



Safety Data Sheet DUO-VIS*

1. Identification of the Substance/Preparation and of the Company/Undertaking

1.1 Product identifier

Product name DUO-VIS*
Product code PID510

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Viscosifier.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

M-I Drilling Fluids UK Limited
Westhill Business Park
Westhill AB32 6JL Aberdeenshire
Scotland United Kingdom

+47 51577424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

National Poison Center Numbers

| | |
|---------|------------------|
| Germany | +49 69 222 25285 |
|---------|------------------|

2. Hazards Identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP] Commission Regulation (EU) No 2015/830 of 28 May 2015

Health hazards Not classified
Environmental hazards Not classified
Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

EU Specific Hazard Statements

EUH208 - Contains (Glyoxal). May produce an allergic reaction

Precautionary Statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

-

Contains

Glyoxal

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria
 Product dust may be irritating to eyes, skin and respiratory system
 Suspended dust may present a dust explosion hazard

3. Composition/information on Ingredients

3.1 Substances

Not applicable

3.2 Mixtures

| Chemical Name | EC No | CAS No | Weight-% | Component information | REACH registration number |
|---------------|-----------|----------|----------|--|---------------------------|
| Glyoxal | 203-474-9 | 107-22-2 | <1 | Acute Tox. 4 (H332) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1B (H317) Muta. 2 (H341) STOT SE 3 (H335) | Exempt |

Comments

The product contains other ingredients which do not contribute to the overall classification.

4. First Aid Measures

4.1 First aid measures

| | |
|---------------------|--|
| Inhalation | If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult. |
| Ingestion | Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur. |
| Skin contact | Wash skin thoroughly with soap and water. Get medical attention if symptoms occur. |
| Eye Contact | Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if any discomfort continues. |

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

| | |
|---------------------|---|
| Inhalation | Please see Section 11. Toxicological Information for further information. |
| Ingestion | Please see Section 11. Toxicological Information for further information. |
| Skin contact | Please see Section 11. Toxicological Information for further information. |
| Eye contact | Please see Section 11. Toxicological Information for further information. |

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Firefighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

Dust may form explosive mixture in air.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8. Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Material becomes slippery when wet. Use caution if wet.

6.2 Environmental precautions

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to applicable federal, state and local regulations.

Environmental exposure controls

Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Cover powder spill with plastic sheet or tarp to minimise spreading. Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Take precautionary measures against static discharges. Sweep up and shovel into suitable containers for disposal. Avoid dust formation. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation. Persons susceptible to allergic reactions should not handle this product.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure Do not eat, drink or smoke when using this product Wash hands and face before breaks and immediately after handling the product Remove contaminated clothing

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Take precautionary measures against static discharges. Keep

airborne concentrations below exposure limits.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place Suspended dust may present a dust explosion hazard Avoid heat, flames and other sources of ignition. Protect from moisture Avoid contact with: Strong oxidising agents

Storage class Chemical storage.

Storage class, TRGS 510, Germany LGK11 - Combustible solids

Packaging materials Use specially constructed containers only

7.3 Specific end uses

See Section 1.2.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure Limits No biological limit allocated

Component Information

| Chemical Name | EU OEL - Third List | Austria | Denmark |
|---------------|----------------------------------|---|--|
| Glyoxal | Not determined | Not determined | 0.2 ppm Ceiling 0.5 mg/m ³ Ceiling |
| Chemical Name | France | Germany | Hungary |
| Glyoxal | Not determined | Not determined | Not determined |
| Chemical Name | Italy | Netherlands | Norway |
| Glyoxal | Not determined | Not determined | Not determined |
| Chemical Name | Poland | Portugal | Romania |
| Glyoxal | Not determined | 0.1 mg/m ³ TWA inhalable fraction, aerosol and vapor | Not determined |
| Chemical Name | Spain | Switzerland | UK |
| Glyoxal | 0.1 mg/m ³ TWA VLA-ED | Not determined | Not determined |

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation. Local exhaust ventilation.

Personal protective equipment

Eye protection

Use eye protection according to EN 166, designed to protect against powders and dusts. Safety glasses with side-shields. Tightly fitting safety goggles.

Hand protection

Wear gloves according to EN 374 to protect against skin effects from powders Use protective gloves made of: Butyl Neoprene Nitrile Frequent change is advisable

Respiratory protection

No personal respiratory protective equipment normally required. In case of insufficient ventilation wear suitable respiratory equipment, Half mask with a particle filter P2 (BS EN

Skin and body protection

143), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
 Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



8.2.3 Environmental exposure controls

Environmental exposure

Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

| | |
|------------------------|----------------|
| Physical state | Solid |
| Appearance | Powder Dust |
| Odour | Mild |
| Colour | Cream - Tan |
| Odour threshold | Not applicable |

| <u>Property</u> | <u>Values</u> | <u>Remarks</u> |
|-------------------------------------|--|----------------|
| pH | Not applicable | |
| pH @ dilution | 7 | @ 1% sol. |
| Melting / freezing point | No information available | |
| Boiling point/range | No information available | |
| Flash point | No information available | |
| Evaporation rate | No information available | |
| Flammability (solid, gas) | Not applicable | |
| Flammability Limit in Air | | |
| Upper flammability limit | Not applicable | |
| Lower flammability limit | Not applicable | |
| Vapour pressure | No information available | |
| Vapour density | No information available | |
| Specific gravity | 1.5 | 20 °C |
| Bulk density | 50 lb/ft ³ (800 kg/m ³) | |
| Relative density | No information available | |
| Water solubility | Soluble in water | |
| Solubility in other solvents | No information available | |
| Autoignition temperature | > 200 °C / > 392 °F | |
| Decomposition temperature | No information available | |
| Kinematic viscosity | No information available | |
| Dynamic viscosity | No information available | |
| log Pow | No information available | |

Explosive properties

Suspended dust may present a dust explosion hazard

| | |
|------------------------------|--------------------------|
| Oxidising properties | None known |
| 9.2 Other information | |
| Pour point | No information available |
| Molecular weight | No information available |
| VOC content(%) | None |
| Density | No information available |

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

Dust may form explosive mixture in air.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerisation

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Take precautionary measures against static charges. Avoid dust formation. Heat, flames and sparks. Protect from moisture.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

| | |
|-------------------------------|--|
| Inhalation | Inhalation of dust in high concentration may cause irritation of respiratory system. |
| Eye contact | Dust may cause mechanical irritation. |
| Skin contact | Prolonged contact may cause redness and irritation. |
| Ingestion | Ingestion may cause stomach discomfort. |
| Unknown acute toxicity | Not applicable. |

Toxicology data for the components

| Chemical Name | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|---------------|---------------------|--------------------------|------------------------------------|
| Glyoxal | = 200 mg/kg (Rat) | = 12700 mg/kg (Rabbit) | = 2410 mg/m ³ , 3-4 hrs |

| | |
|---|--|
| Sensitisation | EUH208 - Contains (Glyoxal). May produce an allergic reaction. |
| Mutagenic effects | Contains an known or suspected mutagen. |
| Carcinogenicity | This product does not contain any known or suspected carcinogens. |
| Reproductive toxicity | This product does not contain any known or suspected reproductive hazards. |
| Routes of exposure | Skin contact. |
| Routes of entry | Inhalation. |
| Specific target organ toxicity - Single exposure | Not classified |
| Specific target organ toxicity - Repeated exposure | Not classified. |
| Aspiration hazard | Not applicable. |
| Other information | Key literature references and sources for data. See Section 16 for more information. |

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Toxicity to algae

See component information below.

Toxicity to fish

See component information below.

Toxicity to daphnia and other aquatic invertebrates

See component information below.

Toxicology data for the components

| Chemical Name | Toxicity to fish | Toxicity to algae | Toxicity to daphnia and other aquatic invertebrates |
|---------------|---|---|---|
| Glyoxal | = 215 mg/L LC50 Pimephales promelas 96 h 460 - 680 mg/L LC50 Leuciscus idus 96 h | <= 348.59 mg/L EC50 Pseudokirchneriella subcapitata 96 h > 500 mg/L EC50 Desmodesmus subspicatus 96 h > 500 mg/L EC50 | = 404 mg/L EC50 Daphnia magna 48 h |

| | | | |
|--|--|------------------------------|--|
| | | Desmodesmus subspicatus 72 h | |
|--|--|------------------------------|--|

12.2 Persistence and degradability

The product contains substances which are not expected to be biodegradable. See component information below.

| Chemical Name | Persistence and degradability |
|---------------|-------------------------------|
| Glyoxal | Readily biodegradable |

12.3 Bioaccumulative potential

Does not bioaccumulate. See component information below.

| Chemical Name | Bioaccumulation |
|---------------|---|
| Glyoxal | Not likely to bioaccumulate - Bioconcentration factor (BCF) 2.155 |

12.4 Mobility

Mobility

Soluble in water. See component information below.

| Chemical Name | Mobility |
|---------------|------------------|
| Glyoxal | Soluble in water |

Mobility in soil

See component information below.

| Chemical Name | Mobility in soil |
|---------------|--------------------------------|
| Glyoxal | Not expected to adsorb on soil |

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal Considerations

13.1 Waste treatment methods

| | |
|--|---|
| Waste from residues/unused products | Dispose of in accordance with local regulations. |
| Contaminated packaging | Empty containers should be taken to an approved waste handling site for recycling or disposal. |
| EWC Waste Disposal No | According to the European Waste Catalogue, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used The following Waste Codes are only suggestions: EWC waste disposal No: 07 01 99. |

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3. Hazard class(es)

| | |
|-------------------------------------|---------------|
| ADR/RID/ADN/ADG Hazard class | Not regulated |
| IMDG Hazard class | Not regulated |
| ICAO Hazard class/division | Not regulated |

14.4 Packing group

| | |
|--------------------------------------|---------------|
| ADR/RID/ADN/ADG Packing Group | Not regulated |
| IMDG Packing group | Not regulated |
| ICAO Packing group | Not regulated |

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

| | |
|--|---|
| Germany, Water Endangering Classes (VwVwS) | Water endangering class = 1 |
| Technical Rules for Hazardous Substances (TRGS) | TRGS 220 National aspects when compiling safety data sheets TRGS 510 Storage of hazardous substances in non stationary containers TRGS 900 Occupational exposure limits |

Germany
 Regulations governing systems for handling substances hazardous to waters
 Chemicals act

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC, 2000/21/EC and 453/2010 including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

Dutch Mining Regulations: In accordance with Mining Regulations 9.2 and Chapter 4 of the Working Conditions Decree.

International inventories

| | |
|--|----------|
| USA, Toxic Substances Control Act inventory (TSCA) | Complies |
| Canada (DSL) | Complies |
| Philippines (PICCS) | Complies |
| Inventory - Japan - Existing and New Chemicals list | Complies |
| China (IECSC) | Complies |
| Australia (AICS) | Complies |
| Korea (KECL) | Complies |
| Inventory - New Zealand - Inventory of Chemicals (NZIoC) | Complies |

Europe - REACH

All products supplied from the European Economic Area (EEA) are compliant with the REACH Regulation EC 1907/2006. For products supplied from the EEA, Schlumberger and/or its suppliers have pre-registered and is registering all of the substances that it and/or its suppliers manufactures in or imports into the EEA that are subject to Title II of the REACH Regulation. All products supplied from outside the EEA are subject to REACH only if imported into the EEA. The importer of the products must comply with REACH for each imported substance. Contact REACH@slb.com for REACH information.

15.2 Chemical Safety Report

No information available

16. Other Information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse
Supercedes Date: 09/Jul/2018
Revision date 16/Nov/2018
Version 12
This SDS has been revised in the following section(s) 2, 6, No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

Training Advice

Do not handle until all safety precautions have been read and understood
Follow general hygiene considerations recognised as common good workplace practices

HMIS classification

| | |
|-----------------|---|
| Health | 0 |
| Flammability | 1 |
| Physical hazard | 0 |
| PPE | E |

Full text of H-Statements referred to under sections 2 and 3

This product is not classified as hazardous therefore no (H) hazard statements assigned.

