

**Noise Management Plan**

**KEY :-**

Version :- 4  
 Date :- 13/12/2021  
 Document Owner :- Helen Capps  
 Table 2: Noise Sources, Demonstration of BAT, Supplementary Information Required For Complex And/or High-Risk Installations

Mobile noise sources
Specific noise sources
Current actions
Areas out of use
To be removed as part of the Renewal Project
Equipment to be removed Phase 2 & 3 of SFRP



**Noise Management Plan - Specific Noise Sources**

Site Location	INR Source Reference	McCain Source Reference	Identify Sources Of Noise And/or Vibration	Specific Noise Level From Source			Future Readings Specific Noise Level From Source <small>L<sub>Aeq</sub> @ 1m Or Corrected To 1m 9dB</small>	Distance From Source To Sound Measuring Device In Meters	Contribution Of Overall Emission (H, M, L)	What Abatement And Actions Are Taken To Prevent Or Minimise Emissions?	BAT (Best Avail. Tech.)	Further Actions To Be Taken	Due Date/ Who	Actions Discounted
				L <sub>Aeq</sub>	Sound level Leq, dBA	Frequency Levels								

**Mobile Noise Sources**

Yard Areas		Contracted Supplier HGV's	Transport - HGV Tankers - Delivery/Collection						L	Only run engines when absolutely necessary. Sounder only used when moving on site in reverse. Pump only operating when required.	Yes			
Receiving Yard		Skid Steer Thomas Loader.	Transport - Skid Steer Thomas Loader - McCain Foods Vehicle						L	Night time curfew in place ( Reversing alarm (white noise sounding alarm) Routine Service Plan on Vehicles in alignment with OEM recommendations. Vehicles switched off when not in use.	Yes			
Receiving Yard		ConBUL	Potato Bulkers - Contract vehicles						L	Monitor for maintenance or squeaking belts	Yes			
Gate House Main Gate		Bus (Double or Single Deck)	Transport - Bus - Single/Double Deck						L	Engine switched off once parked on site for staff loading/unloading of vehicle.	Yes			
Yard Areas		McCain Vehicles - Car/Van/Pool Car	Car/Van/Site Pool Car						L	Routine Service Plan on Vehicles in alignment with OEM recommendations. Vehicles switched off when not in use.	Yes			
Yard Areas		Contractor Vehicles - Car/Van.	Car/Van.						L	Vehicles switched off when not in use.	Yes			
Yard Areas		Site FLTs	Transport - Fork Lift Trucks (Diesel & Electric)						L	Reversing alarm (white noise sounding alarm) on all trucks. Insurance inspected and full service as advised by OEM.	Yes			
Yard Areas		CONHGV	Transport - Contractor HGV - Solid Back/Curtain Side						L	Vehicles switched off when not in use. Belts use/Loading & Unloading kept to a minimum. Loading time minimised.	Yes			
Yard Areas		SKHGV	Transport - Contractor HGV - Skip Delivery/Exchange.						L	Quick turn-around to deliver/exchange once on site. Movement kept to a minimum. Tie in all skips change out to same day where possible to reduce impact/frequency.	Yes			
Despatch Yard and Road		ConChil	Transport - Contractor HGV - Chiller Trailer Units						L	Quick turn-around to load/depart once on site. Movement kept to a minimum. Reversing beacons turned off overnight by HGV drivers.	Yes			
Renewal Project		Construction activities and deliveries	Demolition and Construction Transport - Contractor HGV - Skips and piling operations						M	Good working awareness and practice - Town planning conditions working hours	Yes	Ongoing monitoring during piling and construction works with noise surveys conducted by project Env Manager	Harry Bond	on going

**Specific Noise Sources**

Potato House Roof			Potato House - Line 1 Steam Peeler Exhaust Stack								Yes	New Equipment to be measured and reported on		
Potato House Roof			Potato House - Line 2 Steam Peeler Exhaust Stack								Yes	New Equipment to be measured and reported on		
Condensor Deck			Tower 1								Yes	New Equipment to be measured and reported on		
Condensor Deck			Tower 2								Yes	New Equipment to be measured and reported on		
Condensor Deck			Tower 3								Yes	New Equipment to be measured and reported on		
Condensor Deck			Tower 4								Yes	New Equipment to be measured and reported on		
Condensor Deck			Tower 5								Yes	New Equipment to be measured and reported on		
Condensor Deck			Tower 6								Yes	New Equipment to be measured and reported on		
New Process Roof			Line 1 Fryer Extractor Fans								Yes	New Equipment to be measured and reported on		
New Process Roof			Line 2 Fryer Extraction Fans								Yes	New Equipment to be measured and reported on		

