

ENVIROARM LIMITED

H. EVASON & CO.

DORRINGTON QUARRY LANDFILL SITE



**Construction Quality Assurance Validation Report
Installation of Groundwater and Gas Monitoring
Boreholes**

May 2020

Ref: ARM/CHE/CQAVR/BHDQ/1.00/2020

DORRINGTON QUARRY LANDFILL SITE

Construction Quality Assurance Validation Report Installation of Gas Monitoring Boreholes and the dual Groundwater and Gas Monitoring Borehole

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Construction Quality Assurance Validation Report Installation of Gas Monitoring Boreholes and the dual Groundwater and Gas Monitoring Borehole

1.1 General

Enviroarm Limited were requested by H Evason & Co Limited to carry out Construction Quality Assurance monitoring services during the installation of the gas monitoring boreholes and the dual gas and groundwater monitoring borehole around the Dorrington Quarry landfill site to update the existing monitoring arrangements and to take account of the future variation to expand the permit boundary to allow for the reworking of historically deposited inert wastes and revised new landfilling extension area, and the works were carried out under full time Construction Quality Assurance supervision.

A detailed drilling log records were taken during the works.

The gas monitoring boreholes and the dual gas and groundwater monitoring bore were drilled and installed by Hughes Drilling as per the instructions issued by H Evason & Co and in accordance with the approved CQA Plan Ref EL/DQ/BHCQAP3.00/2019.

The boreholes had detailed drilling and installation logs completed by the engineer.

The drilling, inspection and sealing works were undertaken on the 22nd October and 28th October 2019. This report documents all CQA activities implemented during the drilling and construction works.

1.2 Site Setting and Location

The currently permitted landfill and quarry comprises an area some 14,100m² (1.4 hectares), which is being worked as a quarry for the final sand deposits and also operated as an inert recycling facility. The site has a current capacity of 9,858m³ but there is a large amount of recycled and processable material within the current void. The site is engineering of Phase 1 was completed in September 2009 and became operational during 2010 following approval for Phase 1 by the Environment Agency.

Dorrington Quarry Landfill was first permitted to landfill under a Waste Management Licence issued by Shropshire County Council in 1998, Reference A25/30/SL/248.

Figure 1: Site Location



The quarry is located in glaciofluvial sands lying above the bedrock Halesowen Formation clays of the Westphalian D from the upper coal measures of Carboniferous Period.

Figure 2 shows and exposure of the glaciofluvial sands exposed around the site.

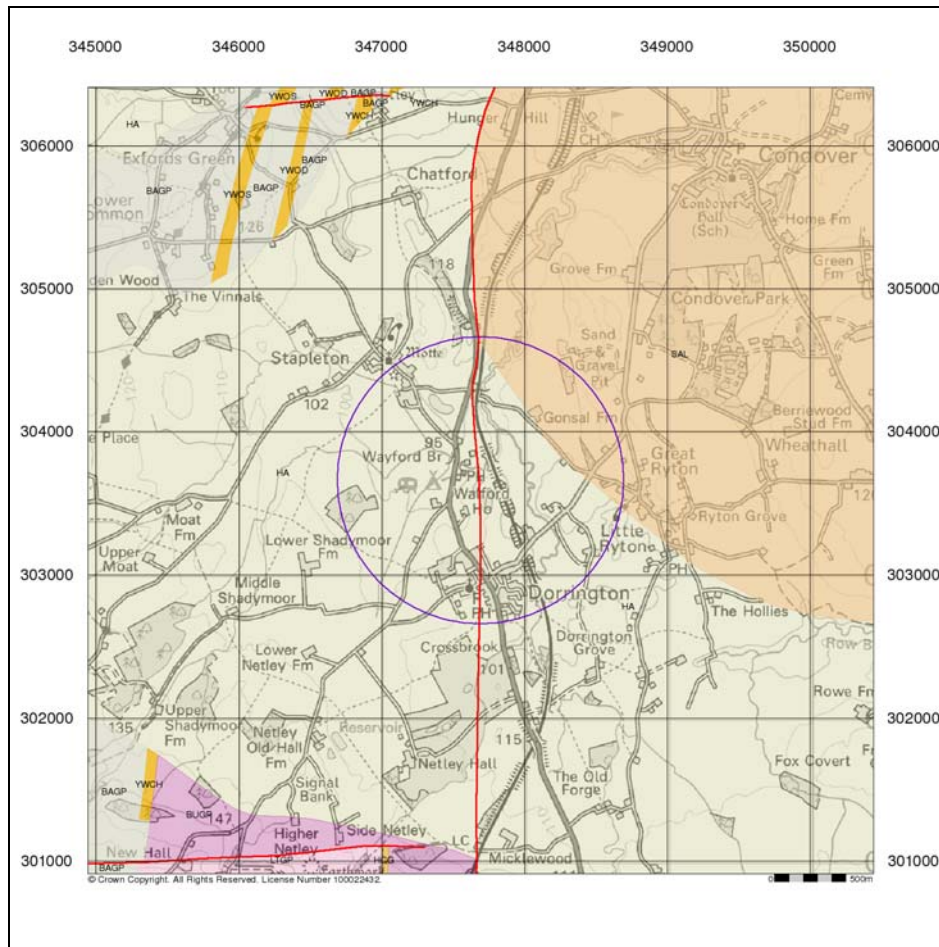
Figure 3 shows the bedrock geology. The nearest fault is the Church Stretton Fault which runs through the middle of the site.

