

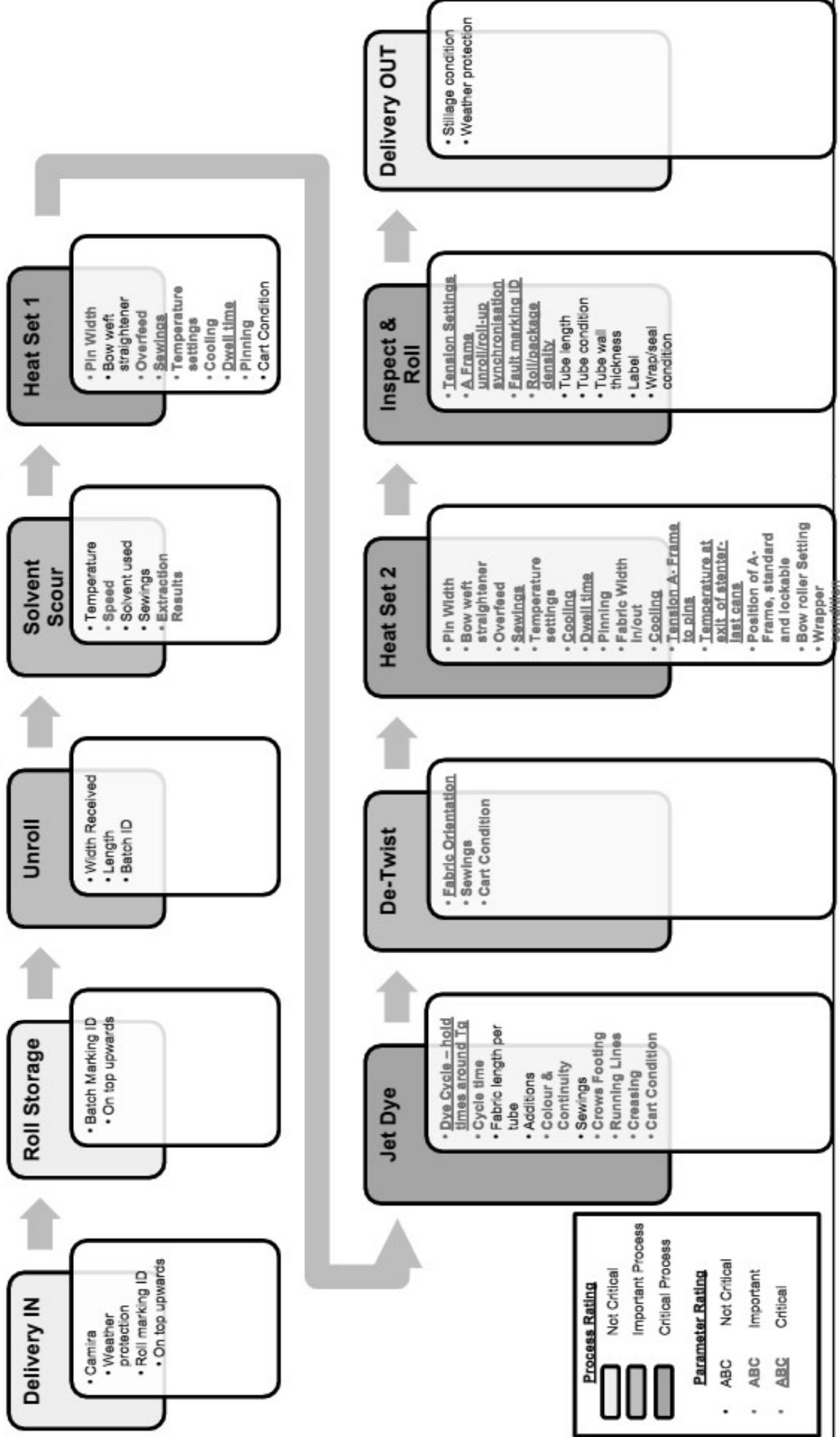
camira

Critical Process Parameters

Product: Polyester 1 :Xtreme Plus / Lucia / Lucia
FR

Process Route:
HFD-Polyester-Solvent Scoured

