydraulic fracturing pressure and perforations cycles.	Provides isolation within the lateral section to be hydraulically fractured.	Applied cement volume per design and top of cement provides adequate coverage. Pressure testing and FIT testing. Wireline logging for verification purposes.

2.2.4 Integrity Testing

Pressure testing, formation integrity testing ("FIT"), and/ or wireline logging (such as cement bond logs ("CBL")) will be used to confirm cementation integrity, or identify anomalies from drilling muds if present, to verify that the integrity of the well system, as described in Table 3, is constructed and maintained during the exploration activities. This includes verification and pressure monitoring prior to and during hydraulic fracturing and flow testing operations. The process of integrity testing does not create extractive waste but provides assurance that the construction of the wellbore is sound, preventing pathways to receptors.

Hydraulic tests will be conducted on each drilled-out casing or liner shoe, once 1-3m of new formation has been drilled, to quality-control the cement job and verify zonal isolation around a casing shoe. This is a pressure test against the exposed new formation below a casing shoe achieved by pumping drilling fluid into the wellbore with a closed blowout preventer (BOP) to obtain the needed pressure at a low pump rate. Simultaneously the pumped volume and/or time are recorded during the injection and fall-off. The test takes three forms:

- a) FIT: the test is terminated as soon as the specified pressure for a set equivalent mud weight (EMW) has been achieved, or as soon as formation breakdown occurs. The EMW specified is for the purpose of demonstrating the pressure integrity that will provide the necessary well control kick tolerance while drilling the next hole section.
- b) Leak-off Test ("LOT"), approx. 1-2m³: the leak-off pressure is found by identifying when the pressure starts to deviate away from its trend-line, and formation breakdown has been reached. The test involves initiating a very short, small fracture. The pumps are stopped immediately and the subsequent stabilised pressure establishes the maximum pressure that the borehole can be subjected to for kick tolerance calculations in the next hole section.
- c) Extended Leak-off Test ("XLOT") approx. 5-10m³: LOT results do not accurately represent the far-field stress or the fracture gradient. Consequently, extended LOT or XLOT (sometimes termed ELOT) will be used to extend a small fracture into the area controlled by the far-field stress. This requires a longer pump time and larger volume of fluid to be pumped to generate a longer fracture, and the recorded pressure decline data allows the calculation of the least principle formation stress. Volumes and rates to be used for the test would be determined at the stage of detailed programming.

Results of the integrity test will be recorded in line with Cuadrilla internal processes and procedures.

Throughout the life of the well, the three annuli A, B and C are monitored using a digital gauge or equivalent method to download readings on annuli pressure. The frequency of monitoring will be dictated by the data being downloaded ranging from potentially daily to quarterly downloads.

2.3 Hydraulic Fracturing

In order to release natural gas from the extremely low permeability target formation and allow it to flow towards the well, hydraulic fracturing must be undertaken. Hydraulic fracturing is the process of injecting fluids at high pressure to overcome rock strength and pressures acting on the rock deep underground in order to create very small fractures in the rock. At the same time proppant (sand) is injected into the induced and pre-existing fractures. The fractures connect the pore spaces and existing fracture networks to the well. This creates a fracture network generally perpendicular to the horizontal well. This process is carried out in a number of steps or stages starting at the end of the horizontal section of the well and working back along its length towards the vertical section of the well.

High volume hydraulic fracturing in shales is a proven technique to enable maximum gas production from an individual well, thus reducing the number of wells to be drilled to achieve the equivalent volume.

Previously, until the emergence of high volume 'slickwater' fracturing (water with a friction reducer added to create a low viscosity fluid) in the Barnett Shale, USA, shale reservoirs produced only relatively low volumes of gas. Lower volume treatments of various fluids were used, including slickwater, gelled water, cross-linked gelled water and various foams and gases. However, in order to create a more complex network of fractures and larger network (the 'stimulated reservoir volume' ("SRV")) in low permeability shale formations, such as the target formation, both a low viscosity of fracturing fluid and a higher volume of water in combination is required. If a low volume, high viscosity fluid were used, the created fracture network and SRV would not be great enough to contact the volume of shale needed to produce the reservoir to its full extent. When pumping low viscosity fluid, the concentration of proppant is low, which requires more fluid in order to place the required amount of proppant in the formation compared to low volume methods. However, low volume style treatments require higher concentrations of various chemical additives to generate the necessary viscosity, and further

chemical additives to reduce the viscosity to allow the fluid to flow back while minimising formation damage. Therefore on balance we consider there is a net environmental advantage of using high volume slickwater hydraulic fracturing.

The hydraulic fracturing fluid will consist of:

- Water and sand (99.95% by volume). The first hydraulic fracture stage will not use flowback fluid water. Subsequently we will, wherever possible, use all of the flowback fluid that is available, topped up with mains water.
- Friction reducer (maximum concentration 0.05% by volume). The composition of the friction reducer will consist of powder Polyacrylamide 90% and moisture 10%. The friction reducer will be added to the water to minimise pressure loss incurred due to friction between the water and the well casings. The friction reducer that we will use, Polyacrylamide, is non-hazardous to groundwater.

In the event the concentration of dissolved solids in the flowback fluid exceeds the tolerance threshold specified by the manufacturers of the friction reducer, then further dilution with mains water will be required.

As a contingency, dilute hydrochloric acid (<10% concentration) may be used in the event initial injection pressures are too high due to tortuosity, cement invasion or perforation damage/debris in the formation to facilitate entry of the fracturing fluid from openings in the production casing to the target formation. However, it has not been necessary to use it at other wells drilled in the licence area to date and it is thus included as a contingency.

The purpose of using diluted hydrochloric acid is to facilitate entry of the fracturing fluid from openings in the production casing to the body of the shale. It reduces fracturing pressure requirements and improves treatment effectiveness. The potential quantity of injected diluted hydrochloric acid is approximately 3m³ per fracture stage. Injection of the diluted hydrochloric acid will precede the 750m³ hydraulic fracturing fluid per stage.

Diluted hydrochloric acid will react with the shale (containing calcium carbonate materials) to produce salty water and carbon dioxide. The spent hydrochloric acid will mix with the injected hydraulic fracturing fluid down hole.

Spent diluted hydrochloric acid (salty water and carbon dioxide) will return to the surface within the flowback fluid. The Waste Management Plan identifies determinands which will be assessed in monitoring flowback fluid including chloride, sodium, dissolved solids and alkalinity.

Flowback fluid will be stored in tanks and reused in further hydraulic fracturing stages or removed for offsite for treatment and disposal.

Flowback fluid has been assessed as a non-hazardous waste stream based on the results from Preese Hall (where no diluted HCl was used). The potential addition of further salty water and carbon dioxide within the flowback fluid (should diluted HCl be used) at such a small concentration and volume in comparison to the volume of injected hydraulic fracturing fluid will not have a material impact on the flowback fluid composition.

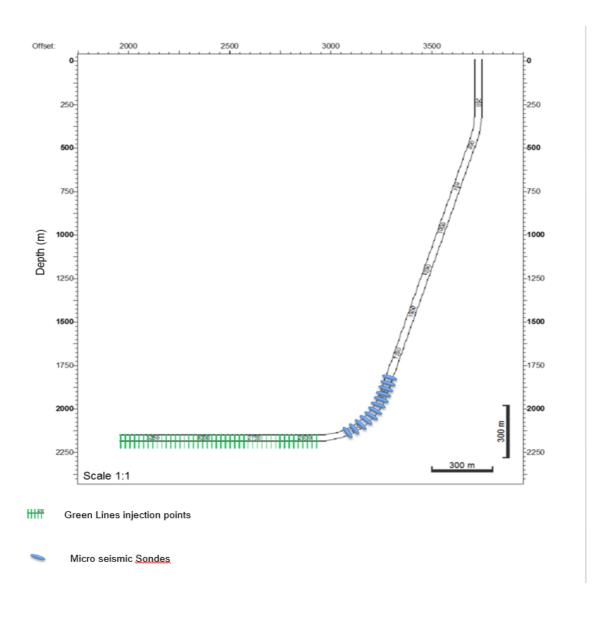
The number of hydraulic fracturing stages to be used per exploration well is between ~30 stages and ~45 stages. This is detailed in the Hydraulic Fracturing Plan to be agreed with the Oil and Gas Authority ("OGA") which shall be shared with the Environment Agency.

Monitoring of fracture growth will be captured by the temporary installation and operation of downhole micro seismic geophones (sondes). The approach of drilling multiple wells before hydraulic fracturing subsequently means that an offset well, i.e. the well next to or in close proximity (on the same pad) to the well which is about to be hydraulically fractured, can be utilised to locate micro seismic geophones for the monitoring of fracture growth. Micro seismic geophones are lowered into the offset well at depth within the target formation before hydraulic fracturing occurs (see Figure 3). Data is then acquired and transmitted through wireline and

collated at surface. The data will be processed to show event location, orientation and extent of induced fracture growth within the target formation.

Future wells (3 & 4) which are to be hydraulically fractured can utilise an offset well for monitoring of their fracture growth using the same technique. This can be achieved in wells which have already been hydraulically fractured by plugging the well (bridge plug) and segregating the hydraulically fractured area from the micro seismic geophones which are lowered into the heel of the well. Check shots will be performed to calibrate the micro seismic geophones. The estimated accuracy is 20m of x, y and z

Figure 3: Illustrative figure of downhole micro seismic geophones



Potential propped fracture growth is detailed further in the ES Induced Seismicity Chapter.

A steel well casing in the horizontal well may be installed with sleeved ports cemented in position which, when opened, allow the hydraulic fracturing fluid to enter the surrounding target formation. The ports are operated mechanically during fracturing so that only one section of a well is hydraulically fractured at any one time. Alternatively, the well casing may be installed as a solid steel tube and cemented in position. The perforations through the casing and into the target formation can be created in one of several ways, including the use of small shaped explosive charges or high pressure fluid jetting. These perforations typically penetrate less than 1m into the target formation and form an entry point for the hydraulic fracture fluid which generates the fractures.

Before undertaking the first hydraulic fracturing stage in each lateral well, a pilot hydraulic fracturing stage or "mini-fracture" will be performed. This involves pumping smaller volumes of fracturing fluid (without proppant) into the well. We will also perform this procedure if we assess that there is a need to re-evaluate the injection pressure required to generate fractures in the target formation during the subsequent main hydraulic fracturing stages, or where otherwise required by the traffic light system for controlling induced seismicity with which we are required by OGA to comply. The fracturing schedule will be modified as necessary to take account of the data gathered in the mini fracture (up to 15m³ per stage). For example, if the observed pressure is higher or lower than expected, the injection rate may be modified, or the volume of sand and/or water altered to suit.

Between stages of hydraulic fracturing a mixture of injected hydraulic fracturing fluid and any produced fluid present, which we refer to together as flowback fluid, will return up the wellbore to the surface lifted by the release of pressure in the well. This flowback fluid will be captured and stored in enclosed containers and subsequently reused wherever possible.

Once all hydraulic fracturing activities are completed along one or more horizontal wells, hydraulic fracturing equipment may be removed from the pad and temporary flow testing of the well will commence. The duration of the hydraulic fracturing activities for each well will vary according to the total number of hydraulic fracture stages. It is expected to last 1-2 months per horizontal well. Operatives will be present on site 24 hours a day, 7 days a week. However the pumps used to pressurise the well to create the fractures will only be operated during daytime hours subject to agreement with the relevant authorities.

2.3.1 Precautionary Approach to Deep Groundwater Receptors

As the Carboniferous Millstone Grit Group is adjacent to (directly overlying) the target formation, the prudent approach is to account for the highly unlikely potential of induced fractures creating a pathway for indirect discharge of fracturing fluids into the Millstone Grit Group. The conclusion is consistent with the Environment Agency's own risk assessment for the propagation of fractures beyond the target zone as a low residual risk (Environment Agency, 2013).

The Millstone Grit Group is characterised by low porosity and permeability. Although the Millstone Grit Group may be classed as a minor aquifer in some parts of Lancashire when present near the surface, in the region of the site the group consists of gas saturated sandstones, shales and gritstones which are characterised by low porosity (<10%) and permeabilities (<1.0 x^{10-1} millidarcy). The Millstone Grit Group above the target formation is not an aquifer as defined in accordance with the Water Framework Directive. Elsewhere, where the Millstone Grit Group has been classed as a minor aquifer, its porosity has been measured to be between 24% and 36% (Jones et al, 2000), which is significantly greater than that observed from well data obtained within the region of the site.

Induced hydraulic fractures have an extremely low potential to indirectly discharge into the poor quality Millstone Grit Group and hydraulic fracturing fluid used by Cuadrilla will contain only one, non-hazardous additive. These facts combined with the absence of any environmental receptors, means that a release as a result of the project into the Millstone Grit Group would result in no perceivable environmental impact and hence could not be classed as the input of a pollutant.

The Hydraulic Fracturing Plan will include:

- A map showing faults near the wells and along the well paths, with a summary assessment of faulting
 and formation stresses in the area and the risk that the operations could reactivate existing faults;
- Information on the local background seismicity and assessment of the risk of induced seismicity;
- Summary of the planned operations, including stages, pumping pressures and volumes;
- A comparison of proposed activity to any previous operations and relationship to historical seismicity;
- Proposed measures to mitigate the risk of inducing an earthquake and monitoring of local seismicity during the operations; and
- A description of the proposed real-time traffic light scheme for seismicity, and proposed method for fracture height monitoring.

Both the Millstone Grit Group and the target formation are isolated from the upper groundwater bearing units by the Manchester Marls Formation. The Manchester Marls Formation (which is anticipated to be approximately 170m in thickness at this location) underlies the Sherwood Sandstone Group and is a mudstone unit containing primary and diagenetic evaporite minerals. These result in reduced permeability that effectively forms a barrier to upward flow of gases and fluids. Data from deep wells across the Fylde (including Thistleton, and recent Cuadrilla wells) identified little to no hydrocarbons above the Manchester Marls Formation but significant hydrocarbons below, which is further evidence of the capping properties of the Manchester Marls Formation. Nevertheless, upper groundwater monitoring is to be carried out at the site and is described in more detail in section 9.10.