Resting on the Halesowen Formation is a glaciofluvial sand deposit which varies in depth. Thickness of the glacial sand increases to the south. The glacial sand and gravel of the Devensian period is shown on the Superficial Map as Figure 4.

Figure 2: View of exposed glaciofluvial deposits on edge of site



Figure 3: Bedrock geology











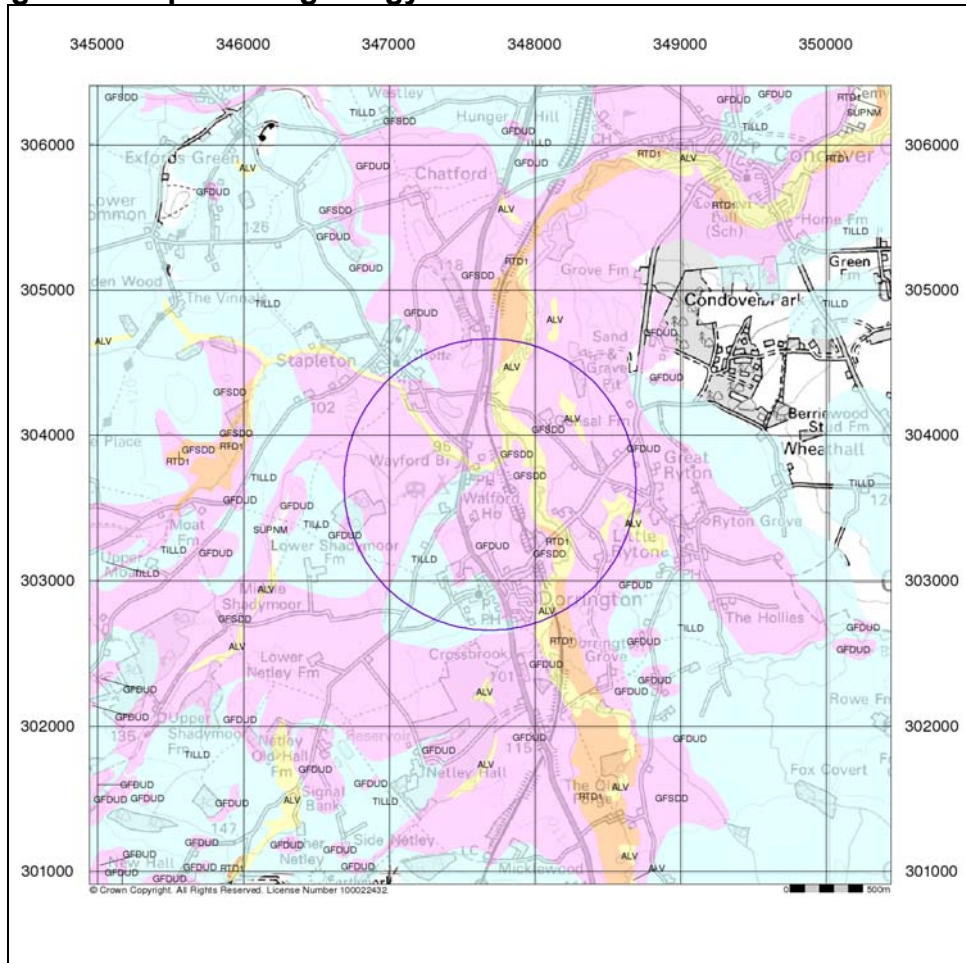






Map Colour	Lex Code	Rock Name	Rock Type	Min and Max Age
	SAL	Salop Formation	Mudstone, Sandstone and Conglomerate	Early Permian - Westphalian D
	HA	Halesowen Formation	Mudstone, Siltstone and Sandstone	Westphalian D - Westphalian D
	BAGP	Bayston-Oakwood Formation	Conglomerate and [Subequal/Subordinate] Sandstone, Interbedded	Neoproterozoic III - Neoproterozoic III
	HCG	Huckster Conglomerate Member	Conglomerate	Neoproterozoic III - Neoproterozoic III
	BUGP	Burway Formation	Sandstone and Mudstone	Neoproterozoic III - Neoproterozoic III
	YWOD	Darnford Conglomerate Member	Conglomerate	Neoproterozoic III - Neoproterozoic III
	YWOS	Stanbatch Conglomerate Member	Conglomerate	Neoproterozoic III - Neoproterozoic III
	YWCH	Haughtmond Conglomerate Member	Conglomerate	Neoproterozoic III - Neoproterozoic III