H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H335 - May cause respiratory irritation
H341 - Suspected of causing genetic defects if inhaled
EUH208 - Contains (Glyoxal). May produce an allergic reaction

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Flowzan® Biopolymer

Version 1.14

Revision Date 2021-10-21

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2015/830

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1

Product information

Product Name : Flowzan® Biopolymer
 Material : 1123442, 1016765, 1016826, 1016827

1.2

Relevant identified uses of the substance or mixture and uses advised against

Relevant Identified Uses : Drilling Fluid Additive
 Supported

1.3

Details of the supplier of the safety data sheet

Company : Chevron Phillips Chemical Company LP
 Drilling Specialties Company LLC
 10001 Six Pines Drive
 The Woodlands, TX 77380

Local : Chevron Phillips Chemicals International N.V.
 Airport Plaza (Stockholm Building)
 Leonardo Da Vincilaan 19
 1831 Diegem
 Belgium

SDS Requests: (800) 852-5530
 Responsible Party: Product Safety Group
 Email:sds@cpchem.com

1.4

Emergency telephone:

Health:

866.442.9628 (North America)
 1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)
 Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
 EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Mexico CHEMTREC 01-800-681-9531 (24 hours)
 South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

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Argentina: +(54)-1159839431

Responsible Department : Product Safety and Toxicology Group
E-mail address : SDS@CPChem.com
Website : www.CPChem.com

SECTION 2: Hazards identification**2.1****Classification of the substance or mixture
REGULATION (EC) No 1272/2008**

Not a hazardous substance or mixture.

2.2**Labeling (REGULATION (EC) No 1272/2008)**

Not a hazardous substance or mixture.

SECTION 3: Composition/information on ingredients**3.1 - 3.2****Substance or Mixture**

Synonyms : None Established

Molecular formula : Mixture

Contains no hazardous ingredients according to GHS. :

Remarks : Contains no hazardous ingredients according to GHS.

SECTION 4: First aid measures**4.1****Description of first-aid measures**

General advice : No hazards which require special first aid measures.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

Flash point : Not applicable

Autoignition temperature : No data available

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5.1**Extinguishing media**

Unsuitable extinguishing media : High volume water jet.

5.2**Special hazards arising from the substance or mixture**

Specific hazards during fire fighting : Risks of ignition followed by flame propagation or secondary explosions can be caused by the accumulation of dust, e.g. on floors and ledges.

5.3**Advice for firefighters**

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Fire and explosion protection : Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Provide appropriate exhaust ventilation at places where dust is formed.

Hazardous decomposition products : No data available.

SECTION 6: Accidental release measures**6.1****Personal precautions, protective equipment and emergency procedures**

Personal precautions : Avoid dust formation.

6.2**Environmental precautions**

Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.

6.3**Methods and materials for containment and cleaning up**

Methods for cleaning up : Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

Additional advice : Special exposure hazards arising from the substance or mixture itself, combustion products, resulting gases
Contaminated surfaces will be extremely slippery. Avoid spillage on floor as the product can become very slippery when wet. Sweep up to prevent slipping hazard. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration.

6.4**Reference to other sections**

Reference to other sections : For personal protection see section 8. For disposal

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considerations see section 13.

SECTION 7: Handling and storage**7.1****Precautions for safe handling
Handling**

Advice on safe handling : For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient.

Advice on protection against fire and explosion : Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Provide appropriate exhaust ventilation at places where dust is formed.

7.2**Conditions for safe storage, including any incompatibilities****Storage**

Requirements for storage areas and containers : Electrical installations / working materials must comply with the technological safety standards.

Advice on common storage : No materials to be especially mentioned.

SECTION 8: Exposure controls/personal protection**8.1****Control parameters
Ingredients with workplace control parameters****SE**

| Beståndsdelar | Grundval | Värde | Kontrollparametrar | Anmärkning |
|---|----------|-------|---------------------|-------------|
| Saturated monocarboxylic acid, calcium salt | SE AFS | NGV | 5 mg/m ³ | Totalt damm |

PT

| Componentes | Bases | Valor | Parâmetros de controlo | Nota |
|------------------|--------|--------|------------------------|------|
| Calcium Stearate | PT OEL | VLE-MP | 10 mg/m ³ | A4, |

A4 Agente não classificável como carcinogénico no Homem.

LT

| Komponentai | Šaltinis | Vertė | Kontrolės parametrai | Pastaba |
|---|----------|-------|----------------------|---------|
| Saturated monocarboxylic acid, calcium salt | LT OEL | IPRD | 5 mg/m ³ | |

IE

| Components | Basis | Value | Control parameters | Note |
|------------------|--------|--------------------|----------------------|------|
| Calcium Stearate | IE OEL | OELV - 8 hrs (TWA) | 10 mg/m ³ | |

ES

| Componentes | Base | Valor | Parámetros de control | Nota |
|---|--------|--------|-----------------------|------|
| Saturated monocarboxylic acid, calcium salt | ES VLA | VLA-ED | 10 mg/m ³ | |

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BE

| Bestanddelen | Basis | Waarde | Controleparameters | Opmerking |
|---|--------|----------|--------------------|-----------|
| Saturated monocarboxylic acid, calcium salt | BE OEL | TGG 8 hr | 10 mg/m3 | |

8.2**Exposure controls****Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection : Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Dusts and Mists / P100. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection : Eye wash bottle with pure water. Safety glasses.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Protective suit. Safety shoes.
- Hygiene measures : General industrial hygiene practice.

SECTION 9: Physical and chemical properties**9.1****Information on basic physical and chemical properties****Appearance**

- Form : Powder
 Physical state : solid
 Color : Cream to light yellow

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| | |
|--|--------------------------------------|
| Odor | : Slight |
| Odor Threshold | : No data available |
| Safety data | |
| Flash point | : Not applicable |
| Lower explosion limit | : No data available |
| Upper explosion limit | : No data available |
| Oxidizing properties | : No |
| Autoignition temperature | : No data available |
| Molecular formula | : Mixture |
| Molecular weight | : Not applicable |
| pH | : 5,5 - 8,5 (as aqueous solution) |
| Pour point | : No data available |
| Boiling point/boiling range | : Not applicable |
| Vapor pressure | : Not applicable |
| Relative density | : 1,4 - 1,6 |
| Water solubility | : Completely Soluble |
| Partition coefficient: n-octanol/water | : No data available |
| Viscosity, kinematic | : No data available |
| Relative vapor density | : Not applicable |
| Evaporation rate | : No data available |

SECTION 10: Stability and reactivity**10.1**

Reactivity : Stable at normal ambient temperature and pressure.

10.2

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

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10.3**Possibility of hazardous reactions**

Hazardous reactions : Further information: Stable under recommended storage conditions., No hazards to be specially mentioned.

10.4

Conditions to avoid : No data available.

10.5

Materials to avoid : No data available.

10.6

Hazardous decomposition products : No data available

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**11.1****Information on toxicological effects**

Flowzan® Biopolymer
Further information : Dust can cause mechanical irritation of the eyes, skin, and respiratory tract.

SECTION 12: Ecological information**12.1****Toxicity****Ecotoxicity effects**

Toxicity to fish : This material is not expected to be harmful to aquatic organisms.

Toxicity to daphnia and other aquatic invertebrates : This material is not expected to be harmful to aquatic organisms.

Toxicity to algae : This material is not expected to be harmful to aquatic organisms.

12.2**Persistence and degradability**

Biodegradability : Taking into consideration the properties of several ingredients, the product is estimated to be biodegradable according to OECD classification.

12.3**Bioaccumulative potential**

Elimination information (persistence and degradability)

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Bioaccumulation : This material is not expected to bioaccumulate.

12.4**Mobility in soil**

Mobility : No data available

12.5**Results of PBT and vPvB assessment**

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6**Other adverse effects**

Additional ecological information : This material is not expected to be harmful to aquatic organisms.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations**13.1****Waste treatment methods**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information**14.1 - 14.7****Transport information**

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

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NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information**15.1****Safety, health and environmental regulations/legislation specific for the substance or mixture**
National legislation

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

15.2

Major Accident Hazard Legislation : ZEU_SEVES3 Update:
Not applicable

Other Registrations

Regulation

Danish PR number:

Registration number

1764847

Notification status

Flowzan® Biopolymer

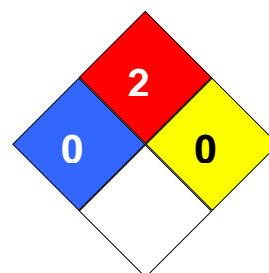
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| | | |
|--|---|---|
| Europe REACH | : | On the inventory, or in compliance with the inventory |
| Switzerland CH INV | : | On the inventory, or in compliance with the inventory |
| United States of America (USA) TSCA | : | All substances listed as active on the TSCA inventory |
| Canada DSL | : | All components of this product are on the Canadian DSL |
| Other AIIIC | : | On the inventory, or in compliance with the inventory |
| New Zealand NZIoC | : | On the inventory, or in compliance with the inventory |
| Japan ENCS | : | On the inventory, or in compliance with the inventory |
| Philippines PICCS | : | On the inventory, or in compliance with the inventory |
| Taiwan TCSI | : | On the inventory, or in compliance with the inventory |
| Korea KECI | : | Not in compliance with the inventory |
| China IECSC | : | On the inventory, or in compliance with the inventory |

SECTION 16: Other information

NFPA Classification : Health Hazard: 0
Fire Hazard: 2
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : 463650

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

| | | | |
|-------|---|-------|---|
| ACGIH | American Conference of Government Industrial Hygienists | LD50 | Lethal Dose 50% |
| AICS | Australia, Inventory of Chemical Substances | LOAEL | Lowest Observed Adverse Effect Level |
| DSL | Canada, Domestic Substances List | NFPA | National Fire Protection Agency |
| NDSL | Canada, Non-Domestic Substances List | NIOSH | National Institute for Occupational Safety & Health |
| CNS | Central Nervous System | NTP | National Toxicology Program |
| CAS | Chemical Abstract Service | NZIoC | New Zealand Inventory of Chemicals |
| EC50 | Effective Concentration | NOAEL | No Observable Adverse Effect Level |
| EC50 | Effective Concentration 50% | NOEC | No Observed Effect Concentration |
| EGEST | EOSCA Generic Exposure Scenario Tool | OSHA | Occupational Safety & Health Administration |
| EOSCA | European Oilfield Specialty | PEL | Permissible Exposure Limit |

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| | | | |
|--------|--|-------|--|
| | Chemicals Association | | |
| EINECS | European Inventory of Existing Chemical Substances | PICCS | Philippines Inventory of Commercial Chemical Substances |
| MAK | Germany Maximum Concentration Values | PRNT | Presumed Not Toxic |
| GHS | Globally Harmonized System | RCRA | Resource Conservation Recovery Act |
| >= | Greater Than or Equal To | STEL | Short-term Exposure Limit |
| IC50 | Inhibition Concentration 50% | SARA | Superfund Amendments and Reauthorization Act. |
| IARC | International Agency for Research on Cancer | TLV | Threshold Limit Value |
| IECSC | Inventory of Existing Chemical Substances in China | TWA | Time Weighted Average |
| ENCS | Japan, Inventory of Existing and New Chemical Substances | TSCA | Toxic Substance Control Act |
| KECI | Korea, Existing Chemical Inventory | UVCB | Unknown or Variable Composition, Complex Reaction Products, and Biological Materials |
| <= | Less Than or Equal To | WHMIS | Workplace Hazardous Materials Information System |
| LC50 | Lethal Concentration 50% | | |



A HUBER COMPANY

Safety Data Sheet

OSHA HazCom Standard 29 CFR 1910.1200(g) and GHS Rev 03
Canadian Workplace Hazardous Material Information System (WHMIS) 2015
Mexico NOM-018-STPS-2000; NOM-018-STPS-2015
Globally Harmonized System (GHS)

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name: Kwik-Seal® NS Regular

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Stabilizer. Thickening agent.

1.3. Details of the supplier of the safety data sheet

Company: Kelco Oil Field Group
Division of CP KELCO ApS
10920 W. Sam Houston Parkway North
Suite 800
Houston, Texas 77064 USA

Tel: +1 (713) 895-7575
Tel: +1 (800) 331-3677
Fax: +1 (713) 895-7586

E-mail customer.request@cpkelco.com

Internet www.cpkelco.com

1.4. Emergency telephone number CHEMTREC: +1 800 424 9300 or International +1 703 527 3887

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Physical Hazards Not classified

Health Hazards Not classified

Environmental Hazard Not classified

OSHA Regulatory Status This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200). This product contains wood fiber. Wood dust may be present.