The Hydraulic Fracturing Plan provides a series of measures to further mitigate the risk of induced hydraulic fractures creating a pathway for an indirect discharge into the Millstone Grit formation. The long term behaviour of retained hydraulic fracturing fluid is further described in section 5.8.

2.4 Initial and Extended Flow Testing

Following the hydraulic fracturing injection period the well will be opened at the surface to reverse the flow of the fracturing fluid, a process referred to as post-hydraulic fracturing flowback. The purpose of this operation is to remove a portion of the injected hydraulic fracturing fluid from the target formation, to enable natural gas to flow into the well.

To maintain full pressure control during the flowback process, and to reduce the pressure reaching the surface production equipment, the flow coming out of the well will be passed through a special device called a "choke manifold", which reduces the wellhead pressure to the separator operating pressure as fluid is removed from the well. After the pressure reduction the flow stream enters a separator. The purpose of this is to separate the water from the natural gas, and also to remove any sand that may be returned during the flowback. At the upstream (inlet) end of the separator there is a sand weir that removes the sand out of the flow stream, allowing mainly the natural gas and water to move onto the next stages of separation. Typically 90% of the sand returning in the flowback water will be removed from the flowback fluid with the remaining sand flowing with the fluid into the storage containers. The wet sand that accumulates in the front stage of separation is periodically discharged to a disposal container being unsuitable for re-use (see section 4.4). A metering system is installed to measure and record the water that is sent to enclosed containers and the natural gas that is sent to the flare.

Flow test natural gas will be metered and then sent to the flare stacks to be combusted. The flowback fluid will be sent to flowback tanks for measurement and storage and re-use in the subsequent hydraulic fracturing process whenever possible. Once hydraulic fracturing is complete any flowback fluid and produced fluid will be removed to the designated permitted third party offsite treatment and disposal facilities with the capacity to accumulate and treat the waste stream. The third party offsite treatment facilities will be subject to duty of care checks by Cuadrilla prior to receiving the waste flowback fluid.

Once the flowback starts to produce mainly natural gas, and the flowback fluid in the flow stream steadily diminishes, the initial flow test will commence. It is not reasonably practicable to connect the potentially

intermittent flow of extracted natural gas to the gas grid during the initial flow tests. This is because the flow rates are unknown and the quality of the gas produced might not be compatible with gas grid requirements without further processing. Natural gas will therefore be combusted via on-site enclosed flare stacks.

The duration of flaring from the site has been assessed within the ADMS5 air quality model based on a conservative assessment scenario of flaring for 365 days continually in a 12 month period. The results included in Appendix E to this plan concluded that: the assessment has identified that the air quality impact of the development can be considered as not significant. As this assessment has determined that the operational phase impacts on local air quality are not significant, additional mitigation measures have not been recommended and the residual impacts are considered likely to be acceptable.

The amount of data which can be gathered within the first 2,160 hours (90 days) of initial flow testing may be insufficient to verify that the natural gas arising will meet the requirements of the gas grid operator for acceptance of natural gas into the gas network. For this reason it may be necessary to continue flaring at a given well for in excess of 2,160 hours (90 days) in total, but subject to a maximum aggregate of 8,640 hours (360 days x 24 hours) flaring for all wells at the site. However, the overriding objective of the initial flow test is to flare for the least time possible to reduce the amount of emissions being generated.

Following on from the initial well test a longer "EWT" (Extended Flow Test) may be conducted to produce natural gas from the well to gather data on the relationship between flow rates and well pressures, measure decline rates, and determine how much fluid will be produced over time with the natural gas. From the EWT data Cuadrilla will be able to predict the future well performance over its potential working life should it go into production.

The duration of the EWT phase will last between 18-24 months. Providing the necessary gas licences and arrangements are forthcoming, a pipeline infrastructure connecting the well pad to the gas grid shall transport natural gas during this period to the gas grid. At the well pad the separation, dehydration and filtration plant and associated storage vessels will be located in the open areas of the well pad and will separate the natural gas from produced fluid with potentially trace elements of injected hydraulic fracturing fluid. A small flare will be on site during this period and would only be used in rare circumstances during maintenance of the surface equipment or emergency scenarios. Once the exploration activities have been completed, the well and associated surface works will either be suspended or plugged and abandoned. The decision to suspend or plug and abandon will be made once the data from the exploration activities has been appraised.

2.5 Plugging and Well abandonment

If the wells are not to be taken into a longer term production phase (or alternatively at the end of their production life) they will each be plugged with cement and abandoned. Plugging and abandonment of the well shall be conducted in accordance with the planning permission and be conducted in conformance with the latest edition of the Oil & Gas UK Guidelines, UKOOG guidance and regulations in effect at that time. Further details are described in section 10.0.

3.0 Waste Characterisation

3.1 Water-based drilling mud & Drill cuttings

WBM has been assessed against the definition of "inert waste" provided in Article 3(3) of the Mining Waste Directive. It has been concluded that the WBM do not fit this definition of inert waste as they contain natural substances that are capable of biodegrading.

Under the European List of Wastes, WBM is categorised as an absolute non-hazardous entry as follows:

01 05 04 freshwater drilling muds and wastes

Or if they contain chlorides:

01 05 08 chloride-containing drilling muds and wastes other than those mentioned in 01
 05 05 and 01 05 06

The waste is therefore characterised as "non-hazardous, non-inert" waste for the purposes of the Mining Waste Directive.

The waste drill cuttings have been assessed against the definition of "inert waste" provided in Article 3(3) of the Mining Waste Directive. It has been concluded that the drilling cuttings do not fit this definition of inert waste as they may still be coated with a thin film of WBM which contain natural substances that are capable of biodegrading.

Under the European List of Wastes, drill cuttings contaminated with WBM are categorised as absolute non-hazardous entries as follows:

01 05 04 freshwater drilling muds and wastes

Or if they contain chlorides:

01 05 08 chloride-containing drilling muds and wastes other than those mentioned in 01
 05 05 and 01 05 06

The waste is therefore characterised as "non-hazardous, non-inert" waste for the purposes of the Mining Waste Directive.

3.2 Low Toxicity Oil Based Drilling Mud & Drill Cuttings

Waste drill cuttings from drilling with LTOBM have been assessed against the definition of "inert waste" provided in Article 3(3) of the Mining Waste Directive. It has been concluded that the drill cuttings do not fit this definition of inert waste as they may still be coated with a small film of LTOBM.

Waste oil based drilling muds are listed as an absolute hazardous entry in the European List of Wastes:

01 05 05* oil-containing drilling muds and wastes

The waste drill cuttings are therefore also classified as "hazardous" waste for the purposes of the Mining Waste Directive.

LTOBM is transported offsite for either direct reuse on another well site or return to the supplier at their storage depot for future use at other sites. However any LTOBM lost to formation or spoilt such that it is not suitable for re-use is classified under the absolute hazardous category above.

To prevent the LTOBM being spoilt, monitoring and adjustment of LTOBM occurs at site to measure the oil to water ratio and quantity of low gravity solids to ensure the LTOBM remains within the supplier's specification managed by a competent Mud Engineer. LTOBM is managed onsite for fluid property maintenance using the same equipment as for WBM, including centrifuging and oil-water ratio adjustment. As a result the LTOBM can be reused and returned back to the supplier.

LTOBM coated on drill cuttings is spoilt and is subsequently sent off site for disposal.

3.3 Flowback Fluid

Under the European List of Wastes flowback fluid is classified as an absolute non-hazardous entry:

01 01 02 wastes from mineral non-metalliferous excavation

In addition, although not required for the classification as non-hazardous waste, but acknowledging public concern, this waste stream has been assessed against the list of hazardous properties in Annex III of the revised Waste Framework Directive. The results of our analysis demonstrated that the fluid would not display any of the listed hazardous properties at or above relevant limit values (as set out in Environment Agency Technical Memorandum WM2.3).

3.4 Surplus natural gas

Under the European List of Wastes we have classified natural gas which is to be flared as:

16 05 04* gases in pressure containers (including halons) containing dangerous substances.

Natural gas is however highly flammable and hence displays one of the hazardous properties listed in Annex III of the revised Waste Framework: H3A, fourth indent (highly flammable).

3.5 Scale

Under the European List of Wastes we have taken the precautionary approach of classifying scale as "other drilling wastes" under the mirror entry:

01 05 06* drilling muds and other drilling wastes containing dangerous substances

The actual composition of any scale that is found to be deposited will be sampled to determine whether it does in fact contain a dangerous substance(s) and if so which.

3.6 Cement

Under the European List of Wastes we have classified cement as an absolute non-hazardous entry:

17 01 01 Concrete

3.7 Spacer Fluid

Under the European List of Wastes we have classified spacer fluid as an absolute non-hazardous entry:

• 01 05 04 freshwater drilling muds and wastes,

Or if it contains chlorides:

 01 05 08 chloride containing drilling muds and wastes other than those mentioned in 01 05 05 and 01 05 06

However, if it contains LTOBM, it will be classified as absolute hazardous entry:

01 05 05* oil-containing drilling muds and wastes

3.8 Retained Hydraulic Fracturing Fluid

Under the European List of Wastes we have classified retained hydraulic fracturing fluid as an absolute non-hazardous entry:

• 01 01 02 wastes from mineral non-metalliferous excavation

In addition, although not required for the classification as non-hazardous waste, but acknowledging public concern, this waste stream has been assessed against the list of hazardous properties in Annex III of the revised Waste Framework Directive. The results of our analysis demonstrated that the fluid would not display any of the listed hazardous properties at or above relevant limit values (as set out in Environment Agency Technical Memorandum WM2.3).

3.9 Category A Assessment

3.9.1 Waste within the below ground non-hazardous Mining Waste Facility

We are required by the Mining Waste Directive to provide sufficient information to justify why the non-hazardous Mining Waste Facility below ground at each well drilled and hydraulically fractured will not require to be designated as a Category A Mining Waste Facility in accordance with the criteria in Annex III of the

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Mining Waste Directive. The existence of accident hazards relevant to the waste facilities was considered as part of the environmental risk assessment. Based on the assessment of waste fluids from Preese Hall, which were classified as non-hazardous, we have no reason to suppose that the classification would be any different in relation to waste fluids at Preston New Road or Roseacre.

Annex III provides that a waste facility shall be classified under Category A if:

- 1. a failure or incorrect operation, e.g. the collapse of a heap or the bursting of a dam, could give rise to a major accident, on the basis of a risk assessment taking into account factors such as the present or future size, the location and the environmental impact of the waste facility; or
- 2. it contains waste classified as hazardous under Directive 91/689/EEC above a certain threshold; or
- 3. it contains substances or preparations classified as dangerous under Directives 67/548/EEC or 1999/45/EC above a certain threshold.

1. Failure / incorrect operation

Commission Decision 2009/337/EC provides that a waste facility shall be classified under Category A in accordance with number 1 above if the predicted consequences in the short or the long term of a failure due to loss of structural integrity, or due to incorrect operation of a waste facility could lead to:

- a) non-negligible potential for loss of life;
- b) serious danger to human health; or
- c) serious danger to the environment.

The potential for the above effects to result from loss of structural integrity or incorrect operation of the Mining Waste Facility for each well has been assessed. The risk is insufficiently high to fall within the description of a major accident above.

This is on the basis that:

- With regard to a) above, given that the Mining Waste Facility is to be located more than a kilometer underground and will not be accessible to people hence no relevant source-pathway-receptor chain exists.
- ii. With regard to b) and c) above:

Well integrity will form a barrier to prevent escape of waste retained fluids via the wellbore from the Mining Waste Facility. Well integrity is assured through compliance with the well examination regime and regulation by the Health and Safety Executive, and further through conformance to Oil & Gas UK and UK Onshore Operators' Group good practice guidelines for well design and construction. The Hydraulic Fracturing Plan and the seismic monitoring programme submitted to OGA as well as operation of the traffic system for monitoring of induced seismicity are designed to mitigate the risk of impacts from induced seismicity, including any potential for damage to well integrity.

The potential for fractures that are propagated by hydraulic fracturing to extend beyond the target formation has been assessed to be very low and the growth of fractures resulting from each fracturing stage will be assessed with the aid of the seismic monitoring geophones.

Cuadrilla will only use substances approved in writing by the Environment Agency as non-hazardous to groundwater as fracturing fluid additives. Polyacrylamide, which is intended to be used as a friction reducer additive, has been approved in writing as non-hazardous to groundwater and poses no serious danger to human health.

The detailed consideration of the subsurface geology that has been undertaken as part of the ES has assessed the potential for retained fluids within the shale rock to migrate upwards into contact with groundwater aquifers which may be a potential future source of drinking water. This outcome has been assessed as very low and with no plausible pathway (Hydrogeological and Ground Gas Chapter of the ES).

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For this purpose we have considered, with regard to the structural integrity of the below ground non-hazardous Mining Waste Facility, its ability to contain the waste within the boundaries of the facility in the manner for which it was designed, and all possible relevant failure mechanisms. Our evaluation of the consequences of a loss of structural integrity has also included the immediate impact of any material escaping from the facility as a consequence of the failure and the resulting short and long term effects, over the lifecycle of the facility.

For the purpose of considering the impacts from incorrect operation of the Mining Waste Facility, we have included in our evaluation any type of operation which could potentially give rise to a major accident, and including insufficient design or faulty construction of a well.

The assessment of the release of contaminants resulting from incorrect operation has included both the effects of short-term releases as well as of the long-term release of contaminants, and has covered the operational period of the facility and as well as the period following closure. It has also considered whether any of the waste present is likely to be reactive and has concluded that it is not.

2. Hazardous waste above the threshold

The waste fluids present in the Mining Waste Facility at closure of the Mining Waste Operation at the site may contain naturally occurring radioactive materials and other dissolved minerals salts.

Regarding the threshold of hazardous waste, Commission Decision 2009/337/EC provides that it is calculated as the ratio of the weight on a dry matter basis of:

- (a) all waste classified as hazardous in accordance with Directive 91/689/EEC and expected to be present in the facility at the end of the planned period of operation; and
- (b) waste expected to be present in the facility at the end of the planned period of operation.

Waste assessed from the Preese Hall well has identified the waste stream to be non-hazardous and this is expected to also be the case at PNR.

