

Safety Data Sheet VERSACLEAN⁺ CBE

1. Identification of the substance/preparation and of the Company/undertaking

1.1 Product identifier

Product name VERSACLEAN⁺ CBE
Product code MI10958

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use Emulsifier
Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier identification
M-I Drilling Fluids UK Limited
C/O Schlumberger
Enterprise Drive
Westhill Industrial Estate
Westhill, AB32 6TQ
Scotland UK
+47 51577424
MISDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

Netherlands	National Poisons Information Center (NL): +31 30 274 88 88 (NB: this service is only available to health professionals)
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2. Hazards identification

2.1 Classification of the substance or mixture

Regulation (EC) No. 1272/2008

Health hazards

Skin corrosion/irritation	Category 2
Skin sensitisation	Category 1
Specific target organ toxicity (single exposure)	Category 3

Environmental hazards

Chronic aquatic toxicity	Category 3
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Physical Hazards Not classified

2.2 Label Elements



Signal word

WARNING

Hazard statements

H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H336 - May cause drowsiness or dizziness
H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements - EU (§28, 1272/2008)

P261 - Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray
P280 - Wear protective gloves/ protective clothing/ eye protection/ face protection
P302 + P352 - IF ON SKIN: Wash with plenty of soap and water
P333 + P313 - If skin irritation or rash occurs: Get medical advice/ attention
P304 + P340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312 - Call a POISON CENTER or doctor/ physician if you feel unwell

Supplementary precautionary statements

P264 - Wash face, hands and any exposed skin thoroughly after handling
P271 - Use only outdoors or in a well-ventilated area
P272 - Contaminated work clothing should not be allowed out of the workplace
P273 - Avoid release to the environment
P362 - Take off contaminated clothing and wash before re-use
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician
P331 - Do NOT induce vomiting
P501 - Dispose of contents/container in accordance with local regulations.

Classification according to EU Directives 67/548/EEC or 1999/45/EC

Indication of danger

Xi - Irritant

R-code(s)

R38, R43, R67, R52/53

Contains

Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine

Distillates (petroleum), hydrotreated light

(2-methoxymethylethoxy)propanol

For the full text of the R-phrases and H-Statements mentioned in this Section, see Section 16.

2.3 Other data

Not classified as PBT/vPvB by current EU criteria

3. Composition/information on ingredients

3.1 Substances

Not Applicable

3.2 Mixtures

Component	EC-No.	CAS-No	Weight % - range	Classification (67/548)	Classification (Reg. 1272/2008)	REACH registration number
Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine	273-601-0	68990-47-6	60-100	Xi; R43	Skin Sens. 1 (H317)	01-2119496070-42-xxx
Distillates (petroleum), hydrotreated light	265-149-8	64742-47-8	10-30	Xn; R65, Xi; R38, N; R51/53	Skin Irrit. 2 (H315) Asp. Tox. 1 (H304) STOT SE 3 (H336) Aquatic Chronic 2 (H411)	01-2119484819-18-xxx
(2-methoxymethylethoxy)propanol	252-104-2	34590-94-8	5-10	-	Not classified	01-2119450011-60-xxx

Comments

The viscosity of this product is high enough that it is not an aspiration risk and the R65/H304 phrase does not apply. The product contains other ingredients which do not contribute to the overall classification.

4. First aid measures

4.1 First Aid

Inhalation

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion

Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Seek medical attention.

Skin contact

Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Get medical attention immediately if symptoms occur.

Eye contact Remove contact lenses. Promptly wash eyes with lots of water while lifting eye lids. Continue to rinse for at least 15 minutes. Seek medical attention if irritation occurs.

4.2 Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Main symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which shall not be used for safety reasons

Do not use halon type extinguisher, Do not use a solid water stream as it may scatter and spread fire.

5.2 Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (CO_x), Hydrocarbon, Amines, Nitrogen oxides (NO_x), Aldehydes, Ketones.

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Pay attention to the spreading of gases especially at ground level (heavier than air) and to the direction of the wind. Remove all sources of ignition. Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and materials for containment and cleaning up

Methods for Containment

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Methods for cleaning up

Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Do not breathe vapors or spray mist. Avoid spills and splashing during use. Persons susceptible to allergic reactions should not handle this product.

Hygiene measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands before eating, drinking or smoking. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions

Ensure adequate ventilation. Keep away from heat, sparks, and flame. Keep airborne concentrations below exposure limits.

Storage

Keep containers tightly closed in a dry, cool and well-ventilated place. Avoid: Exposure to air. Avoid contact with: Acids Strong oxidising agents Strong reducing agents. Strong bases

Storage class

Chemical storage.

Packaging material

Use specially constructed containers only

7.3 Specific end uses

See also Section 1.2.

