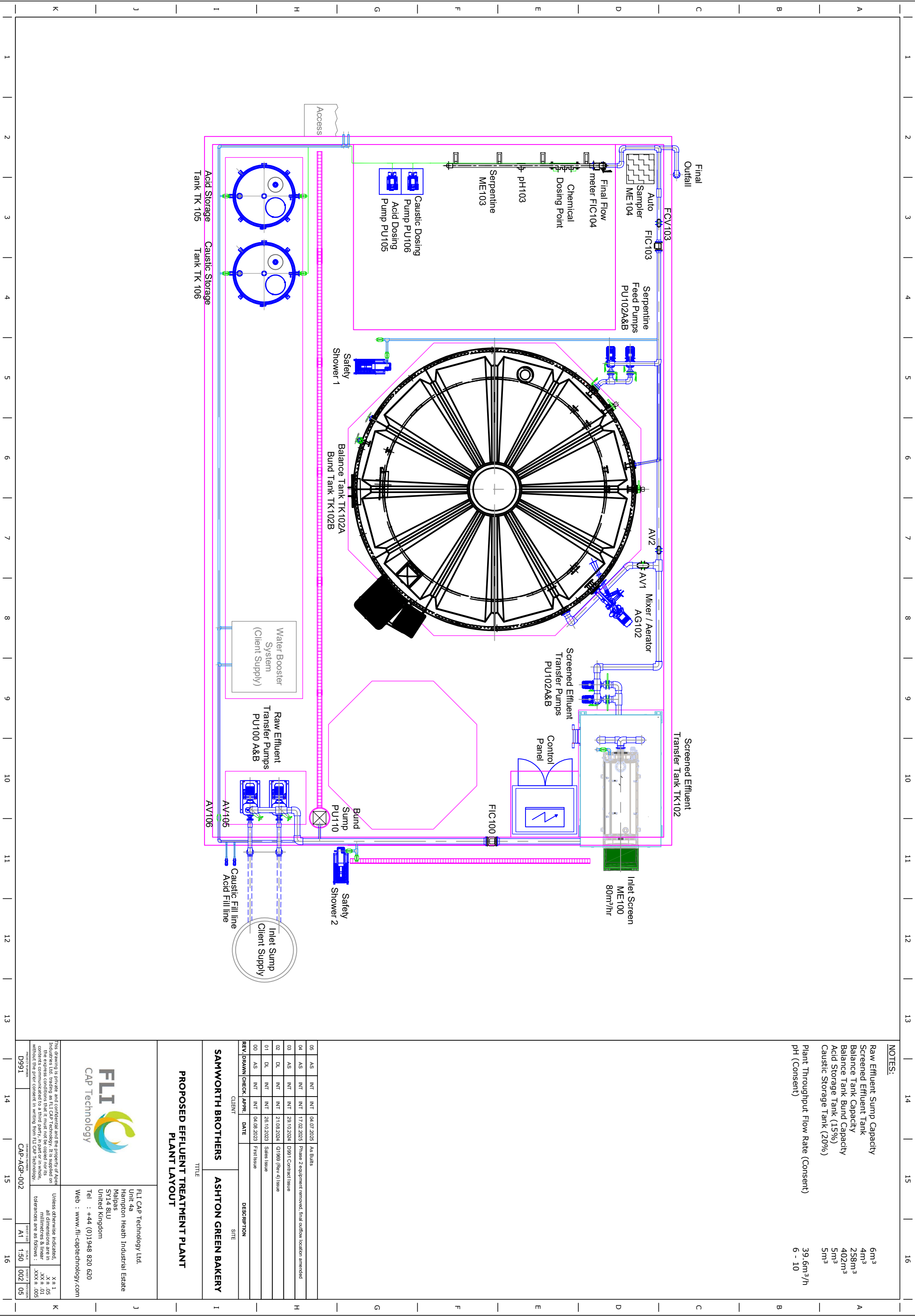




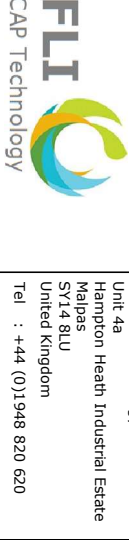
NOTES:

Raw Effluent Sump Capacity 6m<sup>3</sup>  
Screened Effluent Tank 4m<sup>3</sup>  
Balance Tank Capacity 258m<sup>3</sup>  
Balance Tank Bund Capacity 402m<sup>3</sup>  
Acid Storage Tank (15%) 5m<sup>3</sup>  
Caustic Storage Tank (20%) 5m<sup>3</sup>  
Plant Throughput Flow Rate (Consent) 39.6m<sup>3</sup>/h  
pH (Consent) 6 - 10

|     |       |       |       |            |                                                           |
|-----|-------|-------|-------|------------|-----------------------------------------------------------|
| 05  | AS    | INT   | INT   | 04/07/2025 | As Built                                                  |
| 04  | AS    | INT   | INT   | 17/02/2025 | Phase 2 equipment removed, final outflow location amended |
| 03  | AS    | INT   | INT   | 26/10/2024 | D991 Contract Issue                                       |
| 02  | DL    | INT   | INT   | 21/08/2024 | 01/969 (Rev 4) Issue                                      |
| 01  | DL    | INT   | INT   | 26/10/2023 | Sales Issue                                               |
| 00  | AS    | INT   | INT   | 04/08/2023 | Final Issue                                               |
| REV | DRAWN | CHECK | APPR. | DATE       | DESCRIPTION                                               |

|                   |                     |
|-------------------|---------------------|
| CLIENT            | SITE                |
| SAMWORTH BROTHERS | ASHTON GREEN BAKERY |

PROPOSED EFFLUENT TREATMENT PLANT  
PLANT LAYOUT



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This drawing is private and confidential and the property of Apex Industries Ltd. (trading as FLI CAP Technology). It is supplied on the understanding that it is not to be used for any other purpose without the prior consent in writing from FLI CAP Technology.

Unless otherwise indicated, all dimensions are in millimetres & linear tolerances are as follows :  
.XX ± .01  
.XXX ± .005

|                |      |                |             |            |    |       |      |         |     |          |    |
|----------------|------|----------------|-------------|------------|----|-------|------|---------|-----|----------|----|
| PROJECT NUMBER | D991 | DRAWING NUMBER | CAP-ACp-002 | SHEET SIZE | A1 | SCALE | 1:50 | SHEET # | 002 | REVISION | 05 |
|----------------|------|----------------|-------------|------------|----|-------|------|---------|-----|----------|----|