3. Dangerous substances above the threshold

A waste facility is required to be classified as Category A if it contains substances or preparations classified as dangerous under Directives 67/548/EEC or 1999/45/EC above a certain threshold.

Based on sampling results from the Preese Hall well, it has been assessed that no dangerous substances above the thresholds contained in Directives 67/548/EEC or 1999/45/EC are likely to be present.

3.9.2 Waste within the above ground hazardous Mining Waste Facility

We are required by the Mining Waste Directive to provide a justification why the hazardous Mining Waste Facility which is to be part of the Mining Waste Operation does not require to be designated as a Category A Mining Waste Facility in accordance with the criteria in Annex III of the Mining Waste Directive.

Annex III provides that a waste facility shall be classified under Category A if:

- a failure or incorrect operation, e.g. the collapse of a heap or the bursting of a dam, could give rise to a major accident, on the basis of a risk assessment taking into account factors such as the present or future size, the location and the environmental impact of the waste facility; or
- 2. it contains waste classified as hazardous under Directive 91/689/EEC above a certain threshold; or
- 3. it contains substances or preparations classified as dangerous under Directives 67/548/EEC or 1999/45/EC above a certain threshold.

1. Failure / incorrect operation

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Commission Decision 2009/337/EC provides that a waste facility shall be classified under Category A in accordance with criterion 1 above if the predicted consequences in the short or the long term of a failure due to loss of structural integrity, or due to incorrect operation of a waste facility could lead to:

- a) non-negligible potential for loss of life;
- b) serious danger to human health; or
- c) serious danger to the environment.

The potential for the above effects to result from loss of structural integrity or incorrect operation of the storage area for hazardous mining waste streams (comprised in the hazardous Mining Waste Facility) has been assessed. The risk is insufficiently high to fall within the description above. This is on the basis that:

- i. With regard to a) and b) above, no people other than workers operating the facility that might be affected are expected to be present permanently or for prolonged periods in the potentially affected area.
- ii. With regard to c), the presence of a well pad membrane around the hazardous Mining Waste Facility means that there is no potential source-pathway-receptor relationship between the facility and environmental receptors.

For this purpose we have considered with regard to the structural integrity of the above ground hazardous Mining Waste Facility, its ability to contain the waste within the boundaries of the facility in the manner for which it was designed, and all possible relevant failure mechanisms. Our evaluation of the consequences of the loss of structural integrity has also included the immediate impact of any material transported from the facility as a consequence of the failure and the resulting short and long term effects, over the lifecycle of the facility.

For the purpose of considering the impacts from incorrect operation of the waste facility, we have included in our evaluation any type of operation which could potentially give rise to a major accident, including the malfunction of environmental protection measures and faulty or insufficient design.

The assessment of the release of contaminants resulting from incorrect operation has included both the effects of short-term releases as well as of the long-term release of contaminants, and has covered the operational period of the facility and as well as the period following closure. It has also considered whether any of the waste present is likely to be reactive and has concluded that it is not.

2. Hazardous waste above the threshold

Before the end of operation of the hazardous Mining Waste Facility, all of the hazardous waste contents will have been disposed off site to a permitted waste facility. Therefore the hazardous Mining Waste Facility cannot be classified as a Category A facility on this basis.

3. Dangerous substances above the threshold

The waste contents of the hazardous Mining Waste Facility are not envisaged to include any substances or preparations classified as dangerous under Directives 67/548/EEC or 1999/45/EC above the applicable threshold.

3.9.3 Inspection of Waste facilities

Cuadrilla has suitable plans in place for the inspection of both the surface and underground waste facilities. These are designed in line with the purposes of the Mining Waste Directive to allow Cuadrilla to monitor the integrity of the surface and underground facilities, as well as soil and water quality.

The underground Mining Waste Facility at each well will be inspected through a combination of downhole microseismic, water, soil and well integrity monitoring techniques. Combining the three data sets will give an overall downhole inspection of each underground Mining Waste Facility. The surface facility will combine the inspection of waste containers, soil and water quality.

For the underground Mining Waste Facility, throughout the life of the well, the three annuli A, B and C are monitored using a digital gauge or equivalent method to download readings on annuli pressure (as per section 2.2.4). This will provide confirmation of continuing well integrity. Downhole micro seismic monitoring will provide data on the extent and orientation of the fracture growth during hydraulic fracturing (see section 2.3). This data will provide evidence of the depth and formation of the fracture growth that has occurred.

For the surface Mining Waste Facility as per section 5.1, the rectangular containers will be subject to annual thickness inspections and weekly visual inspections. Prior to drilling commencing, ancillary equipment which includes the containers shall be hydro tested for leaks or appropriately certified for integrity.

For both the surface and underground waste facilities, sections 9.10 and 9.11 describe the groundwater and surface water monitoring regime to determine surface water and groundwater quality and separately dissolved gas content for groundwater. The data will be compared to the baseline data to identify variations or confirm concurrence with the baseline. If a trend of continued and significant variation to baseline data is identified, the operations shall be immediately suspended, if operating, to investigate and address those causes if they are linked to the operations on site. Soil sampling as per section 9.13 has been collected to establish a baseline of soil conditions and reported in the Site Condition Report (HSE-Permit-INS-PNR-003). Further sampling will take place once the site is restored to its original condition.

Information and data collected by the different sampling regimes or monitoring techniques will be communicated into a periodic Mining Waste Facility inspection report in consultation with the Environment Agency.

4.0 Waste Hierarchy

Article 5 of the Mining Waste Directive requires Cuadrilla to prepare a Waste Management Plan for the minimisation, treatment, recovery and disposal of extractive waste, taking account of the principle of sustainable development.

This section of the plan applies the waste management hierarchy to the design of the project and the site operations by examining for each mining waste stream the potential to eliminate, reduce, reuse, recycle and finally dispose of that waste stream from the site.

4.1 Drilling Mud Control

The well size will be optimised to reduce the amount of drilling mud required and the drill cuttings produced whilst maintaining a sufficiently adequate borehole diameter.

The drilling muds will be reused until spent or spoilt to reduce the continuous addition of fresh muds into the system and subsequent waste creation and continued use of raw materials. A competent drilling mud engineer will be tasked to monitor and manage the muds to ensure efficiency of use and record the mud management in a daily mud report.

Any LTOBM that is recovered at surface will (unless spoilt) be returned to the supplier for reuse at the end of the operation. As a result such LTOBM is not discarded and is not classified as a waste.

When drilling mud is in contact with the permeable underground rock formation and there is greater hydrostatic pressure in the wellbore than in the formation, some mud filtrate is forced into the formation. The solids in the mud are "screened out" at the wellbore interface, forming a filter cake, and a small amount of fluid (mud filtrate) enters the permeable formation. In order to minimize the loss of drilling fluid to the formation, the drilling mud is engineered with important filter cake building properties. Fluid loss control agents, generally starch-based (water-based systems) are added to the drilling fluids. These properties of the mud are measured onsite using an API Fluid Loss Test (mud filtration). Drilling fluid is designed so that the contained solids quickly form a very thin filter cake that has very low permeability. As filter cake thickens, the filtration rate decreases. When circulating, filter cake is constantly eroded and re- deposited, forming a dynamic filter cake of fairly constant thickness.

The filter cake is formed by design to minimise invasion of drilling mud into permeable underground rock formations. Also, the materials which form filter cakes can reduce the uptake of water by clay minerals, thus contributing to wellbore stability. Typical filter cake thickness is ca. 1-3mm.

Volumes of fluids pumped and returned will be monitored by two independent systems (the mud engineers and the drilling Pit Volume Totaliser (PVT) system) during the drilling operation. Circulating density is minimised when drilling weak or low-pressure porous formations. If there is indication of fluid losses into the surrounding formation, lost-circulation (solid/ fluid base) material will be deployed as soon as practicable to minimise leak-off. Monitoring will be in place to ensure mud loss is identified as soon as possible allowing measures to mitigate any further loss to be put in place.

Drilling into the target formation which has very low permeability (~1-100 nanoDarcy), filtrate loss is expected to be close to zero. For this reason, we do not expect there to be any significant loss to formation of LTOBM within the target formation.

Any losses experienced during drilling that are detected by the monitoring systems will be recorded by the drilling mud engineer on a daily basis.

Drill cuttings will be separated from the drilling mud, as far as reasonably practicable, at the surface so that the maximum amount of drilling mud can be reused on site. This is further explained in section 5.1.

4.2 Cementing

Calculations will be made by Cuadrilla and a competent contractor accounting for borehole section and well design in order to estimate the amount of cement required and the volumes will be measured in order to reduce the amount of cement waste generated. As returned cement cannot be reused on site, the solidified cement will be sent for recycling at a permitted waste management facility.

4.3 Spacer Fluid

Calculations will be made by Cuadrilla and a competent contractor accounting for borehole section and well design to estimate the amount of spacer fluid and suspension fluid required and the volumes will be measured to reduce the amount of waste generated by excess. Where possible, returned spacer fluid can be reused on site e.g. into the drilling muds. Otherwise, returned spacer fluid will be sent for disposal to a permitted waste management facility.

4.4 Sand

Returned sand cannot be reused as a proppant. It would require treatment to remove crushed or broken sand grains, sieving to the correct size and drying before further reuse. Treatment of this nature would require installation of additional infrastructure on site and additional energy usage, which we do not consider would achieve a net environmental benefit. Instead the sand will be sent off site for recycling or disposal at a permitted facility.

4.5 Flowback between Hydraulic Fracturing Stages

In order to minimise the overall quantity of fluid injected into the target reservoir to flow-test the well, a series of small hydraulic fracturing operations will be performed ahead of the main fracturing stages in order to assess fracture mechanics within the target formation. This will aid the design of later hydraulic fracturing and flow-testing, enabling the minimum quantity of fresh water and additives to be used in order to achieve optimum gas flow rates.

Approximately 10%-40% of the injected flowback fluid for each fracturing stage is predicted to return to the surface between hydraulic fracturing stages. The returning flowback fluid at the surface is expected be relatively clean, in comparison to produced water, as the fracturing fluid has been in contact with the target formation for only a short period of time e.g. hours up to days. With the relatively short period of time the

dissolution of minerals and salts is expected to be low so the immediate flowback fluid will have relatively low levels of Total Dissolved Solids (TDS) and Total Suspended Solids (TSS).

Flowback fluid will be re-used for hydraulic fracturing wherever possible. In the event flowback fluid TDS is above 250,000mg/l then the friction reducer would not work to its designed tolerance. The flowback fluid would be diluted by mains water to reduce the TDS. If TDS remains above 250,000mg/l after dilution, which is very unlikely, then the flowback fluid would be disposed of. The reuse will involve utilising a closed loop system between hydraulic fracturing stages to ensure that all flowback fluid is captured and is available for reinjection into the target formation as part of the hydraulic fracturing process. Monitoring of the flowback fluid will be conducted at least hourly. Hourly monitoring of the flowback between hydraulic fracturing stages will be undertaken by a competent contractor. Exact monitoring locations will be developed once a contractor has been selected and the site is set up. However it is anticipated that monitoring will include;

- 1. Physical inspection of the tanks during flowback;
- 2. Recording quantity/volume of flowback fluid using a dip gauge or equivalent at the flowback tank; and
- 3. Gas flow rates using an orifice.

Flowback fluid shall be stored at the surface in enclosed steel containers on top of the well pad membrane within the perimeter fence line. As hydraulic fracturing will be conducted consecutively over a period of days the storage of the flowback fluid shall be temporary.

Flowback fluid at the surface will be subject to Ultra Violet ("UV") disinfection prior to re-use to control bacterial growth. This is a precautionary approach to help maintain productivity of the fractures and reduce the risk of bacteria causing souring of the natural gas. UV disinfection has been selected to replace the need for the non-hazardous biocide (glutaraldehyde) additive within the early stages of exploration. The process does not create any further waste at the site and increases the number of times that flowback fluid can be reused.

4.6 Surplus Natural Gas

The requirement to flare natural gas is based on a need to collect natural gas data. The initial flow test purpose is to enable a continual uninterrupted flow from the well head to a flare. The uninterrupted flow of natural gas is required to provide the necessary data to measure the flow rate of natural gas and the initial decline rate of flow and pressure as well as the gas composition. This allows for the forecasting of potential future production flow from the well. Interrupting the flow, or risk of interruption from utilising the natural gas on site, would impact the necessary data collection and ability to predict future decline curves of natural gas.

A site flaring limit of a maximum aggregate of 8,640 hours (360 days x 24 hours) for all the wells at the site provides operational flexibility to enable each well to be assessed on a case by case basis. If there is uncertainty in the data being captured, the flexibility of the aggregate site limit means that a particular well can be flared for longer if required e.g. where flow is interrupted. Alternatively, in circumstances where data is quickly validated, flaring duration can be reduced for a well and the remaining hours then used in relation to another well. The overriding objective of the initial flow test is to flare for the least time possible to reduce the amount of emissions being generated.

The flare system will be fitted with an hours run gauge enabling accurate reading of flare time.

Once the initial flow test has established data, natural gas flowing from the well during the extended well test would be sent to the gas grid rather than flaring. The extended well test is based on site specific information e.g. the gas composition and flow rates established during the initial flow test, to enable a connection into the gas grid.

Connection to the gas grid costs several millions of pounds to construct and approve. The intention of well testing is to extract the gas and evaluate (composition and flow rates) whether appropriate infrastructure access is available to ensure the product has a viable path to market before making an infrastructure connection. This approach is recognised in UKOOG guidelines (UK Onshore Shale Gas Well Guidelines, Exploration and appraisal phase, Issue 1 February 2013) and in the USA EPA.

Section 10 from the UKOOG guidelines states:

10. Minimising Fugitive Emissions

Operators should plan and then implement controls in order to minimise all emissions. Operators should be committed to eliminating all unnecessary flaring and venting of gas and to implementing best practices from the early design stages of the development and by endeavoring to improve on these during the subsequent operational phases.

Emphasis should be placed on "green completions" whereby best practice during the flow-back period is to use a "reduced emissions completion" in which hydrocarbons are separated from the fracturing fluid (and then sold) and the residual flow-back fluid is collected for processing and recycling. However this approach will not always be practicable at the exploration/appraisal stage of a development where separation and flaring of natural gas should be the preferred option, minimising venting of hydrocarbons wherever practicable.