Figure 4: Superficial geology



Map Colour	Lex Code	Rock Name	Rock Type	Min and Max Age
	ALV	Alluvium	Clay, Silt, Sand and Gravel	Flandrian - Flandrian
	GFSDD	Glaciofluvial Sheet Deposits, Devensian	Sand and Gravel	Devensian - Devensian
	GFDUD	Glaciofluvial Deposits, Devensian	Sand and Gravel	Devensian - Devensian
	TILLD	Till, Devensian	Diamicton	Devensian - Devensian
	RTD1	River Terrace Deposits, 1	Sand and Gravel	Quaternary - Quaternary
	SUPNM	Superficial Theme Not Mapped [For Digital Map Use Only]	Unknown/Unclassified Entry	Not Applicable - Not Applicable

The site has been worked for the sand to a depth of 95-96m AOD. The sand is excavated by use of hydraulic excavators and wheeled loading shovels.

1.3 Project Team

The project team comprised of:

- H Evason & Co. Ltd Client/Operator
- Enviroarm Limited CQA Engineer
- Hughes Drilling Specialist Drilling Contractor

1.4 Ground Conditions

The groundwater and gas monitoring boreholes are located around the site and have been drilled in open fields around the perimeter of the landfill.

1.5 Groundwater Borehole Installations

The new groundwater monitoring boreholes were drilled in the position identified as per the location plan DQBH1.

1.6 Sealing Works

The material used for the sealing works was a bentonite grout mix, which was wetted up in the hole to ensure full hydration of the bentonite.

Sealing works were carried out in accordance with the CQA Plan procedures prior to commencement of the works.

Figure 5: View of bentonite pellets used for sealing works



1.7 Observations

The replacement groundwater monitoring boreholes had 60mm O/D perforated screen installed and the borehole was drilled 5 metres into the groundwater. At the casing joint 60mm O/D solid pipe installed and brought to a point above ground level with a valve fitted in each borehole for gas monitoring.

Figure 6: View of MGS 60mm O/D screen casing



Figure 7: 60mm O/D plain casing



The screen response zone was filled with a clean 10mm clean washed aggregate annulus, see Figure 8 and a filter media was then used as backfill up to the bentonite seal level as shown at Figure 9 and then backfilled with arisings above the bentonite seal.

Figure 8: View of gravel annulus



The drilling of the boreholes was carried out using a Soilmec SM8G rotary drilling rig, see Figure 10. Details of the drill rig are presented at Appendix A.

Figure 9: Backfill filter media placed above gravel



Figure 10: Soilmec SM-8G drilling and returns visible



Daily log sheets were completed by the engineer and are presented at Appendix B.

Appendix C includes the drillers installation log and Appendix D is the CQA Engineers logs.

The actual drill depths and installations were as those set out in the CQA Plan and slight location alterations as summarised in Table 1 below.

Table 1: Actual drill depths

BH No	BH Elevation (m AOD)	Easting	Northing	Ground Level (m AOD)	Actual Basal Level of BH (m)	Actual Drill Depth (m)	Actual Screened Casing (m)	Actual Solid Casing including stick up	Depth of gravel pack(m)	Depth of Bentonite Seal(m)
PMP4	107.33	347796.45	303466.95	107.33	93	15.33	13	3	13	2
PMP5	101.38	347698.61	303472.93	101.38	87	14.38	12	3	12	10
PMP6	112.78	347592.07	303519.56	112.78	93	19.78	18	3	18	2
PMP7	104.66	347560.42	303625.81	104.66	93	12.66	10	3	10	2

1.8 CONCLUSIONS

The new gas monitoring boreholes PMP4, PMP6, and PMP7 and the dual groundwater and gas monitoring borehole, PMP5, have been installed at the location shown on Drawing DQBH1. The gas and dual gas and groundwater monitoring boreholes have been constructed in accordance with the Construction Quality Assurance Plan prepared by Enviroarm Limited and has been drilled to the depths set out in the Plan.

The new monitoring boreholes have been installed as per the requirements of the Permit.

The new groundwater monitoring borehole is fit for purpose and the well has been sealed in accordance with the Construction Quality Assurance Plan.

The activities of the Enviroarm CQA Engineer ensured that the boreholes were installed to the required depth and specification.

The well was drilled and installed with the correct seal to ensure that the well does not allow for surface water to enter or to act as a potential leachate migration pathway.

