

Odour Assessment True Hill Poultry Unit

Hazard	Receptor	Pathway	Risk Management	Probability of Exposure	Consequence	What is the overall risk
Odour from the manufacture and selection of feed	Sensitive receptors within 400m of installation	Air	Measures as described in EPR 6.09 Sector Guidance Note. Odour Management at Intensive Livestock Installations. No on site milling and mixing. Feed specifications prepared by the feed compounder's nutrition specialist.	Unlikely	Odour annoyance	Not significant if managed carefully.
Odour from feed delivery or storage	Sensitive receptors within 400m of installation	Air	Measures as described in EPR 6.09 Sector Guidance Note. Feed delivery will be sealed to minimise atmospheric dust. Any feed spillage of feed around bin is immediately swept up. Condition of feed bins is checked frequently so that any leaks or damage can be identified.	Unlikely	Odour annoyance	Not significant.
Air Scrubbers	Sensitive receptors within 400m of installation	Air	Use of acid scrubbing systems on all houses.	Unlikely	Odour annoyance	Not significant.
Odours arising from problems with housing ventilation system, inadequate	Sensitive receptors		Measures as described in EPR 6.09 Sector Guidance Note. The ventilation system will			

air movement within house leading to high humidity and wet litter. Inadequate system design, causing poor dispersal of odours	within 400m of installation	Air	regularly adjusted according to age and requirements of the flock The ventilation will be designed to efficiently remove moisture from the house.	Unlikely	Odour annoyance	Not significant.
Litter management: odours arising from wet litter (see above) The use of insufficient or poor quality litter. Spillage of water from drinking systems. Disease outbreaks, leading to wet litter.	Sensitive receptors within 400m of installation	Air	Measures as described in EPR 6.09 Sector Guidance Note. Controls on feed and ventilation (see above) help to maintain litter quality. Additional controls include: insulated walls and ceilings to prevent condensation. Concrete floors to prevent water ingress. Stocking density at optimum level to prevent overcrowding. Use health plan, with specialist veterinary input used as necessary	Unlikely	Odour annoyance	Not significant.
Carcase disposal: inadequate storage of carcasses on site.	Sensitive receptors within 400m of installation	Air	Measures as described in EPR 6.09 Sector Guidance Note. Carcasses are placed in sealed containers awaiting regular collection by a licensed renderer.	Unlikely	Odour annoyance	Not significant.
	Sensitive receptors		Litter is carefully placed into trailers close to the house entrances. Trailers are sheeted before transporting off site. De littering will be			

House clean out (de littering)	within 400m of installation	Air	avoided at weekends during summer months. No litter is stored on site. Litter will be exported off site for use as fertiliser on operator controlled land or sold.	Likely	Odour annoyance	Not significant if carefully managed.
House clean out (Disinfection and fumigation)	Sensitive receptors within 400m of installation	Air	Carried out by specialist contractors using DEFRA approved chemicals observing correct dilution rates.	Unlikely	Odour annoyance	Not significant if carefully managed.

Version 2 October 2025