8. Exposure controls/personal protection

8.1 Control parameters

Component	EU OEL - Third List	Austria	Australia	Denmark
Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine	Not determined	Not determined	Not determined	Not determined
Distillates (petroleum), hydrotreated light (2-methoxymethylethoxy)propanol	Not determined 50 ppm TWA 308 mg/m ³ TWA Possibility of significant uptake through the skin	Not determined Not determined	Not determined skin notation 50 ppm TWA; 308 mg/m ³ TWA	Not determined 50 ppm TWA 300 mg/m ³ TWA Potential for cutaneous absorption

Component	Finland	France	Germany	Hungary
Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine	Not determined	Not determined	Not determined	Not determined
Distillates (petroleum), hydrotreated light (2-methoxymethylethoxy)propanol	Not determined Not determined	Not determined 50 ppm 308 mg/m ³	Not determined 50 ppm MAK 310 mg/m ³ MAK	Not determined Not determined

Component	New Zealand	Italy	Netherlands	Norway
Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine	Not Determined	Not determined	Not determined	Not determined
Distillates (petroleum), hydrotreated light (2-methoxymethylethoxy)propanol	Not Determined 150 ppm STEL 909 mg/m ³ STEL 100 ppm TWA 606 mg/m ³ TWA Possibility of significant uptake through the skin	Not determined Not determined	Not determined 300 mg/m ³	Not determined 50 ppm TWA 300 mg/m ³ TWA 75 ppm STEL 375 mg/m ³ STEL Skin

Component	Poland	Portugal	Romania	Russia
Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine	Not determined	Not determined	Not determined	Not determined
Distillates (petroleum), hydrotreated light (2-methoxymethylethoxy)propanol	Not determined 480 mg/m ³ STEL 240 mg/m ³ TWA	Not determined Skin 150 ppm STEL 100 ppm TWA	Not determined 50 ppm TWA; 308 mg/m ³ TWA	Not determined Not determined

Component	Spain	Switzerland	Turkey	UK
Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine	Not determined	Not determined	Not determined	Not determined

Distillates (petroleum), hydrotreated light (2-methoxymethylethoxy)propanol	Not determined Skin 50 ppm VLA-ED indicative limit value 308 mg/m ³ VLA-ED indicative limit value	Not determined 50 ppm STEL 15 min 300 mg/m ³ STEL 15 min 50 ppm MAK 300 mg/m ³ MAK	Not determined Skin 50 ppm TWA 308 mg/m ³ TWA	Not determined 150 ppm STEL calculated 924 mg/m ³ STEL calculated Skin 50 ppm TWA 308 mg/m ³ TWA
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Derived No Effect Level (DNEL)

Short term exposure local effects

Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine

Dermal 1388 µg/cm²

Inhalation 14693 µg/m³

Long term exposure local effects

Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine

Dermal 1388 µg/cm²

Inhalation 14693 µg/m³

Short term exposure systemic effects

Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine

Dermal 33332 µg/kg

Inhalation 29386 µg/m³

Long term exposure systemic effects

Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine

Dermal 16666 µg/kg

Inhalation 14693 µg/m³

(2-methoxymethylethoxy)propanol

Dermal 283 mg/kg

Inhalation 308 mg/m³

Predicted No Effect Concentration (PNEC)

Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine

Fresh Water 0.00217 mg/L

Sea Water 0.000217 mg/L

Fresh water sediment 180 mg/kg

Sea sediment 18 mg/kg

Soil 146 mg/kg

Impact on Sewage Treatment 1 mg/l

Intermittent release 0.0217 mg/l

(2-methoxymethylethoxy)propanol

Fresh Water 19 mg/l

Sea Water 1.9 mg/l

Fresh water sediment 70.2 mg/kg

Soil 2.74 mg/kg

Impact on Sewage Treatment 4168 mg/l

Intermittent release 190 mg/l

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering measures to reduce exposure

Ensure adequate ventilation. Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

- Eye protection** It is good practice to wear goggles when handling any chemical. Tightly fitting safety goggles.
- Hand protection** Use protective gloves made of:., Nitrile, Neoprene, Be aware that liquid may penetrate the gloves. Frequent change is advisable.
- Respiratory protection** In case of insufficient ventilation wear suitable respiratory equipment, Use respirator with organic vapor protection (A, brown), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
- Skin and body protection** Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



9. Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Viscous
Odour	Characteristic
Colour	Dark Amber
Odor threshold	Not applicable

<u>Property</u>	<u>Values</u>	<u>Remarks</u>
pH	65°C	
pH @ dilution		
Melting/freezing point	No information available	
Boiling point/range	> 200 °C	
Flash Point	No information available	
Evaporation rate		
Flammability (solid, gas)	Not Applicable	
Flammability Limits in Air		
Upper flammability Limit	Not applicable	
Lower flammability limit	Not applicable	
Vapor pressure	No information available	

Vapor density	No information available	
Specific gravity	No information available	
Bulk density	No information available	
Relative density	0.94 sg	@ 25°C.
Water solubility	Insoluble in water	
Solubility in other solvents	Oil soluble.	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	>60 cSt	@ 40 °C
Viscosity, dynamic	No information available	
Log Pow	No information available	

Explosive properties	Not Applicable
Oxidizing properties	None known.