For ENVIROARM LIMITED

A. R. Morris,

A.R.Morris BSc, MSc, CGeol,FGS, CEnv, MCIWM

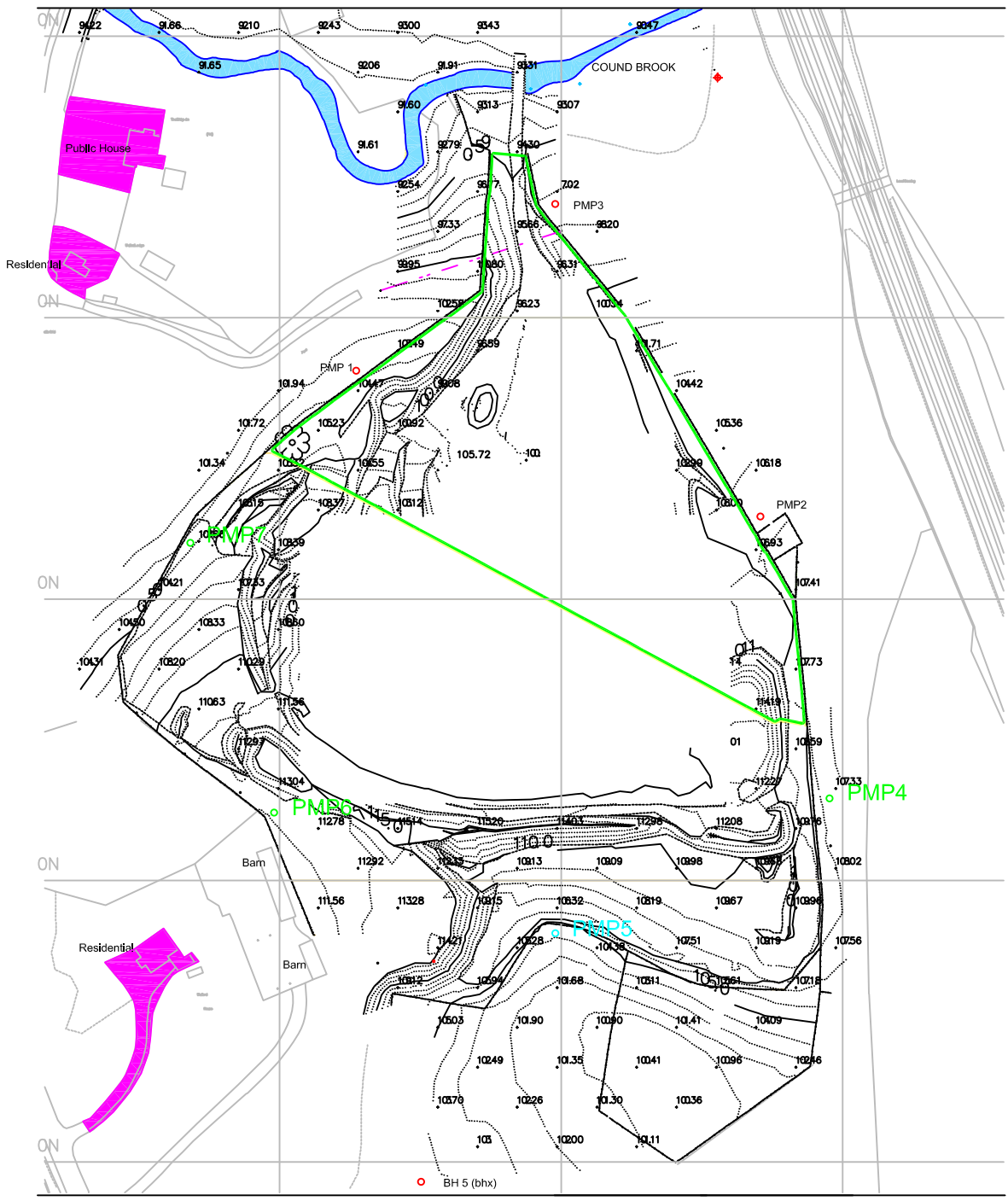
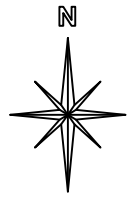
Date: 07th May 2020

DRAWING

The Contractor is to check and verify all building and site dimensions, levels and sewer levels, levels of connection points prior to the commencement of works.
 This drawing must be read with and checked against any structural or other specialist drawings provided by the client.
 The Contractor is to comply in all respects with the current Building Regulations and CDM regulations whether or not specifically stated on these drawings.
 This drawing is not intended to show details of foundations, ground conditions or ground contaminants. Each area of ground relied upon to support the proposed works, including drainage, disposal must be investigated by the contractor, suitable methods of foundation be provided and any suspect contaminants on or within the ground covered by the works be further investigated by a suitable expert.

