	Bioresources - Tankered Trade Waste					
Document	SOP 01 TDW Sampling					
Title						
Document	Process Manager	Version Number	3.0			
Owner Role						
Date of Last	21/10 /21	Date of next Review	21/10/22			
Review						
		Idoutified Diele				

#### **Identified Risks**

- HS&W risks associated with unsuitable / volatile / hazardous waste streams.
- Excessive solids could damage the pipework infrastructure
- Activated Sludge Process lanes collapse: from Overloading of nutrients
  - o Inhibition of the microbial activity through the introduction of too many inhibitory compounds such as metals or cyanide or pH concentrations are too extreme
- Digestors inhibits Methane (CH<sub>4</sub>) generation due to:
  - excessive volume of heavy metals such as Chromium (Cr III) and Cadmium (Cd)
  - o They can poison the active bacteria and inhibit the methanogenic bacteria
  - o This leads the presence of organic acids
- Combined Heat Power process impacted by:
  - o High concentrations of Hydrogen Sulphide (H<sub>2</sub>S) can damage engines
  - High concentrations of Siloxanes (Si) pas through the biogas and result in silica deposits.
  - These damage the engine valves, oil life etcleading to greater downtime and more equipment to be replaced
- Compliance risks:
  - Loss of waste permits if waste not listed on them permitted or waste does not have the appropriate EWC.
  - Final effluent discharge consents missed due to high solids or heavy metals or Phosphorus (P)
  - o BAS Compliance for Biosolids non-conforming if too high metal content
  - Wider environmental damage from failures of the treatment processes due to unsuitable waste streams being accepted.

If this is a printed version please ensure that it is still within the current review period, if not 'DO NOT USE' and contact your line manager for a new version

Remember - If you can't do the job safely, don't do it.

'DO NOT CARRY OUT THE PROCEDURE' And seek advice from your line manager

## Introduction

This procedure provides an overview of the sampling of TDW. It looks at pre-site visit preparation, pre-sampling checks, the sampling procedure, sample storage and reporting procedures.

		Key Roles and Responsibilities
Tankered Trade	0	Ensure that the approval process is be followed
Waste Manager	0	Ensure that the operating procedures are followed
(TWM):	0	Ensure that the Tankered Trade Waste Technicians (TTWT)
		have undergone appropriate training
	0	Can make approval decisions if they have been deemed as
		technically competent
	0	Investigate HSW & Environmental concerns from the TTWT
Tankered Process	0	Reviewing and updating the approval process as required
Team (TPT):	0	Reviewing and deciding on Low and Medium Risk Waste-
		streams within a timely manner
	0	Reviewing WAF details to ensure they are completed in line
		with our requirements (e.g. correct EWC, SIC, details on origin
		of waste)
	0	Notifying the commercial team once a decision has been made
		regarding a rejection/acceptance.
	0	Setting discharge conditions for Low risk waste-streams
	0	Establish site limits on testing parameters such as potentially
		toxic elements (PTEs) and review in-line with Biosolids and
		Effluent results
Tankered Domestic	0	Approval of low-risk waste streams
Waste Technicians	0	Escalating concerns to TWM or TPT where H&S, regulatory
(TDWT)/Technical		compliance or processes are at risk
Competent	0	Ensure all the analysis bottles are within the expiry date or
Persons(TCP):		order new ones via email:
		HelpdeskSTW.UKEnviro@alsglobal.com
	0	Ensure sufficient TDW samples are collected for the analysis
		required
	0	The TDW Compliance Tech has responsibility for the process
	0	The onsite sampling is completed by our contractors Enitial.
	0	The Enitial Tech must ensure all equipment is cleaned before
		sampling and between taking different samples.
	0	The Enitial Tech to fully complete the ARFs, TDW Technician
		Data forms and TDW Sampling Summary Form.
	0	The Enitial Tech to submit the ARF form and sample bottles to a
		Severn Trent Water waste water collection point.
	0	The TDW Compliance Tech to make DDL the framework courier
		aware of the samples submission if they are not at a regular site
		for collection.
	0	The Enitial Tech should submit the TDW Sampling Technician
		Data Forms, TDW Sampling Summary Form and all relevant
		photographs to their line manager on the day of sampling. Their
		Manager must send all sampling details to the TDW Compliance
		Tech within two working days.