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GHS Classification Not a hazardous substance or mixture according to the Globally Harmonized System (GHS)

2.2. Label elements

Symbols/Pictograms None

Signal Word Warning

Hazard Statements May form combustible dust concentrations in air

Precautionary Statements

Prevention Employ good industrial hygiene practice
 Do not handle until all safety precautions have been read and understood.
 Do not breathe dust
 Wear protective gloves/protective clothing/eye protection/face protection
 Combustible dust may form combustible (explosive) dust-air mixtures
 Take precautionary measures against static discharges

Response IF exposed or concerned: Get medical advice/attention
 Wash with plenty of soap and water

Storage Store away from incompatible materials
 Keep in a dry place

Disposal Dispose of contents/containers in accordance with local regulations

Hazards not otherwise classified (HNOC) COMBUSTIBLE DUST MAY FORM COMBUSTIBLE (EXPLOSIVE) DUST/ AIR MIXTURES. Slippery, can cause falls if walked on.

SECTION 3: Composition/information on ingredients**Legend**

X / Y: Complies - / N: Not Listed , Exempt

SECTION 4: First aid measures**4.1. Description of first aid measures**

General Advice Employ good industrial hygiene practice. Wear suitable protective clothing, gloves and eye/face protection. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves. When in doubt or if symptoms are observed, get medical advice.

Eye Contact In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.

Skin Contact Wash with plenty of soap and water.

Ingestion Rinse mouth thoroughly with water.

Inhalation Do not breathe dust. If breathing is difficult, remove victim to fresh air and keep at

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rest in a position comfortable for breathing.

Aspiration hazard

Not an expected route of exposure.

4.2. Most important symptoms and effects, both acute and delayed

Dust contact with the eyes can lead to mechanical irritation. Contact with dust can cause mechanical irritation or drying of the skin.

4.3. Indication of any immediate medical attention and special treatment needed

Treatment should be symptomatic and supportive. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

| |
|---|
| SECTION 5: Firefighting measures |
|---|

5.1. Extinguishing media**Suitable Extinguishing Media**

Water spray (fog). Foam. Dry chemical. Carbon dioxide (CO₂).

Unsuitable Extinguishing Media

None known.

5.2. Special hazards arising from the substance or mixture

Avoid dust formation.

Dust Explosion Hazard

Can contain sufficient fines to cause a combustible dust explosion. Do not breathe smoke, gases or vapors generated

Hazardous Combustion Products

Carbon dioxide
 Carbon monoxide

5.3. Advice for firefighters**Special protective equipment for firefighters**

Wear a self-contained breathing apparatus and chemical protective clothing.

Fire-fighting measures

Water mist may be used to cool closed containers. Combustible dust may form combustible (explosive) dust-air mixtures.

| |
|---|
| SECTION 6: Accidental release measures |
|---|

6.1. Personal precautions, protective equipment and emergency procedures

Keep unauthorized personnel away. Ensure adequate ventilation. Avoid dust formation. Use only non-sparking tools. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Use personal protection recommended in Section 8.

For non-emergency personnel

Keep unauthorized personnel away.

For emergency responders

Keep unauthorized personnel away. Use personal protection recommended in Section 8.

6.2. Environmental precautions

Avoid runoff to waterways and sewers.

6.3. Methods and material for containment and cleaning up

Large Spill: Do not dry sweep dust. Wet dust with water before sweeping or use a vacuum to collect dust. Small Spill: Vacuum or sweep material and place in a

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disposal container. The use of water wash down is not recommended unless the spilled material is already wet.

6.4. Reference to other sections Section 8: Exposure controls and personal protection. See Section 13 for additional waste treatment information.

| |
|--|
| SECTION 7: Handling and storage |
|--|

7.1. Precautions for safe handling

Avoid exposure - obtain special instructions before use
 Do not handle until all safety precautions have been read and understood.
 Minimize dust generation and accumulation
 Do not breathe dust
 Ensure adequate ventilation
 Wear appropriate personal protective clothing to prevent skin contact
 Handle in accordance with good industrial hygiene and safety practice
 Keep away from heat/sparks/open flames/hot surfaces. - No smoking
 Use only non-sparking tools

7.2. Conditions for safe storage, including any incompatibilities Keep container tightly closed and dry. Store away from incompatible materials.

| |
|---|
| SECTION 8: Exposure controls/personal protection |
|---|

8.1. Control parameters**Occupational exposure limits**

Predicted No Effect Concentration (PNEC) No information available

Derived No Effect Level (DNEL) No information available

Biological Limit Values: No information available

8.2. Exposure controls**Engineering Measures**

Provide a good standard of controlled ventilation (5 to 10 air changes per hour).
 Use exhaust ventilation to keep airborne concentrations below exposure limits. In case of insufficient ventilation, wear suitable respiratory equipment.

Personal protective equipment

Eye/Face Protection Wear safety glasses with side shields (or goggles).

Skin and Body Protection Wear suitable protective clothing.

Hand Protection For operations where prolonged or repeated skin contact may occur, impervious gloves should be worn.

Respiratory Protection In case of inadequate ventilation wear respiratory protection.

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| | |
|--|---|
| Thermal hazards | None known. Wear suitable protective clothing. |
| Hygiene Measures | Follow general hygiene considerations recognized as common good workplace practices. The worker should wash daily at the end of each work shift, and prior to eating, drinking, smoking, etc. |
| Environmental Exposure Controls | Dispose of in accordance with local regulations. |

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|--------------------------------------|---|
| Physical State | Flakes. |
| Color | Tan to brown |
| Odor | Slight odor (Do not attempt to detect the odor) |
| Odor Threshold | No information available |
| Melting Point / Melting Range | Not applicable |
| Boiling Point | Not applicable |
| Flash Point: | Not applicable |
| Evaporation Rate | Not applicable |
| Flammability (solid, gas) | Combustible |
| Vapor Pressure | Not applicable |
| Vapor Density | Not applicable |
| Water Solubility | Insoluble |
| Partition coefficient | No information available |
| Autoignition Temperature | Not determined |
| Oxidizing Properties | Not applicable |
| Fat solubility (g/l) | Not soluble in fats |

SECTION 10: Stability and reactivity

| | |
|---|--|
| 10.1. Reactivity | None |
| 10.2. Chemical stability | Stable under normal conditions |
| 10.3. Possibility of hazardous reactions | No specific hazard known |
| 10.4. Conditions to avoid | Dust formation Keep away from heat, sparks and flame Strong oxidizing agents |
| 10.6. Hazardous decomposition products | None known |

SECTION 11: Toxicological information

| | |
|----------------------------|---|
| General Information | Users are advised to consider national Occupational Exposure Limits or other equivalent values. |
|----------------------------|---|

Information on Likely Routes of Exposure

| | |
|-------------------|---|
| Inhalation | Do not breathe dust. |
| Skin | Not a skin sensitizer. Prolonged or repeated contact may dry skin and cause irritation. |

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| | |
|--------------------------|---|
| Eyes | Dust contact with the eyes can lead to mechanical irritation. |
| Ingestion | Ingestion is not a likely route of exposure. |
| Aspiration hazard | Not an expected route of exposure. |

11.1. Information on toxicological effects

| | |
|---|---|
| Acute Toxicity | Based on available data, the classification criteria are not met. |
| Chronic Effects | Based on available data, the classification criteria are not met. |
| Serious eye damage/eye irritation | Based on available data, the classification criteria are not met. |
| Respiratory Sensitization | Based on available data, the classification criteria are not met. |
| Skin Corrosion/Irritation | Based on available data, the classification criteria are not met. |
| Skin Sensitization | Based on available data, the classification criteria are not met. |
| Mutagenicity | Based on available data, the classification criteria are not met. |
| Reproductive Toxicity | Based on available data, the classification criteria are not met. |
| Carcinogenicity | Based on available data, the classification criteria are not met. |
| Specific target organ toxicity - Single exposure | No data available. |
| Specific target organ toxicity - Repeated exposure | No data available. |

SECTION 12: Ecological information

| | |
|--|---|
| 12.1. Ecotoxicity | Not considered to be harmful to aquatic life. |
| 12.2. Persistence and degradability | Readily biodegradable. |
| 12.3. Bioaccumulative potential | This substance is not considered to be persistent, bioaccumulating nor toxic (PBT). |
| Partition coefficient | Not available. |
| Bioconcentration factor (BCF) | Not available. |
| 12.4. Mobility in soil | No data available. |

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12.5. Results of PBT and vPvB assessment This substance does not meet the criteria for classification as PBT or vPvB.

12.6. Other adverse effects None known

| |
|--|
| SECTION 13: Disposal considerations |
|--|

13.1. Waste treatment methods

Contaminated Packaging Product residue may remain in empty containers. Empty containers should be taken to an approved waste handling site for recycling or disposal.

Waste codes Waste codes should be assigned by the user based on the application for which the product was used

Disposal Methods Dispose of waste product or used containers according to local regulations

| |
|--|
| SECTION 14: Transport information |
|--|

Mode of Transportation (Road, Water, Air, Rail)

| | |
|--------------------|---------------|
| TDG -Canada | Not regulated |
| US DOT | Not regulated |
| ADR | Not regulated |
| RID | Not regulated |
| ADN | Not regulated |
| IATA | Not regulated |
| IMDG/IMO | Not regulated |
| ICAO | Not regulated |

14.1. UN number None

14.2. UN proper shipping name None

14.3. Transport hazard class(es) None

14.4. Packing group None

14.5. Environmental hazards No

14.6. Special precautions for user Not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
 Not applicable

| |
|---|
| SECTION 15: Regulatory information |
|---|

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**Global Inventories****Legend**

X / Y: Complies - / N: Not Listed Exempt

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US Federal Regulations

EPA

CERCLA

Not listed

SARAH 302 RQ, lbs

This product does not contain any components regulated under Section 302 (40 CFR 355) as Extremely Hazardous Substances.

CAA (Clean Air Act)

Not listed

CWA (Clean Water Act)

Not listed

U.S. State Right-to-Know Regulations

CANADA

WHMIS:

This product has been classified in accordance with the hazard criteria of the Hazardous Products Regulations (HPR) and the SDS contains all the information required by the HPR

SECTION 16: Other information

| | |
|-----------------------------------|--|
| Prepared by | CP Kelco Global Regulatory Affairs Email: Regulatory.Affairs@cpkelco.com |
| Reason for Version | OSHA (Occupational Safety and Health Administration of the US Department of Labor). |
| Training Advice | Do not handle until all safety precautions have been read and understood. |
| Abbreviations and acronyms | International Agency for Research on Cancer (IARC) International Air Transport Association (IATA) International Maritime Dangerous Goods (IMDG) International Uniform Chemical Information Database (IUCLID) Workplace Hazardous Materials Information System (WHMIS) status and classification EPA SARA Title III Section 312 (40 CFR 370) Hazard Classification DOT (Department of Transportation) OSHA (Occupational Safety and Health Administration of the US Department of Labor) TWA - Time-Weighted Average Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA) The Classification, Labeling and Packaging of Substances and Mixtures (CLP) Regulation (EC 1272/2008) PPE - Personal Protection Equipment NIOSH - National Institute for Occupational Safety and Health TDG (Transport of Dangerous Goods) Canada CERCLA (Comprehensive Environmental Response, Compensation, and Liability Act) Reportable Quantity (RQ) (RQ/% in mixture) STEL - Short Term Exposure Limit TLV® - Threshold Limit Value |

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Derived No Effect Level (DNEL)
SVHC: Substances of Very High Concern for Authorization:
Land transport (ADR/RID)
Biochemical oxygen demand (BOD)
Chemical oxygen demand (COD)
ICAO (air)
(IMDG) International Maritime Dangerous Goods
Positive Pressure Self-Contained Breathing Apparatus (SCBA)
Predicted No Effect Concentration (PNEC)
Globally Harmonized System (GHS)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet



Safety Data Sheet M-I PAC* (All Grades)

1. Identification of the Substance/Preparation and of the Company/Undertaking

1.1 Product identifier

Product name M-I PAC* (All Grades)
Product code 142408

Synonyms M-I PAC* ELV, M-I PAC* R, M-I PAC* SR, M-I PAC* SUL, M-I PAC* UL
Molecular weight 982.4 g/mol

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Fluid loss reducer. Viscosifier.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

M-I Drilling Fluids UK Limited
Westhill Business Park
Westhill AB32 6JL Aberdeenshire
Scotland United Kingdom

+47 51577424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

National Poison Center Numbers

| | |
|----------------|--|
| Denmark | Poison Control Hotline (DK): +45 82 12 12 12 |
| Germany | +49 69 222 25285 |
| Norway | Poison information centre: +47 22 59 13 00 |

2. Hazards Identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Health hazards Not classified
Environmental hazards Not classified
Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary Statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

-

Contains

Polyanionic cellulose

2.3 Other hazards

Suspended dust may present a dust explosion hazard
 Not classified as PBT/vPvB by current EU criteria

3. Composition/information on Ingredients

3.1 Substances

| Chemical Name | EC No | CAS No | Weight-% | Component information | REACH registration number |
|-----------------------|--------|-------------|----------|-----------------------|---------------------------|
| Polyanionic cellulose | Listed | Proprietary | 60-100 | Not classified | Exempt |

3.2 Mixtures

Not applicable

4. First Aid Measures

4.1 First aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

develops or if breathing becomes difficult.

| | |
|---------------------|---|
| Ingestion | Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur. |
| Skin contact | Wash skin thoroughly with soap and water. Get medical attention if irritation persists. |
| Eye Contact | Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues. |

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Firefighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

Dust may form explosive mixture in air.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimise spreading.

