



KEY:

- Installation Boundary
- Waste Imports
- Sludge Process
- Biogas Process
- Raw Material Inputs
- UWWTD Process
- Solid Waste Process
- Odour Control Units
- Liquor Flows
- - - → Abnormal Liquor Return
- Sludge Flows
- - - → Sludge Abnormal Flows
- Biogas Flows
- - - → Biogas Abnormal Flows
- Raw Material Flows
- - - → Raw Material Abnormal Flows
- Input to OCU
- Dewatering Flows
- UWWTD Process Flows
- Solid Waste Flows
- T1 Transfer Points
- S1 Sampling Points

P03	NOV 2023	FOR INFORMATION	AR	WL	JK	MM
P02	OCT 2023	FOR INFORMATION	AR	MM	JK	MM
Rev	Rev. Date	Purpose of revision	Drawn	Checked	Rev'd	Apprv'd

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Client:

Project: **STC IED PERMIT BECKTON STW**

Drawing title: **PROCESS FLOW DIAGRAM**

Drawing status: **PERMITTING**

Scale	NOT TO SCALE	DO NOT SCALE
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