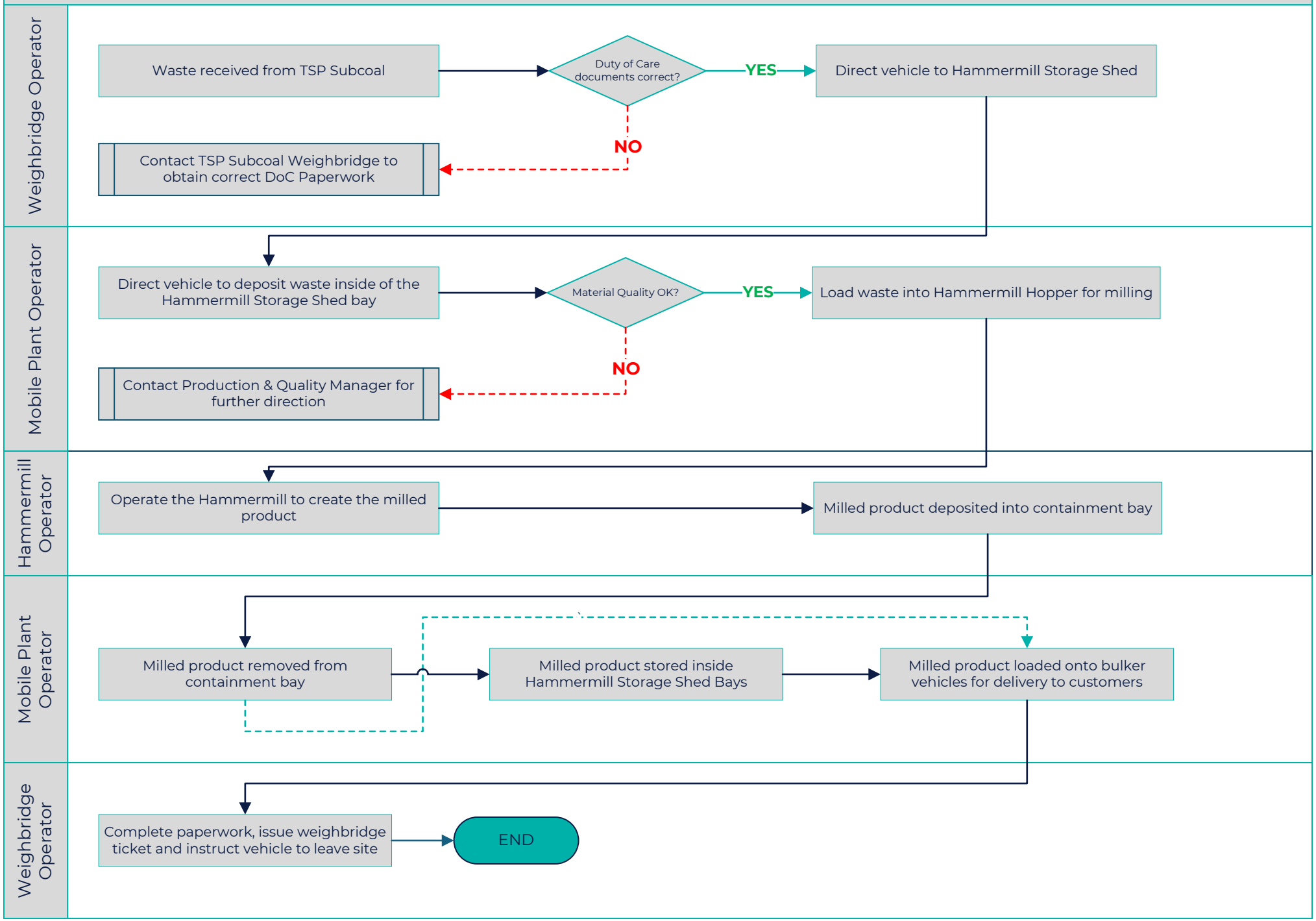Hammermill Process Flow