	Required Training
Tankered Trade	In date EMS training
Waste	<ul> <li>At least 6 months experience in the waste industry (if they are</li> </ul>
Technicians	approving low risk wastes) HNC Chemistry, University Degree in a
(TDW)	Scientific Area or similar experience
	<ul> <li>Experience undertaking sampling and lab testing</li> </ul>
	How to use CWID
Tankered Process	The requirements for the TTWT in addition to:
Team (TPT)	Tankered Waste experience or 12 months experience in the waste
	industry
	CIWM Hazardous Waste Classification course
	<ul> <li>Cranfield University Biological Processes/Activated Sludge Treatment</li> </ul>
	course
	<ul> <li>University degree or similar level of experience and knowledge in a</li> </ul>
	Scientific Area
Tankered Trade	In date EMS training
Waste Manager	<ul> <li>Experience of working in the Waste Industry</li> </ul>
(TWM):	<ul> <li>Understanding of Health, Safety, Wellbeing and Environmental</li> </ul>
,	Compliance

## **Documentation & Resources**

- Standard Operating Procedures (SOP)
- CWID (Commercial Waste Information Database)
- Analysis Request Form (ARF Form)
- TDW Sampling Summary Form
- TDW Technician Data Sampling Form
- COSHH Repository
- QUIS Database access
- Tankered domestic waste sampling point codes
- Sample tag number labels
- Sampling bottles
- QUIS Database access
- Safety footwear, high vis clothing, hard hat or bump cap, eye protection and gloves
- A clean bucket and jug
- A device for taking photographs
- Access to a waste water sample collection point

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## **Procedure:**

As it is a Low Risk activity, Tankered Domestic Waste (TDW) customers are permitted to discharge at a greater range of sites than Tankered Trade Waste, and therefore not to be routinely sampled. However, there is a risk that waste streams classed as domestic are non-compliant. Therefore ad hoc and intensive sampling (related to site issues) of TDW is required to counter this.

## Frequency

Below is a snapshot of the sampling carried out in recent months together with the frequency. The full sampling program is stored under the Enitial Booking sheet in the TTW commcell area.

# Monthly 2021 one full day

Site	Map point	Postcode		Oct		No v	Dec	
Wanlip	10	LE7 4PF	10/8/2020		11/18/202 0		8/12/20 1/2 day	
Minworth	26	B76 9DP			11/17/202 0		1/12/20 (1/3 day)	
Netheridge	8	GL2 5LF						
Derby	7	DE21 7BR	10/5/2020		11/19/202		7/12/20 1/2 day	12/16/202 0
Strongford	24	ST12 9EX	10/7/2020		11/18/202 0		12/22/2020	
Rushmoor	27	TF6 5EX					12/15/2020	
Worcester	30	WR2 4ZP	10/2/2020		11/24/202			
Barston	32	B92 OHY					1/12/20 (1/3 day)	
Monkmoor	21	SY2 5TL	10/13/202					

## Monthly half days (from May 2021) or 1 day every 2 months

Site	Map point	Postcode	O	ct	Nov	Dec	
Alfreton CLOSED	1	DE55 7FF					
Armthorpe	2	DN3 3EH					
Bromsgrove	3	B60 3EX					
Clay mills	4	DE13 ODB				7/12/20 1/2 day	
Hayden	5	GL51 OSP					
Finham	6	CV3 6SD	10/13/202				
Kidderminster	9	DY11 7QL	10/6/2020				

Loughborough	11	LE11 0AJ				8/12/20 1/2 day	
Mansfield	12	NG18 2BU	10/15/202				
Crankley Point	13	NG24 2AL	10/15/202				
Stoke Bardolph	14	NG14 5HL	10/15/202 0				
Newthorpe	15	NG16 2DE	10/15/202				
Hartshill	16	CV10 0SA				1/12/20 (1/3 day)	
Mile Oak	17	SY10 8HA					
Redditch	18	B80 7EU					
Rugby	19	CV21 1HF					
Scunthorpe	20	DN17 2BU					
Newtown	22	SY16 2AS					
Brancote	23	ST18 0XX					
Roundhill	25	DY7 2QU	10/8/2020				
Rushmoor	27	TF6 5EX	10/6/2020	10/13/202	11/19/202 0		
Goscote	28	WS3 1SB			11/16/202 0		
Barnhurst	29	WV9 5HN			11/16/202 0		
Worksop	31	S81 0UD					

Sampling will take place across sites which accept tankered domestic waste and a full 705 suite analysis will be carried out on the samples collected.

