

Safety data sheet number MI14392

Version 2

Revision date 11/Jun/2015

Supersedes date 05/Mar/2013



Safety Data Sheet SAFE-COR EN

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name SAFE-COR EN
Product code MI14392
Norway Pr. no. 303980
Denmark Pr. no. 2251330

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use Corrosion inhibitor

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier identification

M-I Drilling Fluids UK Limited
C/O Schlumberger
Enterprise Drive
Westhill Industrial Estate
Westhill, AB32 6TQ
Scotland UK
+47 51577424
MISDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poison information centre: +47 22 59 13 00

2. Hazards identification

2.1 Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Health hazards

Acute oral toxicity	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitisation	Category 1

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label Elements



Signal word
WARNING

Hazard statements

H302 - Harmful if swallowed
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation

Precautionary Statements - EU (§28, 1272/2008)

P280 - Wear protective gloves/ protective clothing/ eye protection/ face protection
P301 + P330 + P331 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting
P301 + P312 - IF SWALLOWED: Call a POISON CENTER or doctor/ physician if you feel unwell
P302 + P350 - IF ON SKIN: Gently wash with plenty of soap and water
P333 + P313 - If skin irritation or rash occurs: Get medical advice/ attention
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

Supplementary precautionary statements

P261 - Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray
P264 - Wash face, hands and any exposed skin thoroughly after handling
P270 - Do not eat, drink or smoke when using this product
P272 - Contaminated work clothing should not be allowed out of the workplace
P337 + P313 - If eye irritation persists: Get medical advice/attention
P362 - Take off contaminated clothing and wash before re-use
P501 - Dispose of contents/container in accordance with local regulations.

Contains

Formaldehyde, reaction products with ethanolamine

2.3 Other data

Not classified as PBT/vPvB by current EU criteria

3. Composition/information on ingredients

3.1 Substances

Not Applicable

3.2 Mixtures

Component	EC-No.	CAS-No	Weight % - range	Classification (67/548)	Classification (Reg. 1272/2008)	REACH registration number
Formaldehyde, reaction products with ethanolamine	286-011-3	85186-27-2	10-30	Xn; R22 Xi; R36/38, R43	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317)	No data available

Comments

The product contains other ingredients which do not contribute to the overall classification.

4. First aid measures

4.1 First Aid

Inhalation	If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.
Ingestion	Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention.
Skin contact	Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Seek medical attention.
Eye contact	Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses. Continue to rinse for at least 15 minutes. Seek medical attention.

4.2 Most important symptoms and effects, both acute and delayed

General advice	The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.
Main symptoms	
Inhalation	Please see Section 11. Toxicological Information for further information.
Ingestion	Please see Section 11. Toxicological Information for further information.
Skin contact	Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water spray, dry chemical, carbon dioxide (CO₂), or foam.

Extinguishing media which shall not be used for safety reasons

None known.

5.2 Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (CO_x), Nitrogen oxides (NO_x).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up

Methods for Containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use. Persons susceptible to allergic reactions should not handle this product.

Hygiene measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

- Technical measures/precautions** Ensure adequate ventilation.
- Storage precautions** Keep containers tightly closed in a dry, cool and well-ventilated place. Avoid contact with:
 Acids Oxidizing agents
- Storage class** Chemical storage.
- Packaging material** Use specially constructed containers only

7.3 Specific end uses

See also Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Exposure limits Contains no substances with occupational exposure limit values

Component	EU OEL - Third List	Austria	Australia	Denmark
Formaldehyde, reaction products with ethanolamine	Not determined	Not determined	Not determined	Not determined

Component	Malaysia	France	Germany	Hungary
Formaldehyde, reaction products with ethanolamine	Not determined	Not determined	Not determined	Not determined

Component	New Zealand	Italy	Netherlands	Norway

Formaldehyde, reaction products with ethanolamine	Not Determined	Not determined	Not determined	Not determined
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Component	Poland	Portugal	Romania	Russia
Formaldehyde, reaction products with ethanolamine	Not determined	Not determined	Not determined	Not determined

Component	Spain	Switzerland	Turkey	UK
Formaldehyde, reaction products with ethanolamine	Not determined	Not determined	Not determined	Not determined

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering measures to reduce exposure

Ensure adequate ventilation. Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection

It is good practice to wear goggles when handling any chemical. Tightly fitting safety goggles.