Date: 12-09-12
Revision: 02



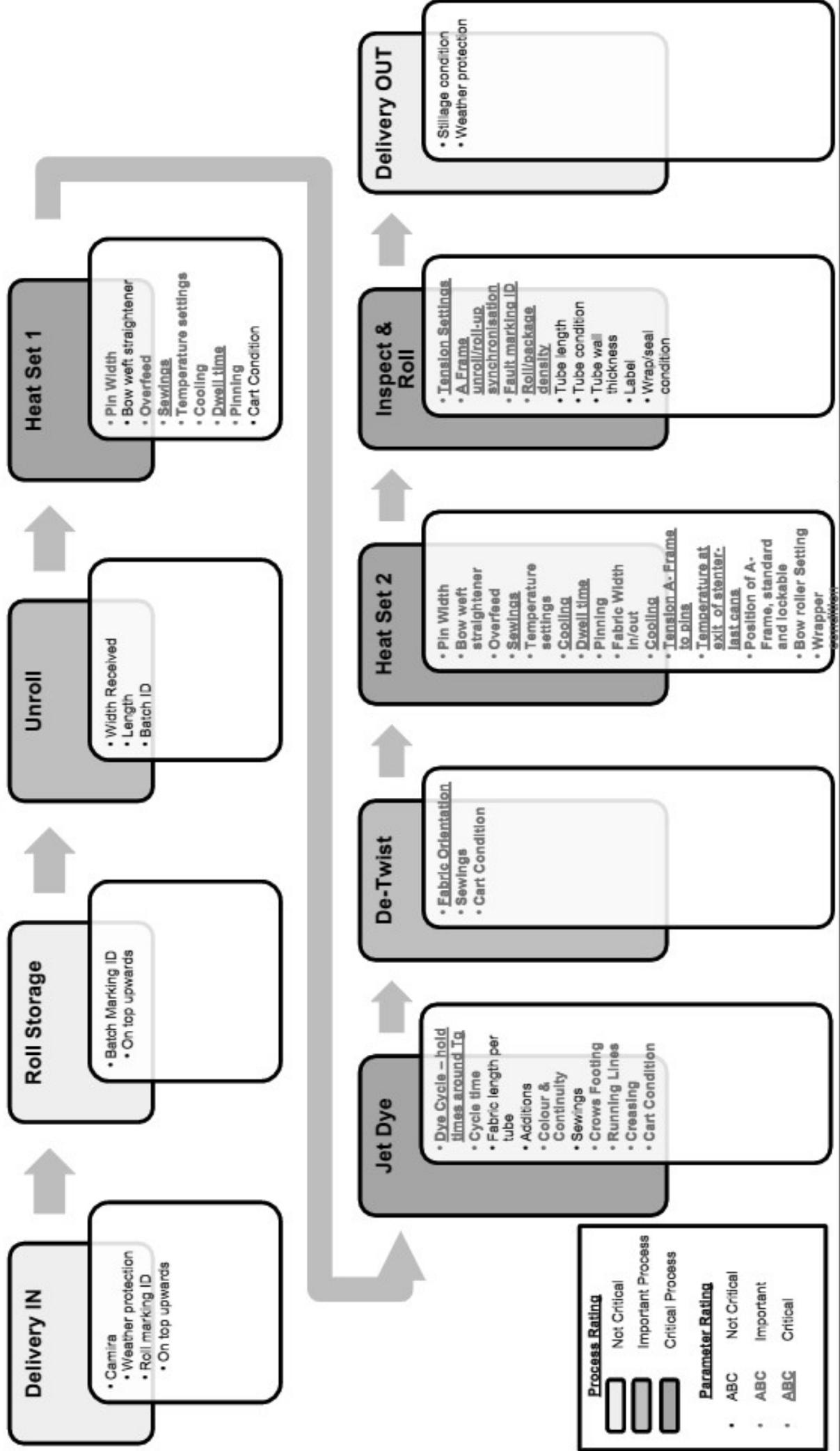
camira

Product: Polyester 2 :Phoenix / Fiji

Process Route:
HFD-Polyester-Non Solvent Scoured

Date: 22-08-12
Revision: 01

