

Non-Technical Summary

Prepared on Behalf of:



VertomCory

Cory Brothers Limited

**Site Name:
Cory Brothers Terminal
ABP West Bank
Wherstead Road, Ipswich
IP2 8NB**

Environmental Permit:

TBC



Environmental Compliance Specialists

DOCUMENT CONTROL SHEET

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| Site: | Cory Brothers Limited |
| Project: | Bespoke Permit Application |
| Title | Non-Technical Summary |
| Issue | 1.0 |
| Date | 12.10.25 |
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1 Introduction

1.1 Permit Application

1.1.1 This Environmental Permit Application is submitted to the Environment Agency by the operator, Cory Brothers Limited under the requirements of the Environmental Permitting (England and Wales) Regulations as amended in 2016. It is a requirement of these Regulations that a Non-Technical Summary accompanies the application.

1.1.2 Application Proposals:

- Application seeks to obtain an Environmental Permit for the storage of furnace ready scrap metals for export, which is essentially the SR2009 No7 as a Bespoke Permit due to the proximity of certain receptors that prevents the Operator applying for this Standard Rules set.

1.1.3 The site is located at Cory Brothers Limited, Ipswich Dock, West Bank Terminal IP1 0BS. National Grid Reference TM 16549 42567. Access to the site is gained through the Port via Wherstead Road.

1.2 Site Setting

1.2.1 The site is located within a remote isolated setting, which is surrounded by a work Port with numerous commercial and industrial activities being undertaken, which would not be deemed sensitive and the nearest Residential Dwelling is located over 250 metres Southeast from the site. Northeast of the site (over 600 metres) a SSSI Designation is present (Stoke Tunnel Cutting) and Southeast (over 400 metres) a Ramsar Designation (Stour & Orwell Estuaries) and SSSI Designation (Orwell Estuary) and Southwest a Local Nature Reserve (over 700 metres).

1.3 Technical Competency

1.3.1 Evidence of the necessary TCM in the form of COTC certificates has been submitted in support of this application.

2 Risk Assessment & Management

2.1.1 An Environmental Risk Assessment has been produced and submitted in support of this application. The risk assessment details the key management measures for the protection of the environment, which includes fugitive emissions, noise & vibration, odour, litter, pests, scavenging birds, land contamination and fugitive water emissions.

2.1.2 Supporting Management Documentation:

1. Environmental Risk Assessment; and
2. Environmental Management System.

2.1.3 Cory Brothers Limited operates their site to an Environmental Management System (EMS) has been developed to reflect and control site operations. The EMS contains all the necessary requirements as detailed in the 'Development a management system: Environmental Permits Gov.uk Guidance', which includes, but is not limited to the operational, maintenance, training, and emergency procedures. A copy of the EMS has been submitted in support of this application.

2.2 Permitted Waste Types

2.2.1 The proposed application seeks the waste types as specified in SR2009 No7.

2.3 Specific Waste Management Activities

2.3.1 The proposed application seeks the waste management operations as specified in SR2009 No7.

2.4 Waste Throughput

2.4.1 Proposed waste throughput as detailed below, which is substantially less than the tonnages authorised in SR2009 No7.

Table 1: Proposed Maximum Permitted Throughput

| Waste Category | Annual Tonnage |
|----------------------------|----------------|
| Metal Recycling Site (MRS) | 250,000 |