OPS > STANDARD OPERATING PROCEDURE		SOP BIO004
Rejecting & quarantining waste deliveries		Anaergia Breaking Barriers to Sustainability
Workplace: Colwick AD Facility, Bio Dynamic (UK) Ltd	Assessment date: 23 July 2021	
Re-assessment date: Annually/Change of process	Assessor: Tony Calpin	

# HACCP CCP 1

### **OBJECTIVE**

To reject unsuitable, undocumented or unregistered waste deliveries from the AD facility, and to isolate and contain non-permitted wastes and/or highly odorous wastes prior to removal from the AD facility in compliance with the facility's ABP approval notice and environmental permit

### **EQUIPMENT / PPE**

Telehandler or similar

Personal gas monitor; disposable protective suit; disposable respirator mask; safety goggles; needle stick gloves

High visibility clothing; safety boots

High visibility clothing; safety boots		
RISK ASSESSMENTS / RELATED DOCUMENTS		
RA BIO001: Moving vehicles & plant	AH BIO002: HACCP plan	
RA BIO002: Receipt, offloading & sorting waste	OPS BIO019: Waste suppliers register	
RA BIO003: Contact with food waste	OPS BIO023: Rejected deliveries register	
RA BIO020: Forklift truck	OPS BIO026: Rejected delivery notification	
RA BIO021: Telehandler		
SOP BIO003: Handling solid waste deliveries		
SOP BIO006: Cleaning & inspecting plant & equipment		
SOP BIO018: Exporting waste		
EOP BIO007: Cleaning & disinfection after handling ABP category 1 or 2 material		

### **PROCEDURE**

## AT THE TIME OF ARRIVAL – REJECTING WASTE

- 1. Waste deliveries must be **rejected before delivery** if they are:
  - a. a non-permitted ABP category only category 3 ABP or Non-ABP material can be accepted
  - b. a non-permitted EWC code only EWC codes listed on the environmental permit can be accepted
  - c. highly odorous and/or in an advanced state of deterioration, and therefore unsuitable for processing
  - d. highly contaminated with contrary material, and therefore unsuitable for processing
  - e. accompanied by an incorrect and/or incomplete commercial/waste transfer document(s)
  - f. not pre-registered with Bio Dynamic (UK) and not listed on OPS BIO019: Waste suppliers register
- 2. Take photographs of the waste as evidence, if possible
- 3. Open the Excel form OPS BIO026: Rejected delivery notification (see Figure 1):
  - a. click the Bio Dynamic (UK) logo desktop shortcut (top left corner of the weighbridge office computer)
  - b. click the 'OPS' blue button
  - c. click the 'Rejected delivery' dark blue button and select the main reason for rejecting the delivery.
    - i. 'Non-permitted category 1 or 2 ABP waste'
    - ii. 'Non-permitted EWC code waste'
    - iii. 'Highly odorous and/or deteriorated waste'
    - iv. 'Unacceptably contaminated waste'
    - v. 'Waste transfer document incorrect and/or incomplete' or
    - vi. 'Unregistered waste delivery'

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### 4. Select:

- a. the Bio Dynamic (UK) reference number for this waste stream (see *OPS BIO019: Waste suppliers register*) if this is an unregistered waste stream select 'Not registered'
- 5. Copy the information below on the waste transfer document/commercial document into the blue fields on the *OPS BIO026* form:
  - b. commercial/waste transfer document reference number if no reference number is shown select 'Not provided'
  - c. contact name, if still blank (see OPS BIO019: Waste suppliers register)
  - d. waste carrier
  - e. waste vehicle registration
  - f. weighbridge ticket number select 'Not weighed in' or enter the ticket number
  - g. delivery date
  - h. ABP category if no ABP category is shown select 'Not provided'
  - i. EWC code if no EWC code is shown select 'Not provided'
  - j. net weight automatically completed with 'Not weighed in' or enter the net weight in Kgs
  - k. physical state of the waste
  - l. waste description (from the waste producer's commercial/waste transfer document) if no description is provided select 'Not provided'
  - m. reason(s) for rejection 1 select the main reason for rejecting the waste delivery
  - n. reason(s) for rejection 2 select a secondary reason for rejecting the waste delivery, or 'N/A'
  - o. other comments any other information relevant to the rejection
- 6. Click on the button 'Save OPS BIO026 [PDF]' at the top of the form:
  - a. the filename is automatically generated from the date, waste transfer reference number and waste producer name
  - b. the PDF will not be created unless all of the blue fields have been completed
  - c. print the OPS BIO026: Rejected delivery notification PDF form and close it
  - d. close the OPS BIO026: Rejected delivery notification form; you do not need to save the Excel form
- 7. Sign the OPS BIO026: Rejected delivery notification letter and make 2 photocopies:
  - a. first copy save it in the site office, with a copy of the commercial/waste transfer documents
  - b. second copy give to the vehicle driver, to pass on to the waste carrier
  - c. third copy give to the vehicle driver, to pass on to the waste producer
- 8. Email a scan of the *OPS BIO026: Rejected delivery notification,* the commercial/waste transfer documents and the photos of the rejected waste to the Compliance Manager (weighbridge@biodynamicuk.com); this will be updated on the *OPS BIO023: Rejected deliveries register*
- 9. The vehicle can now leave the site
- 10. If the rejected delivery contained non-permitted category 1 or 2 ABP material the Site Manager must:
  - a. contact the relevant regulator(s) (see Table 1) to advise them of the situation
  - b. contact the Bio Dynamic (UK) senior management to advise them of the situation
  - c. contact the waste producer and waste carrier to highlight the requirement for the vehicle to be steam cleaned and disinfected before it is used to transport category 3 ABP or non-ABP loads (as described in OPS BIO026: Rejected delivery notification)

