

| Date | Formulation Name | Formulation # | Batch # | Mixer # | Initial | Overall Result | Addition Details/Comments | Test 1 | Result | Pass/Fail | Test 2 | Result | Pass/Fail | Test 3 | Result | Pass/Fail | Test 4 |
|------------|------------------|---------------|---------|---------|---------|------------------------|---------------------------|---------|--------|-----------|---------------------------------|--------|-----------|------------|--------|-----------|--------|
| 03/07/2023 | Trade Effluent | 3110 | 1635 | Tank-A | CC | Passed no Addition/s | | pH neat | 7.97 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 4175 | Pass | |
| 03/07/2023 | Trade Effluent | 3110 | 1628 | TE-2 | LW | Passed with Addition/s | | pH neat | 7.56 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 4250 | Pass | |
| 04/07/2023 | Trade Effluent | 3110 | 1658 | TE-3 | NM | Passed with Addition/s | | pH neat | 7.38 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 6400 | Pass | |
| 05/07/2023 | Trade Effluent | 3110 | 1670 | Tank-B | CC | Passed no Addition/s | | pH neat | 8.59 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2055 | Pass | |
| 06/07/2023 | Trade Effluent | 3110 | 1674 | TE-1 | NM | Passed with Addition/s | | pH neat | 7.59 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9825 | Pass | |
| 07/07/2023 | Trade Effluent | 3110 | 1717 | TE-2 | SSY | Passed with Addition/s | | pH neat | 7.47 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 8400 | Pass | |
| 10/07/2023 | Trade Effluent | 3110 | 1709 | Tank-A | NM | Passed with Addition/s | | pH neat | 7.66 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 1520 | Pass | |
| 10/07/2023 | Trade Effluent | 3110 | 1751 | TE-3 | LM | Passed with Addition/s | | pH neat | 7.53 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 10725 | Pass | |
| 12/07/2023 | Trade Effluent | 3110 | 1759 | Tank-B | NM | Passed with Addition/s | | pH neat | 7.47 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 2295 | Pass | |
| 12/07/2023 | Trade Effluent | 3110 | 1814 | TE-1 | LM | Passed with Addition/s | | pH neat | 7.67 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8000 | Pass | |
| 13/07/2023 | Trade Effluent | 3110 | 1831 | TE-2 | NM | Passed with Addition/s | | pH neat | 7.04 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 16200 | Pass | |
| 13/07/2023 | Trade Effluent | 3110 | 1845 | Tank-A | EK | Passed with Addition/s | | pH neat | 9.35 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 3100 | Pass | |
| 14/07/2023 | Trade Effluent | 3110 | 1870 | TE-3 | EK | Passed no Addition/s | | pH neat | 8.81 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7275 | Pass | |
| 17/07/2023 | Trade Effluent | 3110 | 1888 | Tank-B | CC | Passed no Addition/s | | pH neat | 9.24 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1270 | Pass | |
| 17/07/2023 | Trade Effluent | 3110 | 1910 | LW | LW | Passed with Addition/s | | pH neat | 7.55 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 6225 | Pass | |
| 18/07/2023 | Trade Effluent | 3110 | 1960 | Tank-A | CC | Passed no Addition/s | | pH neat | 7.95 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1072.5 | Pass | |
| 19/07/2023 | Trade Effluent | 3110 | 1941 | TE-2 | LW | Passed with Addition/s | | pH neat | 7.49 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 12400 | Pass | |
| 20/07/2023 | Trade Effluent | 3110 | 1999 | Tank-B | NM | Passed no Addition/s | | pH neat | 7.18 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 2370 | Pass | |
| 21/07/2023 | Trade Effluent | 3110 | 1970 | TE-3 | NM | Passed with Addition/s | | pH neat | 8.49 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 7025 | Pass | |
| 24/07/2023 | Trade Effluent | 3110 | 2025 | Tank-A | EK | Passed no Addition/s | | pH neat | 7.91 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1332.5 | Pass | |
| 25/07/2023 | Trade Effluent | 3110 | 2000 | TE-1 | EK | Passed with Addition/s | | pH neat | 7.61 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 6900 | Pass | |
| 26/07/2023 | Trade Effluent | 3110 | 2098 | Tank-B | EK | Passed no Addition/s | | pH neat | 8.79 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1257.5 | Pass | |
| 26/07/2023 | Trade Effluent | 3110 | 2073 | TE-2 | LM | Passed with Addition/s | | pH neat | 7.68 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 8375 | Pass | |
| 27/07/2023 | Trade Effluent | 3110 | 2127 | TE-3 | EK | Passed no Addition/s | | pH neat | 9.44 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 13125 | Pass | |
| 28/07/2023 | Trade Effluent | 3110 | 2138 | Tank-A | EK | Passed no Addition/s | | pH neat | 7.72 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1805 | Pass | |
| 28/07/2023 | Trade Effluent | 3110 | 2181 | TE-1 | EK | Passed with Addition/s | | pH neat | 7.91 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 9225 | Pass | |
| 31/07/2023 | Trade Effluent | 3110 | 2202 | Tank-B | CC | Passed no Addition/s | | pH neat | 7.88 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 982 | Pass | |
| 31/07/2023 | Trade Effluent | 3110 | 2219 | TE-2 | EK | Passed no Addition/s | | pH neat | 7.55 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 12225 | Pass | |
| 02/08/2023 | Trade Effluent | 3110 | 2257 | Tank-A | CC | Passed no Addition/s | | pH neat | 7.73 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2575 | Pass | |
| 02/08/2023 | Trade Effluent | 3110 | 2253 | TE-3 | CC | Passed no Addition/s | | pH neat | 8.13 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 9275 | Pass | |
| 03/08/2023 | Trade Effluent | 3110 | 2265 | TE-1 | SSY | Passed no Addition/s | | pH neat | 7.23 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 14300 | Pass | |
| 04/08/2023 | Trade Effluent | 3110 | 2286 | Tank-B | SSY | Passed no Addition/s | | pH neat | 7.98 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1975 | Pass | |
| 07/08/2023 | Trade Effluent | 3110 | 2306 | TE-2 | LM | Passed with Addition/s | | pH neat | 7.28 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 7150 | Pass | |
| 07/08/2023 | Trade Effluent | 3110 | 2336 | Tank-A | NM | Passed no Addition/s | | pH neat | 7.67 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1507.5 | Pass | |
| 08/08/2023 | Trade Effluent | 3110 | 2356 | TE-3 | NM | Passed no Addition/s | | pH neat | 9.29 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 5125 | Pass | |
| 09/08/2023 | Trade Effluent | 3110 | 2406 | Tank-B | NM | Passed no Addition/s | | pH neat | 8.1 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2325 | Pass | |
| 10/08/2023 | Trade Effluent | 3110 | 2393 | TE-1 | LM | Passed with Addition/s | | pH neat | 8.02 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 9875 | Pass | |
| 11/08/2023 | Trade Effluent | 3110 | 2437 | Tank-A | LM | Passed with Addition/s | | pH neat | 8.87 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1940 | Pass | |
| 11/08/2023 | Trade Effluent | 3110 | 2435 | TE-2 | NM | Passed with Addition/s | | pH neat | 8.16 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9475 | Pass | |
| 14/08/2023 | Trade Effluent | 3110 | 2462 | TE-3 | LM | Passed no Addition/s | | pH neat | 8.28 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 12325 | Pass | |
| 15/08/2023 | Trade Effluent | 3110 | 2538 | Tank-B | LM | Passed with Addition/s | | pH neat | 8.28 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1595 | Pass | |
| 16/08/2023 | Trade Effluent | 3110 | 2552 | TE-1 | SSY | Passed with Addition/s | | pH neat | 7.16 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 12175 | Pass | |
| 17/08/2023 | Trade Effluent | 3110 | 2573 | TE-2 | LM | Passed with Addition/s | | pH neat | 8.16 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 10250 | Pass | |
| 18/08/2023 | Trade Effluent | 3110 | 2569 | Tank-A | SSY | Passed no Addition/s | | pH neat | 7.26 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 2085 | Pass | |
| 18/08/2023 | Trade Effluent | 3110 | 2592 | TE-3 | LW | Passed with Addition/s | | pH neat | 9.16 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7925 | Pass | |

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|------------|------------------|---------------|---------|---------|---------|------------------------|---------------------------|---------|--------|-----------|---------------------------------|--------|-----------|------------|--------|-----------|