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				LAeq	Sound level Leq, dBA	Frequency Levels								
New Process Roof			Line 1 Drier Extraction Fans								Yes	New Equipment to be measured and reported on		
New Process Roof			Line 2 Drier Extraction Fans								Yes	New Equipment to be measured and reported on		
New Process Roof			Fryer / Drier Area Extraction Fans								Yes	New Equipment to be measured and reported on		
Thermal Oxidiser Room			Thermal Oxidiser Extraction								Yes	New Equipment to be measured and reported on		
Thermal Oxidiser Room			Waste Heat Boiler Extraction								Yes	New Equipment to be measured and reported on		
TO Roof			Steam Exhaust Silencer								Yes	New Equipment to be measured and reported on		
Packing Roof			Freezer Area extraction Fan								Yes	New Equipment to be measured and reported on		
Packing Roof			Packing Area Extraction Fan								Yes	New Equipment to be measured and reported on		
Pump house Internal court yard	151	HRSEP1	HRS - North Sea Pump No.1	70	63 Hz 125 Hz 250 Hz 500 Hz 1 kHz 2 kHz 4 kHz 8 kHz	73.0 71.5 68.2 65.2 64.3 63.2 59.2 51.0		3	L	Internal Pumps - Ventilation grille in doors. PTI check on pumps.	No			Unable to hear at receptors
Pump house Internal court yard	151	HRSEP2	HRS - North Sea Pump No.2	70	63 Hz 125 Hz 250 Hz 500 Hz 1 kHz 2 kHz 4 kHz 8 kHz	73.0 71.5 68.2 65.2 64.3 63.2 59.2 51.0		3	L	Internal Pumps - Ventilation grille in doors. PTI check on pump 10/7/14	No			Unable to hear at receptors
HRS Plant wall, High level south facing	90	HRS1	HRS - Bio Filter Fan Exhaust Duct - High Level	73	63 Hz 125 Hz 250 Hz 500 Hz 1 kHz 2 kHz 4 kHz 8 kHz	83.6 78.3 81.5 77.4 76.5 77.6 74.5 66.6		6	L	Operator Checks/Inspections. Waste water treatment running inspection CI07D-COM.	No			Fan located at ground level in high surveillance area . Unable to hear at receptors
Boiler house roof	34	BOILER1	Services - Boiler House No.1	80	63 Hz 125 Hz 250 Hz 500 Hz 1 kHz 2 kHz 4 kHz 8 kHz	77.6 74.7 72.0 64.8 71.1 73.0 74.8 67.5		1	M	Internal Boiler - Ventilation grille in doors. Capex project on going . New louvers fitted	No	Review service plan	31/8/13 J Green	Unable to hear at receptors
Cutter deck , high level mezz	41	CD2	Cutter Deck - Powered Roof Exhaust Fan No. 2	74	63 Hz 125 Hz 250 Hz 500 Hz 1 kHz 2 kHz 4 kHz 8 kHz	74.6 74.7 73.9 71.9 69.6 65.2 57.1 45.9		1	M	Jet Cow/ Silencer in place and cleaned monthly as part of the cleaning schedule.	Yes			
Engine Room 1	Install Spec	R8 = F1	Roof Extraction Fan No.1	42	63 Hz 125 Hz 250 Hz 500 Hz 1 kHz 2 kHz 4 kHz 8 kHz			3	L	1520mm attenuator fitted Replaced as part of plant room capex. 2014	Yes			
Mezz low level roof, east facing	21		Mezz air handling unit	91	63 Hz 125 Hz 250 Hz 500 Hz 1 kHz 2 kHz 4 kHz 8 kHz	87.7 86.8 89.9 89.8 87.4 80.4 72.8 65.4		1	L	No current abatement in place.	Yes	20/07/2013 Unit to retest. Complete cabinet and ducting replacement plus resited in roof valley and intakes inverted.		Unable to hear at nearest receptors
ADR wall medium level east facing	158	ADR AHU1	ADR - Air Handling Unit No. 1	88	63 Hz 125 Hz 250 Hz 500 Hz 1 kHz 2 kHz	77.6 78.8 83.5 85.6 84.9 79.4		1	H	Ventilation grille. PM check in place 26 weekly. Service contract in place with AHU specialist	No	Review suitability with RPS acoustics		