EPA Standards for Gas Well Affected Facilities states:

Each well completion operation begun on or after January 1, 2015, must employ REC in combination with use of a completion combustion device to control gas not suitable for entering the flow line (we refer to this as REC with combustion). (EPA, Page 41, 40 CFR Part 63 Oil and Natural Gas Sector: New Source Performance Standards and National Emission Standards for Hazardous Air Pollutants Reviews)

Once reliable data is validated from the initial well testing phase and reviewed by the infrastructure body (i.e. gas is suitable to enter a flow line), a connection to the gas grid will be made for the extended well testing phase.

4.7 Scale

It is highly unlikely, due to the short term nature of exploration operations, that any significant scale will build up inside the pipes. The scale cannot be reused on site and is sent off site for disposal. A Radioactive Substances Regulation (RSR) permit will also be applied for to manage the accumulation and disposal of waste scale.

5.0 Site Waste Management Operations

As a summary the following table identifies how the waste is going to be checked, monitored and sampled as well as detailing how the information will be taken into account for operations.

Table 4: Site waste management monitoring information

Waste	Monitoring Frequency	Monitoring / Sampling Method	Recording Document	Data Usage
Muds / Cuttings	Fluid and solid drilling waste will be sampled at the well site at the first available opportunity when drilling commences, or when there is a change in drilling mud composition, for chemical analysis and any other additional waste acceptance criteria that is requested by the offsite authorised waste facility. Following this initial sample, weekly samples alternating between solids and fluids will be taken for the remainder of the work programme. If the mud is taken off site in a combined slurry state then biweekly sampling shall be conducted.	Visual inspection. Chemical analysis.	Appended tabulated waste tracker to the Waste Management Plan ("WMP") Environmental Management and Monitoring Plan ("EMMP")	Changes in the chemical profile of the waste will inform decisions concerning future waste management arrangements and environmental risk control measures, as well as sampling and testing frequency.
Flowback Fluid	The quantity of flowback fluid arising will be monitored and recorded, along with any quantities dispatched off site for disposal. Sampling of the waste flowback fluid will be taken at the first available opportunity for chemical analysis and any other additional waste acceptance criteria for the initial/extended flow testing stage. Flowback fluid shall be sampled during the hydraulic fracturing stage to confirm chemical and radiological composition. Routine sampling shall be conducted to monitor the composition of the flowback fluid due to the potential gradual compositional variation over time. Sampling of each flowback tank shall be conducted during initial flow testing and where required during extended flow testing during the accumulation of flowback fluid. Samples will be taken at different stages of the tank being filled with flowback fluid. Each sample will then be mixed together to create a bulk composite from each tank.	Visual inspection. Chemical analysis. Radiological analysis.	WMP EMMP	The chemical profile of the waste will inform decisions concerning future waste management arrangements and environmental risk control measures, as well as sampling and testing frequency.
Sands	Sand is removed from the flowback fluid within the high volume separator. The sand that accumulates during this stage is periodically removed to a disposal	Visual inspection	WMP	Record quantity of waste generated.

	tank. The monitoring frequency is expected to be daily during fracturing.			
Cement	As returned cement cannot be reused on site, the solidified cement will be sent for recycling at a permitted waste management facility. Excess cement will be stored in lined steel skips thus allowing visual monitoring of waste volumes.	Visual inspection	WMP	Record quantity of waste generated.
Suspensi on fluid/ spacer fluid	Volumes of spacer fluid are calculated by competent contractors and the Mud Engineer. Tank dimensions and fluid levels can be taken to calculate fluid volume usage. Additional mud logging systems can also be used in conjunction to support this calculation.	Visual inspection combined with calculations by Cuadrilla and a competent contractor.	WMP	Record quantity of waste generated.
Surplus Natural Gas	Monitoring of the flare is conducted in two phases. The first phase is to monitor the feedstock flowing to the flare to ensure the natural gas quality. Within the initial first week of natural gas flow, sampling of the natural gas shall be taken on a daily basis. Samples are taken from the pipeline flowing from the separator travelling towards the flare. The samples are sent off site to an independent accredited laboratory for chromatograph analysis. The first sample taken from the site shall be assessed and results turned around within 24 hours of the sample date. If the natural gas continues to show a homogenous nature sampling after 7 days will be tapered down to 1 sample every 3 days for the next 14 days. Sampling shall continue after 21 days on a weekly basis. The flow rate shall also be monitored on a daily basis using a Daniels Orifice or equivalent method for measuring the flow rate of natural gas.	Orifice	WMP EMMP	Flow rate determination key to establishing the economic viability of the well.
Scale	Significant scale volumes are not expected to be encountered. Scale monitoring will be conducted on a weekly basis with the monitoring	Visual inspection.	WMP	Record quantity of scale generated.

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frequency being flexible to adapt to changes during operations.

The activities will be conducted so as to prevent waste production wherever possible, reduce the quantities generated and to protect human health and the environment. Where a waste stream is transported and disposed offsite this will be via an authorised waste carrier to a permitted waste facility.

5.1 Drilling muds and drill cuttings

Both WBM and LTOBM drilling muds containing cuttings returning to the surface are passed through a mechanical separation device which is used to extract solid drill cuttings. Further centrifugal treatment is used to remove finer drill cuttings from the muds. The drilling muds are then temporarily stored in dedicated steel mud tanks and reused within the further drilling process until no longer required or they have become spent.

The mud tanks are subject to annual thickness inspections and weekly visual inspections. Any waste drilling muds are removed by vacuum loading road tanker to an authorised waste treatment facility. It should be noted that the exact size and configuration of tanks and vessels for the storage of this waste may change to suit operational needs, but will remain of the same high standard. The waste tanks will be located on the well pad membrane.

Drill cuttings that are separated at the surface from the drilling muds, as described above, will be temporarily stored in a number of steel rectangular open skips with a capacity of up to 50m³. The rectangular containers will be subject to annual thickness inspections and weekly visual inspections. Prior to drilling commencing ancillary equipment, which includes the containers, shall be hydro tested for leaks or appropriately certified for integrity. The waste will be transferred onto high sided bulk trailers or vacuum suction tankers and subsequently removed to one of several facilities that are appropriately permitted to receive, accumulate and treat industrial wastes. It is not feasible to dispose of the cuttings immediately back into the well as this would block the flow of gas. Furthermore, disposing of the drill cuttings into the well at the plugging and abandonment stage would not comply with the UK Oil and Gas guidelines (issue 4, 2012) minimum criteria for materials to successfully plug and abandon a well. Once the waste returns to the surface the waste does not undergo any significant changes due to above ground conditions.

Estimated quantities of bulk drilling muds waste are ~400m³ and drill cuttings are ~1400m³ (combination of polymer and salt saturated muds) per well.

Estimated quantities of both water-wet and oil-wet drill cuttings are ~1100m³ per well.

Appendix D provides indicative chemical characteristics of the waste drilling muds and cuttings.

5.2 Cement

Returning cement will be kept to a minimum by controlling the volumes input into the well by a competent contractor. The returning cement travelling from inside the wellbore and returning up the wellbore annuli shall be pumped into open lined skips and consigned for offsite treatment at an authorised waste treatment facility. Once the waste returns to the surface it is not expected to undergo any significant changes due to above ground conditions. Estimated quantities are approximately in a range of 20m³ to 30m³ per well.

5.3 Sand

Sand will be pumped into the target formation as part of the hydraulic fracturing fluid. Any sand returning within the flow back will be subsequently separated into an enclosed sand bin. The sand bin is located on the site well pad membrane. Once the waste returns to the surface it is not expected to undergo any significant changes due to above ground conditions. The estimated quantity of waste sand is 5-10 tonnes per well.

5.4 Flowback Fluid

The overall quantity of flowback fluid generated during initial flow testing is expected to be 22,000m³ flowback fluid per site but may vary depending on geological conditions encountered during exploration period. This is based on a 40% return rate. Once the waste returns to the surface it is not expected to undergo any significant changes due to above ground conditions.

The well is designed to prevent leaks into the surrounding receptors as well as formation fluid entering the well. Well integrity, as described in section 2.2.4, will be subject to integrity tests during drilling. The flowback fluid travels from the target formation via the wellbore into the surface pipework for reuse or temporary storage for transit to offsite disposal (if not needed for re-use in the fracturing process). Either vacuum suction tankers or road barrel containers transferred via a hose will transport the fluid from site storage containers into the haulage containers for offsite disposal.

Flowback fluid bypasses the onsite separator before being temporarily stored in flowback tanks for measurement and storage until it is re-used or removed to an authorised waste treatment facility. In the unlikely event that flowback fluid contains natural gas, this will be separated and sent to the flares via the onsite separator. The tanks are monitored by portable handheld gas detection equipment at the flowback tanks by site personnel 24 hours a day. The combined onsite storage capacity of individual flowback tanks equates to approximately 3000m³. The initial hydraulic fracturing phase shall require the overnight storage of fresh water, approximately 800m³ or less depending on the quantity of stored returning flowback fluid from previous hydraulic fractures stages. Once the hydraulic fracturing stage is complete and initial flow testing phase begins, up to 3000m³ will be available for onsite temporary storage prior to offsite disposal at a permitted waste facility. The tanks are located on the well pad membrane providing secondary containment. The integrity of tanks and vessels is visually checked weekly and subject to annual thickness tests.

The well design incorporates a shut-off valve that can be isolated immediately to stop the flow of flowback water. A choke manifold will be utilised to reduce pressure to safe operating levels. Wellhead works design and procedures at wellhead will be subject to HSE regulation.

We will visually monitor the level of fluid within the tanks and will shut off the flow when they reach their predetermined shut-off capacity. The tanks are fitted with a diffuser to prevent internal damage during high velocity inflows.

Hoses and hose fittings will be regularly inspected to avoid detachment of hose assemblies during filling due to mechanical failure. Standard hose clamp fittings will be used for hose fittings to ensure secure liquid-sealed connection. Equipment will be hydro tested, or integrity tested, using clean water before initial operation to identify any leaks.

Flowback fluid samples will be analysed to assess Naturally Occurring Radioactive Material (NORM) and chemical concentrations. A RSR permit shall be applied for to manage the accumulation and disposal of NORM waste flowback fluid. Section 9.5.5 provides details of the chemical determinants which shall be tested.

5.5 Scale

The build-up of insoluble carbonate and/or sulphate scales inside pipes is a possibility due to a change in pressure or temperature as the flowback fluid is brought to the surface. It is highly unlikely, due to the temporary nature of the operations that any or a material quantity of scale will build up inside the pipes. In the unlikely event that significant scaling of components occurs (and is identified via the proposed contamination monitoring regime), it shall be ensured that the pipework/component is capped/sealed to prevent release of material. Similarly, physico-chemical changes within the accumulating waters may lead to the formation of small volumes of precipitate, which could contain elevated concentrations of radionuclides. For the purposes of the Radioactive Substances Regulations (RSR) permit application a worst case scenario for low level waste ("LLW") solids removal, which would partly constitute scale, has been calculated at 5m³ per well (20m³ in total for the site). This material would be removed to a permitted waste facility.

5.6 Surplus natural gas

The flare will be a fully enclosed steel design to incinerate waste natural gases. Depending on the manufacturer's requirements up to 2 flares may be utilised on site. The flares will be subject to a 7 day commissioning period per well which would not count towards the site flaring limit of a maximum aggregate of 8,640 hours for all the wells at the site. The commissioning period starts when natural gas flows into the flare. The purpose of the commissioning phase is to allow the flaring system to be adapted to the natural gas composition, flows and pressures before the initial well test begins.

Since the feedstock is predicted to be clean natural gas, emissions from the flare are likely to be very low using BAT. The flare has been designed in principle to meet the standards described in section 3.5.2.6 of the guidance (BAT Reference Document cww_bref_0203 "Best Available Techniques in Common Waste Water and Waste Gas Treatment / Management Systems in the Chemical Sector), and with the intent that greater than 98% of methane will be converted to carbon dioxide, carbon monomers and water vapour.

The flare stack is a fully enclosed combustion chamber constructed of steel with a ceramic insulation to reduce heat loss and provide combustion silencing. Stack height is approximately 10 meters and is designed to operate unattended, however there will be 24 hour supervision on site.

It is anticipated that the flow rates per well of natural gas will be up to 130,000m³ per day. The retention time within the flare is 0.5 seconds for complete combustion. HSE-Permit-INS-PNR-002f provides examples of technical drawings of the proposed flare design. As the natural gas returns to surface the chemical composition of the natural gas does not change with exposure to above ground level conditions compared to below ground conditions.

An inlet pipe is connected to the flare with a main burner flame arrester and pilot flame for ignition. After the flare has been lit, air control is managed by louvres located on the side of the flare stack or equivalent air injection system. As the louvres open or air injection system circulates air, the flare fully ignites and the main gas valve will open.

5.7 Spacer Fluid & Suspension Brine

Some spacer fluid may be incorporated into drilling muds for further use. The spacer fluid recovered at surface can normally be incorporated into the WBM system to the extent that the spacer has not become contaminated with the cement slurry behind it. The spacer fluid close to the interface with the cement slurry is therefore diverted to a separate tank for disposal.

When oil-based muds are used a weighted, viscosified water-based spacer pill is not incorporated into the oil-based mud as it reduces the oil-water ratio of the emulsion and is subsequently disposed. However, when no longer required, spacer fluids returned to the surface are discharged into temporary steel storage tanks before offsite disposal. The storage tanks are located upon the well pad membrane. Once the waste returns to the surface it is not expected to undergo any significant changes as a result of exposure to above ground conditions.

The predicted quantity of surplus Suspension Brine has been estimated at 20-40m³ per well.

The predicted quantity of surplus Spacer Fluid has been estimated at 20-40m³ per well.

5.8 Retained Hydraulic Fracturing Fluid

It is estimated that the volume of flowback fluid after each hydraulic fracturing stage returning to the surface will be in the range of 10-40% of the volume injected (Mitschanek et al, 2014).

