

SAFETY DATA SHEET

according to Regulation (EC) No. 453/2010

ExpandaCem LT Cement Blend

Revision Date: 21-Nov-2014

Revision Number: 2

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name ExpandaCem LT Cement Blend

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Cement
Sector of use	SU2 - Mining, (including offshore industries)
Product category	PC10 - Building and construction mixtures not covered elsewhere
Process categories	PROC 26 - Handling of solid inorganic substances at ambient temperature

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services
 Halliburton House, Howemoss Place
 Kirkhill Industrial Estate
 Dyce
 Aberdeen, AB21 0GN
 United Kingdom

Emergency Phone Number: +44 1224 795277 or +1 281 575 5000

www.halliburton.com

For further information, please contact

E-Mail address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 1224 795277 or +1 281 575 5000

Emergency telephone - §45 - (EC)1272/2008	
Europe	112
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO): + 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Spain	Poison Information Service (ES): +34 91 562 04 20
United Kingdom	NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards Identification

2.1. Classification of the substance or mixture

REGULATION (EC) No 1272/2008

Skin Corrosion / irritation	Category 1 - H314
Serious Eye Damage / Eye Irritation	Category 1 - H318
Skin Sensitization	Category 1 - H317

Portland cement	266-043-4	65997-15-1	60 - 100%	C; R34 Xi; R37 R43	Eye Dam. 1 (H318) Skin Dam. 1C (H314) Skin Sens. 1 (H317) STOT SE 3 (H335)	No data available
Limestone reaction product with bauxite and gypsum	293-319-1	91053-53-1	1 - 5%	Xi; R41	Eye Dam. 1 (H318)	No data available
Crystalline silica, quartz	238-878-4	14808-60-7	1 - 5%	T; R40 R48/23	Carc. 2 (H351) STOT RE 1 (H372)	No data available

For the full text of the R/H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Eyes In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin Wash with soap and water. Get medical attention if irritation persists.

Ingestion Under normal conditions, first aid procedures are not required.

4.2. Most Important symptoms and effects, both acute and delayed

May cause eye and skin burns. May cause respiratory irritation May cause allergic skin reaction. Breathing crystalline silica can cause lung disease, including silicosis and lung cancer. Crystalline silica has also been associated with scleroderma and kidney disease.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

SECTION 5: Firefighting Measures

5.1. Extinguishing media

Suitable Extinguishing Media

None - does not burn.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Special Exposure Hazards

Not applicable.

5.3. Advice for firefighters

Special Protective Equipment for Fire-Fighters

Not applicable.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid creating and breathing dust.
See Section 8 for additional information

6.2. Environmental precautions

None known.

6.3. Methods and material for containment and cleaning up

Collect using dustless method and hold for appropriate disposal. Consider possible toxic or fire hazards associated with contaminating substances and use appropriate methods for collection, storage and disposal.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and Storage

7.1. Precautions for Safe Handling

Avoid contact with eyes, skin, or clothing. This product contains quartz, cristobalite, and/or tridymite which may become airborne without a visible cloud. Avoid breathing dust. Avoid creating dusty conditions. Use only with adequate ventilation to keep exposure below recommended exposure limits. Wear a NIOSH certified, European Standard En 149, or equivalent respirator when using this product. Material is slippery when wet.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice

7.2. Conditions for safe storage, including any incompatibilities

Store in a cool well ventilated area. Keep container closed when not in use. Store locked up. Store in a cool, dry location. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use. Product has a shelf life of 24 months.

7.3. Specific End Use(s)

Exposure Scenario No information available
Other Guidelines No information available

SECTION 8: Exposure Controls/Personal Protection

8.1. Control parameters

Exposure Limits

Substances	CAS Number	EU	UK	Netherlands	France
Portland cement	65997-15-1	Not applicable	TWA: 10 mg/m ³ TWA: 4 mg/m ³ STEL: 30 mg/m ³ STEL: 12 mg/m ³	Not applicable	Not applicable
Limestone reaction product with bauxite and gypsum	91053-53-1	Not applicable	Not applicable	Not applicable	Not applicable
Crystalline silica, quartz	14808-60-7	Not applicable	TWA: 0.1 mg/m ³	TWA: 0.075 mg/m ³	TWA: 0.1 mg/m ³

