



KEY:

- Installation Boundary
- Waste Imports
- Sludge Process
- Biogas Process
- Raw Material Inputs
- UWWTD Process
- Solid Waste Process
- Odour Control Units
- Liquor Flows
- Abnormal Liquor Return
- Sludge Flows
- Sludge Abnormal Flows
- Biogas Flows
- Biogas Abnormal Flows
- Raw Material Flows
- Raw Material Abnormal Flows
- Input to OCU
- Dewatering Flows
- UWWTD Process Flows
- Solid Waste Flows
- T1 Transfer Points
- S1 Sampling Points

PO4	JAN 2024	FOR INFORMATION	AR	WL	JK	MM
PO3	NOV 2023	FOR INFORMATION	AR	WL	JK	MM
PO2	OCT 2023	FOR INFORMATION	AR	MM	JK	MM
Rev	Rev. Date	Purpose of revision	Drawn	Checked	Rev'd	Apprv'd

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Client:

Project: **STC IED PERMIT DIDCOT STW**

Drawing title: **PROCESS FLOW DIAGRAM**

Drawing status: **PERMITTING**

Scale	NOT TO SCALE	DO NOT SCALE
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