

## Pattemore's Transport (Crewkerne) Limited, Pattemore's Dairy, Permitted Activities, January 2025

Table 1 details the proposed Listed Activities under Schedule of the Environmental Permitting (England and Wales) Regulations 2016 and Directly Associated Activities at Pattemore's Dairy Installation site.

*Table 1 – Proposed Listed & Directly Associated Activities*

Permitted Activities	Description of Activity	Limits of activity
<b>Listed Activity</b> – Schedule 1 of the EPR under Section 6.8 Part A(1)(e)	Treating and processing milk, the quantity of milk received being more than 200 tonnes per day (average value on an annual basis).	Milk processing from receipt of raw materials to dispatch of finished products and waste. This includes the acceptance, pasteurisation and packaging of goat milk.  Production capacity – 1166 tonnes per day
<b>Listed Activity</b> - Schedule 1 of the EPR under Section 5.4 Part A(1) (a) (i).	Disposal of non-hazardous waste with a capacity exceeding 50 tonnes per day involving biological treatment.	Primary and secondary treatment of effluent produced on site with the treated effluent being discharged to a tributary of the River Parrett.  Current treatment capacity – approximately 182,500 m <sup>3</sup> /year .
Directly Associated Activity (DAA) – Packaging of plant-based milk	Pasteurisation and packaging of plant- based milk	Under 300 tonnes per day.
DAA – Steam supply	The operation of 4 No. boilers fuelled by kerosene to produce steam for cleaning and pasteurisation.	From storage of fuel to emission of combustion gases.

<b>Permitted Activities</b>	<b>Description of Activity</b>	<b>Limits of activity</b>
DAA - Cleaning	Cleaning- in-place systems	The cleaning of storage and production areas, associated equipment and vehicles.
DAA – Use of refrigerants	Use of refrigerants in cooling, chilling and/or freezing systems at the installation.	The storage and handling of refrigerants and the operation of refrigeration plant
DAA – Storage of raw material	This activity relates to storing raw materials.	Raw materials will be stored securely, away from vehicle impact and with secondary containment as appropriate.
DAA - Oils and chemicals storage	Storage of oils and chemicals on site in dedicated areas	From receipt of raw materials to disposal of wastes arising
DAA- Waste storage, handling and dispatch	Storage and handling of waste materials	The storage and handling of liquid and solid wastes associated with the processing of raw whole milk and production of pasteurised milk, skim, concentrate and cream.
DAA - Lorry wash	Lorry wash	The storage, handling and disposal of liquid wastes and cleaning chemicals associated with the cleaning of vehicles onsite.
DAA - Emergency back-up generator	Emergency back-up generator	Emergency back-up generator operated for the purpose of testing for no more than 50 hours per year and no more than 500 hours operation in an emergency.

Permitted Activities	Description of Activity	Limits of activity
DAA - Surface water collection, storage and discharge	Collection and discharge of clean surface water.	<p>Collection of rainwater from building roofs and clean external concrete areas.</p> <p>Treatment of surface water via a reed bed and settling system where appropriate.</p> <p>Discharge of water to the tributary of the River Parrett and via Desilting Bag and Soakaway.</p>