Table 1: 705 Sampling Suite

Det code	Det description
025	Aluminium (total) as Al (mg/l)
017	Ammoniacal Nitrogen as N mg/l
0)8	Antimony (total) as Sb (mg/l)
085	Arsenic total as As (mg/l)
014	BOD (2mg/I ATU) 5 day suppressed
OBZ	Bromide as Br
027	Cadmium (total) as Cd (mg/l)

555	Chloride
029	Chromium (total) as Cr (mg/l)
070	COD (total)
0V0	COD 1h settled
031	Copper (total) as Cu (mg/l)
0CN	Cyanide excluding Iron Cyanide (mg/l)
069	Fluoride as F (mg/l)
021	Iron (total) as Fe (mg/l)
033	Lead (Total) as Pb (mg/l)
087	Mercury Total as Hg
ОКО	Molybdenum total mg/l
035	Nickel (total) as Ni (mg/l)
020	Nitrate as N
019	Nitrite as N
002	рН
049	Phenols monohydric (mg/l)
LXP	Phenols monohydric (mg/l) HPLC
084	Phosphorous total as P
088	Selenium (total) as Se (mg/l)
550	Sulphate as SO4
059	Sulphide as S (mg/l)
007	Suspended Solids
092	Tin (total) as Sn (mg/l)
037	Zinc (total) as Zn (mg/l)

- The sites which accept tankered domestic waste are listed in Appendix A.
- Intensive sampling will be carried out on sites which accept tankered domestic waste. This analysis may be targeted at specific analytes.
- TDW sampling may be performed by our contractor Enitial. Dates for TDW sampling must be arranged in advance by the TDW Compliance Tech with Enitial.

#### Overview:

- 1. Pre-Site Vist Preparation
- 2. On site Pre-Sampling Checks
- 3. Sampling Procedure
- 4. Sample Storage
- 5. Reporting and Results Anylsis

#### **Pre-Site Visit Preparation**

- 1. Ensure authorisation has been obtained from the Tankered Trade Waste Manager.
- 2. Inform the Site Manager of the planned sampling and ensure we can have access to site.
- 3. Ensure the correct personal protective equipment (PPE) is available and in good order. Minimum PPE includes safety footwear, hard hat/bump cap, high vis vest or jacket, safety goggles or glasses and disposable gloves. Any site specific health and safety measures must be observed i.e. use of personal gas monitor.
- 4. Check the location of the site and the precise location of the tanker domestic waste sampling point.
- 5. Check the specific analytes required.
- 6. Be aware of and apply any risk assessments and CoSHH assessments regarding sample bottles.
- 7. Be familiar with any site specific risk assessments.
- 8. Collect the relevant sample bottles for the analytes requested, ensuring a plentiful supply (no less than 10 of each required bottle type).
- 9. Have a copy of the TDW Sampling Data Form (See "References and Appendices").

## **On-Site Pre-Sampling Checks**

- 1. On arrival sign in and follow all site health and safety regulations. When working alone the Lone Worker Policy should be initiated.
- 2. Record the on site arrival time on the TDW Sampling Summary Form.
- 3. Put on appropriate PPE; disposable gloves should be worn at all times.
- 4. Only use designated pathways to access the tanker domestic waste sampling point.
- 5. Thoroughly clean all sampling equipment.
- 6. Ensure all equipment is carried around site safely, paying particular attention to the more fragile glass bottles (eg. Those required for mercury and bromide analysis).
- 7. Vehicles must remain on designated roadways whilst being driven on site; obeying site speed limits and other site instructions.