Critical Process Parameters



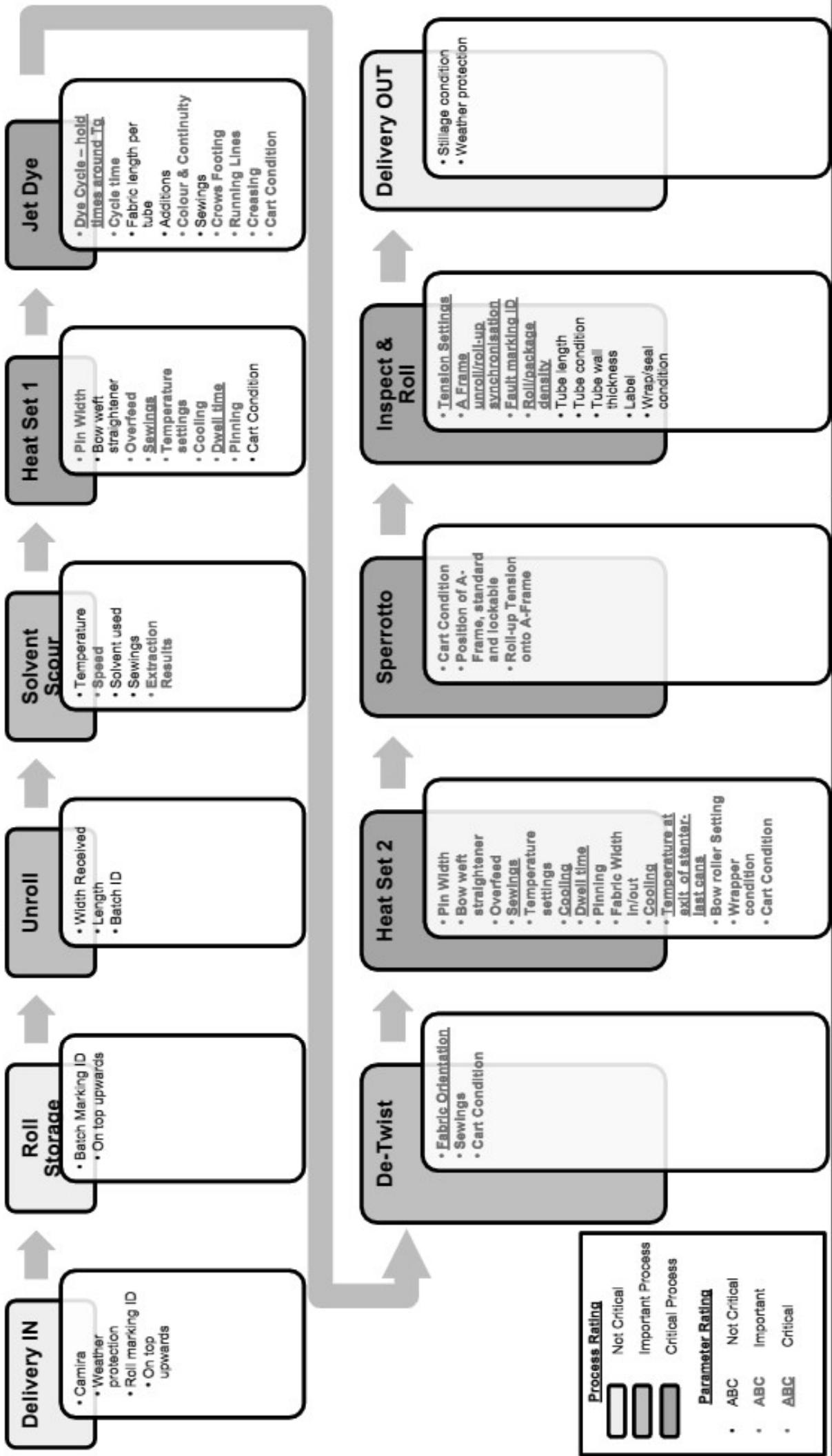
camira

Critical Process Parameters

Product: Polyester 3 : Urban

Process Route: HFD-Polyester-Solvent