| 21/08/2023 | Trade Effluent | 3110 | 2610 | Tank-B | EK | Passed with Addition/s | COD=60.2 in datastor | pH neat | 8.19 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1505 | Pass |
| 22/08/2023 | Trade Effluent | 3110 | 2638 | TE-1 | NM | Passed with Addition/s | | pH neat | 7.85 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10475 | Pass |
| 23/08/2023 | Trade Effluent | 3110 | 2664 | TE-2 | NM | Passed with Addition/s | | pH neat | 7.97 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10500 | Pass |
| 23/08/2023 | Trade Effluent | 3110 | 2685 | Tank-A | EK | Passed no Addition/s | | pH neat | 8.16 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1075 | Pass |
| 25/08/2023 | Trade Effluent | 3110 | 2691 | TE-3 | LM | Passed no Addition/s | | pH neat | 7.86 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8625 | Pass |
| 29/08/2023 | Trade Effluent | 3110 | 2724 | Tank-B | CC | Passed no Addition/s | | pH neat | 7.34 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 3075 | Pass |
| 29/08/2023 | Trade Effluent | 3110 | 2747 | TE-1 | CC | Passed no Addition/s | | pH neat | 7.44 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 3500 | Pass |
| 30/08/2023 | Trade Effluent | 3110 | 2792 | Tank-A | CC | Passed no Addition/s | | pH neat | 8.48 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2092 | Pass |
| 30/08/2023 | Trade Effluent | 3110 | 2783 | TE-2 | CC | Passed with Addition/s | | pH neat | 7 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8300 | Pass |
| 31/08/2023 | Trade Effluent | 3110 | 2845 | TE-3 | NM | Passed no Addition/s | | pH neat | 8.29 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 12875 | Pass |
| 01/09/2023 | Trade Effluent | 3110 | 2867 | Tank-B | SSY | Passed no Addition/s | | pH neat | 8.48 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2348 | Pass |
| 01/09/2023 | Trade Effluent | 3110 | 2895 | TE-1 | NM | Passed with Addition/s | | pH neat | 7.39 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 14300 | Pass |
| 05/09/2023 | Trade Effluent | 3110 | 1904 | Tank-A | NM | Passed no Addition/s | | pH neat | 8.79 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2625 | Pass |
| 05/09/2023 | Trade Effluent | 3110 | 2916 | TE-2 | LM | Passed with Addition/s | | pH neat | 7.1 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9225 | Pass |
| 07/09/2023 | Trade Effluent | 3110 | 2969 | TE-3 | NM | Passed with Addition/s | | pH neat | 8.7 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 14375 | Pass |
| 08/09/2023 | Trade Effluent | 3110 | 2976 | Tank-B | NM | Passed no Addition/s | | pH neat | 7.81 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 2070 | Pass |
| 11/09/2023 | Trade Effluent | 3110 | 3012 | TE-1 | CC | Passed with Addition/s | | pH neat | 8.02 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9025 | Pass |
| 11/09/2023 | Trade Effluent | 3110 | 3043 | TE-2 | LM | Passed with Addition/s | | pH neat | 7.71 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 14450 | Pass |
| 12/09/2023 | Trade Effluent | 3110 | 3033 | Tank-A | CC | Passed no Addition/s | | pH neat | 7.8 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2040 | Pass |
| 13/09/2023 | Trade Effluent | 3110 | 3112 | TE-3 | CC | Passed no Addition/s | | pH neat | 8.45 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 12725 | Pass |
| 14/09/2023 | Trade Effluent | 3110 | 3124 | Tank-B | SSY | Passed no Addition/s | | pH neat | 7.28 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2178 | Pass |
| 14/09/2023 | Trade Effluent | 3110 | 3183 | TE-1 | SSY | Passed no Addition/s | | pH neat | 8.11 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11625 | Pass |
| 15/09/2023 | Trade Effluent | 3110 | 3202 | TE-2 | LM | Passed with Addition/s | | pH neat | 7.82 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 13000 | Pass |
| 18/09/2023 | Trade Effluent | 3110 | 3224 | Tank-A | LM | Passed with Addition/s | | pH neat | 7.84 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 1597.5 | Pass |
| 19/09/2023 | Trade Effluent | 3110 | 3250 | Tank-B | NM | Passed no Addition/s | | pH neat | 7.71 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1152.5 | Pass |
| 19/09/2023 | Trade Effluent | 3110 | 3234 | TE-3 | NM | Passed no Addition/s | | pH neat | 7.95 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 7850 | Pass |
| 21/09/2023 | Trade Effluent | 3110 | 3263 | TE-1 | LM | Passed no Addition/s | | pH neat | 7.98 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 13625 | Pass |
| 22/09/2023 | Trade Effluent | 3110 | 3304 | Tank-A | LM | Passed no Addition/s | | pH neat | 8.85 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1762.5 | Pass |
| 22/09/2023 | Trade Effluent | 3110 | 3284 | TE-2 | NM | Passed with Addition/s | | pH neat | 7.75 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 10725 | Pass |
| 25/09/2023 | Trade Effluent | 3110 | 3331 | Tank-B | LM | Passed no Addition/s | | pH neat | 7.25 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1437.5 | Pass |
| 26/09/2023 | Trade Effluent | 3110 | 3341 | TE-3 | CC | Passed no Addition/s | | pH neat | 8.22 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9475 | Pass |
| 27/09/2023 | Trade Effluent | 3110 | 3426 | Tank-A | CC | Passed no Addition/s | | pH neat | 8.1 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 5100 | Pass |
| 27/09/2023 | Trade Effluent | 3110 | 3413 | TE-1 | LW | Passed no Addition/s | | pH neat | 7.86 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 10525 | Pass |
| 28/09/2023 | Trade Effluent | 3110 | 3445 | TE-2 | LM | Passed with Addition/s | | pH neat | 8.02 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 9975 | Pass |
| 29/09/2023 | Trade Effluent | 3110 | 3476 | TE-3 | LM | Passed with Addition/s | | pH neat | 7.85 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 7675 | Pass |
| 02/10/2023 | Trade Effluent | 3110 | 3457 | Tank-B | LM | Passed with Addition/s | | pH neat | 8.54 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 3750 | Pass |
| 02/10/2023 | Trade Effluent | 3110 | 3521 | Tank-A | NM | Passed no Addition/s | | pH neat | 7.92 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1557.5 | Pass |
| 04/10/2023 | Trade Effluent | 3110 | 3590 | Tank-B | LM | Passed no Addition/s | | pH neat | 8.35 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 1247.5 | Pass |
| 04/10/2023 | Trade Effluent | 3110 | 3523 | TE-1 | LM | Passed with Addition/s | | pH neat | 7.27 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 8850 | Pass |
| 05/10/2023 | Trade Effluent | 3110 | 3561 | TE-2 | LM | Passed no Addition/s | | pH neat | 8.23 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 10875 | Pass |
| 06/10/2023 | Trade Effluent | 3110 | 3595 | Tank-A | LM | Passed no Addition/s | | pH neat | 7.12 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 2247.5 | Pass |
| 06/10/2023 | Trade Effluent | 3110 | 3578 | TE-3 | NM | Passed no Addition/s | | pH neat | 8.33 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 14525 | Pass |
| 09/10/2023 | Trade Effluent | 3110 | 3648 | Tank-B | NM | Passed with Addition/s | | pH neat | 8.48 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1373 | Pass |

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|------------|------------------|---------------|---------|---------|---------|------------------------|---------------------------|---------|--------|-----------|---------------------------------|--------|-----------|------------|--------|-----------|
| 10/10/2023 | Trade Effluent | 3110 | 3675 | TE-1 | CC | Passed no Addition/s | | pH neat | 7.12 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 10775 | Pass |
| 11/10/2023 | Trade Effluent | 3110 | 3705 | TE-2 | CC | Passed no Addition/s | | pH neat | 8.77 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 8575 | Pass |
| 12/10/2023 | Trade Effluent | 3110 | 3733 | Tank-A | CC | Passed no Addition/s | | pH neat | 8.37 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 2140 | Pass |
| 12/10/2023 | Trade Effluent | 3110 | 3736 | TE-3 | CC | Passed no Addition/s | | pH neat | 7.95 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10750 | Pass |
