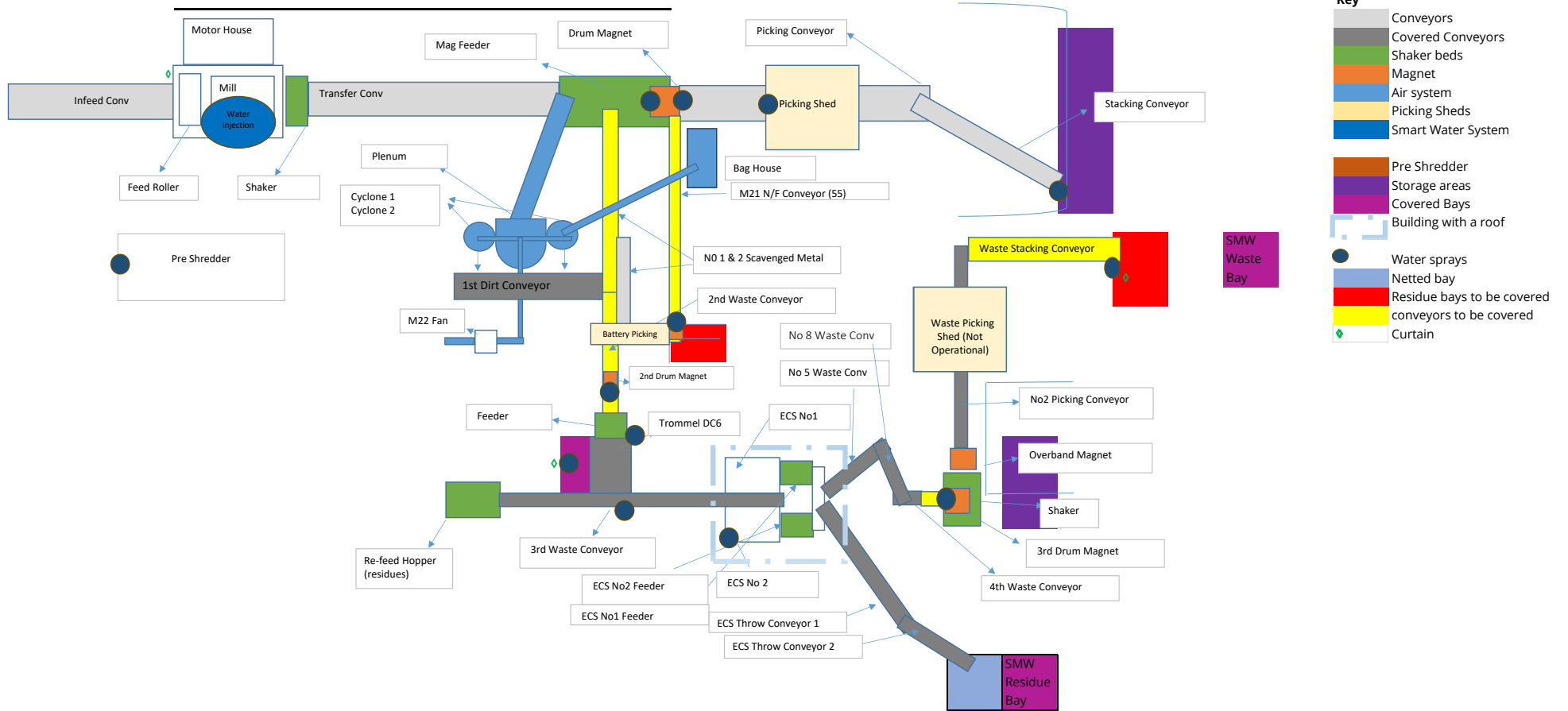


NOTTINGHAM PROCESS FLOW WITH EMISSIONS CONTROL DETAILS APPENDIX 3



NOT TO SCALE