

SAFETY DATA SHEET HALAD® 344L (AQUEOUS) CEMENT ADDITIVE

according to Regulation (EC) No. 2015/830

Revision Date: 25-Apr-2018
Preparation Date 25-Apr-2018

Revision Number: 14
Internal ID Code HM004339

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product Identifier

Product Name HALAD® 344L (AQUEOUS) CEMENT ADDITIVE
Internal ID Code HM004339

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Fluid Loss Additive
Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises
PROC8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
PROC15 - Use as a laboratory reagent

Environmental release category(ies) ERC2 - Formulation of preparations (mixtures) ERC4 - Industrial use of processing aids in processes and products, not becoming part of articles ERC7 - Industrial use of substances in closed systems

1.3. Details of the supplier of the safety data sheet

Halliburton Energy Services
Halliburton House, Howemoss Place
Kirkhill Industrial Estate
Dyce
Aberdeen, AB21 0GN
United Kingdom
+44 1224 776888

www.halliburton.com

For further information, please contact

E-mail Address: fdunexchem@halliburton.com

1.4. Emergency telephone number

+44 8 08 189 0979 / 1-760-476-3961

Global Incident Response Access Code: 334305

Contract Number: 14012

Emergency telephone - Article 45 - (EC)1272/2008	
Turkey	Ulusal Zehir Danisma Merkezi (UZEM) :114 Acil Saglik Hizmetleri : 112
Europe	112
Bulgaria	Bulgarian poison centre: +359 2 915-44-09 or +359 2 915-43-46
Croatia	Centar za kontrolu otrovanja (CKO): (+385 1) 23-48-342 (Poison Control Center (PCC) - Institute for Medical Research and Occupational Health)
Cyprus	00357 22 88 7171
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Center Berlin (DE): +49 030 30686 790
Italy	Poison Center, Milan (IT): +39 02 6610 1029
Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
Norway	Poisons Information (NO):+ 47 22 591300
Poland	Poison Control and Information Centre, Warsaw (PL): +48 22 619 66 54; +48 22 619 08 97
Portugal	CIAV - Centro de Informação Antivenenos (Portuguese Poison Centre): + 351 213 303 271
Romania	+40 21 318 36 06
Spain	Poison Information Service (ES): +34 91 562 04 20

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United Kingdom | NHS Direct (UK): +44 0845 46 47

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin Corrosion/Irritation	Category 2 - H315
Serious Eye Damage/Irritation	Category 2 - H319

2.2. Label Elements

Hazard Pictograms



Signal Word: **Warning**

Hazard Statements:

H315 - Causes skin irritation
H319 - Causes serious eye irritation

Precautionary Statements:

P264 - Wash face, hands and any exposed skin thoroughly after handling
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P332 + P313 - If skin irritation occurs: Get medical advice/attention
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
P337 + P313 - If eye irritation persists: Get medical advice/attention

Contains

Substances

Sodium hydroxide

CAS Number

1310-73-2

2.3. Other Hazards

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT).
This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Mixture

Substances	EINECS	CAS Number	PERCENT (w/w)	EU - CLP Substance Classification	REACH Reg. No
Sodium hydroxide	215-185-5	1310-73-2	0.5 - 2%	Skin Corr. 1A (H314) STOT SE 3 (H335) Met. Corr. 1 (H290)	No data available

For the full text of the H-phrases mentioned in this Section, see Section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

If inhaled, remove from area to fresh air. Get medical attention if respiratory

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Eyes	irritation develops or if breathing becomes difficult. In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.
Skin	In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. Get medical attention.
Ingestion	Do NOT induce vomiting. Give nothing by mouth. Obtain immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Causes eye irritation. Causes skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media

All standard fire fighting media

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Special exposure hazards in a fire

Decomposition in fire may produce harmful gases.

5.3. Advice for firefighters

Special protective equipment for firefighters

Full protective clothing and approved self-contained breathing apparatus required for fire fighting personnel.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use appropriate protective equipment. Avoid contact with skin, eyes and clothing. Avoid breathing vapors. Ensure adequate ventilation.

See Section 8 for additional information

6.2. Environmental precautions

Prevent from entering sewers, waterways, or low areas.

6.3. Methods and material for containment and cleaning up

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials. Scoop up and remove.