| 12/10/2023 | Trade Effluent | 3110 | 3767 | Tank-B | NM | Passed no Addition/s | | pH neat | 7.86 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 2137.5 | Pass |
| 13/10/2023 | Trade Effluent | 3110 | 3795 | TE-1 | NM | Passed no Addition/s | | pH neat | 7.71 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7250 | Pass |
| 16/10/2023 | Trade Effluent | 3110 | 3856 | Tank-A | SSY | Passed with Addition/s | | pH neat | 8.94 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1295 | Pass |
| 17/10/2023 | Trade Effluent | 3110 | 3840 | TE-2 | SSY | Passed no Addition/s | | pH neat | 7.42 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10875 | Pass |
| 18/10/2023 | Trade Effluent | 3110 | 3873 | TE-3 | SSY | Passed no Addition/s | | pH neat | 8.23 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 8250 | Pass |
| 18/10/2023 | Trade Effluent | 3110 | 3884 | Tank-B | NM | Passed no Addition/s | | pH neat | 9.42 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 1585 | Pass |
| 19/10/2023 | Trade Effluent | 3110 | 3915 | Tank-A | NM | Passed no Addition/s | | pH neat | 8.28 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1957.5 | Pass |
| 20/10/2023 | Trade Effluent | 3110 | 3887 | TE-1 | LW | Passed with Addition/s | | pH neat | 7.76 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11025 | Pass |
| 23/10/2023 | Trade Effluent | 3110 | 3974 | Tank-B | CC | Passed with Addition/s | | pH neat | 7.97 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 592 | Pass |
| 23/10/2023 | Trade Effluent | 3110 | 4007 | Tank-A | CC | Passed with Addition/s | | pH neat | 7.85 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 847 | Pass |
| 23/10/2023 | Trade Effluent | 3110 | 4024 | Tank-B | SSY | Passed no Addition/s | | pH neat | 7.68 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 958 | Pass |
| 24/10/2023 | Trade Effluent | 3110 | 3952 | TE-2 | CC | Passed no Addition/s | | pH neat | 7.84 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8575 | Pass |
| 24/10/2023 | Trade Effluent | 3110 | 3972 | TE-3 | CC | Passed with Addition/s | | pH neat | 9.48 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7600 | Pass |
| 24/10/2023 | Trade Effluent | 3110 | 4047 | Tank-A | CC | Passed with Addition/s | | pH neat | 8 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 922 | Pass |
| 25/10/2023 | Trade Effluent | 3110 | 4016 | TE-1 | LM | Passed no Addition/s | | pH neat | 7.79 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 10375 | Pass |
| 26/10/2023 | Trade Effluent | 3110 | 4052 | Tank-B | LM | Passed no Addition/s | | pH neat | 7.99 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2525 | Pass |
| 27/10/2023 | Trade Effluent | 3110 | 4079 | TE-2 | SSY | Passed no Addition/s | | pH neat | 7.79 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 10400 | Pass |
| 30/10/2023 | Trade Effluent | 3110 | 4048 | Tank-A | LM | Passed no Addition/s | | pH neat | 9.21 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 1572.5 | Pass |
| 30/10/2023 | Trade Effluent | 3110 | 4117 | TE-3 | NM | Passed with Addition/s | | pH neat | 9.44 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10175 | Pass |
| 31/10/2023 | Trade Effluent | 3110 | 4147 | Tank-B | LM | Passed no Addition/s | | pH neat | 8.64 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1462.5 | Pass |
| 01/11/2023 | Trade Effluent | 3110 | 4145 | TE-1 | LM | Passed no Addition/s | | pH neat | 7.64 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 10425 | Pass |
| 01/11/2023 | Trade Effluent | 3110 | 4203 | Tank-A | NM | Passed no Addition/s | | pH neat | 7.87 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1255 | Pass |
| 02/11/2023 | Trade Effluent | 3110 | 4172 | TE-2 | LM | Passed no Addition/s | | pH neat | 7.37 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 16875 | Pass |
| 03/11/2023 | Trade Effluent | 3110 | 4218 | Tank-B | NM | Passed no Addition/s | | pH neat | 9.32 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1175 | Pass |
| 06/11/2023 | Trade Effluent | 3110 | 4214 | TE-3 | CC | Passed with Addition/s | | pH neat | 9.5 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 10675 | Pass |
| 07/11/2023 | Trade Effluent | 3110 | 4262 | Tank-A | CC | Passed no Addition/s | | pH neat | 8.4 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1550 | Pass |
| 07/11/2023 | Trade Effluent | 3110 | 4259 | TE-1 | LM | Passed no Addition/s | | pH neat | 7.81 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10325 | Pass |
| 08/11/2023 | Trade Effluent | 3110 | 4294 | Tank-B | LM | Passed no Addition/s | | pH neat | 7.59 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 3200 | Pass |
| 09/11/2023 | Trade Effluent | 3110 | 4287 | TE-3 | NM | Passed with Addition/s | | pH neat | 8.02 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9800 | Pass |
| 10/11/2023 | Trade Effluent | 3110 | 4318 | TE-3 | NM | Passed with Addition/s | | pH neat | 8.19 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9850 | Pass |
| 13/11/2023 | Trade Effluent | 3110 | 4338 | Tank-A | LM | Passed with Addition/s | | pH neat | 7.22 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 2875 | Pass |
| 14/11/2023 | Trade Effluent | 3110 | 4343 | TE-1 | NM | Passed no Addition/s | | pH neat | 7.1 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9900 | Pass |
| 14/11/2023 | Trade Effluent | 3110 | 4406 | TE-2 | SSY | Passed no Addition/s | | pH neat | 7.83 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7425 | Pass |
| 15/11/2023 | Trade Effluent | 3110 | 4374 | Tank-B | NM | Passed no Addition/s | | pH neat | 8.55 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2480 | Pass |
| 16/11/2023 | Trade Effluent | 3110 | 4426 | TE-3 | SSY | Passed no Addition/s | | pH neat | 8.37 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11225 | Pass |
| 17/11/2023 | Trade Effluent | 3110 | 4469 | Tank-A | NM | Passed no Addition/s | | pH neat | 7.36 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1978 | Pass |
| 17/11/2023 | Trade Effluent | 3110 | 4491 | TE-1 | SSY | Passed no Addition/s | | pH neat | 7.64 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10200 | Pass |
| 20/11/2023 | Trade Effluent | 3110 | 4598 | Tank-A | NM | Passed no Addition/s | | pH neat | 8.3 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1425 | Pass |
| 21/11/2023 | Trade Effluent | 3110 | 4597 | TE-2 | CC | Passed with Addition/s | | pH neat | 8.09 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8600 | Pass |
| 21/11/2023 | Trade Effluent | 3110 | 4599 | Tank-B | LW | Passed no Addition/s | | pH neat | 9.45 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1677.5 | Pass |
| 22/11/2023 | Trade Effluent | 3110 | 4600 | TE-1 | CC | Passed no Addition/s | | pH neat | 7.49 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11425 | Pass |
| 23/11/2023 | Trade Effluent | 3110 | 4601 | TE-3 | SSY | Passed no Addition/s | | pH neat | 8.23 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10000 | Pass |

| Date | Formulation Name | Formulation # | Batch # | Mixer # | Initial | Overall Result | Addition Details/Comments | Test 1 | Result | Pass/Fail | Test 2 | Result | Pass/Fail | Test 3 | Result | Pass/Fail |
|------------|------------------|---------------|---------|---------|---------|------------------------|---------------------------|---------|--------|-----------|---------------------------------|--------|-----------|------------|--------|-----------|
| 24/11/2023 | Trade Effluent | 3110 | 4635 | Tank-A | SSY | Passed no Addition/s | | pH neat | 8.95 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1868 | Pass |
| 24/11/2023 | Trade Effluent | 3110 | 4661 | TE-2 | SSY | Passed no Addition/s | | pH neat | 7.46 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 13825 | Pass |
| 27/11/2023 | Trade Effluent | 3110 | 4695 | TE-1 | SSY | Passed no Addition/s | | pH neat | 7.02 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10675 | Pass |
| 28/11/2023 | Trade Effluent | 3110 | 4666 | Tank-B | SSY | Passed no Addition/s | | pH neat | 8.24 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1975 | Pass |
| 29/11/2023 | Trade Effluent | 3110 | 4734 | TE-3 | SSY | Passed with Addition/s | | pH neat | 7.42 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10075 | Pass |