Notes

- EXISTING GAS MONITORING BOREHOLES
- PROPOSED NEW GAS MONITORING BOREHOLE LOCATIONS
- PROPOSED NEW GROUNDWATER MONITORING BOREHOLE



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ENVIROARM LIMITED

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 Tel: 01922-412209 Mobile 07801980854
 email: enviroarm@btconnect.com

Client:	CH EVASON	
Project:	DORRINGTON QUARRY	
Title:	NEW BOREHOLE LOCATION PLAN	
Date : JANUARY 2019	Scale:	
Drawn: ARN	Drw No.	Rev.
Checked: ARN	DQBH 1	1

APPENDIX A:

Drill Rig Specification

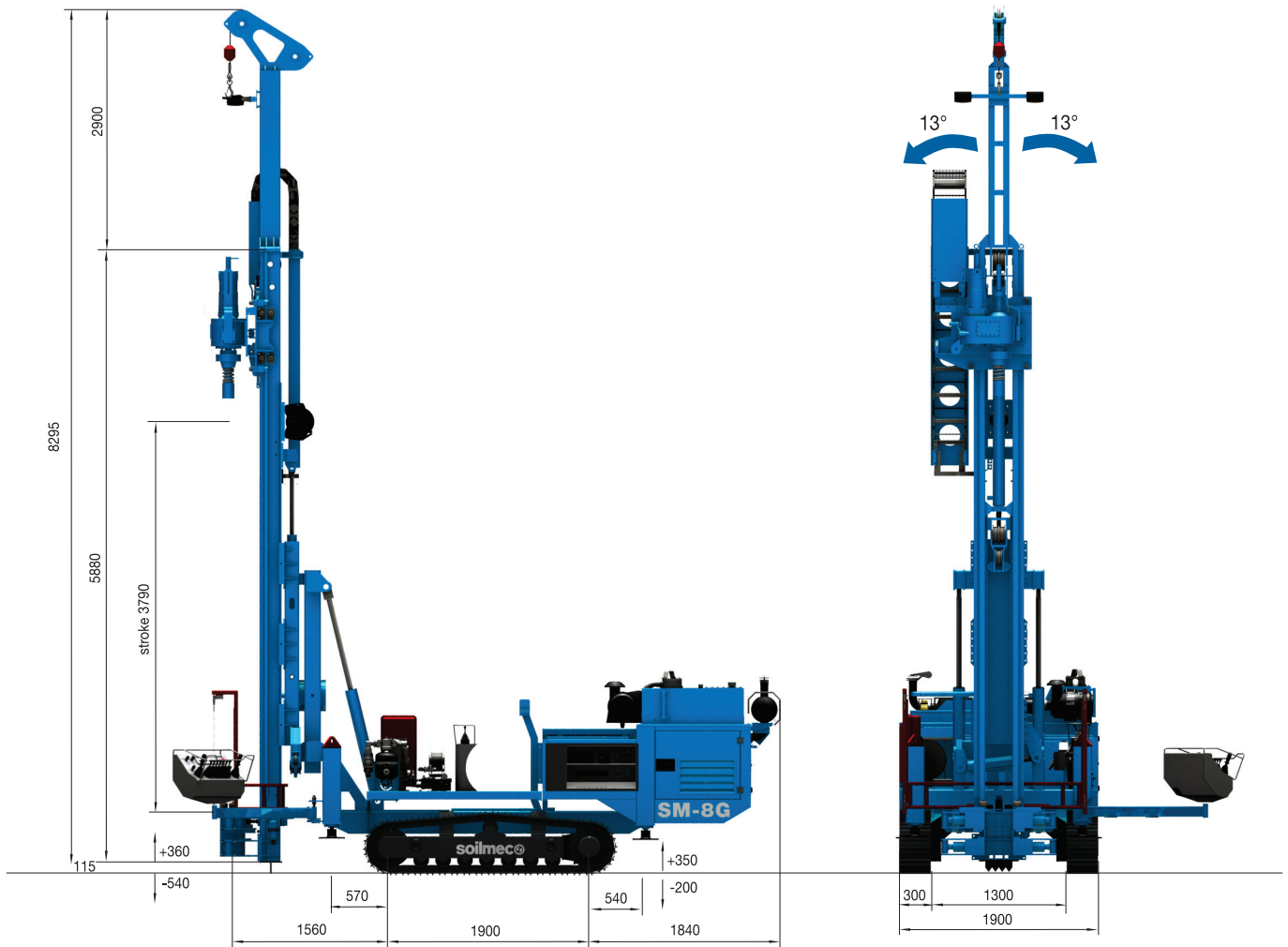
Hydraulic Microdrilling Rig

SM-8G



soilmec 
Drilling and Foundation Equipment

SM-8G APPLICATIONS



Hoist & Feed system		Cylinder	
- Feed stroke		3750 mm	149.6 in
- Rod length type (c/w one rotary head)		3 m	9.8 ft
- Max hoist pull/feed force		73 / 100 kN	16411 / 22481 lbf
Rotary head range		HR9G	HR9G
- Gear box type		6 gears	6 gears
- Max torque		820 daNm	6048 lb*ft
- Max drilling speed		926 rpm	926 rpm
- Inner passage		90 mm	3.5 in