Methods for cleaning up

Sweep up and shovel into suitable containers for disposal. Avoid dust formation. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation. If spilled, take caution, as material can cause surfaces to become very slippery.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Keep airborne concentrations below exposure limits. Take precautionary measures against static discharges.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from direct sunlight. Protect from moisture. Avoid contact with: Strong oxidising agents.

Storage class Chemical storage.

Storage class, TRGS 510, Germany LGK11 - Combustible solids

Packaging materials Use specially constructed containers only

7.3 Specific end uses

See Section 1.2.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure Limits NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.

No biological limit allocated

Component Information

| Chemical Name | EU OEL - Third List | Austria | Denmark |
|-----------------------|---------------------|----------------|----------------|
| Polyanionic cellulose | Not determined | Not determined | Not determined |
| Chemical Name | France | Germany | Hungary |
| Polyanionic cellulose | Not determined | Not determined | Not determined |
| Chemical Name | Italy | Netherlands | Norway |
| Polyanionic cellulose | Not determined | Not determined | Not determined |
| Chemical Name | Poland | Portugal | Romania |
| Polyanionic cellulose | Not determined | Not determined | Not determined |
| Chemical Name | Spain | Switzerland | UK |
| Polyanionic cellulose | Not determined | Not determined | Not determined |

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation. Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

- Eye protection** Use eye protection according to EN 166, designed to protect against powders and dusts. Tightly fitting safety goggles. Safety glasses with side-shields.
- Hand protection** Wear gloves according to EN 374 to protect against skin effects from powders Use protective gloves made of: Nitrile Neoprene Frequent change is advisable
- Respiratory protection** No personal respiratory protective equipment normally required, In case of insufficient ventilation wear suitable respiratory equipment, Half mask with a particle filter P2 (BS EN 143), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
- Skin and body protection** Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



8.2.3 Environmental exposure controls

Environmental exposure Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state Solid
Appearance Granules Powder
Odour Odourless
Colour White
Odour threshold Not applicable

| <u>Property</u> | <u>Values</u> | <u>Remarks</u> |
|------------------------------|-----------------------------|----------------|
| pH | No information available | |
| pH @ dilution | 6.5 - 9.5 | @ 2% (20g/L) |
| Melting / freezing point | No information available | |
| Boiling point/range | No information available | |
| Flash point | No information available | |
| Evaporation rate | No information available | |
| Flammability (solid, gas) | Not applicable | |
| Flammability Limit in Air | | |
| Upper flammability limit | Not applicable | |
| Lower flammability limit | Not applicable | |
| Vapour pressure | No information available | |
| Vapour density | No information available | |
| Specific gravity | 1.5 - 1.6 | @ 20 °C |
| Bulk density | 400 - 800 kg/m ³ | |
| Relative density | No information available | |
| Water solubility | Soluble in water | |
| Solubility in other solvents | No information available | |
| Autoignition temperature | No information available | |
| Decomposition temperature | ~ 250°C / 482°F | |
| Kinematic viscosity | No information available | |
| Dynamic viscosity | No information available | |
| log Pow | No information available | |

Explosive properties Suspended dust may present a dust explosion hazard
Oxidising properties None known

9.2 Other information

Pour point No information available
Molecular weight 982.4 g/mol
VOC content(%) No information available
Density No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

Dust may form explosive mixture in air.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerisation

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Avoid dust formation. Protect from moisture. Keep away from direct sunlight.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

| | |
|-------------------------------|--|
| Inhalation | Inhalation of dust in high concentration may cause irritation of respiratory system. |
| Eye contact | Dust may cause mechanical irritation. |
| Skin contact | Prolonged contact may cause redness and irritation. |
| Ingestion | Ingestion may cause stomach discomfort. |
| Unknown acute toxicity | Not applicable. |

Toxicology data for the components

| Chemical Name | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|-----------------------|-----------------------|---------------------|--------------------------------------|
| Polyanionic cellulose | = 27000 mg/kg (Rat) | > 2 g/kg (Rabbit) | > 5800 mg/m ³ (Rat) 4 h |

Sensitisation This product does not contain any components suspected to be sensitizing.

| | |
|---|--|
| Mutagenic effects | This product does not contain any known or suspected mutagens. |
| Carcinogenicity | This product does not contain any known or suspected carcinogens. |
| Reproductive toxicity | This product does not contain any known or suspected reproductive hazards. |
| Routes of Exposure | Inhalation. |
| Routes of entry | Inhalation. |
| Specific target organ toxicity - Single exposure | Not classified |
| Specific target organ toxicity - Repeated exposure | Not classified. |
| Aspiration hazard | Not applicable. |
| Other information | Key literature references and sources for data. See Section 16 for more information. |

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. Listed on PLONOR list of OSPAR

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Toxicology data for the components

| Chemical Name | Toxicity to fish | Toxicity to algae | Toxicity to daphnia and other aquatic invertebrates |
|-----------------------|--------------------------|--------------------------|---|
| Polyanionic cellulose | No information available | No information available | No information available |

12.2 Persistence and degradability

Product is biodegradable.

12.3 Bioaccumulative potential

Does not bioaccumulate.

12.4 Mobility

Mobility

Soluble in water.

Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal Considerations

13.1 Waste treatment methods

Waste from residues/unused products

Dispose of in accordance with local regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

EWC Waste Disposal No

According to the European Waste Catalogue, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: 07 01 99.

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3. Hazard class(es)

| | |
|------------------------------|---------------|
| ADR/RID/ADN/ADG Hazard class | Not regulated |
| IMDG Hazard class | Not regulated |
| ICAO Hazard class/division | Not regulated |

14.4 Packing group

| | |
|-------------------------------|---------------|
| ADR/RID/ADN/ADG Packing Group | Not regulated |
| IMDG Packing group | Not regulated |
| ICAO Packing group | Not regulated |

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of:
 Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008
 Commission Regulation (EU) No 2015/830 of 28 May 2015
 Registration, Evaluation, Authorization and Restriction of Chemicals (REACH)

Dangerous substance category per Seveso Directive (2012/18/EU)

This product does not contain substances listed under Dangerous substance category per Seveso Directive (2012/18/EU)

Netherlands

Dutch Mining Regulations: In accordance with Mining Regulations 9.2 and Chapter 4 of the Working Conditions Decree.

Germany

Regulations governing systems for handling substances hazardous to waters
 Chemicals act

Germany, Water Endangering Classes (VwVWS) Water endangering class = 1

Technical Rules for Hazardous Substances (TRGS) TRGS 220 National aspects when compiling safety data sheets
 TRGS 510 Storage of hazardous substances in non stationary containers
 TRGS 900 Occupational exposure limits

International inventories

| | |
|--|----------|
| USA, Toxic Substances Control Act inventory (TSCA) | Complies |
| Canada (DSL) | Complies |
| Philippines (PICCS) | Complies |
| Inventory - Japan - Existing and New Chemicals list | Complies |
| China (IECSC) | Complies |
| Australia (AICS) | Complies |
| Korea (KECL) | Complies |
| Inventory - New Zealand - Inventory of Chemicals (NZIoC) | Complies |

Europe - REACH

All products supplied from the European Economic Area (EEA) are compliant with the REACH Regulation EC 1907/2006. For products supplied from the EEA, Schlumberger and/or its suppliers have pre-registered and is registering all of the substances that it and/or its suppliers manufactures in or imports into the EEA that are subject to Title II of the REACH Regulation. All products supplied from outside the EEA are subject to REACH only if imported into the EEA. The importer of the products must comply with REACH for each imported substance. Contact REACH@slb.com for REACH information.

Denmark Pr. no. 1463657

15.2 Chemical Safety Report

No information available

16. Other Information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse

Supersedes Date: 28/Sep/2017

Revision date 08/Mar/2019

Version 8

This SDS has been revised in the following section(s) All sections No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

Training Advice

Do not handle until all safety precautions have been read and understood

Follow general hygiene considerations recognised as common good workplace practices

HMIS classification

| | |
|-----------------|---|
| Health | 1 |
| Flammability | 1 |
| Physical hazard | 0 |
| PPE | E |

Full text of H-Statements referred to under sections 2 and 3

This product is not classified as hazardous therefore no (H) hazard statements assigned.

*A mark of M-I L.L.C., a Schlumberger Company

Disclaimer

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Safety Data Sheet M-I-X* II (All Grades)

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name M-I-X* II (All Grades)
Product code PID11307

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Lost circulation material.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

M-I Drilling Fluids UK Limited
Westhill Business Park
Westhill AB32 6JL Aberdeenshire
Scotland United Kingdom

+47 51577424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

2. Hazards Identification

2.1 Classification of the substance or mixture

GHS Classification

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains

Cellulose fibre

Crystalline silica (impurity)

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria
 Suspended dust may present a dust explosion hazard
 Product dust may be irritating to eyes, skin and respiratory system

Australian statement of hazardous/dangerous nature

Classified as Non-Hazardous according to the criteria of NOHSC.
 NON-HAZARDOUS SUBSTANCE. NON-DANGEROUS GOODS.

3. Composition/information on Ingredients

3.1 Substances

| Chemical Name | EC No | CAS No | Weight-% |
|-------------------------------|-----------|-------------|----------|
| Cellulose fibre | Listed | Proprietary | 60-100 |
| Crystalline silica (impurity) | 238-878-4 | 14808-60-7 | <2 |

3.2 Mixtures

Not applicable

Comments

Naturally occurring mineral.
 This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis. IARC Monographs, Vol. 68, 1997, concludes that there is sufficient evidence that inhaled crystalline silica in the form of quartz or cristobalite from occupational sources causes cancer in humans. IARC Classification Group I.

4. First Aid Measures

4.1 First aid measures

| | |
|---------------------|---|
| Inhalation | If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult. |
| Ingestion | Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur. |
| Skin contact | Wash skin thoroughly after handling. Get medical attention immediately if symptoms occur. |
| Eye Contact | Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if |

present and easy to do. Continue rinsing. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Firefighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

Dust may form explosive mixture in air.

Hazardous combustion products

Thermal decomposition can lead to release of irritating gases and vapours Carbon oxides (CO_x).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Use personal protective equipment. See also section 8. Material becomes slippery when wet. Use caution if wet.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimise spreading and keep powder dry.

Methods for cleaning up

Take precautionary measures against static discharges. Sweep up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

| | |
|---------------------------------------|---|
| Technical measures/precautions | Ensure adequate ventilation. Keep airborne concentrations below exposure limits. |
| Storage precautions | Keep containers tightly closed in a dry, cool and well-ventilated place. Avoid heat, flames and other sources of ignition. Suspended dust may present a dust explosion hazard. Protect from moisture. Avoid contact with: Oxidizing agents. |
| Storage class | Chemical storage. |
| Packaging materials | Use specially constructed containers only. |

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure Limits No biological limit allocated

Component Information

| Chemical Name | Arabic | Australia | Egypt |
|-------------------------------|-----------------------------|--|---|
| Cellulose fibre | 10 mg/m ³ TWA | 10mg/m ³ TWAINhalable dust | Not determined |
| Crystalline silica (impurity) | 0.1 mg/m ³ TWA | 0.1mg/m ³ TWAspirable dust | Not determined |
| Chemical Name | India | Indonesian | Japan |
| Cellulose fibre | Not determined | 10 mg/m ³ TWA | Not determined |
| Crystalline silica (impurity) | Not determined | 0.1 mg/m ³ TWA | Not determined |
| Chemical Name | Kazakhstan | Kuwait | New Zealand |
| Cellulose fibre | 2 mg/m ³ MAC | Not determined | 10 mg/m ³ TWA |
| Crystalline silica (impurity) | 1 mg/m ³ MAC | Not determined | 0.1 mg/m ³ TWA Confirmed carcinogen |
| Chemical Name | Malaysia | Philippines | Russia |
| Cellulose fibre | 10 mg/m ³ TWA | Not determined | 10 mg/m ³ MAC |
| Crystalline silica (impurity) | 0.1 mg/m ³ TWA | Not determined | 3 mg/m ³ STEL 1 mg/m ³ TWA Fibrogenic substance glass;regulated under Quartz 1123, 1124 |
| Chemical Name | Thailand | Vietnam | Turkey |
| Cellulose fibre | Not determined | 10 mg/m ³ TWA 5 mg/m ³ TWA 20 mg/m ³ STEL | Not determined |
| Crystalline silica (impurity) | 0.025 mg/m ³ TWA | Not determined | Not determined |

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection

Use eye protection according to EN 166, designed to protect against powders and dusts
Tightly fitting safety goggles Safety glasses with side-shields

Hand protection

Wear gloves according to EN 374 to protect against skin effects from powders Use
protective gloves made of: Nitrile Neoprene Frequent change is advisable

Respiratory protection

No personal respiratory protective equipment normally required In case of insufficient
ventilation, wear suitable respiratory equipment Suitable mask with particle filter P3
(European Norm 143) At work in confined or poorly ventilated spaces, respiratory protection
with air supply must be used.