Substances	CAS Number	Germany	Spain	Portugal	Finland
Portland cement	65997-15-1	TWA:	TWA: 4 mg/m ³	TWA: 10 mg/m ³	TWA: 5 mg/m ³ TWA: 1 mg/m ³
Limestone reaction product with bauxite and gypsum	91053-53-1	Not applicable	Not applicable	Not applicable	Not applicable
Crystalline silica, quartz	14808-60-7	Not applicable	TWA: 0.1 mg/m ³	TWA: 0.025 mg/m ³	TWA: 0.05 mg/m ³

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Portland cement	65997-15-1	TWA: 5 mg/m ³	1 mg/m ³ TWA (respirable dust) 3 mg/m ³ STEL (calculated, respirable dust)	TWA: 5 mg/m ³	Not applicable
Limestone reaction product with bauxite and gypsum	91053-53-1	Not applicable	Not applicable	Not applicable	Not applicable
Crystalline silica, quartz	14808-60-7	TWA: 0.15 mg/m ³	0.1 mg/m ³ TWA (respirable dust) 0.3 mg/m ³ STEL (calculated, respirable dust)	TWA: 0.15 mg/m ³	TWA: 0.3 mg/m ³ TWA: 0.1 mg/m ³ STEL: 0.9 mg/m ³ STEL: 0.3 mg/m ³

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Portland cement	65997-15-1	Not applicable	TWA: 6.0 mg/m ³ TWA: 2.0 mg/m ³	TWA: 10 mg/m ³	10.0 mg/m ³
Limestone reaction product with bauxite and gypsum	91053-53-1	Not applicable	Not applicable	Not applicable	Not applicable
Crystalline silica, quartz	14808-60-7	Not applicable	TWA: 2 mg/m ³ TWA: 0.3 mg/m ³ TWA: 4.0 mg/m ³ TWA: 1.0 mg/m ³	TWA: 0.15 mg/m ³	TWA: 0.1 mg/m ³

Substances	CAS Number	Denmark
Portland cement	65997-15-1	Not applicable
Limestone reaction product with bauxite and gypsum	91053-53-1	Not applicable

Crystalline silica, quartz	14808-60-7	TWA: 0.3 mg/m ³ TWA: 0.1 mg/m ³
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Derived No Effect Level (DNEL) Worker No information available.

General Population

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering Controls Use approved industrial ventilation and local exhaust as required to maintain exposures below applicable exposure limits.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection Wear a NIOSH certified, European Standard EN 149 (FFP2/FFP3), AS/NZS 1715, or equivalent respirator when using this product.

Hand Protection Normal work gloves.

Skin Protection Wear clothing appropriate for the work environment. Dusty clothing should be laundered before reuse. Use precautionary measures to avoid creating dust when removing or laundering clothing.

Eye Protection Wear safety glasses or goggles to protect against exposure.

Other Precautions Eyewash fountains and safety showers must be easily accessible.

Environmental Exposure Controls No information available

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Solid **Color:** Gray
Odor: Odorless **Odor Threshold:** No information available

Property Remarks/ - Method	Values
pH:	12.4
Freezing Point/Range	No data available
Melting Point/Range	No data available
Boiling Point/Range	No data available
Flash Point	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	3.15
Water Solubility	No data available
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Not applicable

10.2. Chemical Stability

Stable

10.3. Possibility of Hazardous Reactions

Will Not Occur

10.4. Conditions to Avoid

Keep away from any contact with water.

10.5. Incompatible Materials

Hydrofluoric acid.

10.6. Hazardous Decomposition Products

Amorphous silica may transform at elevated temperatures to tridymite (870 C) or cristobalite (1470 C).

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity

Inhalation

Inhaled crystalline silica in the form of quartz or cristobalite from occupational sources is carcinogenic to humans (IARC, Group 1). There is sufficient evidence in experimental animals for the carcinogenicity of tridymite (IARC, Group 2A).

Breathing silica dust may cause irritation of the nose, throat, and respiratory passages. Breathing silica dust may not cause noticeable injury or illness even though permanent lung damage may be occurring. Inhalation of dust may also have serious chronic health effects (See "Chronic Effects/Carcinogenicity" subsection below).

Eye Contact

May cause severe eye irritation.

Skin Contact

Can dry skin. May cause an allergic skin reaction. May cause alkali burns with confined contact.

Ingestion

None known

Chronic Effects/Carcinogenicity

Silicosis: Excessive inhalation of respirable crystalline silica dust may cause a progressive, disabling, and sometimes-fatal lung disease called silicosis. Symptoms include cough, shortness of breath, wheezing, non-specific chest illness, and reduced pulmonary function. This disease is exacerbated by smoking. Individuals with silicosis are predisposed to develop tuberculosis.