| 30/11/2023 | Trade Effluent | 3110 | 4743 | Tank-A | SSY | Passed with Addition/s | | pH neat | 9.5 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1878 | Pass |
| 30/11/2023 | Trade Effluent | 3110 | 4751 | TE-2 | SSY | Passed no Addition/s | | pH neat | 7.86 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 12750 | Pass |
| 01/12/2023 | Trade Effluent | 3110 | 4779 | TE-1 | AS | Passed with Addition/s | | pH neat | 7.72 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10050 | Pass |
| 04/12/2023 | Trade Effluent | 3110 | 4797 | Tank-B | CC | Passed no Addition/s | | pH neat | 8.58 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1485 | Pass |
| 04/12/2023 | Trade Effluent | 3110 | 4866 | Tank-A | CC | Passed no Addition/s | | pH neat | 8.57 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1225 | Pass |
| 05/12/2023 | Trade Effluent | 3110 | 4835 | TE-3 | CC | Passed no Addition/s | | pH neat | 7.8 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8825 | Pass |
| 05/12/2023 | Trade Effluent | 3110 | 4905 | Tank-B | CC | Passed no Addition/s | | pH neat | 8.3 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1657 | Pass |
| 06/12/2023 | Trade Effluent | 3110 | 4873 | TE-2 | CC | Passed no Addition/s | | pH neat | 7.04 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 13000 | Pass |
| 07/12/2023 | Trade Effluent | 3110 | 4910 | Tank-A | LM | Passed no Addition/s | | pH neat | 8.67 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1905 | Pass |
| 07/12/2023 | Trade Effluent | 3110 | 4883 | TE-1 | SSY | Passed with Addition/s | | pH neat | 7.65 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 11425 | Pass |
| 08/12/2023 | Trade Effluent | 3110 | 4940 | Tank-B | LM | Passed no Addition/s | | pH neat | 9.41 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1735 | Pass |
| 08/12/2023 | Trade Effluent | 3110 | 4930 | TE-3 | SSY | Passed no Addition/s | | pH neat | 8.09 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 12750 | Pass |
| 11/12/2023 | Trade Effluent | 3110 | 5012 | Tank-A | SSY | Passed no Addition/s | | pH neat | 7.56 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2240 | Pass |
| 11/12/2023 | Trade Effluent | 3110 | 4978 | TE-2 | NM | Passed no Addition/s | | pH neat | 7.68 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11000 | Pass |
| 13/12/2023 | Trade Effluent | 3110 | 5046 | Tank-B | LM | Passed no Addition/s | | pH neat | 7.26 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1120 | Pass |
| 13/12/2023 | Trade Effluent | 3110 | 5025 | TE-1 | LM | Passed no Addition/s | | pH neat | 7.53 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7725 | Pass |
| 14/12/2023 | Trade Effluent | 3110 | 5078 | Tank-A | NM | Passed no Addition/s | | pH neat | 8.05 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2222.5 | Pass |
| 15/12/2023 | Trade Effluent | 3110 | 5051 | TE-3 | NM | Passed no Addition/s | | pH neat | 8.66 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 10675 | Pass |
| 19/12/2023 | Trade Effluent | 3110 | 5118 | TE-2 | NM | Passed with Addition/s | | pH neat | 7.27 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11250 | Pass |
| 19/12/2023 | Trade Effluent | 3110 | 5124 | Tank-B | NM | Passed no Addition/s | | pH neat | 8.18 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1295 | Pass |
| 20/12/2023 | Trade Effluent | 3110 | 5133 | TE-1 | NM | Passed no Addition/s | | pH neat | 7.41 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9750 | Pass |
| 21/12/2023 | Trade Effluent | 3110 | 5144 | Tank-A | NM | Passed no Addition/s | | pH neat | 8.20 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2405 | Pass |
| 22/12/2023 | Trade Effluent | 3110 | 5149 | TE-3 | AS | Passed with Addition/s | | pH neat | 9.34 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8975 | Pass |
| 02/01/2024 | Trade Effluent | 3110 | 5266 | Tank-A | CC | Passed no Addition/s | | pH neat | 7.04 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 730 | Pass |
| 02/01/2024 | Trade Effluent | 3110 | 5183 | Tank-B | CC | Passed no Addition/s | | pH neat | 7.19 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1320 | Pass |
| 03/01/2024 | Trade Effluent | 3110 | 5193 | TE-2 | CC | Passed with Addition/s | | pH neat | 7.81 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2624 | Pass |
| 03/01/2024 | Trade Effluent | 3110 | 5295 | Tank-B | NM | Passed no Addition/s | | pH neat | 7.05 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 902.5 | Pass |
| 03/01/2024 | Trade Effluent | 3110 | 5242 | TE-1 | NM | Passed with Addition/s | | pH neat | 7.44 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 9950 | Pass |
| 04/01/2024 | Trade Effluent | 3110 | 5298 | Tank-A | NM | Passed no Addition/s | | pH neat | 9.38 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1442.5 | Pass |
| 05/01/2024 | Trade Effluent | 3110 | 5270 | TE-3 | SSY | Passed with Addition/s | | pH neat | 7.00 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10400 | Pass |
| 08/01/2024 | Trade Effluent | 3110 | 5321 | TE-2 | SSY | Passed with Addition/s | | pH neat | 7.24 | Pass | | | | | | |
| 08/01/2024 | Trade Effluent | 3110 | 5324 | Tank-B | LM | Passed no Addition/s | | pH neat | 8.2 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1472 | Pass |
| 09/01/2024 | Trade Effluent | 3110 | 5371 | TE-1 | LM | Passed no Addition/s | | pH neat | 7.28 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10100 | Pass |
| 10/01/2024 | Trade Effluent | 3110 | 5410 | TE-3 | NM | Passed no Addition/s | | pH neat | 9.38 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 9150 | Pass |
| 11/01/2024 | Trade Effluent | 3110 | 5379 | Tank-A | NM | Passed with Addition/s | | pH neat | 7.56 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2550 | Pass |
| 11/01/2024 | Trade Effluent | 3110 | 5441 | TE-2 | LM | Passed with Addition/s | | pH neat | 8.21 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10725 | Pass |
| 12/01/2024 | Trade Effluent | 3110 | 5444 | Tank-B | LM | Passed no Addition/s | | pH neat | 7.78 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1557.5 | Pass |

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| Date | Formulation Name | Formulation # | Batch # | Mixer # | Initial | Overall Result | Test 1 | Result | Pass/Fail | Test 2 | Result | Pass/Fail | Test 3 | Result | Pass/Fail |
|------------|------------------|---------------|---------|---------|---------|------------------------|---------|--------|-----------|---------------------------------|--------|-----------|------------|--------|-----------|
| 15/01/2024 | Trade Effluent | 3110 | 5473 | TE-1 | CC | Passed with Addition/s | pH neat | 7.61 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9575 | Pass |
| 16/01/2024 | Trade Effluent | 3110 | 5519 | TE-3 | SSY | Passed no Addition/s | pH neat | 8.64 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9725 | Pass |
| 17/01/2024 | Trade Effluent | 3110 | 5547 | Tank-A | CC | Passed no Addition/s | pH neat | 9 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2075 | Pass |
| 17/01/2024 | Trade Effluent | 3110 | 5556 | TE-2 | SSY | Passed no Addition/s | pH neat | 7.35 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7475 | Pass |
| 18/01/2024 | Trade Effluent | 3110 | 5607 | TE-1 | SSY | Passed with Addition/s | pH neat | 7.56 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7950 | Pass |
| 19/01/2024 | Trade Effluent | 3110 | 5576 | Tank-B | LM | Passed no Addition/s | pH neat | 9.34 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2217.5 | Pass |
| 22/01/2024 | Trade Effluent | 3110 | 5639 | TE-3 | LM | Passed no Addition/s | pH neat | 8.54 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9325 | Pass |
| 23/01/2024 | Trade Effluent | 3110 | 5646 | Tank-A | LM | Passed no Addition/s | pH neat | 7.06 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1547.5 | Pass |
| 23/01/2024 | Trade Effluent | 3110 | 5665 | TE-2 | LM | Passed no Addition/s | pH neat | 7.33 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 13475 | Pass |
| 24/01/2024 | Trade Effluent | 3110 | 5723 | Tank-B | LM | Passed no Addition/s | pH neat | 8.47 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 997.5 | Pass |