Skin and body protection

Wear suitable protective clothing Eye wash and emergency shower must be available at the
work place.

Hygiene Measures

Wash hands before eating, drinking or smoking Remove and wash contaminated clothing
before re-use



8.2.3 Environmental exposure controls

Environmental exposure Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Physical state Solid
Appearance Powder Dust
Odour Slight
Colour Tan
Odour threshold Not applicable

| <u>Property</u> | <u>Values</u> | <u>Remarks</u> |
|------------------------------|--|----------------|
| pH | No information available | |
| pH @ dilution | No information available | |
| Melting / freezing point | No information available | |
| Boiling point/range | No information available | |
| Flash point | No information available | |
| Evaporation rate | No information available | |
| Flammability (solid, gas) | Not applicable | |
| Flammability Limit in Air | | |
| Upper flammability limit | Not applicable | |
| Lower flammability limit | Not applicable | |
| Vapour pressure | No information available | |
| Vapour density | No information available | |
| Specific gravity | 1.4 - 1.65 | 20 °C |
| Bulk density | 352-513 kg/m ³ / 22-32 lb/ft ³ | |
| Relative density | No information available | |
| Water solubility | Insoluble in water | |
| Solubility in other solvents | No information available | |
| Autoignition temperature | No information available | |
| Decomposition temperature | No information available | |
| Kinematic viscosity | No information available | |
| Dynamic viscosity | No information available | |
| log Pow | No information available | |

Explosive properties Suspended dust may present a dust explosion hazard
Oxidising properties No information available

9.2 Other information

Pour point No information available
Molecular weight No information available
VOC content(%) None
Density No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

Dust may form explosive mixture in air.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerisation

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Take precautionary measures against static charges. Avoid heat, flames and other sources of ignition. Avoid dust formation. Protect from moisture.

10.5 Incompatible materials

Oxidizing agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

Product information

This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis.

Inhalation

Inhalation of dust in high concentration may cause irritation of respiratory system.

Eye contact

Dust may cause mechanical irritation.

Skin contact

Prolonged contact may cause redness and irritation.

Ingestion

Ingestion may cause stomach discomfort.

Unknown acute toxicity

Not applicable.

Toxicology data for the components

| Chemical Name | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|-------------------------------|---------------------|---------------------|--------------------------------------|
| Cellulose fibre | > 5 g/kg (Rat) | > 2 g/kg (Rabbit) | > 5800 mg/m ³ (Rat) 4 h |
| Crystalline silica (impurity) | = 500 mg/kg (Rat) | No data available | No data available |

| | |
|---|--|
| Sensitisation | This product does not contain any components suspected to be sensitizing. |
| Mutagenic effects | This product does not contain any known or suspected mutagens. |
| Carcinogenicity | Contains a known or suspected carcinogen. |
| Reproductive toxicity | This product does not contain any known or suspected reproductive hazards. |
| Routes of exposure | Inhalation. |
| Routes of entry | Inhalation. |
| Specific target organ toxicity - Single exposure | Not classified |
| Specific target organ toxicity - Repeated exposure | Not classified. |
| Aspiration hazard | Not applicable. |
| Other information | Key literature references and sources for data. See Section 16 for more information. |

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Listed on PLONOR list of OSPAR

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Toxicology data for the components

| Chemical Name | Toxicity to fish | Toxicity to algae | Toxicity to daphnia and other aquatic invertebrates |
|-------------------------------|--|--------------------------|---|
| Cellulose fibre | No information available | No information available | No information available |
| Crystalline silica (impurity) | LC50 Danio rerio (zebra fish) : > 10000 mg/l 96h | EC50: > 1000 mg/l 72h | LC50 Daphnia magna (Water flea): > 10000 mg/l 24h |

12.2 Persistence and degradability

This product is expected to be readily biodegradable.

| Chemical Name | Persistence and degradability |
|-------------------------------|-------------------------------|
| Crystalline silica (impurity) | Inorganic compound |

12.3 Bioaccumulative potential

The product does not contain any substances expected to be bioaccumulating.

| Chemical Name | Bioaccumulation |
|-------------------------------|--------------------------------|
| Crystalline silica (impurity) | Product/Substance is inorganic |

12.4 Mobility

Mobility

Insoluble in water.

| Chemical Name | Mobility |
|-------------------------------|--------------------|
| Crystalline silica (impurity) | Insoluble in water |

Mobility in soil

See component information below.

| Chemical Name | Mobility in soil |
|-------------------------------|--------------------------------|
| Crystalline silica (impurity) | Not expected to adsorb on soil |

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal considerations

13.1 Waste treatment methods

Waste from residues/unused products

Dispose of in accordance with local regulations.

Contaminated packaging

Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3. Hazard class(es)

ADR/RID/ADN/ADG Hazard class Not regulated

IMDG Hazard class Not regulated

ICAO Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing Group Not regulated

IMDG Packing group Not regulated

ICAO Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

The Globally Harmonised System of Classification and Labelling of Chemicals (GHS)

Australian Standard for the Uniform Scheduling of Drugs and Poisons

No poisons schedule number allocated

New Zealand Hazard Classification Not classified

HSNO approval no. Not required

Group number Not required

National Code of Practice for the Preparation of Material Safety Data Sheets 2nd Edition [NOHSC: 2011 (2003)].

National Occupational Health and Safety Commission's Approved Criteria for Classifying Hazardous Substances [NOHSC:1008 (2004) 3rd Edition].

National Occupational Health and Safety Commission's Exposure Standards for Atmospheric Contaminants in the occupational Environment [NOHSC:1003 (1995)].

Safe Work Australia.

Standard for the Uniform Scheduling of Drugs and Poisons (SUSDP).

Not classified as dangerous goods in accordance with the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG)

Occupational Safety and Health (Classification, Labelling and Safety Data Sheet of Hazardous Chemicals) Regulations 2013 [P.U.(A) 310/2013] (CLASS Regulations)

The Industry Code of Practice on Chemical Classification and Hazard Communication 2014 [P.U. (B) 128/2014] (ICOP)

International inventories

| | |
|--|----------|
| USA, Toxic Substances Control Act inventory (TSCA) | Complies |
| Canada (DSL) | Complies |
| Philippines (PICCS) | Complies |
| Inventory - Japan - Existing and New Chemicals list | Complies |
| China (IECSC) | Complies |
| Australia (AICS) | Complies |
| Korea (KECL) | Complies |
| Inventory - New Zealand - Inventory of Chemicals (NZIoC) | Complies |

16. Other Information

| | |
|---|---|
| Prepared by | Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse |
| Supersedes Date: | 19/Feb/2016 |
| Revision date | 08/Jul/2018 |
| Version | 9 |
| This SDS has been revised in the following section(s) | All sections No changes with regard to classification have been made. Updated according to GHS/CLP. |

Key literature references and sources for data

www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

HMIS classification

| | |
|-----------------|---|
| Health | 1 |
| Flammability | 1 |
| Physical hazard | 0 |
| PPE | E |

*A mark of M-I L.L.C., a Schlumberger Company

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

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Safety Data Sheet SAFE-CARB* (All Grades)

1. Identification of the Substance/Preparation and of the Company/Undertaking

1.1 Product identifier

Product name SAFE-CARB* (All Grades)
Product code PID1361

REACH Registration Name With respect to minerals, Article 2 § 7(b) and Annex V point 7 explicitly exempt from registration and evaluation "minerals which occur in nature, if they are not chemically modified." This product is exempt from registration. Exempt Annex V ENTRY 7.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Lost circulation material. Weighting agent. Bridging material.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
M-I Drilling Fluids UK Limited
Westhill Business Park
Westhill AB32 6JL Aberdeenshire
Scotland United Kingdom

+47 51577424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

National Poison Center Numbers

| | |
|----------------|--|
| Denmark | Poison Control Hotline (DK): +45 82 12 12 12 |
| Germany | +49 69 222 25285 |
| Norway | Poison information centre: +47 22 59 13 00 |

2. Hazards Identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary Statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

-

Contains

Calcium carbonate

Crystalline silica (impurity)

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Product dust may be irritating to eyes, skin and respiratory system

3. Composition/information on Ingredients

3.1 Substances

| Chemical Name | EC No | CAS No | Weight-% | Component information | REACH registration number |
|-------------------------------|-----------|------------|----------|-----------------------|---------------------------|
| Calcium carbonate | 207-439-9 | 471-34-1 | 60-100 | Not classified | Exempt |
| Crystalline silica (impurity) | 238-878-4 | 14808-60-7 | <1 | STOT RE. 2 (H373) | Not applicable |

3.2 Mixtures

Not applicable

Comments

Naturally occurring mineral.

This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis. IARC Monographs, Vol. 68, 1997, concludes that there is sufficient evidence that inhaled crystalline silica in the form of quartz or cristobalite from occupational sources causes cancer in humans. IARC Classification Group I.

4. First Aid Measures

4.1 First aid measures

| | |
|---------------------|---|
| Inhalation | If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult. |
| Ingestion | Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur. |
| Skin contact | Wash skin thoroughly with soap and water. Get medical attention if irritation persists. |
| Eye Contact | Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues. |

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

| | |
|---------------------|---|
| Inhalation | Please see Section 11. Toxicological Information for further information. |
| Ingestion | Please see Section 11. Toxicological Information for further information. |
| Skin contact | Please see Section 11. Toxicological Information for further information. |
| Eye contact | Please see Section 11. Toxicological Information for further information. |

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Firefighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimise spreading.

Methods for cleaning up

Sweep up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

| | |
|---|---|
| Technical measures/precautions | Ensure adequate ventilation. Keep airborne concentrations below exposure limits. |
| Storage precautions | Keep containers tightly closed in a dry, cool and well-ventilated place Protect from moisture |
| Storage class | Chemical storage. |
| Storage class, TRGS 510, Germany | Storage class 9: no classification |
| Packaging materials | Use specially constructed containers only |

7.3 Specific end uses

See Section 1.2.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure Limits No biological limit allocated

Component Information

| Chemical Name | EU OEL - Third List | Austria | Denmark |
|-------------------------------|--|---|--|
| Calcium carbonate | Not determined | Not determined | Not determined |
| Crystalline silica (impurity) | 0.1 mg/m ³ TWA (respirable fraction) | 0.15 mg/m ³ TWA alveolar dust, respirable fraction | 0.1mg/m ³ |
| Chemical Name | France | Germany | Hungary |
| Calcium carbonate | 10 mg/m ³ TWA | Not determined | Not determined |
| Crystalline silica (impurity) | 0.1 mg/m ³ TWA | Not determined | 0.15mg/m ³ TWA |
| Chemical Name | Italy | Netherlands | Norway |
| Calcium carbonate | Not determined | Not determined | Not determined |
| Crystalline silica (impurity) | Not determined | 0.075 mg/m ³ | 0.3 mg/m ³ TWA total dust 0.1 mg/m ³ TWA respirable dust 0.9 mg/m ³ STEL total dust 0.3 mg/m ³ STEL respirable dust Carcinogen |
| Chemical Name | Poland | Portugal | Romania |
| Calcium carbonate | 10 mg/m ³ TWA NDS <2% free crystalline silica | 10 mg/m ³ TWA particulate matter containing no Asbestos and <1% Crystalline silica | Not determined |
| Crystalline silica (impurity) | 2 mg/m ³ TWA NDS >50% free crystalline silica 0.3 mg/m ³ TWA NDS >50% free crystalline silica 4.0 mg/m ³ TWA NDS 2% to 50% free crystalline silica 1.0 mg/m ³ TWA NDS 2% to 50% free crystalline silica | 0.025 mg/m ³ TWA respirable fraction | 0.1mg/m ³ TWAdust, respirable fraction |
| Chemical Name | Spain | Switzerland | UK |
| Calcium carbonate | Not determined | 3 mg/m ³ TWA MAK | Not determined |
| Crystalline silica (impurity) | 0.05 mg/m ³ TWA VLA-ED | 0.15 mg/m ³ TWA MAK | Not determined |

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may

be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation. Mechanical ventilation or local exhaust ventilation is required. Provide appropriate exhaust ventilation at places where dust is formed.