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				LAeq	Sound level Leq, dBA								
					4 kHz	72.0							
					8 kHz	62.1							
ADR wall medium level east facing	159	ADR AHU2	ADR - Air Handling Unit No. 2	82	63 Hz	76.8	1	H	Ventilation grille. PM check in place 26 weekly. Service contract in place with AHU specialist	No	Review suitability with RPS acoustics		
					125 Hz	77.4							
					250 Hz	80.5							
					500 Hz	79.9							
					1 kHz	77.0							
					2 kHz	74.7							
					4 kHz	68.4							
					8 kHz	59.1							
Internal low level	90	HRSBFF1	HRS - Bio Filter Fan No. 1	63	63 Hz	83.6	3	M	Operator Checks/Inspections.	No	To be potentially removed as part of renewal project	September 2023	
					125 Hz	78.3							
					250 Hz	81.5							
					500 Hz	77.4							
					1 kHz	76.5							
					2 kHz	77.6							
					4 kHz	74.5							
					8 kHz	66.6							
Potato House Roof	15	PP4	Potato House - Roof Exhaust Fan No. 1 (Powered)	76	63 Hz	75.8	1	M	No current abatement in place.	No	Review suitability with RPS acoustics		Unable to hear at nearest receptors
					125 Hz	77.7							
					250 Hz	78.6							
					500 Hz	73.6							
					1 kHz	71.4							
					2 kHz	66.1							
					4 kHz	59.1							
					8 kHz	48.8							
Potato House Roof	15	PP5	Potato House - Roof Exhaust Fan No. 2 (Powered)	76	63 Hz	75.8	1	M	No current abatement in place.	No	Review suitability with RPS acoustics		
					125 Hz	77.7							
					250 Hz	78.6							
					500 Hz	73.6							
					1 kHz	71.4							
					2 kHz	66.1							
					4 kHz	59.1							
					8 kHz	48.8							
Cutter deck , high level mezz	40	CD1	Cutter Deck - Powered Roof Exhaust Fan No. 1	75	63 Hz	75.6	1	M	Cowl/Silencer in place and cleaned monthly as part of the cleaning schedule.	No	Review suitability with RPS acoustics		
					125 Hz	75.5							
					250 Hz	75.5							
					500 Hz	72.4							
					1 kHz	70.0							
					2 kHz	67.6							
					4 kHz	61.4							
					8 kHz	51.1							
Cutter deck , high level mezz	42	CD3	Cutter Deck - Powered Roof Exhaust Fan No. 3	72	63 Hz	74.0	1	M	Cowl/Silencer in place and cleaned monthly as part of the cleaning schedule.	No	Review suitability with RPS acoustics		
					125 Hz	72.8							
					250 Hz	73.5							
					500 Hz	70.0							
					1 kHz	67.7							
					2 kHz	62.0							
					4 kHz	53.7							
					8 kHz	42.3							
Cutter deck , high level mezz	43	CD4	Cutter Deck - Powered Roof Exhaust Fan No. 4	75	63 Hz	76.5	1	M	Cowl/Silencer in place and cleaned monthly as part of the cleaning schedule.	No	Review suitability with RPS acoustics		
					125 Hz	74.5							
					250 Hz	75.7							
					500 Hz	76.5							
					1 kHz	69.6							
					2 kHz	61.8							
					4 kHz	53.8							
					8 kHz	43.3							
Cutter deck , high level mezz	44	CD5	Cutter Deck - Powered Roof Exhaust Fan No. 5	82	63 Hz	76.6	1	H	Cowl/Silencer in place and cleaned monthly as part of the cleaning schedule.	No	Review suitability with RPS acoustics		
					125 Hz	78.4							
					250 Hz	85.9							
					500 Hz	82.5							
					1 kHz	76.1							
					2 kHz	68.8							
					4 kHz	59.0							
					8 kHz	48.0							
Cutter deck , high level mezz	45	CD6	Cutter Deck - Powered Roof Exhaust Fan No. 6	83	63 Hz	78.7	1	H	Cowl/Silencer in place and cleaned monthly as part of the cleaning schedule.	No	Review suitability with RPS acoustics		
					125 Hz	81.8							
					250 Hz	85.9							
					500 Hz	82.3							
					1 kHz	76.3							
					2 kHz	68.3							
					4 kHz	59.2							
					8 kHz	48.4							
ADR roof	16	AD3	ADR - Roof Exhaust Fan No. 1 (Powered)	73	63 Hz	74.9	2	M	Incorporated in the cleaning schedule.	No	Review suitability with RPS acoustics		
					125 Hz	75.5							
					250 Hz	74.5							
					500 Hz	68.8							
					1 kHz	68.1							
					2 kHz	64.3							
					4 kHz	59.3							
					8 kHz	50.9							
ADR roof	17	AD4	ADR - Roof Exhaust Fan No. 2 (Powered)	76	63 Hz	75.5	1	M	Incorporated in the cleaning schedule.	No	Review suitability with RPS acoustics		
					125 Hz	74.3							
					250 Hz	72.5							
					500 Hz	71.1							
					1 kHz	71.6							
					2 kHz	68.8							