It is possible that the vast majority all of the injected hydraulic fluids will return to the surface over time. Equally it is possible that only a small proportion of the fracturing fluids will be returned and then the rest will remain in situ underground depending on the duration of operations. The injected hydraulic fracturing fluid will mix with any produced water released from the formation by the fracturing process. If the well turns out to be predominantly water producing rather than gas (which is not expected at this site but remains a possibility),

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the combined volume of injected fracturing fluid and produced water flowing back to the surface could exceed the initial volumes of fluid injected.

Some of the fluid remaining underground is expected to be reabsorbed into the rock within the target formation. The quantity that will remain in the rock is an estimate, largely due to the localised absorption rates within the target formation. However, the environmental risk posed by the retained non-hazardous hydraulic fracturing fluid is low as identified in the environmental risk assessment (HSE-Permit-INS-PNR-005). The retained hydraulic fracturing fluid becomes indistinguishable from connate water (water trapped in pores of the rock) already present in the target formation.

It is likely that a further proportion of the injected hydraulic fracturing fluids will remain inside the fractures created by the hydraulic fracturing process so long as they remain open or possibly in the well bore itself.

5.8.1 Accumulation of retained waste fluids

Whilst gas is allowed to flow, the water within the fractures and the well bore serves a useful purpose in allowing the gas to percolate out. However, at a point to be determined by Cuadrilla that flow testing operations at the well are to cease, the fluids remaining underground will be left in situ once the well is plugged and abandoned (including permanently sealing the well by insertion of a cement plug in at least part of the vertical section). The injected hydraulic fracturing fluid which has not returned to the surface will become waste when it no longer serves a useful purpose. It will remain permanently within the target formation.

It is not a practice in industry to attempt to remove the remaining fluids for disposal elsewhere and indeed no commercial solutions have been developed for this purpose. Indeed the depth and inaccessibility of the remaining fluids in the wellbore would make the cost prohibitive and there is no net environmental benefit of doing so.

By contrast, leaving the retained fluid deposited within the target formation presents a low risk to the environment. Each well will be plugged and abandoned to prevailing industry guidelines (UKOOG guidance 2013, UK Oil and Gas guidelines for the suspension and abandonment of wells, issue 4, July 2012) and regulations (The Offshore Installations and Wells (Design and Construction) Regulations 1996, the Borehole Sites & Operations Regulations 1995). The ES contains further details on the plugging and well abandonment process.

Appendix C reviews options to remove or dispose of injected hydraulic fracturing fluid in accordance with BAT.

Permanently accumulating the fluid within the target formation is an environmentally sound option. Indeed, leaving the fluid retained in the formation is the best environmental option as there are no receptors of quality.

A number of studies have concluded that the potential for upward migration of hydraulic fracturing fluid that remains within the target formation is very low. Waste flowback fluid analysis from Preese Hall identified that the waste met the classification of a non-hazardous waste stream. The following literature extracts provide further evidence of why retained hydraulic fracturing fluid is a low risk to the environment:

- If the formation minerals do not have sufficient water in their structure, they will trap and hold water from any available source until the minerals reach an irreducible water level. Water trapped in this manner may dry out again over geologic time through dry gas evaporation of the bound water, but is not likely to move during years of production. Water removed by dehydration will not transport chemicals, which will remain trapped in the rock. (King, 2012)
- Constraints on Upward Migration of Hydraulic Fracturing Fluid and Brine concluded that: As a result, upward migration of HF fluid and brine is controlled by pre-existing hydraulic gradients and bedrock permeability. We show that in cases where there is an upward gradient, permeability is low, upward flow rates are low, and mean travel times are long (often >10⁶ years [10,000,000 year]). Consequently, proposed rapid upward migration of brine and HF fluid, predicted to occur as a result of increased HF activity, does not appear to be physically plausible (Flewelling and Sharma, 2013).

For fluid to migrate via advection up to shallow groundwater along faults and discontinuities, the following conditions would be required which are absent from the site.

 A permeable pathway would need to be present along the full distance between the source (in the Bowland Shale) and the receptor (the Sherwood Sandstone or Middle Sands). The potential for upward fluid migration is considered very low. In the worst case, fluid could migrate along the fault plane, but this would be limited due to the presence of impermeable formations above the Bowland Shale (Styles et al, 2012).

Leaving the fluid retained in the formation is the best environmental option as there are no receptors of quality or pathways readily available for the fluid to create a risk to the environment.

5.8.2 Location of Retained Fluid Deposit

Retained hydraulic fracturing fluid is subject to several geo-chemical influences of how fluid behaves in the target formation. Drawing HSE-Permit-INS-PNR-002g identifies a prudent area designated for disposal of retained hydraulic fracturing fluid.

Fluid and solids (sand) can be absorbed into the rock immediately surrounding the fracture or remain within the fracture itself. Due to the relative impermeability / conductivity of the target formation, the retained hydraulic fracturing fluid remains in close proximity to the fracture, a matter of feet. The fluid is unable to migrate and present a risk to environmental receptors due to the low permeability of the target formation.

5.8.3 Classification of the retained fluid

Retained hydraulic fluid to be accumulated underground is classified for the purpose of the Mining Waste Directive as non-hazardous. It will over time be indistinguishable to connate water already in the target formation.

In addition, to address public concern regarding the nature of fluids left underground we have considered the likely nature of the retained fluid and concluded that it is not likely to exhibit any of the hazardous properties listed in Annex III of the revised Waste Framework Directive.

We considered the ability of fluid to absorb methane. According to the International Union of Pure and Applied Chemistry, methane solubility in (pure) water at STP is 3.12 x 10-5 mole/mole (or mole fraction). This works out at 27.7 mg CH4/litre of water, correcting for salinity would put this between 22 – 25 mg/l. As such this content of methane in the retained hydraulic fracturing fluid (accounting for brine or freshwater) would not render the retained fluid hazardous. As a result, if one litre of this fluid was taken to the surface it would contain 22 mg - 25mg of methane. If this methane was released into a litre of air it would still not burn as the lower flammable limit is 5% by volume (22 mg equates to about 0.002% in air by volume). Liquid substances and preparations would only be hazardous due to being flammable if they have a flash point equal to or greater than 21°C and less than or equal to 55°C. This fluid is therefore not flammable.

Our conclusion is also supported by the testing of flowback fluid containing the naturally occurring connate water from our Preese Hall site, which did not identify any of the hazardous properties listed in Annex III of the revised Waste Framework Directive. A screening exercise was undertaken which assumed (worst-case) that the natural mineral contaminants (see Appendix B) are present in their most dangerous form to people and in the aquatic environment. We then compared it with the aggregate, known quantity of these contaminants and compared the result with the lowest applicable threshold of 0.1% (1,000mg/l) above which they could render the waste hazardous. The total concentration of potentially harmful contaminants did not exceed 0.001% and therefore the waste was classified as non-hazardous.

5.9 Storage Arrangements

Table 5 provides a summary of storage types, capacities and expected maximum volumes for each waste stream.

Table 5: Storage of waste types

Waste Type	Estimated Volume	Storage Type	Capacity
Drilling Muds / Cuttings	2900m³ per well (400m³ spent drilling muds, 1400m³ drill cuttings & 1100m³ water wet and oil wet drill cuttings per well).	Steel solid containers (approx. 6mm thickness with annual non-destructive testing inspection)	Subject to contractor selection multiple steel skips (~50m³) depending on rig selection and mud circulation system. Drill cuttings and spent mud wastes will be regularly removed to an offsite permitted waste facility.
Flowback Fluid (not a waste stream due to reuse)	Up to 22000 m³ per site (during initial flow test period),	Steel solid tanks (approx. 6mm thickness with annual non-destructive testing inspection)	Up to 3000 m³ on site any one time. Regularly removed to an offsite permitted waste facility.
Produced Fluid	10m³ per well (during extended well test period)		Up to 140m³ Regularly removed to an offsite permitted waste facility.
Retained fracturing fluid	~16,000m³ to ~24,000m³	Geologic shale formation	Variable capacity based on geochemical influences.
Sands	5-10 tonnes per well	Steel solid containers (approx. 6mm thickness with annual non-destructive testing inspection)	Subject to contractor selection ~10-20m³ steel containers. Regularly removed to an offsite permitted waste facility.
Cement	20-30m³ per well	Lined steel skips	Subject to contractor selection, lined steel skips (usually 8yard skips) regularly removed to an offsite permitted waste facility
Suspension brine/ spacer fluid	20-40m³ per well (suspension brine) 20-40m³ per well (spacer fluid)	Steel solid tanks (approx. 6mm thickness with annual non-destructive testing inspection)	Storage capacity is flexible. Typically 30 barrel storage tank up to larger 150 barrel storage tanks. Removed to an offsite permitted waste facility
Surplus Natural Gas	Up to 30,888 tonnes per year	Flared to atmosphere.	Maximum 130,000m³ per day
Scale	5m³ per well	Inside the pipe network.	Not applicable as scaled equipment is removed off site for treatment.

6.0 Competency

The Management Arrangements (HSE-Permit-INS-PNR-004) details the roles and responsibilities for onsite environmental management and monitoring. Cuadrilla's Site Supervisor has overall responsibility for ensuring that the operations conducted on the site are in compliance with environmental permits and other associated legislation and is the competent person who manages the Mining Waste Facility.

The HSSE Director is accountable for maintaining compliance with the environmental permit and ensuring that adequate and competent resources are in place to provide technical support and training to the site operations teams. The HSSE Director has appointed an Environmental Engineer (Manager), Environmental Compliance Advisor and Site Health, Safety and Environment (HSE) Advisor to advise and support the Site Supervisor that the conditions of the environment permit are adhered to.

"Competent person" qualifications will include the following:

- Academic qualifications;
- Professional qualifications e.g. membership of applicable institutions;
- External training qualifications / certification;
- Those with approved training to cascade training to other staff;
- Attendance / delivery of internal and external training courses; and
- Applicable industry work experience

based on Environment Agency guidance How to Comply with Your Environmental Permit, version 6, June 2013

As part of Cuadrilla's competency framework, key posts have been identified within Cuadrilla and its supply chain that are either safety or environmental critical. These roles have defined minimum competency requirements which are assessed during recruitment and developed through ongoing professional development.

A contractor will be selected to manage the day to day waste operation. Section 9.0 of the Management Arrangements sets out the commitment to train staff, contractors and consultants with the technical requirements and compliance arrangements for the permit conditions and environmental management.

Cuadrilla's employees, contractors and consultants will be provided with appropriate training that is relevant to their needs. The training needs are identified through risk assessment, role profiles and the requirements for delivering the Environmental Policy.

Relevancy will be determined by reference to the Cuadrilla training matrix which has been developed to ensure the right person with the right competence is in the right role.

Where gaps are identified, a training needs analysis will be conducted, and the training matrix updated to reflect the changes. This will be reviewed and updated as required with refresher training. Records of training will be kept in accordance with Cuadrilla written management procedures.

7.0 Environmental risk assessment

7.1 H1 Risk Assessment

An Environmental Risk Assessment (HSE-Permit-INS-PNR-005) was prepared for the activity in support of the application for the environmental permit. The assessment was undertaken in accordance with the Environment Agency horizontal guidance H1 Environmental Risk Assessment for Permits, Version 2.1, December 2011 and EPR6.14 How to comply with your environmental permit. Additional guidance for: mining waste operations, Version 2, February 2011.

This qualitative risk assessment considered odour, noise, fugitive emissions, dust, air emissions, releases to water environment, waste, global warming potential, and potential for accidents and incidents as they relate directly to the activities.

The assessment concluded that with the implementation of the identified risk management measures, potential hazards from the activities would not be significant.

We will implement the identified risk management measures unless otherwise agreed by the Environment Agency or with any necessary modifications in the case of an emergency.

7.2 Guide to how we score risk in the context of our Environmental Risk Assessment

The Environmental Risk Assessment (HSE-Permit-INS-PNR-005) provides details of the activities and situations that could give rise to harm, and describes what this harm could be if no mitigation measures are in place – i.e. the worst-case scenario. It then goes on to score the risks with the planned risk control measures in place, where the Initial Risk Rating is calculated as:

Likelihood that harm will occur x the severity of the Consequence if it does = Risk

Consideration is then given to implementing additional mitigation measures, and the Residual Risk Rating is calculated – this is the remaining level of risk after all identified risk control measures have been implemented.

It should be noted that the aim is to reduce risks to an acceptably low level, but that it is not always possible to entirely eliminate risk altogether.

8.0 Risk mitigation

The Environmental Risk Assessment in (HSE-Permit-INS-PNR-005) details the proposed risk control and mitigation measures that Cuadrilla will put in place at the PNR well pad.

9.0 Control and monitoring

The Environmental Risk Assessment (HSE-Permit-INS-PNR-005) coupled with the findings of the Site Condition Report (HSE-Permit-INS-PNR-003), demonstrates that due to the nature of the waste to be generated and the proposed risk control and mitigation measures, there will be no significant risk from mining waste streams or any related emissions at the site.

9.1 General Management

To ensure that the commitments and mitigation measures outlined within the Waste Management Plan are delivered on site, relevant management and operational staff, which includes contractors, shall be briefed on the requirements of the Waste Management Plan and the Environmental Risk Assessment with the aim of preventing impacts from the mining waste activity.

Inspections shall be carried out by the onsite HSE Advisor, these will include a combination of daily, weekly, monthly or annual inspections to document standards of compliance with the Waste Management Plan in accordance with the prevailing operations at site.

The accompanying Environmental Risk Assessment and control procedures shall be updated in the event of a change in activities on site.

Construction and management of the underground Mining Waste Facility at the site shall be to the regulatory requirements of the HSE (the Borehole Sites and Operations Regulations 1995 and the land-based requirements of the Offshore Installations and Wells (Design & Construction etc) Regulations 1996). In addition, the guidance set out by UKOOG entitled "UK Onshore Shale Gas Well Guidance" will also be observed. The seismic monitoring programme and Hydraulic Fracturing Plan prepared for OGA will also be relevant to the integrity of the underground Mining Waste Facility.

Further details with regard to construction of the well pad and associated infrastructure is given in the ES.

Training shall be provided for site personnel in the knowledge and skills required to ensure technical competence for the extractive waste management tasks for which they are responsible.