| 24/01/2024 | Trade Effluent | 3110 | 5708 | TE-1 | LM | Passed no Addition/s | pH neat | 7.45 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11025 | Pass |
| 25/01/2024 | Trade Effluent | 3110 | 5772 | Tank-A | LM | Passed no Addition/s | pH neat | 7.27 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1400 | Pass |
| 25/01/2024 | Trade Effluent | 3110 | 5763 | TE-3 | LM | Passed no Addition/s | pH neat | 8.19 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10850 | Pass |
| 26/01/2024 | Trade Effluent | 3110 | 5814 | Tank-B | LM | Passed no Addition/s | pH neat | 7.61 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1777.5 | Pass |
| 29/01/2024 | Trade Effluent | 3110 | 5888 | TE-2 | NM | Passed no Addition/s | pH neat | 9.15 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 13500 | Pass |
| 30/01/2024 | Trade Effluent | 3110 | 5889 | TE-3 | CC | Passed with Addition/s | pH neat | 7.47 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11075 | Pass |
| 30/01/2024 | Trade Effluent | 3110 | 5890 | Tank-A | CC | Passed no Addition/s | pH neat | 8.31 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1387.5 | Pass |
| 31/01/2024 | Trade Effluent | 3110 | 5894 | TE-1 | CC | Passed no Addition/s | pH neat | 7.39 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10425 | Pass |
| 01/02/2024 | Trade Effluent | 3110 | 5891 | Tank-B | LM | Passed no Addition/s | pH neat | 9.08 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1697.5 | Pass |
| 01/02/2024 | Trade Effluent | 3110 | 5932 | TE-2 | NM | Passed no Addition/s | pH neat | 7.79 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10075 | Pass |
| 05/02/2024 | Trade Effluent | 3110 | 5943 | Tank-A | SSY | Passed no Addition/s | pH neat | 7.78 | pass | Foam volume after 1-minute (ml) | 0 | pass | COD (mg/L) | 2338 | Pass |
| 06/02/2024 | Trade Effluent | 3110 | 5974 | TE-1 | SSY | Passed no Addition/s | pH neat | 7.31 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 6225 | Pass |
| 07/02/2024 | Trade Effluent | 3110 | 6002 | Tank-B | LM | Passed no Addition/s | pH neat | 9.26 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1257.5 | Pass |
| 07/02/2024 | Trade Effluent | 3110 | 6007 | TE-2 | SSY | Passed no Addition/s | pH neat | 7.89 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 13525 | Pass |
| 08/02/2024 | Trade Effluent | 3110 | 6100 | TE-3 | NM | Passed no Addition/s | pH neat | 8.72 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 20975 | Pass |
| 09/02/2024 | Trade Effluent | 3110 | 6104 | TE-1 | NM | Passed no Addition/s | pH neat | 7.44 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10900 | Pass |
| 09/02/2024 | Trade Effluent | 3110 | 6058 | Tank-A | SSY | Passed no Addition/s | pH neat | 7 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1463 | Pass |
| 12/02/2024 | Trade Effluent | 3110 | 6140 | TE-2 | CC | Passed no Addition/s | pH neat | 8.23 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7550 | Pass |
| 13/02/2024 | Trade Effluent | 3110 | 6126 | Tank-B | CC | Passed no Addition/s | pH neat | 7.5 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1170 | Pass |
| 13/02/2024 | Trade Effluent | 3110 | 6190 | TE-3 | CC | Passed with Addition/s | pH neat | 7.18 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 16250 | Pass |
| 14/02/2024 | Trade Effluent | 3110 | 6191 | TE-1 | CC | Passed no Addition/s | pH neat | 7.32 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | | Pass |
| 15/02/2024 | Trade Effluent | 3110 | 6209 | Tank-A | NM | Passed no Addition/s | pH neat | 8.59 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1742.5 | Pass |
| 15/02/2024 | Trade Effluent | 3110 | 6260 | Tank-B | SSY | Passed no Addition/s | pH neat | 9.24 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1280 | Pass |
| 15/02/2024 | Trade Effluent | 3110 | 6227 | TE-2 | SSY | Passed no Addition/s | pH neat | 8.04 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11775 | Pass |
| 16/02/2024 | Trade Effluent | 3110 | 6268 | TE-3 | SSY | Passed no Addition/s | pH neat | 9.36 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 13500 | Pass |
| 19/02/2024 | Trade Effluent | 3110 | 6340 | Tank-A | LM | Passed no Addition/s | pH neat | 8.09 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1252.5 | Pass |
| 20/02/2024 | Trade Effluent | 3110 | 6400 | TE-1 | NM | Passed no Addition/s | pH neat | 7.24 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 12225 | Pass |
| 21/02/2024 | Trade Effluent | 3110 | 6403 | Tank-B | NM | Passed no Addition/s | pH neat | 9.1 | Pass | Foam volume after 1-minute (ml) | 0 | pass | COD (mg/L) | 1540 | Pass |
| 21/02/2024 | Trade Effluent | 3110 | 6401 | TE-2 | LM | Passed with Addition/s | pH neat | 7.57 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 13125 | Pass |
| 22/02/2024 | Trade Effluent | 3110 | 6407 | Tank-A | NM | Passed with Addition/s | pH neat | 9.12 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 625 | Pass |
| 22/02/2024 | Trade Effluent | 3110 | 6455 | Tank-B | LM | Passed no Addition/s | pH neat | 8.25 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 545 | Pass |
| 22/02/2024 | Trade Effluent | 3110 | 6402 | TE-3 | LM | Passed with Addition/s | pH neat | 9.44 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9800 | Pass |
| 23/02/2024 | Trade Effluent | 3110 | 6445 | TE-1 | LM | Passed no Addition/s | pH neat | 7.29 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 15575 | Pass |
| 26/02/2024 | Trade Effluent | 3110 | 6499 | Tank-A | NM | Passed no Addition/s | pH neat | 8.47 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 602.5 | Pass |
| 26/02/2024 | Trade Effluent | 3110 | 6504 | Tank-B | SSY | Passed no Addition/s | pH neat | 8.54 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1953 | Pass |
| 27/02/2024 | Trade Effluent | 3110 | 6470 | TE-2 | NM | Passed no Addition/s | pH neat | 7.44 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 11150 | Pass |

| Date | Formulation Name | Formulation # | Batch # | Mixer # | Initial | Overall Result | Test 1 | Result | Pass/Fail | Test 2 | Result | Pass/Fail | Test 3 | Result | Pass/Fail |
|------------|------------------|---------------|---------|---------|---------|------------------------|---------|--------|-----------|---------------------------------|--------|-----------|------------|--------|-----------|
| 27/02/2024 | Trade Effluent | 3110 | 6513 | TE-3 | SSY | Passed no Addition/s | pH neat | 9.45 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8725 | Pass |
| 28/02/2024 | Trade Effluent | 3110 | 6544 | Tank-A | NM | Passed no Addition/s | pH neat | 7.63 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1187.5 | Pass |
| 29/02/2024 | Trade Effluent | 3110 | 6520 | TE-1 | SSY | Passed with Addition/s | pH neat | 7.3 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 13600 | Pass |
| 01/03/2024 | Trade Effluent | 3110 | 6552 | Tank-B | SSY | Passed no Addition/s | pH neat | 7.57 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1840 | Pass |
| 04/03/2024 | Trade Effluent | 3110 | 6585 | TE-2 | SSY | Passed no Addition/s | pH neat | 7.87 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8400 | Pass |
| 04/03/2024 | Trade Effluent | 3110 | 6602 | Tank-A | LM | Passed no Addition/s | pH neat | 8.53 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1327.5 | Pass |
| 05/03/2024 | Trade Effluent | 3110 | 6590 | TE-3 | SSY | Passed with Addition/s | pH neat | 8.67 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 10150 | Pass |
| 06/03/2024 | Trade Effluent | 3110 | 6669 | Tank-B | SSY | Passed no Addition/s | pH neat | 8.13 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2208 | Pass |
| 06/03/2024 | Trade Effluent | 3110 | 6644 | TE-1 | LM | Passed no Addition/s | pH neat | 7.84 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 9925 | Pass |
| 07/03/2024 | Trade Effluent | 3110 | 6696 | TE-2 | LM | Passed no Addition/s | pH neat | 9.09 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11350 | Pass |
| 08/03/2024 | Trade Effluent | 3110 | 6740 | TE-3 | NM | Passed no Addition/s | pH neat | 8.05 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 13650 | Pass |
| 11/03/2024 | Trade Effluent | 3110 | 6705 | Tank-A | CC | Passed no Addition/s | pH neat | 8.98 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1455 | Pass |