Scoured & Sperrotto

Date: 12-09-12
Revision: 02

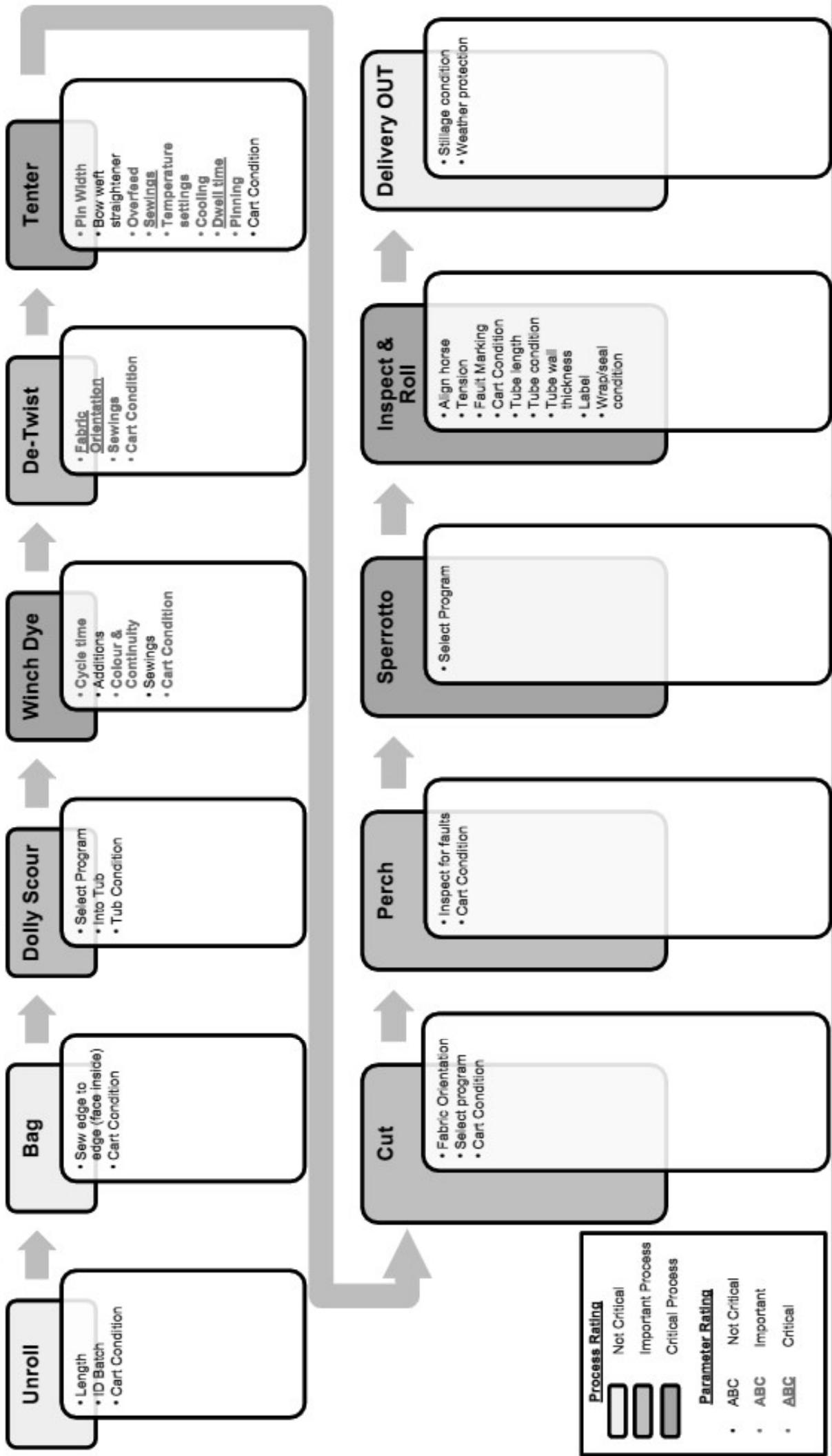


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Critical Process Parameters

