



BUREAU  
VERITAS

Bureau Veritas Certification

# BOC Limited

Forge, 43 Church Street West, Woking, Surrey, GU21 6HT, United Kingdom

This is a multi-site certificate, additional site(s) are listed on the next page(s)

*Bureau Veritas Certification Holding SAS - UK Branch certifies that the Management System of the above organisation has been audited and found to be in accordance with the requirements of the management system standards detailed below*

## ISO 9001:2015

Scope of certification

Manufacturing, packaging and distribution of food grade, high purity, industrial, medical and pharmaceutical gas. Design, project management, supply, installation and maintenance of gas production, storage, pipework, equipment and process solutions. Provision of gas and equipment for oxygen therapy. Formulation of gas filling recipes. Analytical and support services.

Original cycle start date:	01-10-2017
Expiry date of previous cycle:	30-09-2023
Certification / Recertification Audit date:	22-09-2023
Certification / Recertification cycle start date:	18-10-2023
Subject to the continued satisfactory operation of the organisation's Management System, this certificate expires on:	30-09-2026

Certificate No.: UK014140

Version: 3

Issue date: NA



0008

**Signed on behalf of BVCH SAS UK Branch**

*Certification Body Address: 5th Floor, 66 Prescot Street, London, E1 8HG, United Kingdom*

*Local Office: 5th Floor, 66 Prescot Street, London, E1 8HG, United Kingdom*

Further clarifications regarding the scope and validity of this certificate, and the applicability of the management system requirements, please call: +44 (0) 207 550 8998



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## ISO 9001:2015

### Scope of certification

Site Name	Site Address	Site Scope
BOC Limited - Woking (HO)	Forge, 43 Church Street West, Woking, Surrey, GU21 6HT, United Kingdom	Manufacturing, packaging and distribution of food grade, high purity, industrial, medical and pharmaceutical gas. Design, project management, supply, installation and maintenance of gas production, storage, pipework, equipment and process solutions. Provision of gas and equipment for oxygen therapy. Formulation of gas filling recipes. Analytical and support services.
Aberdeen	Ellon Road, Bridge of Don, Aberdeen, Aberdeenshire, AB23 8BU, United Kingdom	Distribution of gases.
Birtley	Shadon Way, Birtley, County Durham, DH3 2SW, United Kingdom	
Cardiff	East Moors Road, Cardiff, CF24 5EE, United Kingdom	
Carlisle	Telford Road, Carlisle, CA1 3NN, United Kingdom	
Corby	Weldon Road, Corby, NN17 5UD, United Kingdom	
Coventry	Terry Road, Coventry, CV1 2BE, United Kingdom	
Ellesmere Port	Poole Hall industrial Estate, Poole Hall Road, Ellesmere Port, CH66 1ST, United Kingdom	

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Site Name	Site Address	Site Scope
Greenwich	6 Peninsular Park Road, London, SE7 7TZ, United Kingdom	Distribution of gases.
Inverness	6 Seafield Road, Longmans Industrial Estate, Inverness, IV1 1SG, United Kingdom	
Kilkenny	Hebron Industrial Estate, Hebron Rd, Kilkenny, County Kilkenny, -, Ireland	
Leeds	Geldered Road, Leeds, LS12 6DG, United Kingdom	
Leith	Carron Place, Salamander Industrial Estate, Leith, Edinburgh, EH6 7LR, United Kingdom	
Limerick	Dock Road, Limerick, County Limerick, -, Ireland	
Liverpool	55-56 Little Howard Street, Liverpool, L3 7AX, United Kingdom	
Plymouth	Maxwell Road, Plymouth, PL4 0RT, United Kingdom	
Reading	Rose Kiln Lane, Reading, RG2 0HP, United Kingdom	
Swindon	Swindon Road, Swindon, SN3 4QA, United Kingdom	
Thetford	20 Burrell Way, Thetford, IP24 3QS, United Kingdom	