9.2 Other information

Pour point	-5 to -10°C
Molecular weight	No information available
VOC content(%)	None
Density VALUE	No information available

10. Stability and reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerization

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Heat, flames and sparks. Do not allow evaporation to dryness. Exposure to air.

10.5 Incompatible materials

Acids. Strong oxidising agents. Strong bases. Strong reducing agents.

10.6 Hazardous decomposition products

See also section 5.2.

11. Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Inhalation	Inhalation of vapours in high concentration may cause irritation of respiratory system. May cause drowsiness or dizziness.
Eye contact	May cause slight irritation.
Skin contact	Causes skin irritation. May cause an allergic skin reaction. May be absorbed through the skin in harmful amounts. Prolonged skin contact may defeat the skin and produce dermatitis.
Ingestion	Ingestion may cause stomach discomfort.
Acute toxicity	Not Applicable.

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine	No data available	No data available	No data available
Distillates (petroleum), hydrotreated light	No data available	No data available	No data available
(2-methoxymethylethoxy)propanol	= 5230 mg/kg (Rat)	= 9500 mg/kg (Rabbit)	No data available

Sensitisation	May cause sensitization by skin contact.
Mutagenic effects	This product does not contain any known or suspected mutagens.
Carcinogenicity	This product does not contain any known or suspected carcinogens.
Reproductive toxicity	This product does not contain any known or suspected reproductive hazards.
Routes of exposure	Skin contact. Inhalation. Ingestion.
Routes of entry	Skin contact. Inhalation.
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Not classified.
Aspiration hazard	The viscosity of this product is high enough that it is not an aspiration risk and the R65/H304 phrase does not apply.

12. Ecological information

12.1 Toxicity

Harmful to aquatic life with long lasting effects

Toxicity to algae

CAS# 64742-47-8: EC50 72h: >1-3 mg/l.

Toxicity to fish

CAS# 64742-47-8: LC50 96h: 2-5 mg/l.

Toxicity to daphnia and other aquatic invertebrates

CAS# 64742-47-8: EC50 48h : 0.48 mg/l.

Component	Toxicity to fish	Toxicity to algae	Toxicity to daphnia and other aquatic invertebrates
Fatty acids, tall-oil, reaction products with diethylenetriamine, maleic anhydride, tetraethylenepentamine and triethylenetetramine	No information available	No information available	No information available
Distillates (petroleum), hydrotreated light	No information available	No information available	No information available
(2-methoxymethylethoxy)propanol	10000 mg/L LC50 (Pimephales promelas) = 96 h	No information available	1919 mg/L LC50 (Daphnia magna) = 48 h

12.2 Persistence and degradability

No product level data available.

12.3 Bioaccumulative potential

No product level data available.

12.4 Mobility in soil

Mobility

Insoluble in water.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues / unused products	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.
EWC waste disposal No.	According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: 07 01 04 Waste Code: 7152 Organic waste without halogen.

14. Transport information

The product is not covered by international regulation on the transport of dangerous goods (IMDG, IATA,ADR/RID/ADG).

14.1 UN number

Not regulated

14.2 Proper shipping name

Not regulated

14.3. Hazard class(es)

ADR/RID/ADN Hazard class	Not regulated
IMDG Hazard class	Not regulated
ICAO Hazard class/division	Not regulated

14.4 Packing group

ADR/RID/ADN Packing Group	Not regulated
IMDG Packing group	Not regulated
ICAO Packing group	Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not Applicable

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Please contact MISDS@slb.com for info regarding transport in Bulk.

15. Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Commission Regulation (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH). Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

Dutch Mining Regulations: In accordance with Mining Regulations 9.2 and Chapter 4 of the Working Conditions Decree.

International inventories

USA, Toxic Substances Control Act inventory (TSCA)	Complies
European Union - EINECS and ELINCS	Complies
Canada, Domestic Substance List (DSL)	Complies
Philippines (PICCS)	Complies
Inventory - Japan - Existing and New Chemicals list	Does not Comply
China (IECSC)	Complies
Australia (AICS)	Does not Comply
Korea (KECL)	Does not Comply
Inventory - New Zealand - Inventory of Chemicals (NZIoC)	Complies

Contact REACH@miswaco.slb.com for REACH information.

15.2 Chemical Safety Report

No information available

16. Other information

Prepared by	Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse
Supersedes date	23/Dec/2009
Revision date	10/Mar/2015
Version	3
The following sections have been revised	This SDS have been made in a new database and therefore a new layout. There have been changes with regard to classification, Updated according to GHS/CLP.

Text of R phrases mentioned in Section 3

- R38 - Irritating to skin
- R43 - May cause sensitization by skin contact
- R65 - Harmful: may cause lung damage if swallowed
- R67 - Vapors may cause drowsiness and dizziness

R51/53 - Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment
R52/53 - Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Full text of H-Statements referred to under sections 2 and 3

H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H336 - May cause drowsiness or dizziness
H412 - Harmful to aquatic life with long lasting effects
H304 - May be fatal if swallowed and enters airways
H411 - Toxic to aquatic life with long lasting effects

†A mark of M-I L.L.C.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.