

## 1 . Product and company identification

**Product name** : KD-40™  
**Supplier** : Baker Hughes Drilling Fluids  
A Baker Hughes Company  
2001 Rankin Road  
Houston, TX 77073  
**Material Uses** : Special: Corrosion inhibitor.  
**Code** : 1631DF  
**Validation date** : 8/17/2012.  
**Print date** : 8/17/2012.  
**Version** : 1  
**In case of emergency** : For Chemical Emergency:  
713-439-8900  
1-800-424-9300

## 2 . Hazards identification

**Physical state** : Liquid. [Clear.]  
**Odor** : Odorless.  
**Color** : Yellow.  
**OSHA/HCS status** : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.  
**Emergency overview** : Within the present knowledge of the supplier, this product does not contain any hazardous ingredients in quantities requiring reporting, in accordance with local regulations.  
Avoid prolonged contact with eyes, skin and clothing.

### Potential acute health effects

**Inhalation** : No known significant effects or critical hazards.  
**Ingestion** : No known significant effects or critical hazards.  
**Skin** : No known significant effects or critical hazards.  
**Eyes** : No known significant effects or critical hazards.

### Potential chronic health effects

### Over-exposure signs/symptoms

**Inhalation** : None known.  
**Ingestion** : None known.  
**Skin** : None known.  
**Eyes** : None known.

See toxicological information (Section 11)

## 3 . Composition/information on ingredients

<u>Name</u>	<u>CAS number</u>	<u>%</u>
No hazardous ingredient		

## 4 . First aid measures

- Eye contact** : Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention if symptoms occur.
- Skin contact** : In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention if symptoms occur.
- Inhalation** : Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

## 5 . Fire-fighting measures

- Flammability of the product** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Extinguishing media**
- Suitable** : Use an extinguishing agent suitable for the surrounding fire.
- Not suitable** : None known.
- Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Hazardous thermal decomposition products** : carbon dioxide, carbon monoxide, phosphorus oxides, metal oxide/oxides
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## 6 . Accidental release measures

- Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment (see Section 8).
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- Methods for cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Dike spill area and do not allow product to reach sewage system or surface or ground water. Notify any reportable spill to authorities. (See section 12 for environmental risks and 13 for disposal information.) Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see section 13). Dispose of via a licensed waste disposal contractor. Note: see section 1 for emergency contact information and section 13 for waste disposal.

## 7. Handling and storage

- Handling** : Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking.
- Storage** : Store in accordance with local regulations. Store in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10). Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## 8. Exposure controls/personal protection

Occupational exposure limits		TWA (8 hours)			STEL (15 mins)			Ceiling			
Ingredients:	List name	ppm	mg/m³	Other	ppm	mg/m³	Other	ppm	mg/m³	Other	Notations
No exposure limit value known.											

If OSHA permissible exposure levels are shown above they are the OSHA 1989 levels or are from subsequent OSHA regulatory actions. Although the 1989 levels have been vacated the 11th Circuit Court of Appeals, Baker Hughes recommends that these lower exposure levels be observed as reasonable worker protection.

- Recommended monitoring procedures** : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment.
- Engineering measures** : No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Ensure that eyewash stations and safety showers are close to the workstation location. Take off contaminated clothing and wash before reuse.
- Personal protection**
- Respiratory** : If a risk assessment indicates it is necessary, use a properly fitted, air purifying or supplied air respirator complying with an approved standard. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Hands** : Chemical-resistant gloves.
- Eyes** : Wear chemical safety goggles. When transferring material wear face-shield in addition to chemical safety goggles.
- Skin** : Wear long sleeves and other protective clothing to prevent repeated or prolonged skin contact.

## 9. Physical and chemical properties

- Physical state** : Liquid. [Clear.]
- Flash point** : Closed cup: >93.3°C (>199.9°F) [SFCC]
- Auto-ignition temperature** : Not available.
- Flammable limits** : Not available.
- Color** : Yellow.
- Odor** : Odorless.
- pH** : 7 to 8.5
- Boiling/condensation point** : Not available.
- Initial Boiling Point** : Not available.