#### **Sampling Procedure**

- On arrival of a tanker check with the driver that the load is domestic and not trade waste.
   Ask to see the Duty of Care documentation or any other paperwork concerning the load.
   Take a photograph of this paperwork. Documentation may not always be available in this instance please record "No documentation available" under "Job Ticket/Reference Number" on the TDW Sampling Data Form.
- 2. Ask the tanker driver to provide a sample of the load from the back of the tanker into the bucket. Tanker drivers are obliged under the terms of their contract with Severn Trent Water to provide a sample of their load when requested.
- 3. Take a photograph of the front and side of the tanker, clearly showing the registration plate and any company branding.
- 4. While the tanker is discharging, the TCP technician should complete the TDW Data Sampling Form, recording:
  - Name of sampling technician
  - Name of site
  - Date and Time
  - ALS Sample Reference
  - Waste Haulier
  - Vehicle Registration
  - Producer
  - Driver Name and induction number
  - Previous Load, disposal site and date of disposal
  - From logger after discharge:
     Discharge transaction number
     Strength of load
     Volume discharged
  - Photograph of Duty of Care paperwork – if unavailable then any other paperwork associated with the load would be sufficient

enitial Tankered Domestic Waste - Sampling Technician Data Form 18/06/18 08-30 ALS MINWORTH 032926 SEPTIC 20 03 04 n of Waste and EWC Code 2165 YES s Load Description 651 388 e Transaction (from logger) 11.57 WEAK STRENGTH Figure 1: TDW Data Sampling Form

 Note a brief description of the waste i.e. colour, oily, solids



Using a jug transfer the sample from the bucket into the relevant sample bottles. A list of the sample bottle required for each analyte can be found by using the following link:

## ALS Bottle Guide (simplified version)

Bottle	Picture	Sampling	Analysis	Preservative
<b>STL 13</b> 1000ml PET		Fill to lid	General Inorganics, Metals excluding Mercury and Antimony - One full container is required	None
STL 17 500ml clear glass		Fill to shoulder	Acid Herbicides, TCEP/TCPP and SVOCs/GCMS Scan - One full container is required	None
STL 20 500ml HDPE		Fill to shoulder	Waste Micro Analysis (sludge, effluents and surface waters) - One full container is required Waste Sludge Inorganic - One full container is required	Gamma Irradiated
STL 22 500ml amber glass	<b>△</b>	Fill to shoulder	Bromide - One full container is required	None
STL 24 125ml HDPE		Fill to shoulder	Nitrification, Respiration Inhibition - One full container is required  Antimony – One full container is required	None

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ALS026 60ml clear glass		Check expiry date.  Do not rinse  Remove lid only just before  sampling.  Fill bottle slowly to neck	Mercury Environmental - One full container is required	0.3ml of 0.0167M Potassium Bromate-Bromide solution and 0.3ml of 36.5-38% Hydrochloric Acid solution ALS MSDS 9
STL 32 500ml HDPE		Fill to shoulder	Waste Sludge Inorganic - One full container is required	None
STL 33 250ml clear glass		Fill to top	Pesticides to include Organochlorines, Organophosphorus, Triazines and Moths - One full container is required EH/PAH - One full container is required NVM - One full container is required Oil Type – One full container is required	None
STL 51 40ml clear glass		Check expiry date.  Do not rinse  Fill to top – ensure no headspace or air bubbles Ensure seal is correctly placed inside lid, with PTFE coated side in contact with liquid	VOC - Two full vials are required BTEX/MTBE - Two full vials are required Solvents - Two full vials are required	0.5ml Hydrochloric Acid (50% v/v) solution ALS MSDS 10
STL 70 60ml plastic	*	Check expiry date. Do not rinse <b>Fill to top</b>	Monohydric Phenols - One full container is required	0.2ml of 50% (v/v) Hydrochloric Acid solution ALS MSDS 10

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STL 71 60ml plastic	Check expiry date.  Do not rinse  Fill to top	Total and Free Cyanide - One full container is required	3ml of 1M Sodium Hydroxide solution ALS MSDS 2
STL 72 40ml clear glass	Do not rinse  Fill to top – ensure no headspace or air bubbles Ensure seal is correctly placed inside lid, with PTFE coated side in contact with liquid	<b>Dissolved Methane</b> - Two full vials are recommended <b>Thiourea</b> – Two full vials are recommended	None
<b>STL 480</b> 60ml PP	Check expiry date.  Carefully fill pot almost full, with minimum aeration, add 1ml Sodium Carbonate (0.75M), mix, add 1ml Zinc Acetate (0.5M), mix.  See Sulphide fixing kit sheet	<b>Sulphide</b> - One full container is required	1ml of 0.75M Sodium Carbonate solution & 1ml of 0.5M Zinc Acetate solution ALS MSDS 12 ALS MSDS 13

Email HelpdeskSTW.UKEnviro@alsglobal.com or phone 024 7685 6568/024 7685 6460 MSDS information can be found on QUIS Lite



Affix a white ALS sampling sticker onto each of the sample bottles (using the same unique number for an individual load). Using the accompanying yellow sticker complete the ARF.

