

WORK INSTRUCTION W.I. EMS 13 V1

MILL SHUT DOWN PROCEDURES AT THE END OF PRODUCTION

There are a number of actions necessary at the end of production before the site is left unattended. These precautions are necessary to ensure that materials are not inadvertently discharged due to a spurious fault of some sort.

These actions are the duty of the control room staff on duty at the end of a production period.

The Control room team should ensure:-

- All transfer pumps are isolated.
- The day tank controls are de-activated.
- The steam raising boiler is correctly isolated.
- The air compressors are isolated.
- The dies in the pelleting presses are oiled up.
- The control panel and main multi motor control centres are isolated.
- All access doors are correctly locked in order to ensure building access is denied to third parties particularly children during silent hours.

PLEASE DESTROY PREVIOUS COPIES

Signed:

Date: 20.01.2023



Copies to: Control Room & WI File