



- KEY:**
- Installation Boundary
 - Waste Imports
 - Sludge Process
 - Biogas Process
 - Raw Material Inputs
 - UWWTD Process
 - Solid Waste Process
 - Odour Control Units
 - Liquor Flows
 - - - Abnormal Liquor Return
 - Sludge Flows
 - - - Sludge Abnormal Flows
 - Biogas Flows
 - - - Biogas Abnormal Flows
 - Raw Material Flows
 - - - Raw Material Abnormal Flows
 - Input to OCU
 - - - Dewatering Flows
 - UWWTD Process Flows
 - Solid Waste Flows
 - T1 Transfer Points
 - S1 Sampling Points

Rev	Rev. Date	Proposed by	Checked	Rev'd	App'd
103	JUL 2023	FOR PREPARED	AM	SM	JM
104	JUN 2023	FOR PREPARED	AM	SM	JM
105	JUN 2023	FOR PREPARED	AM	SM	JM
106	MAY 2023	FOR PREPARED	AM	SM	JM



Client: STC IED PERMIT OXFORD STW

PROCESS FLOW DIAGRAM

Drawing title: **PERMITTING**

Scale:	NOT TO SCALE	DO NOT SCALE
Client File:	B22849AZ	Rev: P05
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