Personal protective equipment

- Eye protection** Use eye protection according to EN 166, designed to protect against powders and dusts. Tightly fitting safety goggles. Safety glasses with side-shields.
- Hand protection** Repeated or prolonged contact
Use protective gloves made of: Nitrile Neoprene
Frequent change is advisable
- Respiratory protection** No personal respiratory protective equipment normally required, In case of insufficient ventilation wear suitable respiratory equipment, Suitable mask with particle filter P3 (European Norm 143), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.
- Skin and body protection** Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



8.2.3 Environmental exposure controls

Environmental exposure Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

| | |
|------------------------|----------------|
| Physical state | Solid |
| Appearance | Powder Dust |
| Odour | Odourless |
| Colour | White |
| Odour threshold | Not applicable |

| <u>Property</u> | <u>Values</u> | <u>Remarks</u> |
|---------------------------|--------------------------|----------------|
| pH | Not applicable | |
| pH @ dilution | 8.5 - 9.5 | @ 100 g/l |
| Melting / freezing point | No information available | |
| Boiling point/range | No information available | |
| Flash point | No information available | |
| Evaporation rate | No information available | |
| Flammability (solid, gas) | Not applicable | |
| Flammability Limit in Air | | |
| Upper flammability limit | Not applicable | |

| | | |
|-------------------------------------|--------------------------|---------|
| Lower flammability limit | Not applicable | |
| Vapour pressure | No information available | |
| Vapour density | No information available | |
| Specific gravity | 2.6 - 2.8 | @ 20 °C |
| Bulk density | No information available | |
| Relative density | No information available | |
| Water solubility | Insoluble in water | |
| Solubility in other solvents | No information available | |
| Autoignition temperature | No information available | |
| Decomposition temperature | 825 °C / 1517°F | |
| Kinematic viscosity | No information available | |
| Dynamic viscosity | No information available | |
| log Pow | No information available | |

Explosive properties Not applicable
Oxidising properties None known

9.2 Other information

| | |
|-------------------------|--------------------------|
| Pour point | No information available |
| Molecular weight | No information available |
| VOC content(%) | None |
| Density | No information available |

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerisation

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Avoid dust formation. Protect from moisture.

10.5 Incompatible materials

No materials to be especially mentioned.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

| | |
|-------------------------------|--|
| Product information | This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis. |
| Inhalation | Inhalation of dust in high concentration may cause irritation of respiratory system. |
| Eye contact | Dust may cause mechanical irritation. |
| Skin contact | Prolonged contact may cause redness and irritation. |
| Ingestion | Ingestion may cause stomach discomfort. |
| Unknown acute toxicity | Not applicable. |

Toxicology data for the components

| Chemical Name | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|-------------------------------|----------------------|-------------------|-------------------|
| Calcium carbonate | = 6450 mg/kg (Rat) | No data available | No data available |
| Crystalline silica (impurity) | = 500 mg/kg (Rat) | No data available | No data available |

| | |
|---|---|
| Sensitisation | This product does not contain any components suspected to be sensitizing. |
| Mutagenic effects | This product does not contain any known or suspected mutagens. |
| Carcinogenicity | Crystalline silica dust is listed by IARC in Group 1 as known to cause lung cancer in humans, if inhaled. |
| Reproductive toxicity | This product does not contain any known or suspected reproductive hazards. |
| Routes of Exposure | Inhalation. |
| Routes of entry | Inhalation. |
| Specific target organ toxicity - Single exposure | Not classified |
| Specific target organ toxicity - Repeated exposure | Not classified. |
| Target organ effects | Respiratory system. Lungs. |
| Aspiration hazard | Not applicable. |
| Other information | Key literature references and sources for data. See Section 16 for more information. |

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
 Listed on PLONOR list of OSPAR

Toxicity to algae

This product is not considered toxic to algae.

Toxicity to fish

This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates

This product is not considered toxic to invertebrates.

Toxicology data for the components

| Chemical Name | Toxicity to fish | Toxicity to algae | Toxicity to daphnia and other aquatic invertebrates |
|-------------------------------|--|--------------------------|---|
| Calcium carbonate | No information available | No information available | No information available |
| Crystalline silica (impurity) | LC50 Danio rerio (zebra fish) : > 10000 mg/l 96h | EC50: > 1000 mg/l 72h | LC50 Daphnia magna (Water flea): > 10000 mg/l 24h |

12.2 Persistence and degradability

Not Applicable - Inorganic chemical.

| Chemical Name | Persistence and degradability |
|-------------------------------|--------------------------------------|
| Calcium carbonate | Not Applicable - Inorganic chemical. |
| Crystalline silica (impurity) | Inorganic compound |

12.3 Bioaccumulative potential

Not Applicable - Inorganic chemical.

| Chemical Name | Bioaccumulation |
|-------------------------------|--------------------------------|
| Calcium carbonate | Product/Substance is inorganic |
| Crystalline silica (impurity) | Product/Substance is inorganic |

12.4 Mobility

Mobility

Insoluble in water. See component information below.

| Chemical Name | Mobility |
|-------------------------------|--------------------|
| Calcium carbonate | Insoluble in water |
| Crystalline silica (impurity) | Insoluble in water |

Mobility in soil

See component information below.

| Chemical Name | Mobility in soil |
|-------------------------------|--------------------------------|
| Calcium carbonate | Not expected to adsorb on soil |
| Crystalline silica (impurity) | Not expected to adsorb on soil |

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal Considerations

13.1 Waste treatment methods

| | |
|--|---|
| Waste from residues/unused products | Dispose of in accordance with local regulations. |
| Contaminated packaging | Empty containers should be taken to an approved waste handling site for recycling or disposal. |
| EWC Waste Disposal No | According to the European Waste Catalogue, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used The following Waste Codes are only suggestions: EWC waste disposal No: 06 03 99. |

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3. Hazard class(es)

| | |
|-------------------------------------|---------------|
| ADR/RID/ADN/ADG Hazard class | Not regulated |
| IMDG Hazard class | Not regulated |
| ICAO Hazard class/division | Not regulated |

14.4 Packing group

| | |
|--------------------------------------|---------------|
| ADR/RID/ADN/ADG Packing Group | Not regulated |
| IMDG Packing group | Not regulated |

ICAO Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of:
Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008
Commission Regulation (EU) No 2015/830 of 28 May 2015
Registration, Evaluation, Authorization and Restriction of Chemicals (REACH)

Dangerous substance category per Seveso Directive (2012/18/EU)

This product does not contain substances listed under Dangerous substance category per Seveso Directive (2012/18/EU)

Netherlands

Dutch Mining Regulations: In accordance with Mining Regulations 9.2 and Chapter 4 of the Working Conditions Decree.

SZW list; Crystalline Silica (respirable) is listed in the SZW list of carcinogenic substances and processes

Germany

Regulations governing systems for handling substances hazardous to waters
Chemicals act
Hazardous substances ordinance

Germany, Water Endangering Classes (VwVwS) Water endangering class = nwg

Technical Rules for Hazardous Substances (TRGS) TRGS 220 National aspects when compiling safety data sheets
TRGS 510 Storage of hazardous substances in non stationary containers
TRGS 903 (Biological limit values (BLV))

International inventories

| | |
|--|----------|
| USA, Toxic Substances Control Act inventory (TSCA) | Complies |
| Canada (DSL) | Complies |
| Philippines (PICCS) | Complies |
| Inventory - Japan - Existing and New Chemicals list | Complies |
| China (IECSC) | Complies |
| Australia (AICS) | Complies |
| Korea (KECL) | Complies |
| Inventory - New Zealand - Inventory of Chemicals (NZIoC) | Complies |

Europe - REACH

All products supplied from the European Economic Area (EEA) are compliant with the REACH Regulation EC 1907/2006. For products supplied from the EEA, Schlumberger and/or its suppliers have pre-registered and is registering all of the substances that it and/or its suppliers manufactures in or imports into the EEA that are subject to Title II of the REACH Regulation. All products supplied from outside the EEA are subject to REACH only if imported into the EEA. The importer of the products must comply with REACH for each imported substance. Contact REACH@slb.com for REACH information.

Denmark Pr. no. 2175905

15.2 Chemical Safety Report

No information available

16. Other Information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Sandra McWilliam
Supersedes Date: 07/Jul/2018
Revision date 09/Feb/2019
Version 10
This SDS has been revised in the following section(s) 1, 8, 15, 16 No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

Training Advice

Do not handle until all safety precautions have been read and understood
Follow general hygiene considerations recognised as common good workplace practices

HMIS classification

| | |
|-----------------|----|
| Health | 1* |
| Flammability | 1 |
| Physical hazard | 0 |
| PPE | E |

Full text of H-Statements referred to under sections 2 and 3

This product is not classified as hazardous therefore no (H) hazard statements assigned.

H373 - May cause damage to organs through prolonged or repeated exposure if inhaled

*A mark of M-I L.L.C., a Schlumberger Company

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

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Safety Data Sheet SODIUM BICARBONATE

1. Identification of the Substance/Preparation and of the Company/Undertaking

1.1 Product identifier

Product name SODIUM BICARBONATE
Product code PID1483
Country Limitations For use only in North Sea countries (NSG)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Drilling fluid additive.

Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier

M-I Drilling Fluids UK Limited
Westhill Business Park
Westhill AB32 6JL Aberdeenshire
Scotland United Kingdom

+47 51577424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

| | |
|----------------|--|
| Denmark | Poison Control Hotline (DK): +45 82 12 12 12 |
| Norway | Poison information centre: +47 22 59 13 00 |

2. Hazards Identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP] Commission Regulation (EU) No 2015/830 of 28 May 2015

Health hazards Not classified

Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary Statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains

Sodium bicarbonate

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria

Thermal decomposition can lead to release of irritating gases and vapours

3. Composition/information on Ingredients

3.1 Substances

| Chemical Name | EC No | CAS No | Weight-% | Component information | REACH registration number |
|--------------------|-----------|----------|----------|-----------------------|---------------------------|
| Sodium bicarbonate | 205-633-8 | 144-55-8 | 60-100 | Not classified | 01-2119457606-3 2-xxxx |

3.2 Mixtures

Not applicable

4. First Aid Measures

4.1 First aid measures

Inhalation

If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion

Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur.

Skin contact

Wash skin thoroughly with soap and water. Get medical attention if irritation persists.

Eye Contact

Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Firefighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Water Fog, Alcohol Foam, CO₂, Dry Chemical.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

None known.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (CO_x), Nitrogen oxides (NO_x).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Prevent further leakage or spillage if safe to do so. Cover powder spill with plastic sheet or tarp to minimise spreading.

Methods for cleaning up

Sweep up and shovel into suitable containers for disposal. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin and eyes. Avoid dust formation.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not eat, drink, smoke, sniff. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

| | |
|---------------------------------------|--|
| Technical measures/precautions | Ensure adequate ventilation. Keep airborne concentrations below exposure limits. |
| Storage precautions | Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Avoid contact with: Strong oxidising agents. |
| Storage class | Chemical storage. |
| Packaging materials | Use specially constructed containers only. |

7.3 Specific end uses

See Section 1.2.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Exposure Limits NUI = Nuisance dust, TWA 4mg/m³ Respirable Dust, 10mg/m³ Total Dust.