Please use the TDW sampling point codes below:

**Table 1: Sample Point Codes** 

Sewage Treatment Works	Address	Sample Point		
Alfreton	Westhouses Rd, Alfreton, Derbyshire, DE55 7FF	88000100		
Armthorpe	Holmewood Lane, Armthorpe, Doncaster, North Lincolnshire, DN3 3EH	88000101		
Bromsgrove	romsgrove Aston Road, Bromsgrove, Birmingham, Worcestershire, B60 3EX			
Claymills	Meadow Lane, Claymills, Burton-on-Trent, Derbyshire, DE130DB	88000103		
Hayden	Hayden Lane, Cheltenham, Gloucestershire, GL510SP	92100891		
Finham	Gate 1, St Martins Road, Finham, Coventry, West Midlands, CV3 6SD	93124221		
Derby	Megaloughton Lane, Spondon, Derby, Derbyshire, DE217BR	95120399		
Netheridge	Hempstead Lane, Hempstead, Gloucester, Gloucestershire, GL2 5LF	92120117		
Kidderminster	Stourport Road, Oldington, Kidderminster, Worcestershire, DY11 7QL	88000104		
Wanlip	nlip Fillingate, Wanlip, Leicester, Leicestershire, LE74PF			
Loughborough	Festival Drive, Loughborough, Leicestershire, LE11 0AJ	94100501		
Mansfield	Bath Lane, Mansfield, Nottinghamshire, NG182BU	88000105		
Crankley Point	Quibells Lane, Crankley Point, Newark, Nottinghamshire, NG24 2AL	88000106		
Newtown	Dolfar Lock, Newtown, Powys, SY162AS	88000107		
Stoke Bardolph	Stoke Lane, Stoke Bardolph, Burton, Nottinghamshire, NG145HL	88000108		
Newthorpe	ewthorpe Halls Lane, Newthorpe, Nottinghamshire, NG162DE			
Hartshill	Woodford Lane, Hartshill, Nuneaton, Warwickshire, CV100SA	88000110		
Mile Oak	Maesbury Road, Oswestry, Shropshire, SY108HA	88000111		
Redditch	Spernal Lane, Spernal Ash, Redditch, Warwickshire, B80 7EU	88000112		

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Rugby	Newbold Road, Rugby, Warwickshire, CV21 1HF				
Scunthorpe	cunthorpe Scotter Road, Scunthorpe, North Lincolnshire, DN17 2BU				
Monkmoor	Ionkmoor Monkmoor Lane, Monkmoor, Shrewsbury, Shropshire, SY2 5TL				
Barston	arston Friday Lane, Eastcote, Solihull, West Midlands, B92 OHY				
Brancote	rancote Tixall Road, Stafford, Staffordshire, ST18 0XX				
Strongford	Barlaston Old Road, Barlaston, Stoke on Trent, Staffordshire, ST12 9EX				
Roundhill	Gibbet Lane, Kinver, Stourbridge, West Midlands, DY7 2QU				
Minworth	inworth Kingsbury Road, Minworth, Sutton Coldfield, West Midlands, B76 9DP				
Rushmoor	ushmoor Rushmoor Lane, Allscott, Telford, Shropshire, TF6 5EX				
Goscote	oscote Goscote Lodge Crescent, Goscote, Walsall, West Midlands, WS3 1SB				
Longbridge	ongbridge Stratford Road, Warwick, CV34 6QW				
Barnhurst	arnhurst Oxley Moor Road, Wolverhampton, Staffordshire, WV95HN				
Worcester	Bromwich Road, Lower Wick, Worcester, Worcestershire, WR2 4ZP				
Worksop	Norksop Rayton Lane, Worksop, Nottinghamshire, S81 0UD				



In the ARF form (see below) Under sample description include the name of the haulier and a description of the load and select suite 705.