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# DELIVERED HIGHLY ODOROUS AND/OR DETERIORATED MATERIAL – QUARANTINING WASTE

- 11. Partial or complete waste deliveries (see *SOP BIO003: Handling solid waste deliveries*) must be **quarantined after delivery** if the Site Manager identifies them as:
  - a. highly odorous and/or in an advanced state of deterioration, and therefore unsuitable for processing
  - b. unacceptably contaminated with contrary material, and therefore unsuitable for processing
- 12. Take photographs of the waste as evidence, if possible
- 13. If contrary/highly odorous wastes are identified during the tipping process:
  - a. rejected material that can be removed by hand must be moved into the dedicated covered red quarantine bin labelled *'Category 3 material not for human consumption'* located in the quarantine area (see Figure 2). Only category 3 ABP or non-ABP material can be removed by hand
  - b. rejected material that cannot be removed by hand must be reloaded onto the waste delivery vehicle using the telehandler
- 14. Carry out steps 3 to 8
- 15. The vehicle can now leave the site
- 16. If contrary/highly odorous wastes are identified after the delivery vehicle has departed:
  - a. rejected material that can be removed by hand must be moved into the dedicated covered red quarantined bin labelled 'Category 3 material not for human consumption' located in the quarantine area (see Figure 2). Only category 3 ABP or non-ABP material can be removed by hand
  - b. rejected material that cannot be removed by hand must be moved into the dedicated quarantine area using the telehandler
- 17. Thoroughly clean and disinfect equipment and surfaces contaminated by contrary/highly odorous waste before further use by carrying out *SOP BIO006: Cleaning & inspecting plant & equipment*
- 18. The Site Manager must:
  - a. contact the waste producer, explain why the waste has been rejected and provide photographic evidence to support this decision, if required
  - b. invite the waste producer to inspect the rejected material in person, if required
  - c. make arrangements for the waste producer to collect and dispose of the material at a suitably licensed facility; if the waste producer is unable or unwilling to do this, the Bio Dynamic (UK) Feedstock Manager must make separate arrangements to collect and dispose of the material at a suitably licensed facility
- 19. The quarantined rejected waste must be removed from the waste reception building as soon as possible and within 24 hours in all cases

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# DELIVERED HIGHLY ODOROUS AND/OR DETERIORATED MATERIAL – REJECTING QUARANTINED WASTE

- 20. Process the waste export vehicle onto site; carry out SOP BIO018: Exporting waste steps 1 to 7
- 21. Carry out steps 3 to 6
- 22. Sign the OPS BIO026: Rejected delivery notification and make two photocopies:
  - a. copy 1 scan and file in the Bio Dynamic (UK) site office
  - b. copy 2 send to the waste carrier
  - c. the original send to the waste producer
- 23. Email a scan of the *OPS BIO026: Rejected delivery notification* and the photos of the rejected waste to the Compliance Manager (weighbridge@biodynamicuk.com); this will be updated on the *OPS BIO023: Rejected deliveries register*
- 24. Process the waste export vehicle off site; carry out SOP BIO018: Exporting waste steps 9 to 16

# DELIVERED CATEGORY 1 OR 2 ABP MATERIAL / NON-PERMITTED EWC CODE WASTE – QUARANTINING WASTE

- 25. Partial or complete waste deliveries must be **quarantined after delivery** if the waste delivery is identified by the Site Manager as:
  - a. non-permitted category 1 or 2 ABP waste
  - b. non-permitted EWC code waste
- 26. Take photographs of the waste as evidence, if possible
- 27. The **REMOVAL BY HAND OF CATEGORY 1 OR 2 ABP WASTE IS NOT PERMITTED UNDER ANY CIRCUMSTANCES**; the entire load must be moved into the dedicated quarantine area (see Figure 2) using the telehandler
- 28. The Site Manager must:
  - a. immediately suspend further waste deliveries and exports
  - b. contact the relevant regulator(s) (see Table 1) to advise them of the situation
  - c. contact the Bio Dynamic (UK) senior management to advise them of the situation
  - d. contact the waste producer, explain why the waste has been rejected; provide photographic evidence to support this decision, if required
  - e. invite the waste producer to inspect the rejected material in person, if required
  - f. with the approval of the relevant regulator(s), make arrangements for the waste producer to collect and dispose of the material at a suitably licensed facility; if the waste producer is unable or unwilling to do this, the Bio Dynamic (UK) Feedstock Manager must make separate arrangements to collect and dispose of the material at a suitably licensed facility (see Table 2)
- 29. The quarantined rejected waste must be removed from the waste reception building as soon as possible, and within 24 hours of delivery in all cases unless advised differently by the relevant regulator(s) (see step 33)