6.4. Reference to other sections

See Section 8 and 13 for additional information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Use appropriate protective equipment. Avoid contact with eyes, skin, or clothing. Wash hands after use. Launder contaminated clothing before reuse. Avoid breathing vapors. Ensure adequate ventilation.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Store away from acids. Store in a cool, dry location.

7.3. Specific end use(s)

Exposure scenario

No information available

Other Guidelines

No information available

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Substances	CAS Number	EU	UK	Netherlands	France
Sodium hydroxide	1310-73-2	Not applicable	STEL: 2 mg/m ³	Not applicable	2 mg/m ³

Substances	CAS Number	Germany	Spain	Portugal	Finland
Sodium hydroxide	1310-73-2	2 mg/m ³	2 mg/m ³ STEL [VLA-EC]	Ceiling: 2 mg/m ³	STEL: 2 mg/m ³

Substances	CAS Number	Austria	Ireland	Switzerland	Norway
Sodium hydroxide	1310-73-2	TWA: 2 mg/m ³ STEL" 4 mg/m ³	2 mg/m ³ STEL	TWA: 2 mg/m ³ STEL: 2 mg/m ³	Not applicable

Substances	CAS Number	Italy	Poland	Hungary	Czech Republic
Sodium hydroxide	1310-73-2	Not applicable	TWA: 0.5 mg/m ³ STEL: 1 mg/m ³	TWA: 2 mg/m ³ STEL: 2 mg/m ³	TWA: 1 mg/m ³

Substances	CAS Number	Denmark	Romania	Croatia	Cyprus
Sodium hydroxide	1310-73-2	Ceiling: 2 mg/m ³	Not applicable	STEL: 2 mg/m ³	Not applicable

Substances	CAS Number	Bulgaria	Turkey
Sodium hydroxide	1310-73-2	TWA: 2.0 mg/m ³	Not applicable

Derived No Effect Level (DNEL)

No information available

Worker

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Hazards for the eyes - local effects
Sodium hydroxide	Not available	Not available	1 mg/m ³	Not available	Not available	Not available	Not available	Not available	Not available

General Population

Substances	Long-term exposure - systemic effects, Inhalation	Acute / short term exposure - systemic effects, Inhalation	Long-term exposure - local effects, Inhalation	Acute / short term exposure - local effects, Inhalation	Long-term exposure - systemic effects, Dermal	Acute / short term exposure - systemic effects, Dermal	Long-term exposure - local effects, Dermal	Acute / short term exposure - local effects, Dermal	Long-term exposure - systemic effects, Oral	Acute / short term exposure - local effects, Oral	Hazards for the eyes - local effects
Sodium hydroxide	Not available	Not available	1 mg/m ³	Not available	Not available	Not available	Not available	Not available	Not available	Not available	Not available

Predicted No Effect Concentration (PNEC)

No information available.

8.2. Exposure controls

Engineering Controls

Use in a well ventilated area.

Personal protective equipment

If engineering controls and work practices cannot prevent excessive exposures, the selection and proper use of personal protective equipment should be determined by an industrial hygienist or other qualified professional based on the specific application of this product.

Respiratory Protection

Not normally needed. But if significant exposures are possible then the following respirator is recommended:

Dust/mist respirator. (N95, P2/P3)

Hand Protection

Impervious rubber gloves.

Skin Protection

Normal work coveralls.

Eye Protection

Chemical goggles; also wear a face shield if splashing hazard exists.

Other Precautions

None known.

Environmental Exposure Controls

Do not allow material to contaminate ground water system

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid **Color:** White
Odor: Odorless **Odor Threshold:** No information available

<u>Property</u>	<u>Values</u>
Remarks/ - Method	
pH:	10
Freezing Point / Range	No data available
Melting Point / Range	No data available
Boiling Point / Range	No data available
Flash Point	No data available
Flammability (solid, gas)	No data available
Upper flammability limit	No data available
Lower flammability limit	No data available
Evaporation rate	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Specific Gravity	1.04
Water Solubility	Soluble in water
Solubility in other solvents	No data available
Partition coefficient: n-octanol/water	No data available
Autoignition Temperature	No data available
Decomposition Temperature	No data available
Viscosity	No data available
Explosive Properties	No information available
Oxidizing Properties	No information available

9.2. Other information

VOC Content (%) No data available

SECTION 10: Stability and reactivity

10.1. Reactivity

Not expected to be reactive.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

Will Not Occur

10.4. Conditions to avoid

None anticipated

10.5. Incompatible materials

Strong oxidizers. Strong acids.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute Toxicity

Inhalation	May cause respiratory irritation.
Eye Contact	Causes eye irritation.
Skin Contact	Causes skin irritation.
Ingestion	Irritation of the mouth, throat, and stomach.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 0.1% are chronic health hazards.