Component Information

| Chemical Name | EU OEL - Third List | Austria | Denmark |
|--------------------|---------------------|----------------|----------------|
| Sodium bicarbonate | Not determined | Not determined | Not determined |
| Chemical Name | France | Germany | Hungary |
| Sodium bicarbonate | Not determined | Not determined | Not determined |
| Chemical Name | Italy | Netherlands | Norway |
| Sodium bicarbonate | Not determined | Not determined | Not determined |
| Chemical Name | Poland | Portugal | Romania |
| Sodium bicarbonate | Not determined | Not determined | Not determined |
| Chemical Name | Spain | Switzerland | UK |
| Sodium bicarbonate | Not determined | Not determined | Not determined |

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation. Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection

Use eye protection according to EN 166, designed to protect against powders and dusts. Tightly fitting safety goggles. Safety glasses with side-shields.

Hand protection

Wear gloves according to EN 374 to protect against skin effects from powders Use protective gloves made of: Butyl PVC Frequent change is advisable

Respiratory protection

In case of insufficient ventilation wear suitable respiratory equipment, Half mask with a particle filter P2 (BS EN 143), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection

Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



8.2.3 Environmental exposure controls

Environmental exposure

Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

| | |
|----------------|-------------|
| Physical state | Solid |
| Appearance | Powder Dust |
| Odour | Odourless |

Colour White
Odour threshold Not applicable

| <u>Property</u> | <u>Values</u> | <u>Remarks</u> |
|-------------------------------------|------------------------------|----------------|
| pH | No information available | |
| pH @ dilution | 8.1 - 8.4 @50 g/l | |
| Melting / freezing point | 270 °C / 518 °F | |
| Boiling point/range | No information available | |
| Flash point | No information available | |
| Evaporation rate | No information available | |
| Flammability (solid, gas) | Not applicable | |
| Flammability Limit in Air | | |
| Upper flammability limit | Not applicable | |
| Lower flammability limit | Not applicable | |
| Vapour pressure | No information available | |
| Vapour density | No information available | |
| Specific gravity | 2.21 - 2.23 | 20 °C |
| Bulk density | 500 - 1150 kg/m ³ | |
| Relative density | No information available | |
| Water solubility | Soluble in water | |
| Solubility in other solvents | No information available | |
| Autoignition temperature | No information available | |
| Decomposition temperature | > 50°C / 122°F | |
| Kinematic viscosity | No information available | |
| Dynamic viscosity | No information available | |
| log Pow | No information available | |

Explosive properties No information available
Oxidising properties No information available

9.2 Other information

Pour point No information available
Molecular weight No information available
VOC content(%) No information available
Density No information available

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

No specific reactivity hazards associated with this product.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerisation

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Avoid dust formation. Protect from moisture.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

| | |
|-------------------------------|--|
| Inhalation | Inhalation of dust in high concentration may cause irritation of respiratory system. |
| Eye contact | Dust may cause mechanical irritation. |
| Skin contact | Prolonged contact may cause redness and irritation. |
| Ingestion | Ingestion may cause stomach discomfort. |
| Unknown acute toxicity | Not applicable. |

Toxicology data for the components

| Chemical Name | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|--------------------|----------------------|-------------------|-------------------|
| Sodium bicarbonate | = 4220 mg/kg (Rat) | No data available | No data available |

| | |
|---|--|
| Sensitisation | This product does not contain any components suspected to be sensitizing. |
| Mutagenic effects | This product does not contain any known or suspected mutagens. |
| Carcinogenicity | This product does not contain any known or suspected carcinogens. |
| Reproductive toxicity | This product does not contain any known or suspected reproductive hazards. |
| Routes of exposure | Inhalation. |
| Routes of entry | Inhalation. |
| Specific target organ toxicity - Single exposure | Not classified |
| Specific target organ toxicity - Repeated exposure | Not classified. |

Aspiration hazard Not applicable.

Other information Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment. Listed on PLONOR list of OSPAR

Toxicity to algae
 This product is not considered toxic to algae.

Toxicity to fish
 This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates
 This product is not considered toxic to invertebrates.

Toxicology data for the components

| Chemical Name | Toxicity to fish | Toxicity to algae | Toxicity to daphnia and other aquatic invertebrates |
|--------------------|--|--|---|
| Sodium bicarbonate | 8250 - 9000 mg/L LC50 Lepomis macrochirus 96 h | = 650 mg/L EC50 Nitzschia linearis 120 h | = 2350 mg/L EC50 Daphnia magna 48 h |

12.2 Persistence and degradability

Not Applicable - Inorganic chemical.

12.3 Bioaccumulative potential

Not Applicable - Inorganic chemical.

12.4 Mobility

Mobility
 Soluble in water.

Mobility in soil
 No information available.

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal Considerations

13.1 Waste treatment methods

Waste from residues/unused products

Dispose of in accordance with local regulations.

Contaminated packaging

Empty containers should be taken to an approved waste handling site for recycling or disposal.

EWC Waste Disposal No

According to the European Waste Catalogue, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used The following Waste Codes are only suggestions: EWC waste disposal No: 06 03 14

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3. Hazard class(es)

ADR/RID/ADN/ADG Hazard class Not regulated

IMDG Hazard class Not regulated

ICAO Hazard class/division Not regulated

14.4 Packing group

ADR/RID/ADN/ADG Packing Group Not regulated

IMDG Packing group Not regulated

ICAO Packing group Not regulated

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC, 2000/21/EC and 453/2010 including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

Dutch Mining Regulations: In accordance with Mining Regulations 9.2 and Chapter 4 of the Working Conditions Decree.

International inventories

| | |
|--|----------|
| USA, Toxic Substances Control Act inventory (TSCA) | Complies |
| Canada (DSL) | Complies |
| Philippines (PICCS) | Complies |
| Inventory - Japan - Existing and New Chemicals list | Complies |
| China (IECSC) | Complies |
| Australia (AICS) | Complies |
| Korea (KECL) | Complies |
| Inventory - New Zealand - Inventory of Chemicals (NZIoC) | Complies |

Europe - REACH

All products supplied from the European Economic Area (EEA) are compliant with the REACH Regulation EC 1907/2006. For products supplied from the EEA, Schlumberger and/or its suppliers have pre-registered and is registering all of the substances that it and/or its suppliers manufactures in or imports into the EEA that are subject to Title II of the REACH Regulation. All products supplied from outside the EEA are subject to REACH only if imported into the EEA. The importer of the products must comply with REACH for each imported substance. Contact REACH@slb.com for REACH information.

Denmark Pr. no. 336787

For use only in North Sea countries (NSG)

15.2 Chemical Safety Report

No information available

16. Other Information

Prepared by Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse
Supersedes Date: 04/Jan/2018
Revision date 08/Oct/2018
Version 9
This SDS has been revised in the following section(s) 1, 2, 9, 15, 16 For use only in North Sea countries (NSG)
No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com
Supplier
National Chemical Inventories
National regulatory information
National occupational exposure limits

Training Advice

Do not handle until all safety precautions have been read and understood
Follow general hygiene considerations recognised as common good workplace practices

Full text of H-Statements referred to under sections 2 and 3

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Disclaimer

The information contained herein is considered in good faith as reliable of the date issued and is based upon on measurements, tests or data derived from supplier's own study or furnished by others. In providing this SDS information, Supplier makes no express or implied warranties as to the information or product; merchantability or fitness of purpose; any express or implied warranty; or non-infringement of intellectual property rights; and supplier assumes no responsibility for any direct, special or consequential damages, results obtained, or the activities of others. To the maximum extent permitted by law, supplier's warranty obligations and buyer's sole remedies are as stated in separate agreement between the parties.

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Safety Data Sheet SUGAR

1. Identification of the Substance/Preparation and of the Company/Undertaking

1.1 Product identifier

Product name SUGAR
Product code PID1537
Country Limitations For use only in North Sea countries (NSG)
Synonyms Saccharose

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Used as a cementing additive in oilfield applications
Uses advised against Consumer use

1.3 Details of the supplier of the safety data sheet

Supplier
M-I Drilling Fluids UK Limited
Westhill Business Park
Westhill AB32 6JL Aberdeenshire
Scotland United Kingdom

+47 51577424

SDS@slb.com

1.4 Emergency Telephone Number

Emergency telephone - (24 Hour) Australia +61 2801 44558, Asia Pacific +65 3158 1074, China +86 10 5100 3039, Europe +44 (0) 1235 239 670, Middle East and Africa +44 (0) 1235 239 671, New Zealand +64 9929 1483, USA 001 281 561 1600

| | |
|----------------|--|
| Denmark | Poison Control Hotline (DK): +45 82 12 12 12 |
| Norway | Poison information centre: +47 22 59 13 00 |

2. Hazards Identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP] Commission Regulation (EU) No 2015/830 of 28 May 2015

Health hazards Not classified
Environmental hazards Not classified

Physical Hazards Not classified

2.2 Label elements

Signal word

None

Hazard Statements

This product is not classified as hazardous therefore no (H) hazard statements assigned.

Precautionary Statements

This product is not classified as hazardous therefore has no (P) precautionary statements assigned.

Contains

Sucrose

Crystalline silica (impurity)

2.3 Other hazards

Not classified as PBT/vPvB by current EU criteria
 Combustible dust

3. Composition/information on Ingredients

3.1 Substances

| Chemical Name | EC No | CAS No | Weight-% | Component information | REACH registration number |
|-------------------------------|-----------|------------|----------|-----------------------|---------------------------|
| Sucrose | 200-334-9 | 57-50-1 | 60-100 | Not classified | Exempt |
| Crystalline silica (impurity) | 238-878-4 | 14808-60-7 | < 1 | STOT RE. 2 (H373) | Not applicable |

3.2 Mixtures

Not applicable

Comments

This product contains a small quantity of quartz, crystalline silica. Prolonged and repeated exposure to concentrations of crystalline silica exceeding the workplace exposure limit (WEL) may lead to chronic lung disease such as silicosis. IARC Monographs, Vol. 68, 1997, concludes that there is sufficient evidence that inhaled crystalline silica in the form of quartz or cristobalite from occupational sources causes cancer in humans. IARC Classification Group I.

4. First Aid Measures

4.1 First aid measures

Inhalation If inhaled, remove from area to fresh air. Get medical attention if respiratory irritation

| | |
|---------------------|---|
| | develops or if breathing becomes difficult. |
| Ingestion | Rinse mouth. Do not induce vomiting without medical advice. Never give anything by mouth to an unconscious person. Get medical attention if symptoms occur. |
| Skin contact | Wash skin thoroughly with soap and water. Get medical attention if irritation persists. |
| Eye Contact | Promptly wash eyes with lots of water while lifting eye lids. Remove contact lenses, if worn. Get medical attention if any discomfort continues. |

4.2. Most important symptoms and effects, both acute and delayed

General advice The severity of the symptoms described will vary dependant of the concentration and the length of exposure. If adverse symptoms develop, the casualty should be transferred to hospital as soon as possible.

Symptoms

Inhalation Please see Section 11. Toxicological Information for further information.

Ingestion Please see Section 11. Toxicological Information for further information.

Skin contact Please see Section 11. Toxicological Information for further information.

Eye contact Please see Section 11. Toxicological Information for further information.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician Treat symptomatically.

5. Firefighting Measures

5.1 Extinguishing media

Suitable extinguishing media

Use extinguishing media appropriate for surrounding material.

Extinguishing media which must not be used for safety reasons

None known.

5.2. Special hazards arising from the substance or mixture

Unusual fire and explosion hazards

Dust may form explosive mixture in air.

Hazardous combustion products

Fire or high temperatures create: Carbon oxides (COx).

5.3 Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus and full protective gear.

Special Fire-Fighting Procedures

Containers close to fire should be removed immediately or cooled with water.

6. Accidental Release Measures

6.1. Personal precautions, protective equipment and emergency procedures

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Use personal protective equipment. See also section 8.

6.2 Environmental precautions

The product should not be allowed to enter drains, water courses or the soil.

Environmental exposure controls

Avoid release to the environment. Local authorities should be advised if significant spillages cannot be contained.

6.3 Methods and material for containment and cleaning up

Methods for containment

Cover powder spill with plastic sheet or tarp to minimise spreading. Prevent further leakage or spillage if safe to do so.

Methods for cleaning up

Sweep up and shovel into suitable containers for disposal. Take precautionary measures against static discharges. After cleaning, flush away traces with water.

6.4 Reference to other sections

See section 13 for more information.

7. Handling and Storage

7.1 Precautions for safe handling

Handling

Handle in accordance with good industrial hygiene and safety practice. Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Avoid contact with skin and eyes. Avoid dust formation.

Hygiene Measures

Use good work and personal hygiene practices to avoid exposure. When using do not smoke, eat or drink. Wash hands and face before breaks and immediately after handling the product. Remove contaminated clothing.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures/precautions Ensure adequate ventilation. Keep airborne concentrations below exposure limits. Take precautionary measures against static discharges.