## 9 . Physical and chemical properties

<b>Melting/freezing point</b>	: <-15°C (<5°F)
<b>Relative density</b>	: 1.3 to 1.4
<b>Density</b>	: Not available.
<b>Vapor density</b>	: Not available.
<b>Odor threshold</b>	: Not available.
<b>Evaporation rate</b>	: Not available.
<b>VOC</b>	: Not available.
<b>Viscosity</b>	: Dynamic: 19 to 21 cP
<b>Solubility (Water)</b>	: Not available.
<b>Vapor pressure</b>	: Not available.
<b>Pour Point</b>	: -20°C (-4°F)
<b>Partition coefficient (LogKow)</b>	: Not available.

## 10 . Stability and Reactivity

<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Hazardous polymerization</b>	: Under normal conditions of storage and use, hazardous polymerization will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## 11 . Toxicological information

No additional information.

## 12 . Ecological information

### Aquatic ecotoxicity

**Conclusion/Summary** : Not available.

### Biodegradability

**Conclusion/Summary** : Not available.

## 13. Disposal considerations

<b>Waste disposal</b>	: The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
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Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

## 14 . Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
<b>DOT Classification</b>	Not regulated.	Not available.	-	-		-
<b>TDG Classification</b>	Not regulated.	Not available.	-	-		-
<b>IMDG Class</b>	Not regulated.	Not available.	-	-		-
<b>IATA-DGR Class</b>	Not regulated.	Not available.	-	-		-

PG\* : Packing group

**DOT Reportable Quantity** : Not applicable.

**Marine pollutant** : Not applicable.

**North-America NAERG** : Not available.

## 15 . Regulatory information

**HCS Classification** : Not regulated.

**U.S. Federal regulations** : **United States inventory (TSCA 8b)**: All components are listed or exempted.

**SARA 302/304/311/312 extremely hazardous substances**: No products were found.

**SARA 302/304 emergency planning and notification**: No products were found.

**SARA 302/304/311/312 hazardous chemicals**: No products were found.

**SARA 311/312 MSDS distribution - chemical inventory - hazard identification**: No products were found.

**CERCLA: Hazardous substances.**: No products were found.

**Clean Water Act (CWA) 307**: No products were found.

**Clean Water Act (CWA) 311**: No products were found.

**Clean Air Act (CAA) 112 regulated flammable substances**: No products were found.

**Clean Air Act (CAA) 112 regulated toxic substances**: No products were found.

**Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)** :  
Not listed

**United States inventory (TSCA 8b)** : All components are listed or exempted.

### Canada

**WHMIS (Canada)** : Not controlled under WHMIS (Canada).

**Canada (CEPA DSL)**: All components are listed or exempted.

## 16 . Other information

**Label requirements** : Within the present knowledge of the supplier, this product does not contain any hazardous ingredients in quantities requiring reporting, in accordance with local regulations.

**Hazardous Material Information System (U.S.A.)** :

Health	1
Flammability	1
Physical hazards	0

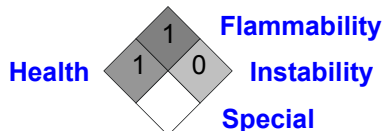
## 16 . Other information

Personal protection C

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection :  
Association (U.S.A.)



Date of printing : 8/17/2012.

Indicates information that has changed from previously issued version.

### Notice to reader

NOTE: The information on this MSDS is based on data which is considered to be accurate. Baker Hughes Drilling Fluids, however, makes no guarantees or warranty, either expressed or implied of the accuracy or completeness of this information.

The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of this product.

This MSDS was prepared and is to be used for this product. If the product is used as a component in another product, this MSDS information may not be applicable.