Toxicology data for the components

Substances	CAS Number	LD50 Oral	LD50 Dermal	LC50 Inhalation
Sodium hydroxide	1310-73-2	Not applicable due to corrosivity	Not applicable due to corrosivity	Not applicable due to corrosivity

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Substances	CAS Number	Skin corrosion/irritation
Sodium hydroxide	1310-73-2	Causes severe burns
Substances	CAS Number	Serious eye damage/irritation
Sodium hydroxide	1310-73-2	Causes severe eye burns (Rabbit)
Substances	CAS Number	Skin Sensitization
Sodium hydroxide	1310-73-2	Did not cause sensitization on laboratory animals (guinea pig)
Substances	CAS Number	Respiratory Sensitization
Sodium hydroxide	1310-73-2	No information available
Substances	CAS Number	Mutagenic Effects
Sodium hydroxide	1310-73-2	Did not show mutagenic effects in animal experiments In vitro tests did not show mutagenic effects.
Substances	CAS Number	Carcinogenic Effects
Sodium hydroxide	1310-73-2	No data of sufficient quality are available.
Substances	CAS Number	Reproductive toxicity
Sodium hydroxide	1310-73-2	No information available
Substances	CAS Number	STOT - single exposure
Sodium hydroxide	1310-73-2	May cause respiratory irritation.
Substances	CAS Number	STOT - repeated exposure
Sodium hydroxide	1310-73-2	No significant toxicity observed in animal studies at concentration requiring classification. Not applicable due to corrosivity of the substance.
Substances	CAS Number	Aspiration hazard
Sodium hydroxide	1310-73-2	Not applicable

SECTION 12: Ecological information

12.1. Toxicity

Substances	CAS Number	Toxicity to Algae	Toxicity to Fish	Toxicity to Microorganisms	Toxicity to Invertebrates
Sodium hydroxide	1310-73-2	No information available	LC50(48h) 189 mg/L (Leuciscus idus melanotus) LLC50(48h) 189 mg/L (Leuciscus melanotus) LC50(24h) 145 mg/L (Poecilia reticulata) LC50(96h) 125 mg/L (Gambusia affinis) LOEL(150 d) = 25 mg/L (Lebistes reticulatus)	No information available	EC50 (48h) 40.4 mg/L (Ceriodaphnia sp.)

12.2. Persistence and degradability

Substances	CAS Number	Persistence and Degradability
Sodium hydroxide	1310-73-2	The methods for determining biodegradability are not applicable to inorganic substances.

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12.3. Bioaccumulative potential

Substances	CAS Number	Log Pow
Sodium hydroxide	1310-73-2	No information available

12.4. Mobility in soil

Substances	CAS Number	Mobility
Sodium hydroxide	1310-73-2	No information available

12.5. Results of PBT and vPvB assessment

This mixture contains no substance considered to be persistent, bioaccumulating nor toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

Substances	PBT and vPvB assessment
Sodium hydroxide	Not applicable

12.6. Other adverse effects

Endocrine Disruptor Information

This product does not contain any known or suspected endocrine disruptors

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal methods

Disposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging

Follow all applicable national or local regulations.

SECTION 14: Transport information

IMDG/IMO

UN Number: Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

ADN

UN Number: Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

ADR/RID

UN Number: Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

IATA/ICAO

UN Number: Not restricted
UN proper shipping name: Not restricted
Transport Hazard Class(es): Not applicable
Packing Group: Not applicable
Environmental Hazards: Not applicable

14.1. UN Number

Not restricted

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- 14.2. UN proper shipping name:** Not restricted
- 14.3. Transport Hazard Class(es):** Not applicable
- 14.4. Packing Group** Not applicable
- 14.5. Environmental Hazards:** Not applicable
- 14.6. Special Precautions for User** None
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

EINECS (European Inventory of Existing Chemical Substances)	This product, and all its components, complies with EINECS
US TSCA Inventory	All components listed on inventory or are exempt.
Canadian Domestic Substances List (DSL)	All components listed on inventory or are exempt.