SM-8G TECHNICAL DATA SHEET

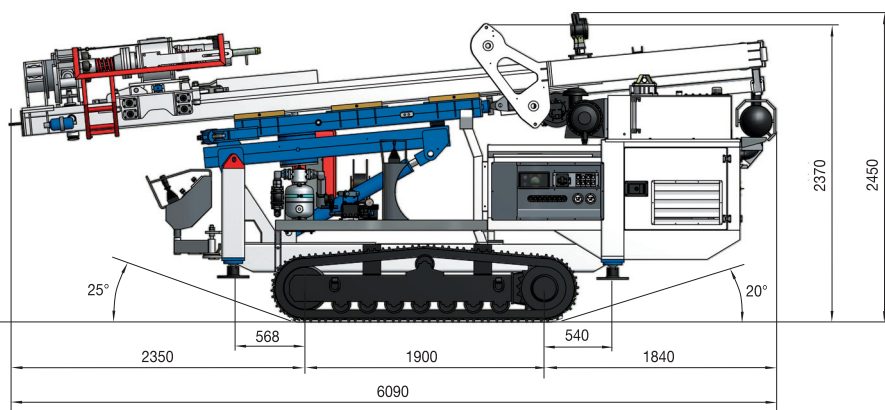
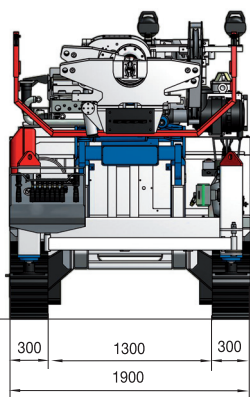
Operating weight (approx.)	8900 kg	19621 lb
Undercarriage		
- Track shoe width	300 mm	11.8 in
- Wheel base (centre idler to centre sprocket)	1900 mm	74.8 in
- Overall length	2424 mm	95.4 in
- Overall width (not extendable crawler)	1900 mm	74.8 in
- Travelling speed	1,3 km/h	0.81 mph
- Max climbing capacity (gradeability)	66 % (30°)	66 % (30°)
- Average ground pressure	0,070 MPa	11.3 psi
- Ground stabilizers	n° 2 fixed with inclined arm on front + n° 2 fixed on rear	n° 2 fixed with inclined arm on front + n° 2 fixed on rear
Power pack		
- Diesel Engine make and model	DEUTZ TCD 2012 L04	DEUTZ TCD 2012 L04
- Emission certification	EU 97/68 - 2004/06 Step IIIA	EU 97/68 - 2004/06 Step IIIA
- Diesel Engine power rating	85 kW @ 2400 rpm	114 HP @ 2400 rpm
- Fuel tank capacity	140 l	37 US gal
- Sound power level and sound pressure level	LwA 105 - LpA 74 dB(A)	LwA 105 - LpA 74 dB(A)
Hydraulic system		
- Main pumps: variable axial pumps	150 l/min	39.6 US gal/min
- Set pressure main pumps	28 MPa	4061 psi
- Auxiliary pumps: gear pumps	86 + 44+ 28 + 22 l/min	22.7 + 11.6 + 7.4 + 5.8 US gal/min
- Hydraulic oil tank capacity	270 l	71.3 US gal
Clamp & hydraulic joint breaker		
- Nominal size	60 - 260 mm	2.4 - 10.2 in
- Maximum clamping force	125 kN	28101 lbf
- Maximum breaking torque	4100 daNm	30240 lbf*ft
Service winch		
- Type	controlled descent	controlled descent
- 1st layer line pull	20 kN	4496 lbf
- 1st layer nominal rope speed	46 m/min	151 ft/min
- Rope diameter	10 mm	0.39 in
Jet Grouting Version		
- Rod diameter	90 mm	12 m
- Max treatment depth in single passage	12 m	472.4 in
Mast side tilting by cylinder on mast		
	3000 mm	118.1 in
	13°	13°

STANDARD EQUIPMENT

- Modular mast for 3800 mm stroke
- Fixed kinematic mechanism c/w side tilting
- Clamp and breaker 60-260 mm
- Prearrangement for mud pump
- Inline DTH lubricator
- Hydraulic control board for drilling operations
- Hydraulic control board for tramming
- Rotary cradle side shifting
- Service winch
- Triplex pump for foam

OPTIONAL EQUIPMENT

- Wire line winch on board
- Triplex pump for mud and water on board
- SPT device
- Wide range of rotary heads
- Top hammer kit



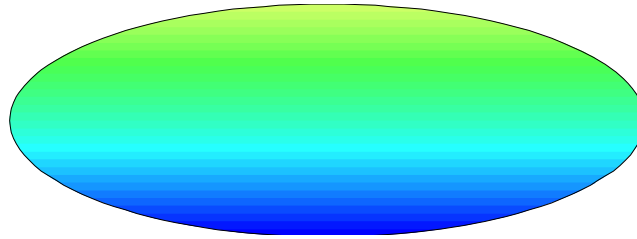
Transport configuration		
Transport width	1900 mm	75 in
Transport height	2450 mm	96.5 in
Transport length	6090 mm	239.8 in
Transport weight	8900 kg	19621 lb

