

WORK INSTRUCTION W.I. EMS 21 V1

BUND AND PIPEWORK INSPECTION & PUMPING OUT PROCEDURE

The following checks should be carried out on Tanks, Bunds and Pipework each month to ensure that they are not damaged or filled with rainwater or contaminants.

Bunds

- Inspect contents of bund.
- Any fats or molasses pumped from the bund into an IBC must be carefully inspected to ensure it is not contaminated.
- Uncontaminated fats or molasses, collected in the IBC, should be returned to the appropriate storage tank as soon as possible.
- If the liquids pumped from the bund is found to be contaminated, inform the Production Manager.
- Check the condition of the bund walls. Look for signs of cracking, damage or seepage. Report any adverse findings to the Production Manager.

Tanks and Pipe work

- Check fill lines, end caps, valves and flanges for any leaks
- Check pipework support brackets, lagging and insulation
- Check vent pipes are clear,
- Report any adverse findings to the Production Manager or his deputy

These monthly inspections should be recorded on the Maintenance Engineer Environmental Inspection Actions Record monitoring sheet EMS Form no 3

PLEASE DESTROY PREVIOUS COPIES

Signed:

Date: 20.01.2023





Copies to: Engineering, Control room & WI File