



Document Number: WI-COMP-023

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Revision Number: R1

Revision Summary: New

Process Title: HFD Trade Effluent Treatment Process Flow

Process Name:	HFD Trade Effluent Treatment	Process Number:	CH19.1	
Process Purpose:	To prepare fabric and yarn for dyeing	Process Level:	Level 3	
Process Owner:	Head of Supply Chain & Holmfirth Dyers	Date:	14/07/2022	
Inputs	HFD Operations	Outputs	Notes	Level 4 Documents
<p>CH19.2 Dye Goods</p> <p>Dye Vessel Discharge</p> <p>CH18.3 Procure Products & Materials</p> <p>Chemicals</p>	<p>CG9 - Manage Assets</p> <p>Effluent Filtered</p> <p>pH Tested</p> <p>Flow Volume Measured</p> <p>Effluent Neutralised</p> <p>Effluent Agitated</p> <p>pH Tested</p> <p>Flow proportionate Sample Collected</p> <p>Thottle Effluent discharged</p> <p>Dispose of residues</p>	<p>Effluent Discharge</p>	<p>25ml shot of sample taken for every 6m³ of effluent</p>	<p>Holmfirth Discharge Consent Y-4731-19D</p> <p>Holmfirth Trade Effluent Sampling Machine Parameters</p>
<p>Additional Information and Comments:</p>				
<p>Phase</p>				