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Site Name	Site Address	Site Scope
Totton	7/8 Brunel Way, Westwood Business Park, Totton, Southampton, Hampshire, SO40 3YS, United Kingdom	Distribution of gases.
Wembley	East Lane, Wembley, HA9 7PT, United Kingdom	
Athlone	Blyry Industrial Estate, Athlone, West Mead, Ireland	Provision and maintenance of equipment for home oxygen therapy. Distribution of gases.
Avonmouth	39 Third Way, Avonmouth, Bristol, BS11 9YL, United Kingdom	Maintenance of equipment for home oxygen therapy. Distribution of gases.
Barry	Cardiff Road, Barry, CF63 2YL, United Kingdom	Manufacture and distribution of gases.
Cardiff Bay	Clipper Road, Cardiff, East Glamorgan, CF10 4ED, United Kingdom	
Fawley	Charlesten Road, Hardley, Hythe, Southampton, SO45 3NX, United Kingdom	
Grangemouth	Wholeflats Road, Grangemouth, FK3 9UY, United Kingdom	
Margam	Langlands Lane, Margam, Port Talbot, SA13 2NS, United Kingdom	
Middlesbrough	Tees Dock Road, Middlesbrough, TS6 7RT, United Kingdom	

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Site Name	Site Address	Site Scope
Motherwell	Chapelknowe Road, Motherwell, ML1 5LF, United Kingdom	Manufacture and distribution of gases.
Newport (Cardiff Road)	Cardiff Road, Newport, NP10 8JY, United Kingdom	
Newport (Traston Road)	Traston Road, Newport, NP19 4XF, United Kingdom	
Pont-Y-Felin	Croesyceiliog, Cwmbran, NP44 2YQ, United Kingdom	
Ravenhead	Stafford Road, St Helens, WA10 3LZ, United Kingdom	
Runcorn	Castner Kellner, Weston Point, Runcorn, WA7 4JE, United Kingdom	
Scunthorpe	Warren Road, Scunthorpe, DN15 6XH, United Kingdom	
Teesside	Stockton-on-Tees, Teesside, TS2 1TT, United Kingdom	
Trostre	Llanelli, Trostre, SA14 9SD, United Kingdom	
Belfast	Prince Regent Road, Castlereagh, Belfast, BT5 6RW, United Kingdom	Packaging and distribution of gases. Cylinder inspection. Assembly / refurbishment of multi cylinder packs / bundles. Provision of gas and equipment for oxygen therapy. Design, supply, installation and maintenance of gas production, storage, pipework and equipment.

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Site Name	Site Address	Site Scope
Brinsworth	Bawtry Road, Brinsworth, Rotherham, S60 5NT, United Kingdom	Manufacture, packaging and distribution of gases. Design, project management, supply, installation and maintenance of gas production, storage, pipework, equipment and process solutions. Analytical and support services.
Bristol	Whitby Road, Avon, Bristol, BS4 3QH, United Kingdom	Packaging and distribution of gases.
Crawley	Fleming Way, Crawley, RH10 9NW, United Kingdom	
Glasgow	Priestley Way, Cambuslang, Glasgow, G72 7HN, United Kingdom	
Cork	Little Island Industrial Estate, County Cork, -, Ireland	Manufacture, packaging and distribution of gases.
St. Helens	Washway Lane, St. Helens, WA10 6PA, United Kingdom	
Derby	Raynesway, Derby, Derbyshire, DE21 7BD, United Kingdom	Provision of gas and equipment for home oxygen therapy. Distribution of gases.
Harlow	River Way, Harlow, CM20 2DP, United Kingdom	
Dublin	Unit 10, John F Kennedy Drive, Dublin, 12, Ireland	Customer services support. Manufacture, packaging and distribution of gases. Design, supply, installation and maintenance of gas production, storage, pipework and equipment.

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Site Name	Site Address	Site Scope
Eynsham	Wharf Road, Eynsham, Witney, OX29 4BP, United Kingdom	Helium liquification plant management and facilitation of helium supply for MRI magnets manufacture.
Immingham	Hobson Way, Stallingborough, Immingham, DN41 8DZ, United Kingdom	Manufacture, packaging and distribution of gases. Cylinder inspection.
Morden	28 Deer Park Road, Morden, SW19 3UF, United Kingdom	Packaging of gases.
Thame	Chinnor Road, Thame, OX9 3NX, United Kingdom	Manufacture, packaging and distribution of gases.
Trafford Park	Guinness Road, Trafford Park, Manchester, M17 1PA, United Kingdom	Manufacture and distribution of Carbon Dioxide.
Wolverhampton	Lower Walsall Street, Wolverhampton, WV1 2EP, United Kingdom	Packaging and distribution of gases, cylinder inspection. Assembly / refurbishment of multi cylinder packs / bundles.
Worsley	Priestley Road, Worsley, Manchester, M28 2UT, United Kingdom	Sales and customer services support. Packaging and distribution of gases. Provision of NHS home oxygen therapy contract.

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