Great Houndales Noise Management Plan

The operations at Great Houndales has the potential for noise production and Little Houndales Farm is a sensitive receptor situated 310 metres to the south west. The risk of noise disturbance is lowered by the fact Little Houndales is upwind of the prevailing south westerly wind, however the following plan has been prepared as part of the EPR permit application to prevent or minimise noise at Great Houndales.

The Table below gives location and direction of all sensitive receptors within 400m.

Receptor	Risk Type	Distance from Unit Perimeter	Direction from Unit	Grid Reference
Little Houndales Farm	Noise and Odour	310 metres	South-West	TA 0459 2472

A walk around assessment will be conducted to establish possible sources of noise emissions, and consideration given to different operations occurring during the whole of the production cycle.

Noise Management Plan

The main possible noise sources/operations are listed below:

- 1. Ventilation Fans
- 2. Feed Deliveries
- 3. Feeding Systems
- 4. Fuel Deliveries
- 5. Alarms Systems
- 6. Bird Catching
- 7. Clean out Operations
- 8. Maintenance + Repairs
- 9. Set up and Placement
- 10. Standby Generator testing

A table listing these sources with measures to control/reduce noise emissions is listed below. In the event of a complaint a Great Houndales Complaints Form would be completed.

Actions and preventative measures in OMP referenced from Odour Assessment Document and Fugitive Emissions Assessment in line with the H1 Risk Assessment, to be implemented in conjunction with the following key documents; Great Houndales Environmental Risk Assessment Great Houndales Technical Standards Great Houndales Complaints Form

Noise Management Plan

Potential Noise Problem	Minimisation Techniques	In Place	Completion
		Y/N	Date
Ventilation Fans	Noise assessed during twice daily inspections	YES	
	Large capacity roof mounted fans, reducing	YES	
	number of fans required		
	Fans operated on an intermittent programme	YES	
	Regular end of cycle maintenance by qualified	Yes	
	electrician. See routine maintenance schedule		
	Any noisy fans isolated and electrician notified	Yes	
Feed Deliveries	Delivery lorries fitted with silencers	Yes	
	Large capacity lorries to reduce no. of deliveries		
	Road/track maintenance		Continuous

	Delivery time restrictions $(07.00 - 23.00 \text{ hrs})$		If required
	10mph Speed limit on site	Yes	
	Feed bins located to reduce movements/handling	Yes	
	on site		
Feeding Systems	Daily inspections of bin stocks to prevent augers	YES	
	running empty	YES	
	Internal feeders checked twice daily to ensure		
	correct operation		
	Regular end of cycle maintenance by qualified		
	electrician and mechanical engineer		
Fuel Deliveries	Time restricted (07.00-19.00hrs)	If required	
Alarm Systems	Use of mobile phones	YES	
Bird Catching	Catch teams fully trained and advised of need to		
	keep noise to a minimum ie no shouting or	YES	
	playing of loud music.	YES	
	Crates to be placed carefully on concrete yard	YES	
	prior to house entry	NEG	
	Lorries scheduled to minimise duration of catch	YES	
	Doors operated for entry and exit of forklift	YES	

	Lorries parked as close as possible to doors to reduce forklift travel	
	Screen curtains fitted to lorries	
Clean out operations	Litter removal during normal working hours (07.00-19.00 hrs)	YES
	Trailers parked as close as possible to doors to reduce loader travel	YES
	Large trailers used to reduce traffic	YES
	Washing done during normal working hours	YES
	08.00hrs - 19.00hrs	
Vehicles	All vehicles properly maintained	Yes
	No engines left idling on site	Yes
Maintenance/Repair	During normal working hours (07.00-1900 hrs	YES
-	excepting emergencies/breakdown	
	Routine end of cycle servicing	YES
Set up/Placement	Normal working hours 08.00hrs - 19.00hrs	YES
Standby Generator	Test run during normal working hours 08.00hrs -	YES
-	12.00hrs on Fridays	
	Housed in an acoustic building/jacket	Yes

Signed

Date

Review Date

Complaints Procedure

In the event of a substantiated noise complaint, the cause would be investigated and actions taken listed in the noise/contingency plans to cease the release. Area officer would be notified immediately, a review of the NMP conducted at the earliest opportunity with any changes communicated to Area officer for approval. A Great Houndales Complaint Form would be filled out and retained on site.

No formal noise monitoring carried out on site, this would be reviewed following a substantiated noise complaint.

May 2025