9.2 Security Arrangements

The site will be surrounded with a 4m high perimeter fence line topped with barb wire screened with plants and shrubs. A further smaller inner fence line will surround the well pad. Page 37 of the ES Chapter 4 provides a drawing of the site perimeter fence line.

Site security will be managed by a security contractor. Man guarding arrangements will be in place to monitor and check the movement of vehicles and personnel accessing site.

In the unlikely event of a security breach, the Site Supervisor will follow the Site Shut Down procedure to prevent unauthorised access to safety critical equipment and operational controls. This procedure will be available for inspection by the Environment Agency.

Cuadrilla operates in close co-operation with enforcement agencies to monitor and assess the risk of security to the site.

9.3 Environmental Management and Monitoring Plan

The EMMP sets out the measures and processes for the management of environmental aspects of the project and to mitigate the potentially significant effects identified in the ES. The EMMP is a document which is intended to be used by site operatives to manage the environmental aspects of the project on a day-to-day basis. Records of monitoring and inspections will be kept within the EMMP alongside Cuadrilla's electronic management system.

The EMMP includes any management and monitoring requirements set out in the conditions attached to any planning consents. It also addresses the monitoring requirements of the environmental permits from the Environment Agency including groundwater and surface water, the interpretation of monitoring data and procedures in the case of abnormal monitoring results. All other relevant conditions imposed by OGA are addressed in the EMMP.

9.4 Environmental Accidents

The potential for spillage on site of extractive wastes or the unlikely potential of fire from flammable natural gas has been assessed as part of the Environmental Risk Assessment. Frequent checks of waste containers will be made by the operatives on waste containers with a view to preventing an overspill. Site HSE checks are also undertaken by the Site Supervisor and Site HSE advisor to assess for any damage to waste receptacles, as well as pipes and equipment handling extractive wastes. There will be a requirement to report any identified non-conformance that could lead to an extractive waste causing an accident as soon as possible to the Site Supervisor to action and close out the non-conformance. The action to close out the non-conformance shall be tracked using internal Cuadrilla procedures.

Additionally, the site is constructed with a large well pad membrane providing spillage containment. As the site is not situated in a Source Protection Zone (with no potable water abstraction activities in the site boundary or immediately nearby) the Environmental Risk Assessment has concluded the risk of contamination of upper groundwater receptors to be low. As part of the site pollution incident plan, any spillages shall be documented to inform the future site restoration plan and sampling regime.

Integrity of the well pad membrane shall be checked during its installation by the competent contractor. The membrane is protected by an upper layer of protective felt and coarse gravel (Type 1). These barriers are designed to help prevent tears to the membrane. In addition no spikes or excavation work are permitted during operations without prior approval from the Cuadrilla Site Supervisor.

Although very unlikely, there is also the potential for the escape of natural gas between the wellhead and the flare when fluid is flowing back from the well post-fracturing. As required under the Dangerous Substances and Explosive Atmospheres Regulations (DSEAR) 2002, any areas that have the potential for any unplanned leak of natural gas are protected within designated zones. Within the designated zone equipment and protective systems shall be used so as to prevent sources of ignitions. Additionally methane alarms are positioned around equipment containing or handling natural gas. If any alarm goes off, well site emergency procedures will be started and the well will be made safe to prevent further gas flow. Visual inspection of pipework and flow testing equipment will occur daily for leaks and damage during initial well testing and then moving towards a monthly/ bi-monthly check during extended well testing.

The results of this monitoring will be recorded and the relevant sections of the Site Condition Report (HSE-Permit-INS-PNR-003) will be updated accordingly and will inform the future monitoring for the Site Closure Plan.

As part of Cuadrilla's environment management system, a site specific pollution incident plan (PIP) will be developed based on site specific activities and risk assessment in accordance with industry guidance and best practice. The Environmental Risk Assessment details a number of control measures to manage pollution incidents e.g. access to spill kits, emergency response contractors.

A range of scenarios detailed within a HAZID (Hazard Identification study) will be produced and documented before operations begin. As contractors are selected, the HAZID and PIP documentation will be finalised based on site specific information.

Site specific emergency procedures and crisis management procedures are documented within Cuadrilla's management system should an event escalate beyond the capabilities of the site management.

9.5 Extractive Waste

9.5.1 Drilling Muds, Drill Cuttings

Every extractive waste load dispatched off site for disposal shall be documented and recorded. This data will be used to track and quantify extractive waste streams leaving site. Fluid and solid drilling waste will be sampled at the well site at the first available opportunity when drilling commences, or when there is a change in drilling mud composition, for chemical analysis and any other additional waste acceptance criteria that is requested by the offsite authorised waste facility. Following this initial sample, weekly samples alternating between solids and fluids will be taken for the remainder of the work programme. If the mud is taken off site in a combined slurry state then bi-weekly sampling shall be conducted. The chemical composition shall be submitted to a UKAS accredited laboratory for wet-chemistry analysis. Changes in the chemical profile of the waste will inform decisions concerning future waste management arrangements and environmental risk control measures, as well as sampling and testing frequency.

9.5.2 **Cement**

Every waste load dispatched off site to an authorised waste facility for disposal shall be documented and recorded.

9.5.3 Suspension fluid/ Spacer fluid

Every waste load dispatched off site to an authorised waste facility for disposal shall be documented and recorded.

9.5.4 Sand

Every waste load dispatched off site to an authorised waste facility for disposal shall be documented and recorded.

9.5.5 Flowback Fluid

Sampling of the flowback fluid has been designed to ensure representative samples are taken to inform re-use and off site waste disposal. The sample location is taken post separator. The amount required for testing will be dependent upon the laboratory requirements, approx.0 5 litres per sample.

The quantity of flowback fluid arising will be monitored and recorded, along with any quantities dispatched off site for disposal. The sampling of flowback composition will be conducted on a volumetric basis. At the first available opportunity when flowback fluid returns to the surface a sample will be taken. Sampling will then proceed as the flowback tanks continue to fill at different stages, e.g. sample 1 at the start of tank filling, sample 2 at half full tank and sample 3 at full tank. Each sample will then be mixed together to create a bulk composite from each tank and analysed in accordance with the determinants listed in Table 6 below. This process will continue throughout hydraulic fracturing and into initial well testing. In the event that sampling frequencies change this will be discussed with the Environment Agency.

The chemical composition will be submitted to an independent UKAS accredited laboratory for wet-chemistry analysis. See Table 6 for determinants. The results will be recorded and distributed to the permitted waste treatment facility and to the Environment Agency.

Table 6: Indicative Flowback Determinants

Determinants
Free Ammonia
pH
Alkalinity as CaCO3
Suspended Solids
Dissolved Solids
Chemical Oxygen Demand
Biological Oxygen Demand
Heavy Metals
Fluoride
Chloride
Sulphate
Nitrate
Total Volatile Organic Compounds (VOC)
Naturally Occurring Radioactive Material

The quantity and frequency of sampling may be reduced with written agreement from the Environment Agency in the event that the results obtained are consistently within expected ranges and when the volume of waste generated declines at the end of the extended flow testing period. The results of all testing will be shared with

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the Environment Agency in accordance with permit conditions and, in addition, will be made publicly available on the Cuadrilla website.

Monitoring of flowback shall by carried out on a daily basis by conducting basic observations:

- Visual
- Olfactory
- Flashpoint (conducted if there is indication of elevated organics).

If any oil is visually identified in the flowback fluid, the samples will be submitted to an external UKAS accredited laboratory to determine COD levels. If these are reported in the range typically associated with the presence of significant levels of organic hydrocarbons, additional testing for BTEX, PAHs, GRO/DRO compounds may be commissioned. The results of these analyses will be recorded and used to inform our response. We will share these results with the Environment Agency. In the event that significant hydrocarbon finds are noted, we will respond in accordance with the mitigation measures described in the Environmental Risk Assessment.

9.6 Surplus natural gas

Emissions resulting from the complete combustion of natural gas include carbon dioxide and water vapour. Monitoring of the flare temperature and surrounding site ambient air quality shall be routinely monitored before, during and after operations. The temperature of the flare shall burn above 800°C to ensure complete combustion.

9.6.1 Air Quality

The temperature of the flare shall be monitored using thermocouples measuring up to 1000°C. The temperature data shall be collected and recorded continuously during flow testing.

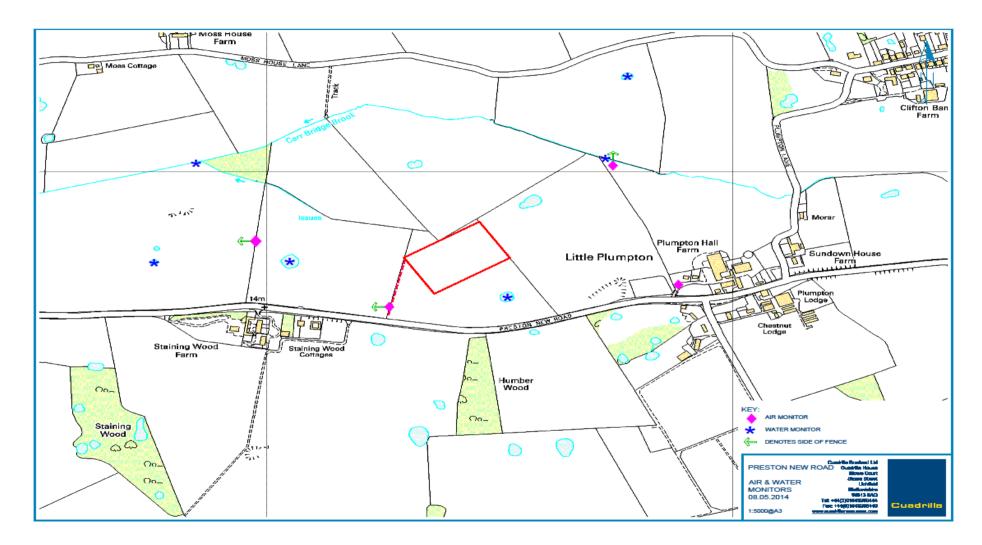
Temperature readings shall be wired from the thermocouples and recorded via panel indicator detailing the temperature of the flare. The panel shall be accessible at all times located at a suitable distance away from the flare so operatives have access to inspect the panel 24 hours a day.

Prior to the start of the flaring, monitoring equipment shall be calibrated or checked for a calibration date as part of the flare acceptance procedure.

A baseline study of air quality determinants shall be taken prior to exploration activities taking place. The baseline provides a benchmark of the air quality which will continually be referenced during operations to establish whether there are any significant effects. During operations and post operations air quality locations will remain consistent with the baseline sampling locations.

The sampling positions have been selected based on the independent consultation with Environmental Scientific Group (ESG). The monitoring will incorporate the below determinants and locations illustrated in Figure 3.

Figure 4: Air Quality and Surface Water Monitoring Points



Access to the sampling facilities shall be maintained throughout the baseline and operations to enable easy access. In addition signage shall be located next to sampling points to identify locations and give instructions to operatives not to move monitoring equipment without prior approval.

The frequency of monitoring shall be determined by the measurement method. The use of diffusion tubes is based on a monthly sample being analysed. The monthly monitoring frequency shall remain throughout the duration of operations.

Deployment of mobile monitoring equipment Flame Ionising Detection (FID) shall be conducted in varying frequency ranging from daily, to weekly to bi-weekly depending on the stage of operations.

The EMMP shall detail the monitoring requirements. In the event that the mobile monitoring equipment identifies significant changes to air quality from the baseline, more frequent sampling shall be conducted in consultation with the Environment Agency.

The following determinants in Table 7 below are to be monitored at the site.

Table 7: Air Quality Determinants

Determinant	Justification	Measurement Method
Methane (CH₄)	Greenhouse gas	Flame Ionising Detection (FID)
Carbon Monoxide (CO)	Greenhouse gas (modulating methane and low-level ozone)	Grab Sample (NDIR)
Hydrogen Sulphide (H₂S)	Potential odour nuisance	Diffusion Tube
Nitrogen Dioxide (NO ₂)	Environmental damage e.g. soil acidification, acid rain.	Diffusion Tube
Nitrogen Monoxide (NO)	Environmental damage e.g. soil acidification, acid rain	Diffusion Tube
Sulphur Dioxide (SO ₂)	Potential odour nuisance	Diffusion Tube
Ozone (O ₃)	Greenhouse gas	Diffusion Tube
	Environmental damage	
Total Petroleum	Greenhouse gas	Diffusion Tube (Pumped ATD
Hydrocarbons (TPH)	Potential odour nuisance	Tube)
VOCs	Environmental accumulation potential and persistence	Diffusion Tube
	Greenhouse gas	
	Potential odour nuisance	
	Precursor to ground level ozone. Stratospheric ozone depletion	
BTEX	Environmental accumulation potential and persistence	Diffusion Tube
	Greenhouse gas	
	Potential odour nuisance	

Determinant	Justification	Measurement Method
	Precursor to ground level ozone Stratospheric ozone depletion	
PM ₁₀ and PM _{2.5}	Environmental damage potential	Pumped Gravimetric Sampler
Dust (nuisance)	Environmental damage	Combined Frisbee Depositional Gauge with Adhesive Strips Directional Gauge

As per the Cuadrilla Environmental Monitoring Procedure, results shall be published on a monthly basis and will be available on the Cuadrilla website, as well as submitted to the necessary regulatory authority.

In the unlikely event of results indicating changes which could cause a potential significant effect, there will be immediate investigation into the reliability of the data as a first protocol e.g. checking calibration dates, tampering of samples, and deviation from laboratory procedures.

If further sampling provides a trend of continued variation to baseline data and air quality standards then the operations shall be suspended to investigate and remediate those causes if they are linked to the operations on site.

9.7 Odour

Based on prior experience, the extractive waste that will be generated is not malodorous and nor are any of the associated processes that will be performed.

9.8 Noise/Vibration

Road tankers visiting the site to collect extractive waste may be fitted with audible reversing alarms. Noise levels will be managed to ensure compliance with planning condition levels.

The assessment of noise is modelled within the Environment Statement assuming two temporary flares operating simultaneously. Noise from the flares is low (less than 20dBLAeq) at all dwellings, and both daytime and night time operation is therefore assessed as a not significant effect. Noise monitoring will be employed to ensure that noise emissions are controlled during operations.