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APPENDIX B:

CQA Engineers Daily Logs

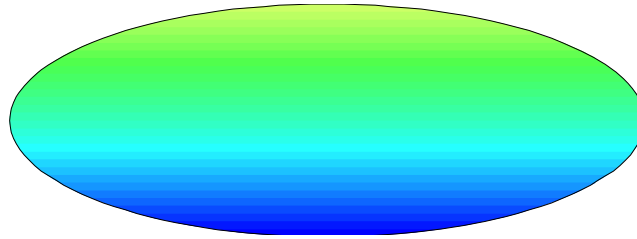


ENVIROARM LTD

DAILY SITE RECORD

Site: Dorrington Quarry Phase or Cell:	Date of Visit: Tuesday 22 nd October 2019	Time on Site: 07:00 Rain off: Yes/ No	Time Off Site: 17:00
Personnel/Staff: A Morris M Evason Hughes Drillers	Site Conditions/Weather: Sun, 10C Previous Night: Dry	Equipment: Soilmec SM8G Drill Rig Dumper Bowser	
Operations Inspected: Installation of PMP4, PMP5, PMP6, PMP7	Action: All borehole locations agreed with slight variations to original coordinates on map but within 10 metres of original locations. Variations due to ground conditions or vegetative and tree cover		
Comments on Workmanship: All monitoring points drilled using hollow stem augers to agreed depths			
Instructions/Information Issued or Required: as per CQA Plan			
Progress Report <i>(use additional sheets if necessary)</i> All boreholes drilled and installed with bentonite. Awaiting to wet up bentonite and install metal headworks.			

Signature: A R Morris



ENVIROARM LTD

DAILY SITE RECORD

Site: Dorrington Quarry Phase or Cell:	Date of Visit: Monday 28 th October 2019	Time on Site: 10:00 Rain off: Yes/ No	Time Off Site: 12:30
Personnel/Staff: A Morris M Evason Hughes Drillers	Site Conditions/Weather: Sun, 9C Previous Night: Dry	Equipment: Pickup	
Operations Inspected: Installation of PMP4, PMP5, PMP6, PMP7	Action: Completion of four boreholes		
Comments on Workmanship: Bentonite pellets wetted up and then cement installed with metal headwork gear and valve fitted on each borehole			
Instructions/Information Issued or Required: as per CQA Plan			
Progress Report <i>(use additional sheets if necessary)</i> All boreholes had wetted up bentonite seal and headworks completed as per specification set out in CQA Plan.			

Signature: A R Morris

APPENDIX C:
Contractors Drill Logs

BORE HOLE LOG

HUGHES DRILLING



Client: Evanston

Church Stretton, Shropshire, SY6 6LU.

Tel / Fax. 01694 751251

Email: office@hughesdrilling.co.uk

Site/Location: Dorrington, Shropshire

B.H. No.(s): DMP 4 Sheet No: 2 of 4

B.H. Co-ordinates: 34 7796.45E, 303466.96N

Date Started: 22/10/19 Completed: 28/10/19 Drillers: R. Sanders, M. Hughes

Rig Type: Solace PSM SGT Flush/Additives: N/A

Drill Method: Hollow-Stem Auger Casing Detail/Depth: N/A

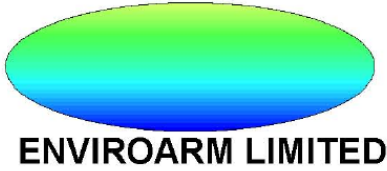
In-hole Equip: Auger Others:

SAMPLE INTERVAL					DESCRIPTION OF STRATA/SAMPLE DRILLERS OBSERVATIONS Re: Rock Type, B.H. Conditions, Water Strikes etc.	INSTALLATION DETAILS			
RUN/ SAMPLE No.	FROM: 0 mts	TO:	Mts Drilled	Recovery Mts. Good / Poor etc.		TYPE:	SIZE:	HEADWORKS:	
								From:	To:
					Gas Monitoring borehole installed into Devonian Glacial Sands and gravels	Soil 40m	Steel Cap	0	30cm
					Key: <input checked="" type="checkbox"/> Soil <input checked="" type="checkbox"/> Sand <input checked="" type="checkbox"/> Sand & gravel			8m	8m
					Installation details 13m of Screen 3m of solid including shuckup 13m of gravel pack 0.5m of sand pack 2m of bentonite seal 30m of Concrete.			11m	11m

End of borehole

APPENDIX D:

