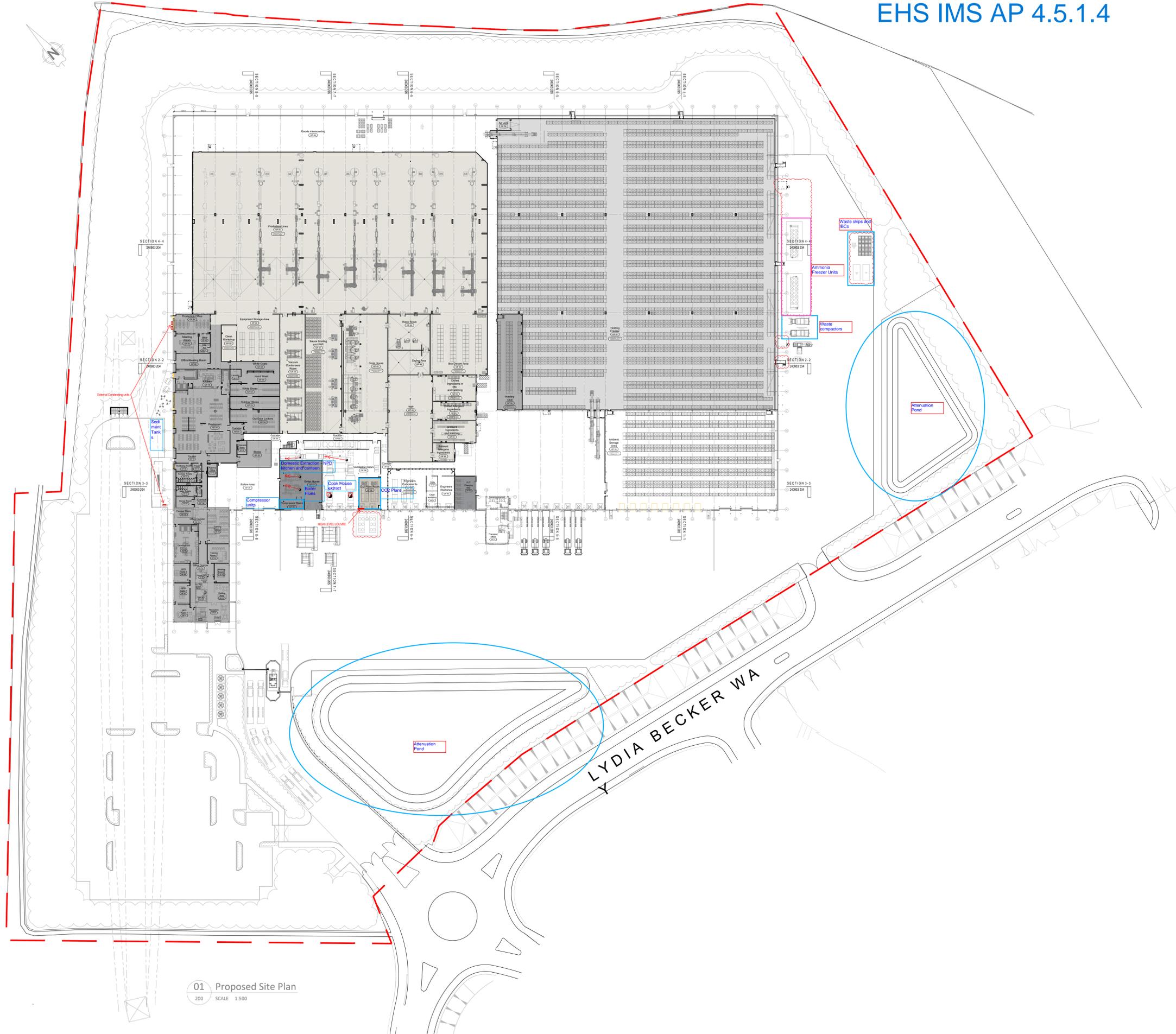


# EHS IMS AP 4.5.1.4



**DRAWING SIGN OFF:**  
 This drawing has been reviewed by the appropriate IGC representatives and all are in agreement with the scope and specification of the works outlined on the drawing.