Cancer Status: The International Agency for Research on Cancer (IARC) has determined that crystalline silica inhaled in the form of quartz or cristobalite from occupational sources can cause lung cancer in humans (Group 1 - carcinogenic to humans) and has determined that there is sufficient evidence in experimental animals for the carcinogenicity of tridymite (Group 2A - possible carcinogen to humans). Refer to IARC Monograph 68, Silica, Some Silicates and Organic Fibres (June 1997) in conjunction with the use of these minerals. The National Toxicology Program classifies respirable crystalline silica as "Known to be a human carcinogen". Refer to the 9th Report on Carcinogens (2000). The American Conference of Governmental Industrial Hygienists (ACGIH) classifies crystalline silica, quartz, as a suspected human carcinogen (A2).

There is some evidence that breathing respirable crystalline silica or the disease silicosis is associated with an increased incidence of significant disease endpoints such as scleroderma (an immune system disorder manifested by scarring of the lungs, skin, and other internal organs) and kidney disease.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Portland cement	65997-15-1	> 2000 mg/kg (Rat)	> 2000 mg/kg	> 1 mg/L (Rat) 4h
Limestone reaction product with bauxite and gypsum	91053-53-1	No data available	No data available	No data available
Crystalline silica, quartz	14808-60-7	> 5000 mg/kg (Rat)	No data available	No data available

Substances	CAS Number	Skin corrosion/irritation

Portland cement	65997-15-1	Corrosive to skin (rabbit)
Limestone reaction product with bauxite and gypsum	91053-53-1	Non-irritating to the skin
Crystalline silica, quartz	14808-60-7	Non-irritating to the skin

Substances	CAS Number	Eye damage/irritation
Portland cement	65997-15-1	Corrosive to eyes
Limestone reaction product with bauxite and gypsum	91053-53-1	Causes severe eye irritation which may damage tissue.
Crystalline silica, quartz	14808-60-7	Mechanical irritation of the eyes is possible.

Substances	CAS Number	Skin Sensitization
Portland cement	65997-15-1	May cause sensitization by skin contact
Limestone reaction product with bauxite and gypsum	91053-53-1	No information available
Crystalline silica, quartz	14808-60-7	Not regarded as a sensitizer.

Substances	CAS Number	Respiratory Sensitization
Portland cement	65997-15-1	No information available
Limestone reaction product with bauxite and gypsum	91053-53-1	No information available
Crystalline silica, quartz	14808-60-7	No information available

Substances	CAS Number	Mutagenic Effects
Portland cement	65997-15-1	Not regarded as mutagenic.
Limestone reaction product with bauxite and gypsum	91053-53-1	Not regarded as mutagenic.
Crystalline silica, quartz	14808-60-7	Not regarded as mutagenic.

Substances	CAS Number	Carcinogenic Effects
Portland cement	65997-15-1	No information available.
Limestone reaction product with bauxite and gypsum	91053-53-1	No information available.
Crystalline silica, quartz	14808-60-7	Contains crystalline silica which may cause silicosis, a delayed and progressive lung disease. The IARC and NTP have determined there is sufficient evidence in humans of the carcinogenicity of crystalline silica with repeated respiratory exposure. Based on available scientific evidence, this substance is a threshold carcinogen with a mode of action involving indirect genotoxicity secondary to lung injury.

Substances	CAS Number	Reproductive toxicity
Portland cement	65997-15-1	No information available
Limestone reaction product with bauxite and gypsum	91053-53-1	No information available
Crystalline silica, quartz	14808-60-7	No information available

Substances	CAS Number	STOT - single exposure
Portland cement	65997-15-1	May cause respiratory irritation.
Limestone reaction product with bauxite and gypsum	91053-53-1	No information available
Crystalline silica, quartz	14808-60-7	No significant toxicity observed in animal studies at concentration requiring classification.

Substances	CAS Number	STOT - repeated exposure
Portland cement	65997-15-1	No information available
Limestone reaction product with bauxite and gypsum	91053-53-1	No information available
Crystalline silica, quartz	14808-60-7	Causes damage to organs through prolonged or repeated exposure if inhaled Lungs

Substances	CAS Number	Aspiration hazard
Portland cement	65997-15-1	Not applicable

Limestone reaction product with bauxite and gypsum	91053-53-1	Not applicable
Crystalline silica, quartz	14808-60-7	Not applicable

SECTION 12: Ecological Information

12.1. Toxicity
Ecotoxicity Effects

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Portland cement	65997-15-1	No information available	No information available	No information available	No information available
Limestone reaction product with bauxite and gypsum	91053-53-1	No information available	No information available	No information available	No information available
Crystalline silica, quartz	14808-60-7	No information available	LL0(96h): 10000 mg/L (Danio rerio) (similar substance)	No information available	LL50(24h): > 10000 mg/L (Daphnia magna) (similar substance)

12.2. Persistence and degradability

The methods for determining biodegradability are not applicable to inorganic substances.