| 11/03/2024 | Trade Effluent | 3110 | 6777 | TE-1 | SSY | Passed no Addition/s | pH neat | 8.73 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 7325 | Pass |
| 12/03/2024 | Trade Effluent | 3110 | 6765 | Tank-B | CC | Passed no Addition/s | pH neat | 9.04 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2427 | Pass |
| 12/03/2024 | Trade Effluent | 3110 | 6808 | TE-2 | NM | Passed no Addition/s | pH neat | 7.75 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 6200 | Pass |
| 13/03/2024 | Trade Effluent | 3110 | 6859 | Tank-A | CC | Passed no Addition/s | pH neat | 8.02 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2080 | Pass |
| 13/03/2024 | Trade Effluent | 3110 | 6830 | TE-3 | SSY | Passed no Addition/s | pH neat | 8.79 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9775 | Pass |
| 14/03/2024 | Trade Effluent | 3110 | 6867 | TE-1 | SSY | Passed with Addition/s | pH neat | 7.62 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 18250 | Pass |
| 15/03/2024 | Trade Effluent | 3110 | 6874 | Tank-B | SSY | Passed no Addition/s | pH neat | 8.89 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2223 | Pass |
| 18/03/2024 | Trade Effluent | 3110 | 6883 | TE-2 | LM | Passed no Addition/s | pH neat | 8.57 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 7675 | Pass |
| 19/03/2024 | Trade Effluent | 3110 | 6921 | Tank-A | SSY | Passed no Addition/s | pH neat | 8.67 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1740 | Pass |
| 19/03/2024 | Trade Effluent | 3110 | 6924 | TE-3 | LM | Passed with Addition/s | pH neat | 7.87 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | | |
| 20/03/2024 | Trade Effluent | 3110 | 6957 | TE-1 | NM | Passed no Addition/s | pH neat | 7.25 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 16025 | Pass |
| 22/03/2024 | Trade Effluent | 3110 | 6973 | Tank-B | AS | Passed no Addition/s | pH neat | 9.1 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1320 | Pass |
| 22/03/2024 | Trade Effluent | 3110 | 7000 | TE-2 | NM | Passed no Addition/s | pH neat | 8.71 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 10550 | Pass |
| 25/03/2024 | Trade Effluent | 3110 | 7018 | Tank-A | SSY | Passed no Addition/s | pH neat | 7.72 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2093 | Pass |
| 25/03/2024 | Trade Effluent | 3110 | 7038 | TE-3 | SSY | Passed with Addition/s | pH neat | 8.2 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 5950 | Pass |
| 26/03/2024 | Trade Effluent | 3110 | 7061 | TE-1 | SSY | Passed no Addition/s | pH neat | 7.38 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 9525 | Pass |
| 27/03/2024 | Trade Effluent | 3110 | 77109 | Tank-B | CC | Passed no Addition/s | pH neat | 7.81 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 3675 | Pass |
| 27/03/2024 | Trade Effluent | 3110 | 7116 | TE-2 | SSY | Passed no Addition/s | pH neat | 7.67 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9050 | Pass |
| 28/03/2024 | Trade Effluent | 3110 | 7135 | Tank-A | SSY | Passed no Addition/s | pH neat | 8.51 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2440 | Pass |
| 02/04/2024 | Trade Effluent | 3110 | 7166 | TE-3 | NM | Passed no Addition/s | pH neat | 8.47 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8475 | Pass |
| 02/04/2024 | Trade Effluent | 3110 | 7193 | Tank-B | LM | Passed no Addition/s | pH neat | 7.3 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1297.5 | Pass |
| 03/04/2024 | Trade Effluent | 3110 | 7171 | TE-1 | NM | Passed no Addition/s | pH neat | 7 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 6275 | Pass |
| 03/04/2024 | Trade Effluent | 3110 | 7227 | Tank-A | LM | Passed no Addition/s | pH neat | 8.07 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1597.5 | Pass |
| 04/04/2024 | Trade Effluent | 3110 | 7203 | TE-2 | LM | Passed with Addition/s | pH neat | 8.43 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 8650 | Pass |
| 05/04/2024 | Trade Effluent | 3110 | 7256 | Tank-B | NM | Passed no Addition/s | pH neat | 9.13 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1240 | Pass |
| 05/04/2024 | Trade Effluent | 3110 | 7252 | TE-3 | NM | Passed no Addition/s | pH neat | 8.31 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7750 | Pass |
| 08/04/2024 | Trade Effluent | 3110 | 7278 | Tank-A | LM | Passed no Addition/s | pH neat | 8.07 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1222.5 | Pass |
| 09/04/2024 | Trade Effluent | 3110 | 7273 | TE-1 | LM | Passed with Addition/s | pH neat | 8.12 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 5625 | Pass |
| 10/04/2024 | Trade Effluent | 3110 | 7331 | Tank-B | LM | Passed no Addition/s | pH neat | 7.83 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1365 | Pass |
| 10/04/2024 | Trade Effluent | 3110 | 7310 | TE-2 | LM | Passed no Addition/s | pH neat | 7.71 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 9375 | Pass |
| 12/04/2024 | Trade Effluent | 3110 | 7365 | Tank-A | LM | Passed no Addition/s | pH neat | 8.92 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1365 | Pass |
| 12/04/2024 | Trade Effluent | 3110 | 7336 | TE-3 | LM | Passed with Addition/s | pH neat | 7.98 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 7800 | Pass |
| 15/04/2024 | Trade Effluent | 3110 | 7392 | TE-1 | LM | Passed no Addition/s | pH neat | 7.31 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8975 | Pass |
| 16/04/2024 | Trade Effluent | 3110 | 7418 | Tank-B | SSY | Passed no Addition/s | pH neat | 7.86 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1140 | Pass |

| Date | Formulation Name | Formulation # | Batch # | Mixer # | Initial | Overall Result | Test 1 | Result | Pass/Fail | Test 2 | Result | Pass/Fail | Test 3 | Result | Pass/Fail | Test 4 | Result | Pass/Fail |
|------------|------------------|---------------|---------|---------|---------|------------------------|---------|--------|-----------|---------------------------------|--------|-----------|------------|--------|-----------|-------------------------|--------|-----------|
| 17/04/2024 | Trade Effluent | 3110 | 7430 | TE-2 | SSY | Passed no Addition/s | pH neat | 8.07 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 8450 | Pass | | | |
| 18/04/2024 | Trade Effluent | 3110 | 7469 | Tank-A | SSY | Passed no Addition/s | pH neat | 7.99 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1758 | Pass | | | |
| 19/04/2024 | Trade Effluent | 3110 | 7474 | TE-3 | NM | Passed with Addition/s | pH neat | 8.4 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 7225 | Pass | | | |
| 22/04/2024 | Trade Effluent | 3110 | 7521 | Tank-B | LM | Passed no Addition/s | pH neat | 7.78 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1067.5 | Pass | | | |
| 23/04/2024 | Trade Effluent | 3110 | 7516 | TE-1 | LM | Passed no Addition/s | pH neat | 7.16 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 7475 | Pass | | | |
| 23/04/2024 | Trade Effluent | 3110 | 7572 | Tank-A | SSY | Passed no Addition/s | pH neat | 7.87 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1863 | Pass | | | |
| 24/04/2024 | Trade Effluent | 3110 | 7555 | TE-2 | LM | Passed with Addition/s | pH neat | 7.95 | Fail | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8350 | Pass | | | |
| 25/04/2024 | Trade Effluent | 3110 | 7592 | TE-3 | LM | Passed with Addition/s | pH neat | 7.76 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 12850 | Pass | | | |
| 25/04/2024 | Trade Effluent | 3110 | 7606 | Tank-B | SSY | Passed no Addition/s | pH neat | 7.44 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1718 | Pass | Suspended Solids (mg/L) | 160 | pass |
| 26/04/2024 | Trade Effluent | 3110 | 7640 | TE-1 | SSY | Passed no Addition/s | pH neat | 7.43 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 8625 | Pass | Suspended Solids (mg/L) | 300 | pass |
| 29/04/2024 | Trade Effluent | 3110 | 7647 | Tank-A | LM | Passed with Addition/s | pH neat | 8.93 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1230 | Pass | Suspended Solids (mg/L) | 30 | pass |
| 30/04/2024 | Trade Effluent | 3110 | 7686 | TE-2 | SSY | Passed with Addition/s | pH neat | 7.62 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10900 | Pass | Suspended Solids (mg/L) | 160 | pass |