Hand protection

Use protective gloves made of: Neoprene, Nitrile, Be aware that liquid may penetrate the gloves. Frequent change is advisable.

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment, Respirator with combination filter for vapor/particulate, Type A2/P3, At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection

Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available
Odour	Amine
Colour	Dark Brown
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	10.6	
pH @ dilution		
Melting/freezing point	-8 °C / 17.6 °F	
Boiling point/range	No information available	
Flash Point	> 70 °C / > 158 °F	Seta closed cup
Evaporation rate	No information available	
Flammability (solid, gas)	Not Applicable	
Flammability Limits in Air		
Upper flammability Limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	
Vapor density	No information available	
Specific gravity	No information available	
Bulk density	No information available	
Relative density	1.05 g/ml	@ 20 °C.
Water solubility	Soluble in water	
Solubility in other solvents	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	5.7 cPs	@ 20 °C
Viscosity, dynamic	No information available	
Log Pow	Not determined	
Explosive properties	Not Applicable	
Oxidizing properties	None known.	

9.2 Other information

Pour point	No information available
Molecular weight	No information available
VOC content(%)	None
Density VALUE	No information available

10. Stability and reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Not known.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Acids. Oxidizing agents.

10.6 Hazardous decomposition products

See also section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of vapours in high concentration may cause irritation of respiratory system.
Eye contact	Causes serious eye irritation.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.
Ingestion	Harmful if swallowed.
Unknown acute toxicity	Not Applicable.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Formaldehyde, reaction products with ethanolamine	No data available	No data available	No data available

Sensitisation	May cause allergic skin reaction.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	This product does not contain any known or suspected carcinogens.

Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of exposure	Skin contact. Eye contact. Ingestion.
Routes of entry	No route of entry noted.

Specific target organ toxicity (single exposure) Not classified

Specific target organ toxicity (repeated exposure) Not classified.

Aspiration hazard No hazard from product as supplied.

12. Ecological information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. The product may affect the acidity (pH-factor) in water with risk of harmful effects to aquatic organisms.

Toxicity to algae
 See component information below.

Toxicity to fish
 See component information below.

Toxicity to daphnia and other aquatic invertebrates
 See component information below.

Component	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Formaldehyde, reaction products with ethanolamine	No information available	IC 50, 72 Hrs, ALGAE, mg/l 1-10 mg/l	No information available

12.2 Persistence and degradability

Product is biodegradable. >60%.

12.3 Bioaccumulative potential

The product does not contain any substances expected to be bioaccumulating.

12.4 Mobility in soil

Mobility
 Soluble in water.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.
EWC waste disposal No.	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: 07 01 04 Waste Code: 7152 Organic waste without halogen.

14. Transport information

14.1 UN number

Not regulated

14.2 Proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3. Hazard class(es)

ADR/RID/ADN/ADG Hazard class	Not regulated
IMDG Hazard class	Not regulated
ICAO Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing Group	Not regulated
IMDG Packing group	Not regulated
ICAO Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not Applicable

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Please contact MISDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

Dutch Mining Regulations: In accordance with Mining Regulations 9.2 and Chapter 4 of the Working Conditions Decree.

International inventories

USA, Toxic Substances Control Act inventory (TSCA)	Does not Comply
European Union - EINECS and ELINCS	Complies
Canada, Domestic Substance List (DSL)	Does not Comply
Philippines (PICCS)	Does not Comply
Inventory - Japan - Existing and New Chemicals list	Does not Comply
China (IECSC)	Does not Comply
Australia (AICS)	Does not Comply
Korea (KECL)	Does not Comply
Inventory - New Zealand - Inventory of Chemicals (NZIoC)	Does not Comply

Contact REACH@miswaco.slb.com for REACH information.

15.2 Chemical Safety Report

No information available

16. Other information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Sandra McWilliam
Supersedes date	05/Mar/2013
Revision date	11/Jun/2015
Version	2
The following sections have been revised	Updated according to GHS/CLP, This SDS have been made in a new database and therefore a new layout. There have been changes with regard to classification.

Text of R phrases mentioned in Section 3

R22 - Harmful if swallowed

R43 - May cause sensitization by skin contact

R36/38 - Irritating to eyes and skin

Full text of H-Statements referred to under sections 2 and 3

H302 - Harmful if swallowed

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.