Storage precautions Keep containers tightly closed in a dry, cool and well-ventilated place. Suspended dust may present a dust explosion hazard. Keep away from open flames, hot surfaces and sources of ignition. Protect from moisture. Avoid contact with: Strong oxidising agents.

Storage class Chemical storage.

Packaging materials Use specially constructed containers only

7.3 Specific end uses

See Section 1.2.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Component Information

| Chemical Name | EU OEL - Third List | Austria | Denmark |
|-------------------------------|--|---|--|
| Sucrose | Not determined | Not determined | Not determined |
| Crystalline silica (impurity) | Not determined | 0.15 mg/m ³ TWA alveolar dust, respirable fraction | 0.1mg/m ³ |
| Chemical Name | France | Germany | Hungary |
| Sucrose | 10 mg/m ³ TWA | Not determined | Not determined |
| Crystalline silica (impurity) | 0.1 mg/m ³ TWA | Not determined | 0.15mg/m ³ TWA |
| Chemical Name | Italy | Netherlands | Norway |
| Sucrose | Not determined | Not determined | Not determined |
| Crystalline silica (impurity) | Not determined | 0.075 mg/m ³ | 0.3 mg/m ³ TWA total dust 0.1 mg/m ³ TWA respirable dust 0.9 mg/m ³ STEL total dust 0.3 mg/m ³ STEL respirable dust Carcinogen |
| Chemical Name | Poland | Portugal | Romania |
| Sucrose | Not determined | 10 mg/m ³ TWA | Not determined |
| Crystalline silica (impurity) | 2 mg/m ³ TWA NDS >50% free crystalline silica 0.3 mg/m ³ TWA NDS >50% free crystalline silica 4.0 mg/m ³ TWA NDS 2% to 50% free crystalline silica 1.0 mg/m ³ TWA NDS 2% to 50% free crystalline silica | 0.025 mg/m ³ TWA respirable fraction | 0.1mg/m ³ TWAdust, respirable fraction |
| Chemical Name | Spain | Switzerland | UK |
| Sucrose | 10 mg/m ³ TWA VLA-ED | Not determined | 20 mg/m ³ STEL 10 mg/m ³ TWA |
| Crystalline silica (impurity) | 0.05 mg/m ³ TWA VLA-ED | 0.15 mg/m ³ TWA MAK | Not determined |

8.2 Exposure controls

All chemical Personal Protective Equipment (PPE) should be selected based on an assessment of both the chemical hazard present and the risk of exposure to those hazards. The PPE recommendations below are based on an assessment of the chemical hazards associated with this product. Where this product is used in a mixture with other products or fluids, additional hazards may be created and as such further assessment of risk may be required. The risk of exposure and need of respiratory protection will vary from workplace to workplace and should be assessed by the user in each situation.

Engineering Controls

Ensure adequate ventilation. Mechanical ventilation or local exhaust ventilation is required.

Personal protective equipment

Eye protection

Use eye protection according to EN 166, designed to protect against powders and dusts. Tightly fitting safety goggles. Safety glasses with side-shields.

Hand protection

Wear gloves according to EN 374 to protect against skin effects from powders Repeated or

Respiratory protection

prolonged contact Use protective gloves made of: Nitrile Frequent change is advisable
No personal respiratory protective equipment normally required, In case of insufficient ventilation wear suitable respiratory equipment, Suitable mask with particle filter P3 (European Norm 143), At work in confined or poorly ventilated spaces, respiratory protection with air supply must be used.

Skin and body protection

Wear suitable protective clothing, Eye wash and emergency shower must be available at the work place.

Hygiene Measures

Wash hands before eating, drinking or smoking, Remove and wash contaminated clothing before re-use.



8.2.3 Environmental exposure controls

Environmental exposure

Use appropriate containment to avoid environmental contamination See section 6 for more information

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

| | |
|------------------------|-------------------------|
| Physical state | Solid |
| Appearance | Crystalline Powder Dust |
| Odour | Odourless |
| Colour | White |
| Odour threshold | Not applicable |

| <u>Property</u> | <u>Values</u> | <u>Remarks</u> |
|------------------------------|--------------------------|----------------|
| pH | No information available | |
| pH @ dilution | No information available | |
| Melting / freezing point | 170-180 °C / 338-356 °F | |
| Boiling point/range | No information available | |
| Flash point | No information available | |
| Evaporation rate | No information available | |
| Flammability (solid, gas) | Not applicable | |
| Flammability Limit in Air | | |
| Upper flammability limit | Not applicable | |
| Lower flammability limit | Not applicable | |
| Vapour pressure | No information available | |
| Vapour density | No information available | |
| Specific gravity | No information available | |
| Bulk density | 1587 kg/m ³ | |
| Relative density | 0.94 g/cm ³ | @ 20 °C. |
| Water solubility | Soluble in water | |
| Solubility in other solvents | No information available | |
| Autoignition temperature | No information available | |
| Decomposition temperature | No information available | |
| Kinematic viscosity | No information available | |
| Dynamic viscosity | No information available | |

| | |
|------------------------------|--|
| log Pow | Not determined |
| Explosive properties | Suspended dust may present a dust explosion hazard |
| Oxidising properties | None known |
| 9.2 Other information | |
| Pour point | No information available |
| Molecular weight | No information available |
| VOC content(%) | None |
| Density | No information available |

Comments

The data listed above are typical physical and chemical properties and should not be construed as product specification.

10. Stability and Reactivity

10.1 Reactivity

Dust may form explosive mixture in air.

10.2 Chemical stability

Stable under normal temperature conditions and recommended use.

10.3 Possibility of Hazardous Reactions

Hazardous polymerisation

Hazardous polymerisation does not occur.

10.4 Conditions to avoid

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static charges. Protect from moisture. Avoid dust formation.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

See Section 5.2.

11. Toxicological Information

11.1 Information on toxicological effects

Acute toxicity

| | |
|---------------------|--|
| Inhalation | Inhalation of dust in high concentration may cause irritation of respiratory system. |
| Eye contact | Dust may cause mechanical irritation. |
| Skin contact | Prolonged contact may cause redness and irritation. |

Ingestion Ingestion may cause stomach discomfort.

Unknown acute toxicity Not applicable.

Toxicology data for the components

| Chemical Name | LD50 Oral | LD50 Dermal | LC50 Inhalation |
|-------------------------------|-----------------------|-------------------|-------------------|
| Sucrose | = 29700 mg/kg (Rat) | No data available | No data available |
| Crystalline silica (impurity) | = 500 mg/kg (Rat) | No data available | No data available |

Sensitisation This product does not contain any components suspected to be sensitizing.

Mutagenic effects This product does not contain any known or suspected mutagens.

Carcinogenicity Crystalline silica dust is listed by IARC in Group 1 as known to cause lung cancer in humans, if inhaled.

Reproductive toxicity This product does not contain any known or suspected reproductive hazards.

Routes of exposure Inhalation.

Routes of entry Inhalation.

Specific target organ toxicity - Single exposure Not classified

Specific target organ toxicity - Repeated exposure Not classified.

Aspiration hazard Not applicable.

Other information Key literature references and sources for data. See Section 16 for more information.

12. Ecological Information

12.1 Toxicity

The product component(s) are not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
 Listed on PLONOR list of OSPAR

Toxicity to algae
 This product is not considered toxic to algae.

Toxicity to fish
 This product is not considered toxic to fish.

Toxicity to daphnia and other aquatic invertebrates
 This product is not considered toxic to invertebrates.

Toxicology data for the components

| Chemical Name | Toxicity to fish | Toxicity to algae | Toxicity to daphnia and other aquatic invertebrates |
|-------------------------------|--|--------------------------|---|
| Sucrose | No information available | No information available | No information available |
| Crystalline silica (impurity) | LC50 Danio rerio (zebra fish) : > 10000 mg/l 96h | EC50: > 1000 mg/l 72h | LC50 Daphnia magna (Water flea): > 10000 mg/l 24h |

12.2 Persistence and degradability

No product level data available. See component information below.

| Chemical Name | Persistence and degradability |
|-------------------------------|-------------------------------|
| Crystalline silica (impurity) | Inorganic compound |

12.3 Bioaccumulative potential

No product level data available. See component information below.

| Chemical Name | Bioaccumulation |
|-------------------------------|--------------------------------|
| Crystalline silica (impurity) | Product/Substance is inorganic |

12.4 Mobility

Mobility

Soluble in water. See component information below.

| Chemical Name | Mobility |
|-------------------------------|--------------------|
| Crystalline silica (impurity) | Insoluble in water |

Mobility in soil

See component information below.

| Chemical Name | Mobility in soil |
|-------------------------------|--------------------------------|
| Crystalline silica (impurity) | Not expected to adsorb on soil |

12.5 Results of PBT and vPvB assessment

Not classified as PBT/vPvB by current EU criteria.

12.6 Other adverse effects.

None known.

12.7 Other information

Key literature references and sources for data. See Section 16 for more information.

13. Disposal Considerations

13.1 Waste treatment methods

| | |
|--|--|
| Waste from residues/unused products | Dispose of in accordance with local regulations. |
| Contaminated packaging | Empty containers should be taken to an approved waste handling site for recycling or disposal. |
| EWC Waste Disposal No | According to the European Waste Catalogue, Waste Codes are not product specific, but application specific Waste codes should be assigned by the user based on the application for which the product was used. The following Waste Codes are only suggestions: EWC waste disposal No: 07 01 99. |

14. Transport information

14.1. UN number

Not regulated

14.2. UN proper shipping name

The product is not covered by international regulation on the transport of dangerous goods

14.3. Hazard class(es)

| | |
|-------------------------------------|---------------|
| ADR/RID/ADN/ADG Hazard class | Not regulated |
| IMDG Hazard class | Not regulated |
| ICAO Hazard class/division | Not regulated |

14.4 Packing group

| | |
|--------------------------------------|---------------|
| ADR/RID/ADN/ADG Packing Group | Not regulated |
| IMDG Packing group | Not regulated |
| ICAO Packing group | Not regulated |

14.5 Environmental hazard

No

14.6 Special precautions

Not applicable

14.7 Transport in bulk according to Annex I/II of MARPOL 73/78 and the IBC Code

Please contact SDS@slb.com for info regarding transport in Bulk.

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC, 2000/21/EC and 453/2010 including amendments.

This safety data sheet complies with the requirements of Regulation (EC) No. 1272/2008.

Dutch Mining Regulations: In accordance with Mining Regulations 9.2 and Chapter 4 of the Working Conditions Decree.

SZW list; Crystalline Silica (respirable) is listed in the SZW list of carcinogenic substances and processes

International inventories

| | |
|--|----------|
| USA, Toxic Substances Control Act inventory (TSCA) | Complies |
| Canada (DSL) | Complies |
| Philippines (PICCS) | Complies |
| China (IECSC) | Complies |
| Australia (AICS) | Complies |
| Korea (KECL) | Complies |
| Inventory - New Zealand - Inventory of Chemicals (NZIoC) | Complies |

Europe - REACH

All products supplied from the European Economic Area (EEA) are compliant with the REACH Regulation EC 1907/2006. For products supplied from the EEA, Schlumberger and/or its suppliers have pre-registered and is registering all of the substances that it and/or its suppliers manufactures in or imports into the EEA that are subject to Title II of the REACH Regulation. All products supplied from outside the EEA are subject to REACH only if imported into the EEA. The importer of the products must comply with REACH for each imported substance. Contact REACH@slb.com for REACH information.

Denmark Pr. no. 1899864

For use only in North Sea countries (NSG)

15.2 Chemical Safety Report

No information available

16. Other Information

| | |
|------------------|--|
| Prepared by | Global Regulatory Compliance - Chemicals (GRC - Chemicals) , Anne Karin (Anka) Fosse |
| Supersedes Date: | 11/Jul/2015 |
| Revision date | 08/Oct/2018 |

Version 4

This SDS has been revised in the following section(s) All sections For use only in North Sea countries (NSG)
No changes with regard to classification have been made.

Key literature references and sources for data

www.ChemADVISOR.com

Supplier

National Chemical Inventories

National regulatory information

National occupational exposure limits

Training Advice

Do not handle until all safety precautions have been read and understood

Follow general hygiene considerations recognised as common good workplace practices

Full text of H-Statements referred to under sections 2 and 3

This product is not classified as hazardous therefore no (H) hazard statements assigned.
H373 - May cause damage to organs through prolonged or repeated exposure if inhaled

Disclaimer

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