Product: Aquarius / Oxygen / Sustain /
Wool&Hemp/Sting

Process Route: HFD-Winch Dyed
Date: 12-09-12
Revision: 02

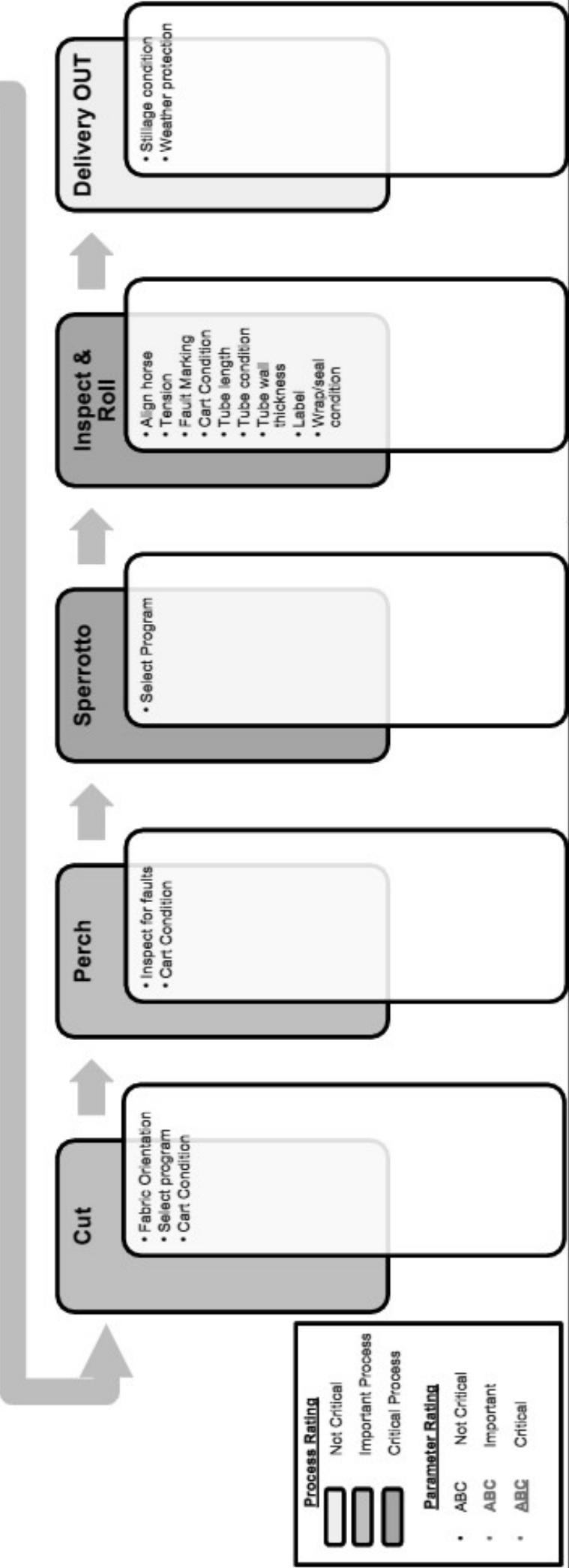
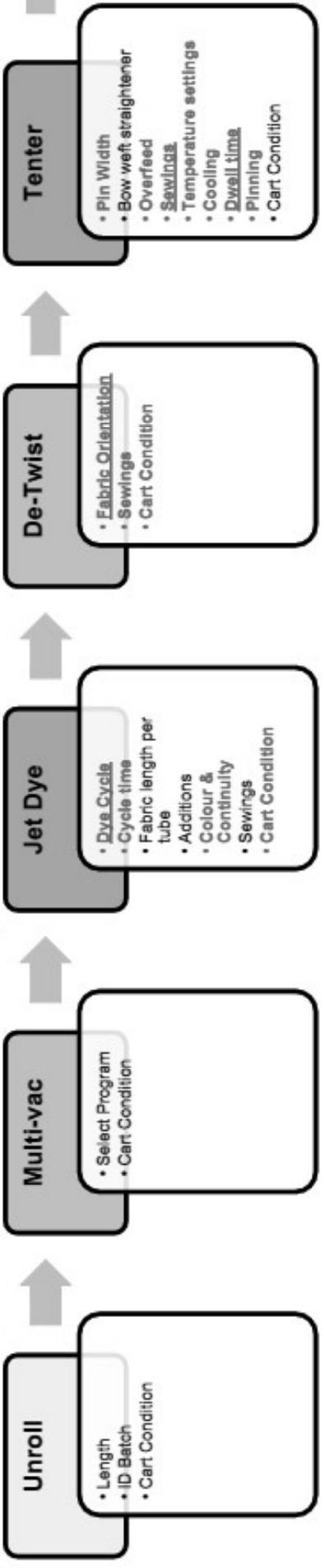