9.9 Fugitive Emissions

The following mitigation measures will be enacted to ensure that any fugitive gas emissions are reduced to as low as reasonably practical.

Prior to flowing natural gas, a hydro test is completed of all surface pipework. This requires the filling with water of all pipes and connections and applying hydraulic pressure to establish any leaks present. If the pipework or connections exhibit leaks then immediate maintenance is conducted to fix the leak. Only when the hydro test does not identify any leaks will the site supervisor accept the flow testing equipment.

The following table (Table 8) provides an overview of potential surface equipment which will be monitored during operations. Until the pad surface equipment is configured an assessment will be carried out to establish how the monitoring shall be implemented.

Table 8: Potential surface equipment to be monitored

Surface Equipment	Determinant	Monitoring Equipment
Drilling Rig incorporating the mud circulation system	Methane + higher chain Hydrocarbons	FID (Flame Ionising Detection)
Well Head		
Pipe work and connections (e.g. flanges)		
Choke Manifold		
Separator		
Flow back tanks		

Methane emissions shall be monitored using a FID monitoring equipment which measures to levels of 1ppm. The FID shall be deployed in accordance with the EMMP during drilling, hydraulic fracturing and flow testing. The EMMP forms part of the Environment Operating Standards. If the results identify no significant changes to baseline levels for fugitive methane emissions the frequency of monitoring shall be reduced in consultation with the Environment Agency. The FID shall be ATEX approved and MCERTS accredited, or equivalent.

The Environmental Risk Assessment has concluded any quantities are expected to be very minor and consequently pose a low environmental risk.

Access to the equipment will be available throughout flow testing in accordance with health and safety requirements.

The monitoring shall be performed in accordance with Cuadrilla's Environmental Monitoring Procedure; the results shall be benchmarked against baseline results. In the unlikely event of significant elevated methane levels above baseline, there will be immediate investigation into the reliability of the data as a first protocol e.g. checking calibration dates, tampering of samples, and deviation from laboratory procedures.

If a trend of continued and significant variation to baseline data is identified, the operations shall be shut in or stopped to investigate the potential causes of the impacts. The results shall be documented in a monthly report and published on the Cuadrilla website.

9.10 Groundwater

The Environmental Risk Assessment, provides a three dimensional approach to identifying risk to groundwater (Source, Pathway, Receptor) based on DEFRA Greenleaves III guidance. Groundwater monitoring was installed in July 2016 in order to monitor changes in water quality and natural gas levels.

Four monitoring wells have been installed along the site perimeter fence line and located targeting shallow groundwater formations. The design and execution of the monitoring wells are detailed within permit pre-operational measures PO4 and PO7.

9.10.1 Groundwater Monitoring Borehole Installation Summary

The previously submitted PO4 Groundwater Monitoring Plan (HSSE-PLN-SITE-001 PNR) (pursuant to the permit pre-operational measure) details the target horizons, depths and locations based upon the site conceptual model in section 4.0 of the Groundwater Monitoring Plan. A total of four boreholes have been installed at the Preston New Road site, of which three are dual installations and one is CMT (multi channel)

Table 9 below provides a summary of the boreholes installation (the references to sections are to sections in the Groundwater Monitoring Plan).

Table 9 - Boreholes Installation Details

Borehole Designation (Reference)	Installation Type	Gasclam® Installed	Bladder Pump Installed	Levelogger ® & Barologger ® Installed	Supporting Information
BH01 (A)	Dual Nested	Yes	Yes	No	Twin headworks design (see section 3.1)
BH01 (B)	Dual Nested	Yes	Yes	Yes	Twin headworks design (see section 3.1)
BH02 (A)	Dual Nested	No (see supporting information)	Yes	No	Artesian (limited headspace for GasClam®)
BH02 (B)	Dual Nested	No (see supporting information)	Yes	No	Artesian (limited headspace for GasClam®)
BH03 (CMT)	CMT	Yes	No (see supporting information)	No	Not compatible with bladder pump systems
BH04 (A)	Dual Nested	Yes	Yes	No	Twin headworks design (see section 9.2)
BH04 (B)	Dual Nested	Yes	Yes	No	Twin headworks design (see section 9.2)

9.10.2 Deviations from PO4 Groundwater Monitoring Plan (HSSE-PLN-SITE-001 PNR).

During drilling groundwater strikes were identified in the Boulder Clay (Glacial Till), so boreholes BH01, BH02 and BH04 were completed as dual nested boreholes with individual downpipes (shallow and deep). The targeted Response Zones (RZ) and supporting construction information for each boreholes can be found in Table 10.

Borehole BH03 utilises the CMT system as detailed in the previously submitted PO4 Groundwater Monitoring Plan (HSSE-PLN-SITE-001 PNR) due to the encountered geology having multiple horizons to target. Subsequently this was favourable for the multichannel design of the CMT rather than a dual installation. The CMT system was installed within a single casing string with screened sections targeting the Middle Sands and Boulder Clay (Glacial Till) along with a number of individual geological strata unique to this location. The design of the CMT system allows individual channels to be "plugged" and isolated facilitating the targeting of specific RZs. The targeted RZs for BH03 (CMT) can be found in Table 10.

GasClams® have been installed within three of the boreholes (BH01, BH03 and BH04) to continually monitor methane (CH4) and carbon dioxide (CO2) levels, as well as providing temperature, atmospheric and borehole

pressure data. Boreholes BH02 does not have GasClams® installed due to its artesian nature with its potentiometric head being approx. 0.47m above ground level. Subsequently the amount of headspace between the GasClam® and the potentiometric head is significantly reduced for the GasClam® to monitor effectively.

Boreholes BH01, BH02 and BH04 have permanently installed bladder pumps to provide an undisturbed groundwater sample. Boreholes BH01 and BH04 have been redesigned in order to accommodate both GasClams® and bladder pumps in the above ground headworks.

BH01 (B) utilises a Barologger® which measures absolute pressure (water pressure + atmospheric pressure) and a Levelogger® which records conductivity, water level and temperature.

Table 10 - Response Zones

Boreholes Designation (Reference)	Response Zone
BH01 (A)	Response Zone (RZ) at:
	9-12m bgl to target Glacial Sands.
BH01 (B)	Response Zone (RZ) at:
	27.0-30.0m bgl to target bottom of Middle Sands.
BH02 (A)	Response Zone (RZ) at:
	9.0-11.3m bgl to target Glacial Sands.
BH02 (B)	Response Zone (RZ) at:
	21.0-26.0m bgl to target mid to lower section of Middle Sands.
BH03 (CMT)	Response Zones (RZs) at:
	Channel 1 port at 12.6m bgl - Targeting upper layer of dense sandy, clay and gravels.
	Channel 2 port at 13m bgl - Targeting lower layer of dense sandy, clay and gravels.
	Channel 3 port at 15.8m bgl- Optional sampling (see section 3.2.1.2)
	Channel 4 port at 16.3m bgl – Optional sampling (see section 3.2.1.2)
	Channel 5 port at 20.3m bgl – Targeting upper layer of Middle Sands
	Channel 6 port at 25.3m bgl – Optional sampling (see section 3.2.1.2)
	Channel 7 port at 26m bgl - Permanently Plugged (see section 3.2.1.2)
BH04 (A)	Response Zone (RZ) at:
	16.6-19.5m bgl to target upper sections of Glacial Sands.
BH04 (B)	Response Zone (RZ) at:
	22.0-24.8m bgl to target lower sections of Middle Sands.

9.10.3 Supporting Information Relevant to Groundwater sampling

The below sections provide additional information relevant to the sampling programme and the interpretation of groundwater samples.

9.10.3.1 Sample Programme BH03 (CMT)

The CMT system installed is designed to allow detailed discrete zone groundwater data to be obtained via the seven multichannel system. Following installation and development of the boreholes the defined sampling program has been formulated.

9.10.3.2 Sample Programme BH03 (CMT)

The use of a peristaltic pump rather than a micro double value pump shall be used to obtain the required groundwater for analysis. This is a change to the original design due to the groundwater having high turbidity levels. Subsequently the micro double valve was ineffective in lifting the quantity of groundwater for representative analysis.

However in the event that over a prolonged period of sampling the groundwater is identified (visually) to be running clear the use of a micro double valve pump remains an option to obtain future samples.

9.10.3.3 Sample Programme BH03 (CMT)

The following sampling methodology will be used to gather groundwater quality data based on the geological formation being targeted.

In line with the PO4 Groundwater Monitoring Plan (HSSE-PLN-SITE-001 PNR) the priority is to sample from the Upper Gravels and Middle Sands. Such an approach provides consistency with the monitoring being undertaken at the remaining boreholes (BH01, BH02 and BH04) which utilise in-situ bladder pumps.

Upper Gravels (12-13.3m bgl)

Port 1: Dissolved gases only.

Port 1&2: Composite sample to gather groundwater quality data.

Upper Sands with Clay Lenses (15.1-19.2m bgl)

Port 3: Dissolved gases only, however previous attempts to flow from this port have not provided a suitable volume of water to sample effectively.

Port 3 & 4: Composite sample of groundwater quality only, however previous attempts to flow from these ports have not provided a suitable volume of water to sample effectively.

Due to the difficulty obtaining the required volume of waters from ports 3 and 4 further attempts will continue to be made until it is deemed impracticable to gather viable samples. Any such changes will be officially communicated via PO8 as detailed within Table S1.3 Pre-operational Measures (Permit EPR/AB3101MW).

Middle Sands (19.2-25.4m bgl)

Port 5: Dissolved gases and groundwater quality.

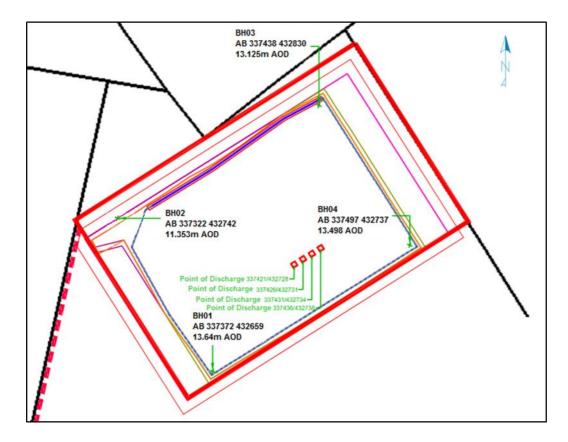
Port 5&6: Composite sample of groundwater quality only.

Due to the difficulty obtaining the required volume of waters from port 6 (as with Ports 3 and 4) attempts will continue to be made until it is deemed impracticable to gather viable samples. Any such changes will be officially communicated via PO8 as detailed within Table S1.3 Pre-operational Measures (Permit EPR/AB3101MW).

Boulder Clay (Glacial Till) (25.4 – 26.6m bgl)

Port 7: Has been permanently plugged due to the artesian flow. The CMT system does not allow the addition of a "through flow adaptor plug" for the centre channel (channel 7).

Figure 5: Preston New Road Boreholes Locations, National Grid References and Elevation AOD



9.10.3.4 Groundwater Monitoring Borehole Location Summary

The locations, national grid references and elevations AOD for all four boreholes at the PNR site are identified in Figure 5 below post installation. BH03 and BH04 designations and locations have been updated following the original submission of the Waste Management Plan (HSE-Permit-INS-PNR-006) due to the geological conditions encountered during installation. The point(s) of discharge from the site are also shown. Table 11 summarises this information.

Table 11: Borehole locations

Borehole Designation (Reference)	Easting	Northing	SD Grid Reference (As detailed within Permit EPR/AB3101MW)	Elevation (m AOD)
BH01 (A&B)	337372	432659	SD 37373 32666	13.64
BH02 (A&B)	337322	432742	SD 37487 32739	11.353
BH03 (CMT)	337438	432830	SD 37435 32820 (to be updated)	13.125
BH04 (A&B)	337497	432737	N/A (see section)	13.498

9.10.3.5 Borehole Construction Summary

Table 12 summarises the construction information for all four boreholes at the PNR site. Information includes details regarding casings/linings (lengths, diameter, material, type of grout or filter media and whether slotted or plain).

Table 12 Borehole Construction Summary

			BH01		вно	2	BH03	вно	4
			Shallow	Deep	Shallow	Deep	CMT-7	Shallow	Deep
		unit							
Borehole	300mm	m	none		none		7.0	4.0	
diameter	200mm	m	19.0		7.0		19.0	16.5	
	150mm	m	33.0		30.0		26.6	25.8	
Final depth		m	33.0		30.0		26.6	25.8	
	Material		HDPE	HDPE	HDPE	HDPE	CMT-7	HDPE	HDPE
	OD/ID Diameters	mm	63/51	63/51	63/51	63/51	43 (OD)	63/51	63/51
	slotted/screen	m	9.0-12.0	27.0-	9.0-11.0	21.0-		16.5-	22.0-
	length	'''	9.0-12.0	_	9.0-11.0	_			-
	(0.75mm slot)			30.0		26.0		19.5	24.8
	plain length	m	gl-9.0	gl-27	gl-9.0	gl-21.0		gl-16.5	gl-22.0
	annulus fill -		105	42.0	105	44.0	Remainder	1460	
	Mikolit	m	gl-8.5	12.0-	gl-8.5	11.0-	of hole	gl-16.0	19.5-
	annulus fill -			26.5		21.0			21.5
		m	8.5-12.0	26.5-	8.5-11.0	20.5-		16.0-	21.5-
	filter sand 1-			30.0		26.0		19.5	24.8
	collapsed	m		30.0-		26.0-			24.8-
				33.0		30.0			25.8
Casing/liner/									
well .	response zone 4	m					12.2-13.5		
	(filter sand 1-						12.6		
	port 1	m					13.0		
	port 2	m					13.0		
	response zone 3	m					15.4-16.7		
	(filter sand 1-	m					15.8		
	port 3	m					16.2		
	port 4	1111					10.2		
	response zone 2	m					19.7-21.0		
	(filter sand 1-	m					20.3		
		m					20.5		
	response zone 1	m					23.6-26.0		
	(filter sand 1-	m					25.3		
	port 6	m m					26.0		
	port 7	111					20.0		

Groundwater Monitoring Borehole Unlined Sections

All four boreholes at PNR were constructed with no unlined sections.