Signed on behalf of IGC:  
 Name: Adam Smith  
 Date: \_\_\_\_\_

Signed on behalf of IGC:  
 Name: William Neill  
 Date: \_\_\_\_\_

Signed on behalf of IGC:  
 Name: \_\_\_\_\_  
 Date: \_\_\_\_\_

1.9 Base build steelwork information updated, resulting in wall position adjustments. Additionally, external CAT ladders and skips have been repositioned to suit Ammonia details. Four Refrigeration Assemblies and Lifting gear covers updated in accordance with latest drawing details. ESDR, Compressors and Waste items have been repositioned to suit plant arrangements. 12/05/2025

1.8 BCH Cooling Towers reconfigured into 2x2 format and three Refrigeration gas coolers added. Steelwork by Farnalid Consultants incorporated along with new wall panels to enclose the steel members. Revisions made to the Front Five equipment and layout, incorporating new galleys. New covers created for 8x Gas Plant Room, GF 83 Compressor Room and remaining GF 87 to Boiler House with the addition of new external escape stairs. ESDR layout revised, including the addition of new external double doors to Kitchen GF 16. Client equipment in the Vacuum Condensers Room GF 41 has been relocated to align with the adjacent equipment in the Suction Condenser and WVP GF 41, with the associated galleys repositioned accordingly. New door and wall added adjacent to Laundry GF 11. 17/03/2025

1.7 Ambient Storage Area to receive 60 minute fire compartment wall. Reconfigured the freezer and implemented horizontal and ramp to top left of Heating Freezer. Office layout slightly revised to suit the revised office furniture layout. Rooms names revised. Cover of available control including associated drainage and changing room, equipment relocated into the Cook House. Stairs to the Plant Deck now showing. Walk-in to the Plant Room shown as Front Five drawings. FLI charging bay relocated adjacent to the Engineer Workshop. Welding bay removed. IGC confirmed they will be covers in the NPS 3 fire wall to be extended. Proprietary door between NPS Scale 1 and 2, as well as the escape areas in the production area changed to cliff doors. Meller have modified the railing to be located by railing location. 17/02/2025

1.6 Front Five Plant Layout and Racking Layout added. Walk-in Heating Chamber and Heating Freezer moved in accordance with revised racking layout. External door and area in Heating Chamber relocated internally to FLT Charging Bay, with existing external door retained. Plant Room wall and drains moved to suit Front Five Plant Layout. New Store GF 87 created. 17/01/2025

1.5 External BCH Cooling Towers added. Racking layout and external CAT ladder removed. Doors removed in Ambient Storage Area, Clean Workshop, Cook House and Washing Area. Door to Washing Area replaced with sliding strip curtain. 20/12/2024

1.4 Equipment layout revised, existing 2ho late bin washer shown in Wash Room GF 41. Furniture shown in Production Hall. In Cook House 4No existing tables, 2 No new tables with the provision of 1No table with an integrated dust separating blower equipment. Existing Rise Cooling vessel now added. Agency Office GF 86 added and cleaners store relocated GF 20. Line 7.2 and 7 changed location. Two additional galleys added to the late bin washer. 27/11/2024

1.3 Washroom increased in size, drying room decreased. Chilled Ingredients and Aldehydes floor drainage removed and the room moved towards North by 1000mm to increase the Ambient Ingredients. Change area reconfigured to allow handwashing prior to cook. Clean Workshop relocated adjacent to equipment storage area. Equipment updated. Drainage envelope within the Production area moved south by circa 2000mm. Section reference added. 22/11/2024

1.2 Drawing developed further, now showing external storage areas and compactor and skip requirements. 19/11/2024

1.1 Layout redeveloped using the Meller model information with the base build data supplied by client. To be developed further with drainage, manufacturer process equipment layout, plant and office. 05/11/2024

1.0 First Issue 00/00/2023

rev notes date

01 Proposed Site Plan  
 200 SCALE 1:500

**Project**

**Client / Principal Contractor**

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client	DDK	checked	October 2024
project	Project 100	checked by	MC
title	Proposed Site Plan	checked by	MCH
scale	200	scale	1:500

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