| 30/04/2024 | Trade Effluent | 3110 | 7712 | TE-3 | LM | Passed with Addition/s | pH neat | 7.84 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8100 | Pass | Suspended Solids (mg/L) | 210 | pass |
| 30/04/2024 | Trade Effluent | 3110 | 7714 | Tank-B | LM | Passed no Addition/s | pH neat | 8.84 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 1535 | Pass | Suspended Solids (mg/L) | 50 | pass |
| 02/05/2024 | Trade Effluent | 3110 | 7743 | TE-1 | SSY | Passed with Addition/s | pH neat | 7.78 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9350 | Pass | Suspended Solids (mg/L) | 400 | pass |
| 02/05/2024 | Trade Effluent | 3110 | 7764 | Tank-A | LM | Passed no Addition/s | pH neat | 9.3 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1917.5 | Pass | Suspended Solids (mg/L) | 50 | pass |
| 03/05/2024 | Trade Effluent | 3110 | 7800 | TE-2 | SSY | Passed with Addition/s | pH neat | 7.91 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 12175 | Pass | Suspended Solids (mg/L) | 20 | pass |
| 07/05/2024 | Trade Effluent | 3110 | 7825 | Tank-B | NM | Passed no Addition/s | pH neat | 8.11 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 1092.5 | Pass | Suspended Solids (mg/L) | 70 | pass |
| 07/05/2024 | Trade Effluent | 3110 | 7813 | TE-3 | SSY | Passed with Addition/s | pH neat | 7.17 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9125 | Pass | Suspended Solids (mg/L) | 180 | pass |
| 08/05/2024 | Trade Effluent | 3110 | 7825 | Tank-A | AS | Passed no Addition/s | pH neat | 8.04 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1445 | Pass | Suspended Solids (mg/L) | 50 | pass |
| 08/05/2024 | Trade Effluent | 3110 | 7864 | TE-1 | SSY | Passed no Addition/s | pH neat | 7.09 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9650 | Pass | Suspended Solids (mg/L) | 220 | pass |
| 10/05/2024 | Trade Effluent | 3110 | 7884 | TE-2 | AS | Passed with Addition/s | pH neat | 8.33 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9425 | Pass | Suspended Solids (mg/L) | 220 | pass |
| 13/05/2024 | Trade Effluent | 3110 | 7917 | Tank-B | LM | Passed with Addition/s | pH neat | 7.96 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 772.5 | Pass | Suspended Solids (mg/L) | 50 | pass |
| 13/05/2024 | Trade Effluent | 3110 | 7920 | TE-3 | SSY | Passed no Addition/s | pH neat | 7.79 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9950 | Pass | Suspended Solids (mg/L) | 280 | pass |
| 14/05/2024 | Trade Effluent | 3110 | 7961 | TE-1 | SSY | Passed no Addition/s | pH neat | 7.93 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9350 | Pass | Suspended Solids (mg/L) | 240 | pass |
| 15/05/2024 | Trade Effluent | 3110 | 7955 | Tank-A | LM | Passed no Addition/s | pH neat | 8.78 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1410 | Pass | Suspended Solids (mg/L) | 130 | pass |
| 15/05/2024 | Trade Effluent | 3110 | 7990 | TE-2 | SSY | Passed with Addition/s | pH neat | 7.39 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 6300 | Pass | Suspended Solids (mg/L) | 220 | pass |
| 16/05/2024 | Trade Effluent | 3110 | 8018 | Tank-B | SSY | Passed no Addition/s | pH neat | 8.5 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2500 | Pass | Suspended Solids (mg/L) | 110 | Pass |
| 17/05/2024 | Trade Effluent | 3110 | 8022 | TE-3 | LM | Passed no Addition/s | pH neat | 7.03 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 12525 | Pass | Suspended Solids (mg/L) | 360 | Pass |
| 20/05/2024 | Trade Effluent | 3110 | 8086 | Tank-A | LM | Passed no Addition/s | pH neat | 7 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 575 | Pass | Suspended Solids (mg/L) | 70 | Pass |
| 20/05/2024 | Trade Effluent | 3110 | 8051 | TE-1 | SSY | Passed no Addition/s | pH neat | 8.12 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8925 | Pass | Suspended Solids (mg/L) | 150 | Pass |
| 21/05/2024 | Trade Effluent | 3110 | 8124 | Tank-B | CC | Passed no Addition/s | pH neat | 8.53 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2768 | Pass | Suspended Solids (mg/L) | 70 | Pass |
| 21/05/2024 | Trade Effluent | 3110 | 8100 | TE-2 | SSY | Passed no Addition/s | pH neat | 7.54 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9325 | Pass | Suspended Solids (mg/L) | 280 | Pass |
| 22/05/2024 | Trade Effluent | 3110 | 8193 | Tank-A | CC | Passed no Addition/s | pH neat | 8.65 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1805 | Pass | Suspended Solids (mg/L) | 1100 | Pass |
| 22/05/2024 | Trade Effluent | 3110 | 8155 | TE-3 | SSY | Passed with Addition/s | pH neat | 7.94 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 12800 | Pass | Suspended Solids (mg/L) | 220 | Pass |
| 23/05/2024 | Trade Effluent | 3110 | 8197 | TE-1 | LM | Passed no Addition/s | pH neat | 7.92 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 14550 | Pass | Suspended Solids (mg/L) | 590 | Pass |
| 24/05/2024 | Trade Effluent | 3110 | 8233 | Tank-B | LM | Passed no Addition/s | pH neat | 7.26 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1335 | Pass | Suspended Solids (mg/L) | 190 | Pass |
| 25/05/2024 | Trade Effluent | 3110 | 8244 | TE-2 | SSY | Passed no Addition/s | pH neat | 8.08 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 14175 | Pass | Suspended Solids (mg/L) | 470 | Pass |
| 28/05/2024 | Trade Effluent | 3110 | 8273 | Tank-A | SSY | Passed no Addition/s | pH neat | 7.96 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1488 | Pass | Suspended Solids (mg/L) | | |
| 28/05/2024 | Trade Effluent | 3110 | 8291 | TE-3 | LM | Passed with Addition/s | pH neat | 7.3 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 5450 | Pass | Suspended Solids (mg/L) | 180 | Pass |
| 29/05/2024 | Trade Effluent | 3110 | 8325 | Tank-B | CC | Passed no Addition/s | pH neat | 8.97 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1825 | Pass | Suspended Solids (mg/L) | 60 | Pass |
| 29/05/2024 | Trade Effluent | 3110 | 8308 | TE-1 | LM | Passed no Addition/s | pH neat | 7.72 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 6325 | Pass | Suspended Solids (mg/L) | 330 | Pass |
| 30/05/2024 | Trade Effluent | 3110 | 8373 | Tank-A | LM | Passed no Addition/s | pH neat | 8.5 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1480 | Pass | Suspended Solids (mg/L) | 220 | Pass |
| 31/05/2024 | Trade Effluent | 3110 | 8345 | TE-2 | SSY | Passed no Addition/s | pH neat | 7.28 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 12375 | Pass | Suspended Solids (mg/L) | 480 | Pass |
| 01/06/2024 | Trade Effluent | 3110 | 8376 | TE-3 | SSY | Passed no Addition/s | pH neat | 8 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8850 | Pass | Suspended Solids (mg/L) | 250 | Pass |
| 03/06/2024 | Trade Effluent | 3110 | 8399 | Tank-B | SSY | Passed no Addition/s | pH neat | 8.86 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1905 | Pass | Suspended Solids (mg/L) | 180 | Pass |

| Date | Formulation Name | Formulation # | Batch # | Mixer # | Initial | Overall Result | Test 1 | Result | Pass/Fail | Test 2 | Result | Pass/Fail | Test 3 | Result | Pass/Fail | Test 4 | Result | Pass/Fail |
|------------|------------------|---------------|---------|---------|---------|------------------------|---------|--------|-----------|---------------------------------|--------|-----------|------------|--------|-----------|-------------------------|--------|-----------|
| 04/06/2024 | Trade Effluent | 3110 | 8412 | TE-1 | CC | Passed no Addition/s | pH neat | 7.21 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 6100 | Pass | Suspended Solids (mg/L) | 370 | Pass |
| 05/06/2024 | Trade Effluent | 3110 | 8458 | Tank-A | CC | Passed no Addition/s | pH neat | 8.59 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2200 | Pass | Suspended Solids (mg/L) | 190 | Pass |
| 05/06/2024 | Trade Effluent | 3110 | 8504 | TE-2 | SSY | Passed no Addition/s | pH neat | 8.68 | Pass | Foam volume after 1-minute (ml) | 2 | Pass | COD (mg/L) | 13100 | Pass | Suspended Solids (mg/L) | 250 | Pass |
| 06/06/2024 | Trade Effluent | 3110 | 8517 | TE-3 | SSY | Passed no Addition/s | pH neat | 7.88 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10775 | Pass | Suspended Solids (mg/L) | 400 | Pass |
| 07/06/2024 | Trade Effluent | 3110 | 8542 | Tank-B | AS | Passed no Addition/s | pH neat | 9.05 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2600 | Pass | Suspended Solids (mg/L) | 190 | Pass |