	TRENT TANKERED WASTE SAMPLE F3  FIX YELLOW TAG LABEL HERE										j														
Al	ALS Sample Number ALS Job Number Mandatory Sample Details																								
D	Mandatory Sample Details																								
ossinę green.	Sampler			XXXXXXXX							Contact Telephone Number														
ls, cro light g	Site Name			Worcester							please	0	1	2	4	6	1	2	4	5	9	3			
Please write carefully in the boxes in BLOCK capitals, crossing through all Zeros - $\varnothing$ . CRITICAL fields highlighed light green.	Dept.: T	A N	K	Е	RE	D		W	Α	S	Т	Е						] 							
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	Analytical Requirements																								
SUITES	703 705 X								Other Suite:																
ADDITIONAL DETERMINANDS	002 pH         059 Sulphide           007 Suspended Solids         027 Cadmium (mg/l)           0V0 COD settled         029 Chromium (mg/l)           070 COD Total         031 Copper (mg/l)           017 Ammonia         033 Lead (mg/l)           555 Chloride         035 Nickel (mg/l)           550 Sulphate         037 Zinc (mg/l)           020 Nitrate         025 Aluminium (mg/l)						065 Silver (mg/l) 092 Tin 010 BOD 084 Phosphorous 0S4 BOD (ATU) Settled 0CN Cyanide ex Fe 055 Anionic Detergent 056 Nonionic Detergent 069 Fluoride 0049 Mono phenols 021 Iron (mg/l) 084 Phosphorous 085 Arsenic 087 Mercury 0BZ Bromide 0J8 Antimony 0DA AMTOX																		
SAMPLE	01 Rou	tine X	]							SAMPLE	METHOD			01 :	Spot	X	]								
NOTES FOR ANALYST		Hazaro Odor igh level o emical eff Food b Lead Sales sa Efferves	rous of SS luent ased chate imple																				05/20	040	

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Place the remaining yellow sticker on to the TDW Sampling Summary Form and write the name of the haulier in the relevant box.

Thoroughly clean the sample bucket and jug using one of the water hoses on site.

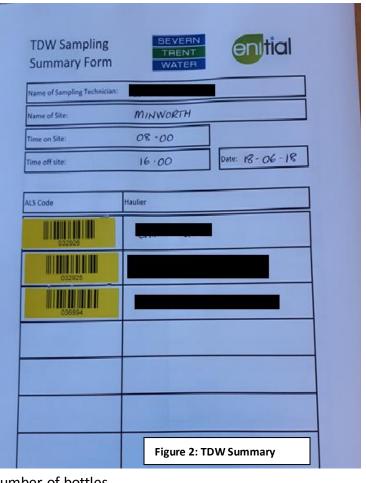
If a tanker driver refuses to provide a sample the Trade Waste Manager must be notified immediately and the customer contacted to establish a reason for this refusal. The technician should complete the TDW Technician Sampling Form as above including in the comments section details of the reason for refusal to provide a sample.

## Sample Storage

- When all sampling has been undertaken check that the correct number of bottles have been filled and place in boxes for transportation.
- Take a photograph of each individual ARF.
- Take the samples to a Severn Trent Waste Water collection point. Place the samples in the fridge and put the ARF forms into the holder on the fridge door.
- The ARF forms and sample bottles should be dropped off to the nearest Severn Trent Waste Water sample collection point. If the site is not a regular ALS collection point a pick up should be arranged prior to the site visit by calling DDL on 01823 255999.

#### Reporting

- Enitial employees should ensure copies of the TDW Technician Data Forms, TDW
   Sampling Summary Form and all photographs are submitted to their line manager on the day of sampling.
- Enitial must forward all sampling forms and photographs to the TDW Compliance Tech within two working days of the sampling.
- Upon receipt of the sampling forms the STW technician should input all applicable data onto the TDW Sampling Results Spreadsheet. See "References & Appendices" for link.
- After 10 days, sampling results should be drawn from the Quis Database and input onto the TDW Sampling Results Spreadsheet (link in References and Appendices).