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

Germany, Water Endangering Classes (WGK) WGK 2: Hazard to waters.

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.
Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2. Chemical safety assessment

No information available

SECTION 16: Other information

Full text of H-Statements referred to under sections 2 and 3

H290 - May be corrosive to metals
H314 - Causes severe skin burns and eye damage
H315 - Causes skin irritation
H318 - Causes serious eye damage
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation

Key or legend to abbreviations and acronyms used in the safety data sheet

bw – body weight
CAS – Chemical Abstracts Service
CLP – REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL on Classification, Labelling and Packaging of substances and mixtures
EC – European Commission
EC10 – Effective Concentration 10%
EC50 – Effective Concentration 50%
EEC – European Economic Community
ErC50 – Effective Concentration growth rate 50%
IBC Code – International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
LC50 – Lethal Concentration 50%

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LD50 – Lethal Dose 50%
LL0 – Lethal Loading 0%
LL50 – Lethal Loading 50%
MARPOL – International Convention for the Prevention of Pollution from Ships
mg/kg – milligram/kilogram
mg/L – milligram/liter
NIOSH – National Institute for Occupational Safety and Health
NOEC – No Observed Effect Concentration
NTP – National Toxicology Program
OEL – Occupational Exposure Limit
PBT – Persistent Bioaccumulative and Toxic
PC – Chemical Product category
PEL – Permissible Exposure Limit
ppm – parts per million
PROC – Process category
REACH – REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
STEL – Short Term Exposure Limit
SU – Sector of Use category

Key literature references and sources for data

www.ChemADVISOR.com/

Revision Date: 25-Apr-2018

Revision Note

SDS sections updated:

2

This safety data sheet complies with the requirements of Regulation (EC) No. 2015/830

Disclaimer Statement

This information is furnished without warranty, expressed or implied, as to accuracy or completeness. The information is obtained from various sources including the manufacturer and other third party sources. The information may not be valid under all conditions nor if this material is used in combination with other materials or in any process. Final determination of suitability of any material is the sole responsibility of the user.

End of Safety Data Sheet

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Annex to SDS					
Substances	CAS Number	Process categories	Environmental release category	Product category(ies)	Sector of uses
Sodium hydroxide	1310-73-2	PROC4; PROC8b; PROC15	ERC2; ERC4; ERC7	-	SU2a; SU2b

Exposure Scenario

Application of bulk onshore/offshore oilfield liquid or solid/powder.

1. Title Section

Use Use in batch process where opportunities for exposure arise.
 Transfer from support vessel to installation.
 Transfer from bulk/ IBC/ drum to on-site storage, transfer to process.
 Transfer from pot/tin/tube to process. On-site sampling and testing e.g. QC

Sector of uses SU2a - Mining, (without offshore industries)
 SU2b - Offshore industries

Worker

Process categories PROC4 - Use in batch and other process (synthesis) where opportunity for exposure arises
 PROC8b - Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities
 PROC15 - Use as a laboratory reagent

Product category(ies) Not applicable

Article categories Not applicable

Environmental

Environmental release category(ies) ERC2 - Formulation of preparations (mixtures)
 ERC4 - Industrial use of processing aids in processes and products, not becoming part of articles
 ERC7 - Industrial use of substances in closed systems

2. Conditions of use affecting exposure

Control of environmental exposure

Amount used, frequency and duration of use (or from service life)

Substances	Daily Amount Per Site	Annual site tonnage	Frequency	Duration of use
Sodium hydroxide	-	-	-	-

Technical and organisational conditions and measures

Substances	Technical and organisational conditions and measures
Sodium hydroxide	Risk management measures related to the environment aim to avoid discharging NaOH solutions into municipal wastewater or to surface water, in case such discharges are expected to cause significant pH changes. Regular control of the pH value during introduction into open waters is required. In general discharges should be carried out such that pH changes in receiving surface waters are minimised. In general most aquatic organisms can tolerate pH values in the range of 6-9. This is also reflected in the description of standard OECD tests with aquatic organisms.