Strata Encountered

Borehole logs detailing the strata encountered at all four boreholes at the PNR site can be found in Appendix B (section 10.0). Appendix C provides the site lithology which is relatively consistent with the predicted site conceptual model in PO4 identifying an upper layer of Boulder Clay and deeper Middle Sands receptor.

Groundwater Ingress and Groundwater Levels on Completion

Table 13 details groundwater ingress (strikes) during construction along with standing groundwater levels post completion.

Waste Management Plan Preston New Road

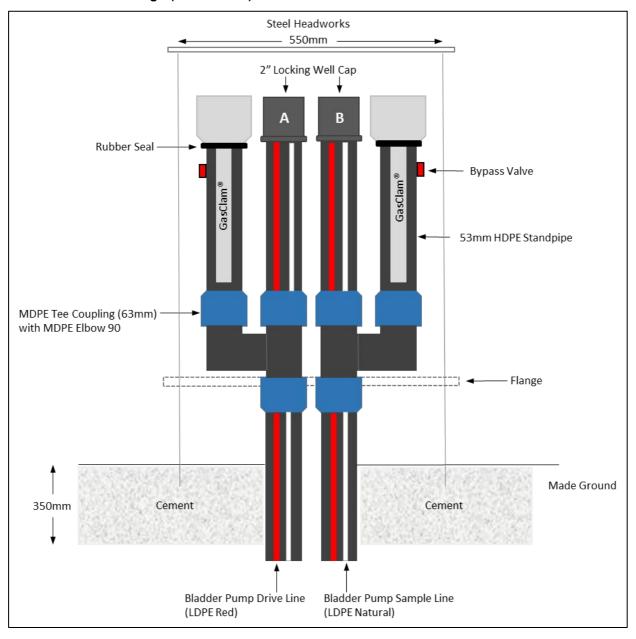
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BH02 potentiometric surface is approximately 0.48m AOD and is deemed to be artesian.

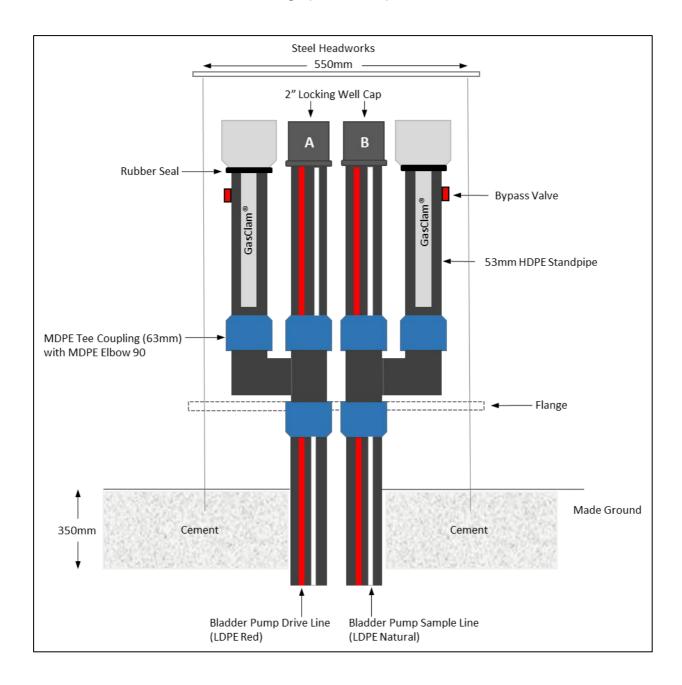
Table 13 Groundwater Ingress and Completion Levels

Borehole Designation	BH01		BH02		BH03 (CMT)	ВН	04
(Reference)	Shallow (A)	Deep (B)	Shallow (A)	Deep (B)	CMT-7	Shallow (A)	Deep (B)
Groundwater Ingress (during construction)	5.5ı 8.3ı		6.0m 7.0m (rising to GL)		7.0m (rising to GL) 11.8m	16.	5m
Groundwater levels (on completion)	1.86m	1.86m	-0.48m	-0.48m	-0.15m - 0.21m	0.39m	0.47m

BH02 Headworks Design (not to scale)



BH01 and BH04 Headworks Design (not to scale)



9.10.3.6 Sampling Determinants

The following tables provides details of the sampling determinants in correspondence to the Environmental Risk Assessment.

Table 14: Dissolved Groundwater Determinants

Determinant	Justification for Analysis
Methane	Key target gas
Carbon Dioxide	Tracer gas for methane & potential constituent of on-site and off-site source gas
Oxygen	Potential constituent of on-site and off-site source gases
Nitrogen	Potential constituent of on-site and off-site source gases
Ethane	Higher chain hydrocarbons – identifier for thermogenic provenance
Propane	Higher chain hydrocarbons – identifier for thermogenic provenance
Butane	Higher chain hydrocarbons – identifier for thermogenic provenance

Table 15: Indicative Groundwater Quality Determinants

Determinant	Justification for Analysis
δ ¹³ C-CH₄	Dissolved methane provenance
δ ¹³ C-CO ₂	Dissolved carbon dioxide provenance
Carbon Dioxide	Natural soils / potential as indicator of methane gas
Heavy Metals (dissolved)	Indicative of formation water ingress into aquifers
Strontium	Indicative of formation water ingress into
(dissolved)	aquifers
Earth Metals	Indicative of formation water ingress into
(dissolved)	aquifers
Dissolved Methane	Key target gas
Dissolved Ethane	Higher chain hydrocarbon – indicator of thermogenic gas
Dissolved Propane	Higher chain hydrocarbon – indicator of thermogenic gas
Dissolved Butane	Higher chain hydrocarbon – indicator of thermogenic gas
Ammoniacal Nitrogen, Nitrite & Nitrate	Indicative of groundwater quality
Bromide & Chloride	Indicative of formation water ingress into aquifers
Biological Oxygen Demand (BOD)	Indicative of groundwater quality

Determinant	Justification for Analysis
&	
Chemical Oxygen Demand (COD)	
рН	Indicator of change in geochemistry – ingress of stimulation fluids or formation waters
Salinity	Indicative of formation water ingress into aquifers above
Total Dissolved Solids	Indicative of formation water ingress into aquifers above
Total Petroleum Hydrocarbons – Criteria Working Group split	Indictor of fuels and oils used on site
Total Suspended Solids	Measure turbidity of groundwater

9.10.4 Pre-operational Monitoring

At least 3 samples of groundwater from each monitoring borehole have been undertaken and carried out monthly over a minimum period of 3 months prior to the commencement of the drilling of the injection wells in accordance with the pre-operational permit measure PO8.

9.10.5 Operational Monitoring

Routine ground-gas and groundwater samples will be taken from the monitoring well weekly during drilling and then extending to monthly once the upper sections of Sherwood sandstone is cased off. During hydraulic fracturing groundwater monitoring will be conducted weekly and extended to monthly during initial well testing. Monitoring of groundwater will be extended to every 3 months during the extended well testing phase subject to results of previous groundwater monitoring data. The options will be discussed with the Environment Agency at the time of extended well testing.

9.10.6 Abandonment Monitoring

Routine ground-gas and groundwater samples will be taken from the monitoring well on a monthly basis during the abandonment phase. The frequency of monitoring will be conducted in line with the prevailing regulatory conditions at the time.

9.10.7 Restoration Monitoring

Routine ground-gas and groundwater samples will be taken in line with prevailing requirements, site history and Site Condition Report. The frequency of monitoring will be conducted in line with the prevailing regulatory conditions at the time.

For clarity, the deployment of gas glams takes continuous groundwater data including electrical conductivity, temperature and groundwater level. In addition methane and carbon dioxide is continually monitored. Groundwater quality samples will be extracted using a bladder pump system which requires a site visit by an environmental monitoring contractor.

In the event that electrical conductivity identifies variations from previous monitoring results, the monitoring frequency of water quality samples will be increased to weekly or daily depending on the scenario in

consultation with the Environment Agency to ascertain data using the bladder pump system and sending results off to a UKAS accredited laboratory.

As per Cuadrilla's Environmental Monitoring Procedure, the results of the sampling shall be sent off site to a UKAS accredited laboratory for analysis. The results shall be benchmarked against baseline results. In the unlikely event of significant change to groundwater quality levels above baseline, there will be immediate investigation into the reliability of the data as a first protocol e.g. checking calibration dates, tampering of samples, and deviation from laboratory procedures.

If a trend of continued and significant variation to baseline data is identified, the operations shall be immediately suspended to investigate and address those causes if they are linked to the operations on site. All work and assessment of groundwater shall be conducted by an independent consultancy. The results shall be documented in a monthly report and published on Cuadrilla website.

9.11 Surface Water

A site review has identified a number of surface water sampling locations. Figure 3 illustrates the sampling points for surface water monitoring.

A baseline of monthly surface water monitoring data shall be established by both Cuadrilla and an independent consultant.

During operations monitoring of surface water shall be screened with real time hand held monitoring (Hanna Probe) MCERTS accredited equipment on a dynamic basis ranging from daily sampling (at the start of each individual stage of the operation e.g. drilling, hydraulic fracturing and flow testing) moving towards weekly samples over a period of time during the operations once representative data identifies no changes to surface water quality.

Real time monitoring shall be supported by bi-weekly laboratory analysis which will extend into monthly sampling after a period of time whereby representative data has been collated.

Cuadrilla shall notify the Environment Agency of changes to the frequency of sampling. In the event that the hand held monitoring equipment or laboratory identifies significant changes to water quality from the baseline, samples shall be sent for further laboratory testing. This will be followed up by frequent sampling in agreement with the Environment Agency.

The sampling locations have been identified to provide a representative assessment of water quality before the stream flows from the south past the site and continues north easterly.

A minimum of 6 samples shall be taken before drilling to establish a baseline and further sampling will continue at frequencies determined in the EMMP during operations and after operations have been completed.

Sampling shall be undertaken during baseline and operations in accordance with UKOOG guidelines. Samples shall be sent off site to an accredited UKAS laboratory for assessment. Table 16 expresses the determinants which shall be analysed against EQS standards and the baseline during operations.

Table 16: Indicative Surface Water Determinants

Determinants
Water Samples
Acrylamide
Arsenic
Aluminium
Antimony
Beryllium



As per Cuadrilla's Environmental Monitoring Procedure, the results shall be benchmarked against the EQS standards and baseline results. In the unlikely event of water quality levels significantly above baseline, there will be immediate investigation into the reliability of the data as a first protocol e.g. checking calibration dates, tampering of samples, and deviation from laboratory procedures.

If sampling reveals a trend of continued significant variation to baseline data and EQS, operations shall be suspended to investigate and address those causes if they are linked to the operations on site. The results shall be documented in a monthly report and published on Cuadrilla website.

9.12 **Dust**

Movement of tankers on a gravel pad and access and egress roads has a minor impact of creating dust to the local environment. A speed restriction of 20mph shall apply to movement of vehicles along the access and egress track.

An onsite directional and depositional dust monitoring shall be deployed for the duration of the baseline assessment and during the operational period of drilling and hydraulic fracturing only. The results of the dust

monitoring shall be documented within the environmental monitoring report and published on the Cuadrilla website.

9.13 Soils

Prior to site construction soil samples were taken by an independent consultancy to form the baseline of soil quality. Further sampling shall be conducted at the site restoration stage to compare the results to the baseline and inform the Site Condition Report.

9.14 Complaints

If any complaints are received from stakeholders, including neighbours, they will be recorded, investigated and responded to without delay in accordance with the Cuadrilla's existing complaints handling procedures. Complaints will additionally be reported to the Environment Agency, with whom actions to avoid a recurrence will be discussed and agreed.

The results of all monitoring will be used to update the Site Condition Report (HSE-Permit-INS-PNR-003) for the permitted operation, to inform changes to the Waste Management Plan and Cuadrilla Environmental Operating Standards, and will be shared with the Environment Agency. The monitoring details shall be used to inform the Site Closure Plan.

10.0 Proposed plan for closure

If a decision is taken to close the site, it shall be plugged and abandoned in accordance with established procedures and the following regulatory provisions:

- the Borehole Sites and Operations Regulations 1995;
- the land-based requirements of the Offshore Installations and Wells (Design & Construction etc)
 Regulations 1996;
- Petroleum Exploration and Development Licence (PEDL) 165.

In addition, the guidance set out by UKOOG entitled "UK Onshore Shale Gas Well Guidance" will also be observed.

Plugging and abandoning requires isolating different zones of the wellbore (e.g. at surface, hydrocarbon and permeable) by permanent barriers. The permanent barriers, for example cement plugs, are designed to ensure complete isolation of the wellbore. During the isolation the cement plug will be tagged, touching the top of the cement plug with a drill pipe, to verify its position and confirm the cement has set. The sealing capability of the plug / barrier is verified further by a pressure test, for example the magnitude of which should be a minimum of 500 psi above the injection pressure below the barrier but not exceed the casing strength. Once the wellbore has been plugged and abandoned no further maintenance is required. However to verify barrier construction, monitoring of the well pressure will be conducted in agreement with the regulator at the time of abandonment. This process will follow the Oil & Gas UK and UK Onshore Operators Group guidelines, and is reviewed by an independent well examiner and the HSE.

Closure of the above ground Mining Waste Facility will take place when the process is no longer required and equipment is demobilised from site including returned waste cuttings and muds. Further detail will be developed in the site closure plan.

When the site is closed, a closure plan will be developed that covers all the required measures detailed in section 3.4 of the Environment Agency's guidance "How to comply with your environmental permit. Additional guidance for: mining waste operations" as part of any application to surrender the environmental permit. This will cross-reference the updated Site Condition Report and take into account any changes in site conditions. The closure plan will include a commitment to post well abandonment monitoring in line with the historical

operation of the site and in accordance with regulatory/ industry guidance at the time of plugging and abandonment of the well.

- 11.0 Appendix A Drilling Fluid Additives Disclosure
- 12.0 Appendix B Natural Mineral Contaminants
- 13.0 Appendix C BAT Appraisal
- 14.0 Appendix D Drilling Muds Waste Analysis
- 15.0 Appendix E: Air Quality Analysis

16.0 References

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