



**REMARKS/NOTES:**

- BUILDING:** All Platforms, supports, staircases and or caged ladders, underground piping, roofing and concrete are by client, unless otherwise stated in the contract.
- GENERAL:** This drawing only indicates the internal dimensions of tanks, basins and buildings. Only net dimensions are given. Wall, floor- and ceiling thicknesses, concrete reinforcement and concrete quality have to be determined by client depending on local circumstances and local regulations.
- For all piping running under or through concrete we advise to use either stainless steel or HDPE due to the stresses involved. We also advise to use the same materials in the basin for durability. Pipes passing through concrete that need water tightness to be executed with collar or similar.
- Pipes to be closed to prevent dirt/concrete/etc entering during building phase.
- TANKS:** Tanks are normally operated with 500mm free board, unless otherwise indicated. No support beams/structures allowed inside mixed tanks.
- SUBMERGED EQUIPMENT:** Positions and sizes of pumps and mixers inside tanks are subject to change, till final version.

**REFERENCE DOCUMENTS:**

- PF0 Drawing number: 1511647
- P&ID Drawing number: 150...

**Drawing status: For approval**

**General project data**

Customer	: Cranwick PLC
Order number	: WBS/19-08-19
Enduser	: Cranwick Country Foods Norfolk
Location	: Watton - Norfolk
Country	: United Kingdom of Great Britain and Northern Ireland

Rev.	date	by	description
B	08-05-20	ARM	Update after customer feedback
D	22-07-20	TTR	Changes based on drawing 19-127
E	04-09-20	TTR	Update based on 20200903 minutes of meeting
F	15-09-20	TTR	Position selector, Added pump pit, height pump pit
G	17-09-20	TTR	Position of the sediment separator, increased length of the sediment screw

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Drawn	Date	Name	Proj. Meth.	Drawing number	Revision
19-08-19	19-08-19	STR	ISO 128 A	1802341	G

Check	Size	Status	Checked
17-09-20	A0	18/08/2020	18/08/2020
17-09-20	1:200	1802394202 - (1291778)	1802394202 - (1291778)
	mm		

**Marel** LAYOUT CRANWICK WATTON / NORFOLK

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Non-validated dimensions according to ISO 9001:2015

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