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				LAeq	Sound level Leq, dBA	Frequency Levels									
					4 kHz	63.4									
					8 kHz	57.9									
ADR roof	12	AD5	ADR - Roof Exhaust Fan No. 3 (Powered)	74	63 Hz	75.6		1	M	Incorporated in the cleaning schedule.	No	Review suitability with RPS acoustics			
					125 Hz	77.8									
					250 Hz	78.5									
					500 Hz	74.4									
					1 kHz	63.8									
					2 kHz	59.5									
					4 kHz	53.8									
					8 kHz	45.9									
ADR roof	12	AD6	ADR - Roof Exhaust Fan No. 4 (Powered)	Locked off	63 Hz	75.6		1		Incorporated in the cleaning schedule.	No	Review suitability with RPS acoustics			
					125 Hz	77.8									
					250 Hz	78.5									
					500 Hz	74.4									
					1 kHz	63.8									
					2 kHz	59.5									
					4 kHz	53.8									
					8 kHz	45.9									
Engine Room 1	Install Spec	R3 = E1	Roof mounted- Emergency extract fan	42			3		L	1520mm attenuator fitted	Yes			Unable to hear at nearest receptors	
Engine Room 1	Install Spec	R4 = E2	Roof mounted- Emergency extract fan	42			3		L	1520mm attenuator fitted	Yes			Unable to hear at nearest receptors	
Engine Room 1	Install Spec	Intake 2	Wall mounted intake fan (Internal)	73			3		M	Internal Fan located within ducting	No			Unable to hear at nearest receptors	
Engine Room 1	Install Spec	Intake 1	Roof mounted intake fan	62			3		L	1520mm attenuator fitted	Yes			Unable to hear at nearest receptors	
Engine Room 1	Install Spec	R8 = F1	Roof Extraction Fan No.1	42			3		L	1520mm attenuator fitted	Yes			Unable to hear at nearest receptors	
Engine Room 1a	Install Spec	R1 = Intake 3	Roof mounted intake fan	42			3		L	1520mm attenuator fitted	Yes			Unable to hear at nearest receptors	
Engine Room 1a	Install Spec	R2 = E 3	Roof mounted- Emergency extract fan	43			3		L	1520mm attenuator fitted	Yes			Unable to hear at nearest receptors	
Engine Room 1a	Install Spec	R6 = E4	Roof mounted- Emergency extract fan	42			3		L	1520mm attenuator fitted	Yes			Unable to hear at nearest receptors	
Engine Room 1a	Install Spec	R5 = Intake 4	Wall mounted intake fan	73			3		M	Internal Fan located within ducting	Yes			Unable to hear at nearest receptors	
Engine Room 1a	Install Spec	R5 = F2	Roof Extraction Fan No.2	42			3		L	1520mm attenuator fitted	Yes			Unable to hear at nearest receptors	
Eriks Stores	30	BRF1	Services -Roof Extractor Fan No.1	76			2	1	M	Mushroom Capped.	No			Unable to hear at nearest receptors	
Eriks Stores	30	BRF2	Services -Roof Extractor Fan No.2	76			2	1	M	Mushroom Capped.	No			Unable to hear at nearest receptors	
Eriks Stores	157	BRF3	Services - Roof Extractor Fan No.3	79			2	1	M	Mushroom Capped.	No			Unable to hear at nearest receptors	
Eriks Stores	157	BRF4	Services - Roof Extractor Fan No.4	79			2	1	M	Mushroom Capped.	No			Unable to hear at nearest receptors	
Boiler House		BH3	Services - Boiler House - Roof Exhaust 3	Locked off				1	L	Mushroom Capped.	No				
Boiler House		BH4	Services - Boiler House - Roof Exhaust 4	Locked off					L	Mushroom Capped.	No				
Bakes		P6	Bakes - Air Inlet Unit No. 1	75						Whir/Hiss/Rumble - Area Dependant. Expectation when in use to be running 24 hrs, 7 days a week.	Ventilation grille. No further abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS acoustics	
Bakes		P7	Bakes - Air Inlet Unit No. 2	75						Whir/Hiss/Rumble - Area Dependant. Expectation when in use to be running 24 hrs, 7 days a week.	Ventilation grille. No further abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS acoustics	
Bakes		P8	Bakes - Air Inlet Unit No. 3	75						Whir/Hiss/Rumble - Area Dependant. Expectation when in use to be running 24 hrs, 7 days a week.	Ventilation grille. No further abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS acoustics	
Bakes		P9	Bakes - Air Inlet Unit No. 4	74						Whir/Hiss/Rumble - Area Dependant. Expectation when in use to be running 24 hrs, 7 days a week.	Ventilation grille. No further abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS acoustics	
Bakes		P10	Bakes - Air Inlet Unit No. 5	74						Whir/Hiss/Rumble - Area Dependant. Expectation when in use to be running 24 hrs, 7 days a week.	Ventilation grille. No further abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS acoustics	
Bakes		P11	Bakes - Air Inlet Unit No. 6	68						Whir/Hiss/Rumble - Area Dependant. Expectation when in use to be running 24 hrs, 7 days a week.	Ventilation grille. No further abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS acoustics	
Bakes		P12	Bakes - Combustion Gas Flue No. 1	75						Operational low hum - Expectation to be running 24 hrs, 7 days a week.	No current abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS acoustics	