| 09/06/2024 | Trade Effluent | 3110 | 8568 | TE-1 | AS | Passed no Addition/s | pH neat | 7.64 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 9825 | Pass | Suspended Solids (mg/L) | 550 | Pass |
| 10/06/2024 | Trade Effluent | 3110 | 8576 | Tank-A | LM | Passed no Addition/s | pH neat | 7.17 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1195 | Pass | Suspended Solids (mg/L) | 120 | Pass |
| 11/06/2024 | Trade Effluent | 3110 | 8614 | TE-2 | CC | Passed with Addition/s | pH neat | 9.23 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7500 | Pass | Suspended Solids (mg/L) | 370 | Pass |
| 12/06/2024 | Trade Effluent | 3110 | 8669 | Tank-B | CC | Passed no Addition/s | pH neat | 8.57 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1385 | Pass | Suspended Solids (mg/L) | 1600 | Pass |
| 12/06/2024 | Trade Effluent | 3110 | 8630 | TE-3 | LM | Passed no Addition/s | pH neat | 8.44 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8050 | Pass | Suspended Solids (mg/L) | 450 | Pass |
| 13/06/2024 | Trade Effluent | 3110 | 8727 | Tank-A | LM | Passed no Addition/s | pH neat | 8.04 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2650 | Pass | Suspended Solids (mg/L) | 220 | Pass |
| 14/06/2024 | Trade Effluent | 3110 | 8688 | TE-1 | NM | Passed no Addition/s | pH neat | 7.18 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10400 | Pass | Suspended Solids (mg/L) | 240 | Pass |
| 17/06/2024 | Trade Effluent | 3110 | 8793 | Tank-B | CC | Passed no Addition/s | pH neat | 8.79 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1342 | Pass | Suspended Solids (mg/L) | 100 | Pass |
| 17/06/2024 | Trade Effluent | 3110 | 8768 | TE-2 | NM | Passed with Addition/s | pH neat | 7.83 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 12225 | Pass | Suspended Solids (mg/L) | 1040 | Pass |
| 18/06/2024 | Trade Effluent | 3110 | 8829 | TE-3 | AB | Passed no Addition/s | pH neat | 8.01 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 5425 | Pass | Suspended Solids (mg/L) | 280 | Pass |
| 18/06/2024 | Trade Effluent | 3110 | 8835 | Tank-A | NM | Passed no Addition/s | pH neat | 8.14 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2650 | Pass | Suspended Solids (mg/L) | 150 | Pass |
| 19/06/2024 | Trade Effluent | 3110 | 8858 | TE-1 | NM | Passed no Addition/s | pH neat | 8.38 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 5250 | Pass | Suspended Solids (mg/L) | 510 | Pass |
| 20/06/2024 | Trade Effluent | 3110 | 8889 | Tank-B | AB | Passed no Addition/s | pH neat | 9.12 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1687 | Pass | Suspended Solids (mg/L) | 290 | Pass |
| 21/06/2024 | Trade Effluent | 3110 | 8916 | TE-2 | AB | Passed with Addition/s | pH neat | 7.54 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 11950 | Pass | Suspended Solids (mg/L) | 610 | Pass |
| 24/06/2024 | Trade Effluent | 3110 | 8949 | Tank-A | CC | Passed no Addition/s | pH neat | 8.22 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2305 | Pass | Suspended Solids (mg/L) | 600 | Pass |
| 24/06/2024 | Trade Effluent | 3110 | 8936 | TE-3 | CC | Passed no Addition/s | pH neat | 7.14 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 4675 | Pass | Suspended Solids (mg/L) | 240 | Pass |
| 25/06/2024 | Trade Effluent | 3110 | 9000 | Tank-B | CC | Passed no Addition/s | pH neat | 7.86 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1715 | Pass | Suspended Solids (mg/L) | 170 | Pass |
| 25/06/2024 | Trade Effluent | 3110 | 8985 | TE-1 | LM | Passed no Addition/s | pH neat | 7.23 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10025 | Pass | Suspended Solids (mg/L) | 390 | Pass |
| 26/06/2024 | Trade Effluent | 3110 | 9063 | Tank-A | LM | Passed with Addition/s | pH neat | 8.85 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1345 | Pass | Suspended Solids (mg/L) | 210 | Pass |
| 27/06/2024 | Trade Effluent | 3110 | 9035 | TE-2 | NM | Passed no Addition/s | pH neat | 8.46 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 13800 | Pass | Suspended Solids (mg/L) | 670 | Pass |

| Date | Formulation Name | Formulation # | Batch # | Mixer # | Initial | Overall Result | Test 1 | Result | Pass/Fail | Test 2 | Result | Pass/Fail | Test 3 | Result | Pass/Fail | Test 4 | Result | Pass/Fail |
|------------|------------------|---------------|---------|---------|---------|------------------------|---------|--------|-----------|---------------------------------|--------|-----------|------------|--------|-----------|-------------------------|--------|-----------|
| 01/07/2024 | Trade Effluent | 3110 | 9090 | Tank-B | AB | Passed no Addition/s | pH neat | 7.03 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1557 | Pass | Suspended Solids (mg/L) | 240 | Pass |
| 01/07/2024 | Trade Effluent | 3110 | 9073 | TE-3 | SSY | Passed no Addition/s | pH neat | 8 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 7825 | Pass | Suspended Solids (mg/L) | 270 | Pass |
| 03/07/2024 | Trade Effluent | 3110 | 9116 | Tank-A | AB | Passed no Addition/s | pH neat | 8.36 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1862 | Pass | Suspended Solids (mg/L) | 120 | Pass |
| 03/07/2024 | Trade Effluent | 3110 | 9101 | TE-1 | AB | Passed no Addition/s | pH neat | 7.38 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8850 | Pass | Suspended Solids (mg/L) | 190 | Pass |
| 04/07/2024 | Trade Effluent | 3110 | 9160 | TE-2 | AB | Passed with Addition/s | pH neat | 7.62 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 12250 | Pass | Suspended Solids (mg/L) | 380 | Pass |
| 05/07/2024 | Trade Effluent | 3110 | 9176 | Tank-B | AB | Passed no Addition/s | pH neat | 8.98 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1532 | Pass | Suspended Solids (mg/L) | 50 | Pass |
| 05/07/2024 | Trade Effluent | 3110 | 9193 | TE-3 | SSY | Passed no Addition/s | pH neat | 7.8 | Pass | Foam volume after 1-minute (ml) | 1 | Pass | COD (mg/L) | 11050 | Pass | Suspended Solids (mg/L) | 370 | Pass |
| 08/07/2024 | Trade Effluent | 3110 | 9215 | Tank-B | AB | Passed no Addition/s | pH neat | 8.5 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 2400 | Pass | Suspended Solids (mg/L) | 1600 | Pass |
| 08/07/2024 | Trade Effluent | 3110 | 9233 | TE-1 | LM | Passed no Addition/s | pH neat | 8.22 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 5250 | Pass | Suspended Solids (mg/L) | 260 | Pass |
| 09/07/2024 | Trade Effluent | 3110 | 9302 | Tank-B | LM | Passed no Addition/s | pH neat | 8.88 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 977.5 | Pass | Suspended Solids (mg/L) | 200 | Pass |
| 09/07/2024 | Trade Effluent | 3110 | 9283 | TE-2 | LM | Passed no Addition/s | pH neat | 7.49 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 8650 | Pass | Suspended Solids (mg/L) | 440 | Pass |
| 10/07/2024 | Trade Effluent | 3110 | 9349 | Tank-A | AB | Passed no Addition/s | pH neat | 9.24 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 570 | Pass | Suspended Solids (mg/L) | 90 | Pass |
| 11/07/2024 | Trade Effluent | 3110 | 9308 | TE-3 | AB | Passed no Addition/s | pH neat | 7.04 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 10250 | Pass | Suspended Solids (mg/L) | 400 | Pass |
| 11/07/2024 | Trade Effluent | 3110 | 9384 | Tank-B | LM | Passed no Addition/s | pH neat | 8.75 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1147.5 | Pass | Suspended Solids (mg/L) | 100 | Pass |
| 12/07/2024 | Trade Effluent | 3110 | 9355 | TE-1 | AB | Passed no Addition/s | pH neat | 7.46 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 16300 | Pass | Suspended Solids (mg/L) | 470 | Pass |
| 15/07/2024 | Trade Effluent | 3110 | 9411 | Tank-A | AB | Passed no Addition/s | pH neat | 8.84 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 1767 | Pass | Suspended Solids (mg/L) | 180 | Pass |
| 15/07/2024 | Trade Effluent | 3110 | 9392 | TE-2 | AB | Passed no Addition/s | pH neat | 7.76 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 12625 | Pass | Suspended Solids (mg/L) | 460 | Pass |
| 16/07/2024 | Trade Effluent | 3110 | 9457 | Tank-B | AB | Passed no Addition/s | pH neat | 8.7 | Pass | Foam volume after 1-minute (ml) | 0 | Pass | COD (mg/L) | 740 | Pass | Suspended Solids (mg/L) | 50 | Pass |