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Critical Process Parameters

Product: Aquarius / Oxygen / Sustain /
Wool&Hemp/Sting

Process Route: HFD-Jet Dyed
Date: 12-09-12
Revision: 02



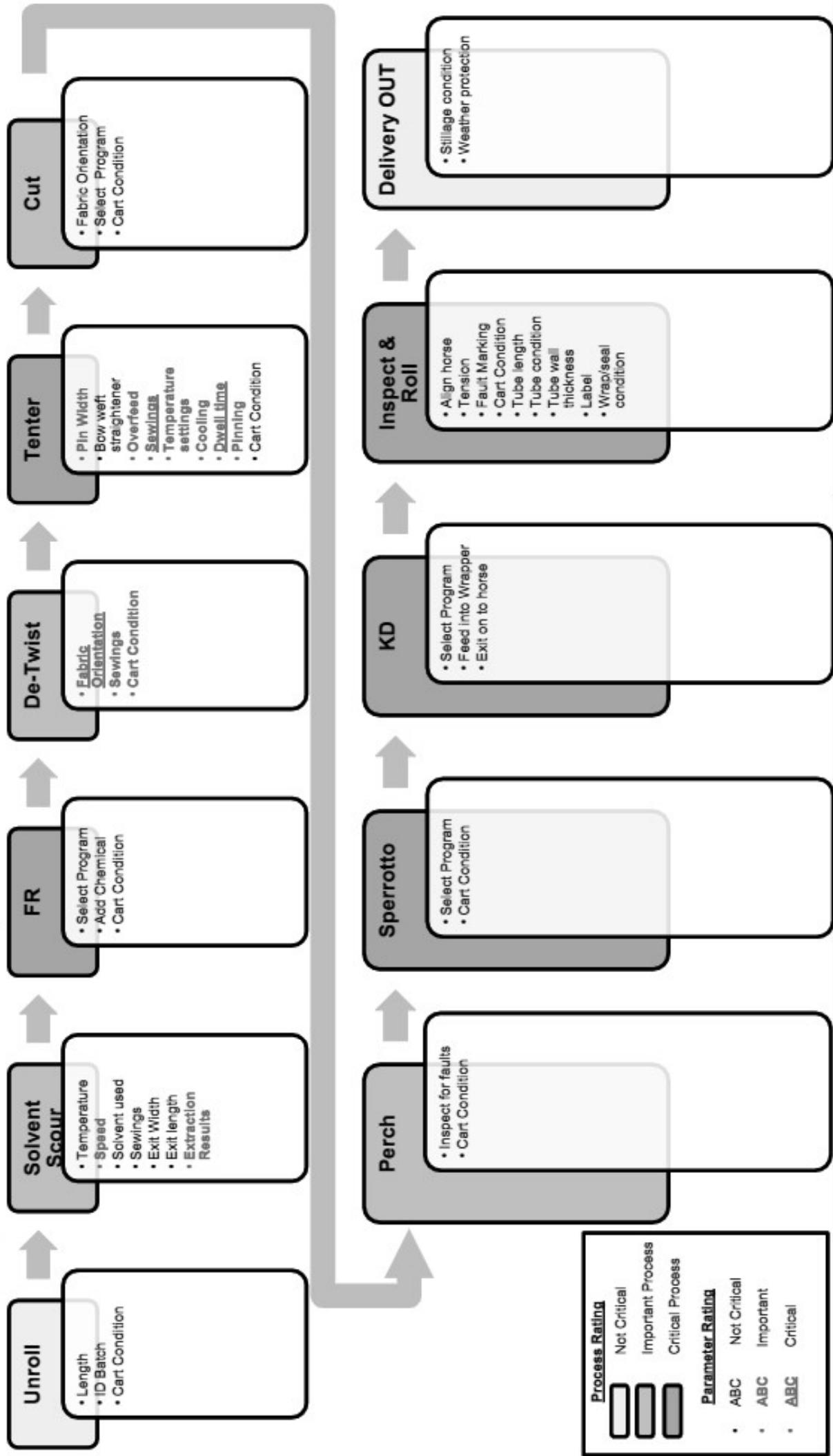
Parameter Rating	Not Critical		
	Important Process		
Critical Process			Parameter Rating
ABC	ABC	ABC	
ABC	Important	Critical	