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Bakes		P13	Bakes - Combustion Gas Flue No. 2	75					Operational low hum - Expectation to be running 24 hrs, 7 days a week.	No current abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS accoustics		
Bakes		P14	Bakes - Combustion Gas Flue No. 3	75					Operational low hum - Expectation to be running 24 hrs, 7 days a week.	No current abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS accoustics		
Bakes		P15	Bakes - Combustion Gas Flue No. 4	74					Operational low hum - Expectation to be running 24 hrs, 7 days a week.	No current abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS accoustics		
Bakes		P16	Bakes - Combustion Gas Flue No. 5	77					Operational low hum - Expectation to be running 24 hrs, 7 days a week.	No current abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS accoustics		
Bakes		P17	Bakes - Combustion Gas Flue No. 6	68					Operational low hum - Expectation to be running 24 hrs, 7 days a week.	No current abatement in place	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS accoustics		
Bakes		P18	Bakes - Roof Extraction Fan (Powered) No. 1	79					Whir - Expectation to be running 24 hrs, 7 days a week.	Cowling in place - prevention or rain water entry.		No	Review suitability with RPS accoustics		
Bakes		P19	Bakes - Roof Extraction Fan (Powered) No. 2	77					Whir - Expectation to be running 24 hrs, 7 days a week.	Cowling in place - prevention or rain water entry.		No	Review suitability with RPS accoustics		
Bakes		P20	Bakes - Roof Extraction Fan (Powered) No. 3	77					Whir - Expectation to be running 24 hrs, 7 days a week.	Cowling in place - prevention or rain water entry.		No	Review suitability with RPS accoustics		
Bakes		P21	Bakes - Roof Extraction Fan (Powered) No. 4	74					Whir - Expectation to be running 24 hrs, 7 days a week.	Cowling in place - prevention or rain water entry.		No	Review suitability with RPS accoustics		
Bakes		P22	Bakes - Roof Extraction Fan (Powered) No. 5	74					Whir - Expectation to be running 24 hrs, 7 days a week.	Cowling in place - prevention or rain water entry.		No	Review suitability with RPS accoustics		
Bakes		P23	Bakes - Roof Extraction Fan (Powered) No. 6	66					Whir - Expectation to be running 24 hrs, 7 days a week.	Cowling in place - prevention or rain water entry.		No	Review suitability with RPS accoustics		
Bakes		P24	Bakes - Roof Extraction Fan (Powered) No. 7	68					Whir - Expectation to be running 24 hrs, 7 days a week.	Cowling in place - prevention or rain water entry.		No	Review suitability with RPS accoustics		
Bakes		P30	Bakes - Roof Extraction Fan (Powered) No. 8	65					Whir - Expectation to be running 24 hrs, 7 days a week.	Cowling in place - prevention or rain water entry.		No	Review suitability with RPS accoustics		
Bakes		P5	Bakes - Odour Destructor	70					Whir/Rumble- Expectation to be running 24 hrs, 7 days a week.	Cowling in place - prevention or rain water entry.	Annual burner and fan inspection by specialist JBT	No	Review suitability with RPS accoustics		