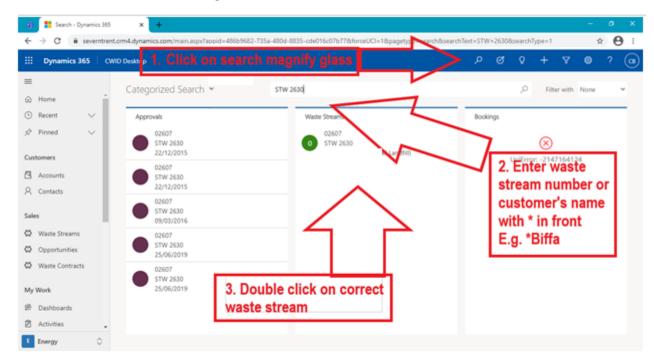


## **Results analysis**

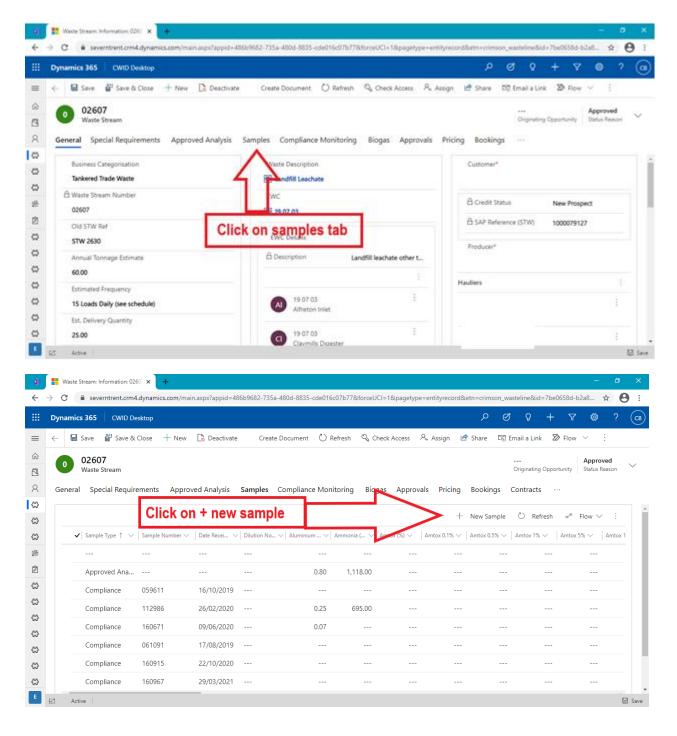
- Where analytes are deemed to be of greater concentration than expected and no duty of care note was available at the point of sampling, the TDW Compliance Tech should contact the customer and request a copy of the paperwork for the load.
- TDW Compliance Tech will then check to ensure the Duty of Care is correct.
- Any non-conformances of test results or Duty of Care must be reported to the TW Process Specialist or TW Manager.
- If the non-conformance is found to compromise the sites compliance the TW Process Specialist or TW Manager will make a decision on whether to impose sanctions or ban the customer from site.

## Instructions for entering sample data into CWID

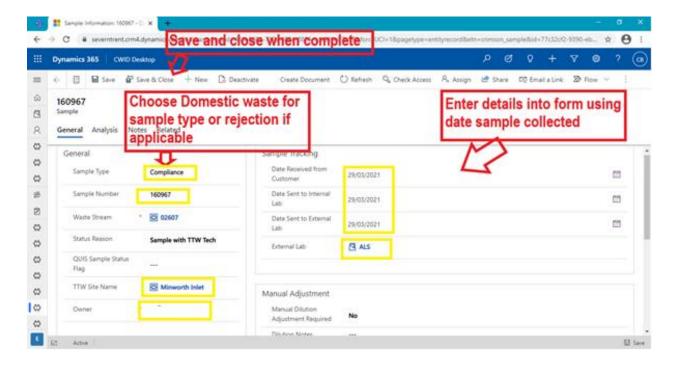
Follow the instructions on the diagrams below:











## **References:**

SOP 03 TDW Non-conformance

Version Control									
Version	Date	Details	Published By						
1.0	07/04/2020	Initial Waste Pre-approval process.	E. Ruswa						
2.0	07/04/2021	Merged into a big document.	E.Ruswa						
3.0	21/10/2021	Waste Sampling process updated.	O.Boertje						