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# DELIVERED CATEGORY 1 OR 2 ABP MATERIAL / NON-PERMITTED EWC CODE WASTE – REJECTING QUARANTINED WASTE

- 30. Carry out steps 20 to 24
- 31. Thoroughly clean and disinfect vehicles, equipment and surfaces contaminated by ABP category 1 or 2 material after the load has been removed from the waste reception building by carrying out exceptional operating procedure EOP BIO007: Cleaning & disinfection after handling ABP category 1 or 2 material
- 32. The Site Manager must investigate to determine how and why the non-permitted waste was not identified and rejected before delivery, and make any necessary changes to standard operating procedures
- 33. If the regulator(s) require the quarantined rejected waste to remain on site for longer than 24 hours, the waste will be monitored automatically for the risk of rising levels of ammonia by the fixed gas detector installed in the waste reception building

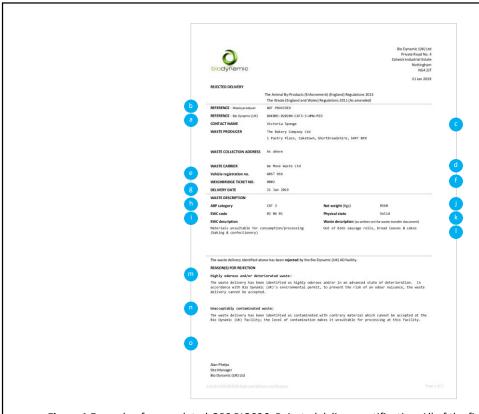
QUARANTINED CAT 1 OR 2 ABP MATERIAL, CONTACT:	QUARANTINED CAT 1 OR 2 ABP MATERIAL AND/OR QUARANTINED NON-PERMITTED EWC CODES, CONTACT	
Animal & Plant Health Agency Animal by-products - England Telephone: 03000 200 301 Email: CSCOneHealthABP@apha.gov.uk	Environment Agency East Midlands Telephone: 03708 506 506 Email: RegulatedIndustryDNL@environment-agency.gov.uk	
Defra Rural Services Helpline: 03000 200 301	Environment incident hotline: 0800 80 70 60	

**Table 1** Contact details for regulators; the APHA and/or the EA must be advised if non-permitted category 1 or 2 ABP material and/or non-permitted EWC code waste has been accepted at the Colwick AD facility

ABP WASTE CARRIERS				CATEGORY 1 & 2
Hornigold Haulage Ltd Ditchford Mill Ditchford Lane Wellingborough Northamptonshire NN8 1RL	ABP approval no: U1205138/ABP/TRANS ABP approval no: 29/288/8003/ABP/STO	E Howard & Son Ltd Quarry Field Farm Accrington Road Hapton Burnley Lancashire BB11 5QJ	ABP approval no: U1173297  Waste carrier licence no: CBDU199265	
	Waste carrier licence no: CBDU82329			
ABP WASTE DISPOSAL FACI	LITIES			CATEGORY 1 & 2
Ancillary Components Ltd Wymington Lane Wymington Rushden Northamptonshire NN10 9LU	ABP approval no: 01/118/8000/ABP/STO ABP approval no: 01/118/8000/ABP/STO1 ABP approval no: 01/118/8000/ABP/STO2	SecAnim Ltd Desoto Road/Mersey Multimodal Gateway West Bank Dock Estate Widnes WA8 OPB	ABP approval no: 06/374/8010/ABP/REN	
	Environmental permit no: EPR/NP3338SZ		Environr EPR/CP3	mental permit no: 230BE

Table 2 Waste carriers and disposal facilities for ABP category 1 or 2 materials

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**Figure 1** Example of a completed *OPS BIO026: Rejected delivery notification*. All of the fields (a) to (o) in blue must be completed, and the form signed by the Site Manager

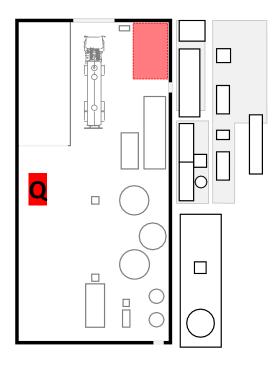


Figure 2 Waste reception building, showing the location of the quarantine area (Q)