Substances	CAS Number	Persistence and Degradability
Portland cement	65997-15-1	The methods for determining biodegradability are not applicable to inorganic substances.
Limestone reaction product with bauxite and gypsum	91053-53-1	The methods for determining biodegradability are not applicable to inorganic substances.
Crystalline silica, quartz	14808-60-7	The methods for determining biodegradability are not applicable to inorganic substances.

12.3. Bioaccumulative potential

Does not bioaccumulate

Substances	CAS Number	Log Pow
Portland cement	65997-15-1	No information available
Limestone reaction product with bauxite and gypsum	91053-53-1	No information available
Crystalline silica, quartz	14808-60-7	No information available

12.4. Mobility in soil

No information available

12.5. Results of PBT and vPvB assessment

Substances	PBT and vPvB assessment
Crystalline silica, quartz	Not PBT/vPvB

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal Considerations

13.1. Waste treatment methods

Disposal Method

Bury in a licensed landfill according to federal, state, and local regulations. Substance should NOT be deposited into a sewage facility.

Contaminated Packaging

Follow all applicable national or local regulations. Contaminated packaging may be disposed of by: rendering packaging incapable of containing any substance, or treating packaging to remove residual contents, or treating packaging to make sure the residual contents are no longer hazardous, or by disposing of packaging into commercial waste collection.

SECTION 14: Transport Information

IMDG/IMO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

RID

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

ADR

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

IATA/ICAO

UN Number: Not restricted
UN Proper Shipping Name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental hazard: Not applicable

- 14.1. UN Number:** Not restricted
- 14.2. UN Proper Shipping Name:** Not restricted
- 14.3. Transport Hazard Class(es):** Not applicable
- 14.4. Packing Group:** Not applicable
- 14.5. Environmental Hazards:** Not applicable
- 14.6. Special Precautions for User:** None
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code:** Not applicable

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS Inventory This product, and all its components, complies with EINECS
US TSCA Inventory All components listed on inventory or are exempt.
Canadian DSL Inventory All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK) WGK 0: Generally not water endangering.

List of the carcinogenic, mutagenic and toxic for reproduction substances SZW

Crystalline silica, quartz

15.2. Chemical Safety Assessment

No information available

SECTION 16: Other Information**Full text of R-phrases referred to under Sections 2 and 3**

R34 Causes burns.
R37 Irritating to respiratory system.
R40 Limited evidence of a carcinogenic effect.
R41 Risk of serious damage to eyes.
R43 May cause sensitization by skin contact.
R48/20 Harmful: danger of serious damage to health by prolonged exposure through inhalation.
R48/23 Toxic: danger of serious damage to health by prolonged exposure through inhalation.

Full text of H-Statements referred to under sections 2 and 3

H314 - Causes severe skin burns and eye damage
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H335 - May cause respiratory irritation
H351 - Suspected of causing cancer if inhaled
H372 - Causes damage to organs through prolonged or repeated exposure if inhaled
H373 - May cause damage to organs through prolonged or repeated exposure if inhaled

Key or legend to abbreviations and acronyms

bw – body weight
CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
ErC50 – Effective Concentration growth rate 50%
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
LC50 – Lethal Concentration 50%
LD50 – Lethal Dose 50%
LL0 – Lethal Loading 0%
LL50 – Lethal Loading 50%
MARPOL – International Convention for the Prevention of Pollution from Ships
mg/kg – milligram/kilogram
mg/L – milligram/liter
NIOSH – National Institute for Occupational Safety and Health
NOEC – No Observed Effect Concentration
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
PC – Chemical Product category
PEL – Permissible Exposure Limit
ppm – parts per million
PROC – Process category
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
STEL – Short Term Exposure Limit
SU – Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/
NZ CCID

Revision Date: 21-Nov-2014

Revision Note

Not applicable

This safety data sheet complies with the requirements of Regulation (EC) No. 453/2010

Disclaimer Statement

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End of Safety Data Sheet