CQA Drill Logs



Log of Borehole: PMP4

Project No.: 0010

Project: Dorrington Quarry

X Coordinate: 347698.61

Y Coordinate: 303472.93

Status: Gas Monitoring Borehole

Elevation: 107.33

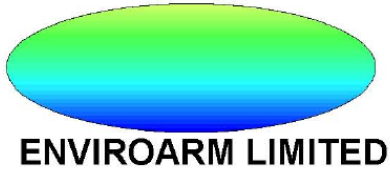
Total Depth: 15.3

Project Manager: A R Morris

SUBSURFACE PROFILE				SAMPLE				Well Completion Details
Depth (m)	Symbol	Description	Depth/Elev.	Number	Type	Recovery	Vapour	
Ground Surface			107.3					
0		Brown soft gravelly sandy Top Soil	0.0					
1		Red orange fine to coarse sand						
2								
3								
4								
5								
6								
7								
8			99.3					
9		Soft red orange sand with rounded gravels	8.0					
10								
11			96.3					
12		Red orange fine sand	11.0					
13								
14								
15			92.0					
16			15.3					
17								
18								
19								
20								

Drilled By: Hughes Drilling
Drill Method: Hollow Stem Auger
Drill Date: 22/10/2019

Hole Size:
Datum: 107.33
Sheet: 1 of 1



Log of Borehole: PMP5

Project No.: 0010

Project: Dorrington Quarry

X Coordinate: 347592.07

Y Coordinate: 303519.56

Status: Gas-Groundwater Monitoring Borehole

Elevation: 101.38

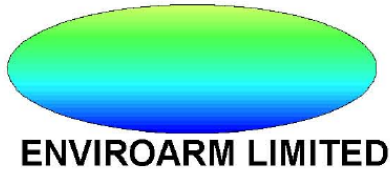
Total Depth: 15

Project Manager: A R Morris

SUBSURFACE PROFILE				SAMPLE				Well Completion Details
Depth (m)	Symbol	Description	Depth/Elev.	Number	Type	Recovery	Vapour	
Ground Surface			101.4					
0		Brown soft gravelly sandy Top Soil	0.0					
1		Red orange fine to coarse sand						
2								
3								
4								
5								
6		Soft red orange sand with rounded cobbles	95.4 6.0					
7								
8								
9		Red orange fine sand	92.4 9.0					
10		Boulder type CLAY with rounded gravels	91.4 10.0					
11								
12								
13								
14								
15			86.4 15.0					
16								
17								
18								
19								
20								

Drilled By: Hughes Drilling
Drill Method: Hollow Stem Auger
Drill Date: 22/10/2019

Hole Size:
Datum: 101.38
Sheet: 1 of 1



Log of Borehole: PMP6

Project No.: 0010

Project: Dorrington Quarry

X Coordinate: 347560.42

Y Coordinate: 303625.21

Status: Gas Monitoring Borehole

Elevation: 112.78

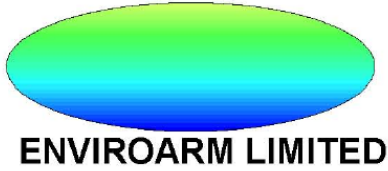
Total Depth: 20

Project Manager: A R Morris

SUBSURFACE PROFILE				SAMPLE				Well Completion Details
Depth (m)	Symbol	Description	Depth/Elev.	Number	Type	Recovery	Vapour	
Ground Surface			112.8					
0		Brown soft gravelly sandy Top Soil	0.0					
1		Red orange fine to coarse sand						
2								
3								
4								
5								
6			106.8					
7		Soft red orange sand with rounded gravels	6.0					
8								
9								
10								
11								
12								
13								
14								
15								
16								
17								
18								
19								
20			92.8					
			20.0					

Drilled By: Hughes Drilling
Drill Method: Hollow Stem Auger
Drill Date: 22/10/2019

Hole Size:
Datum: 112.78
Sheet: 1 of 1



Log of Borehole: PMP7

Project No.: 0010

Project: Dorrington Quarry

X Coordinate: 347560.42

Y Coordinate: 303625.21

Status: Gas Monitoring Borehole

Elevation: 104.66

Total Depth: 13

Project Manager: A R Morris

SUBSURFACE PROFILE				SAMPLE				Well Completion Details
Depth (m)	Symbol	Description	Depth/Elev.	Number	Type	Recovery	Vapour	
Ground Surface			104.7					
0		Brown soft gravelly sandy Top Soil	0.0					
1		Red orange fine to coarse sand						
2								
3								
4								
5								
6			98.7					
7		Soft red orange sand with rounded gravels	6.0					
8								
9								
10								
11								
12								
13			91.7					
14			13.0					
15								
16								
17								
18								
19								
20								

Drilled By: Hughes Drilling
Drill Method: Hollow Stem Auger
Drill Date: 22/10/2019

Hole Size:
Datum: 104.66
Sheet: 1 of 1