Conditions and measures related to sewage treatment plant

Substances	Conditions and measures related to sewage treatment plant
Sodium hydroxide	Solid industrial waste of lime should be reused or discharged to the industrial wastewater and further neutralized if needed.

Conditions and measures related to treatment of waste (including article waste)

Substances	Conditions and measures related to treatment of waste (including article waste)
Sodium hydroxide	Dispose of contents/container in accordance with local/regional/national/international regulations.

Other conditions affecting environmental exposure

Substances	Other conditions affecting environmental exposure
Sodium hydroxide	No information available

Control of Worker Exposure

Product (article) characteristics

Physical State:	Liquid
Vapor Pressure	No information available
Dustiness	Not applicable

Substances	Limit the substance content in the product to
Sodium hydroxide	0-100%

Amount used (or contained in articles), frequency and duration of use/exposure

Substances	Amounts used (daily)	Covers daily exposures up to (hours/day)	Frequency (days/year)
Sodium hydroxide	-	8	200

Technical and organisational conditions and measures

Substances	Technical and organisational conditions and measures
Sodium hydroxide	Use in closed batch process (synthesis or formulation). Ensure material transfers are under containment or extract ventilation. Transport over pipes, technical barrel filling/emptying of barrel with automatic systems (suction pumps etc.). Use of pliers, grip arms with long handles with manual use "to avoid direct contact and exposure by splashes (no working over one's head)".

Conditions and measures related to personal protection, hygiene and health evaluation

Substances	Conditions and measures related to personal protection, hygiene and health evaluation
Sodium hydroxide	Use suitable eye protection. Face shield. Wear suitable gloves tested to EN374. Wear respiratory protection. Refer to section 8 of the SDS.

Other conditions affecting workers exposure

Substances	Other conditions affecting workers exposure
Sodium hydroxide	Indoor and outdoor use.

Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply

Substances	Additional good practice advice. Obligations according to Article 37(4) of REACH do not apply
Sodium hydroxide	Personal measures have to be applied in case of potential exposure only. Wash hands after use. Launder contaminated clothing before reuse. Use good housekeeping in storage and work areas to prevent accumulation of dust. Close container when not in use.

3. Exposure estimation and reference to its source

Environmental release and exposure

Substances	Environmental release and exposure
Sodium hydroxide	<p>The aquatic effect and risk assessment only deals with the effect on organisms/ecosystems due to possible pH changes related to OH⁻ discharges, as the toxicity of the Na⁺ ion is expected to be insignificant compared to the (potential) pH effect. The sediment compartment is not considered, because it is not considered relevant for NaOH. If emitted to the aquatic compartment, sorption to sediment particles will be negligible.</p> <p>Significant emissions to air are not expected (due to the very low vapour pressure of NaOH). If emitted to air as an aerosol, aqueous NaOH will be rapidly neutralised as a result of its reaction with CO₂ (or other acids).</p> <p>Significant emissions to the terrestrial environment are not expected either. The sludge application route is not relevant for the emission to agricultural soil, as no sorption of NaOH to particulate matter will occur in STPs/WWTPs. If emitted to soil, sorption to soil particles will be negligible. Depending on the buffer capacity of the soil, OH⁻ will be neutralised in the soil pore water or the pH may increase.</p>

Substances
Sodium hydroxide

CAS Number
1310-73-2

Revision Number: 14

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Worker exposure

Substances	Route of exposure and type of effects	Exposure estimate PROC4	Assessment Method	RCR
Sodium hydroxide	Long-term exposure - Local effects, Inhalation mg/m ³	0.33	No information available	0.33

Substances	Route of exposure and type of effects	Exposure estimate PROC8b	Assessment Method	RCR
Sodium hydroxide	Long-term exposure - Local effects, Inhalation mg/m ³	0.33	No information available	0.33

Substances	Route of exposure and type of effects	Exposure estimate PROC15	Assessment Method	RCR
Sodium hydroxide	Long-term exposure - Local effects, Inhalation mg/m ³	0.33	No information available	0.33

4. Guidance to DU to evaluate whether he works inside the boundaries set by the ES

Scaling method
Scaling parameters

For scaling see: <http://www.ecetoc.org/tra>, ECETOC TRA worker v2.3, modified version.
The DU works inside the boundaries set by the ES if either the proposed risk management measures as described above are met or the downstream user can demonstrate on his own that his implemented risk management measures are adequate.