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Critical Process Parameters

Product: Adrenalin / Binary Plus / Monochrome /
Savile / Smarty / Stripe

Process Route: Flat Woven Finishing
Date: 12-09-12
Revision: 02

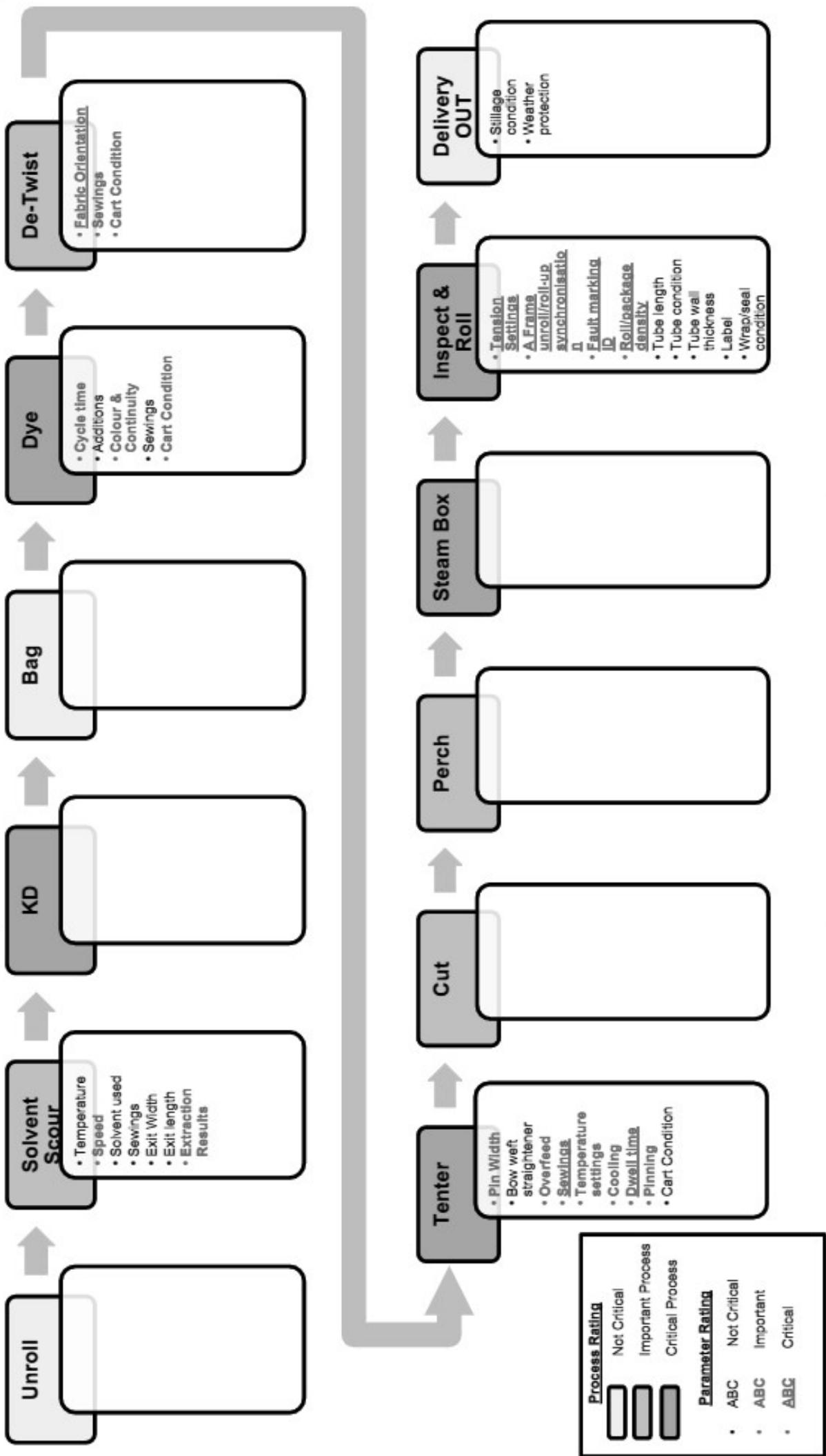


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Critical Process Parameters

Product: Illusion

Process Route: Illusion
Date: 22-08-12
Revision: 01



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Product: Monroe

Date: 12-09-12
Revision: 02

Critical Process Parameters

Process Route: Monroe

