

Appendix C – MSDS – Water Treatment Chemicals



SAFETY DATA SHEET

CORTROL OS5301

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture CORTROL OS5301

Issue date 29/09/2014

Version number 1.7

Revision date 11/12/2023

Supersedes date 22/05/2023

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Boiler feedwater oxygen scavenger

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Veolia Water Technologies & Solutions (UK) Limited
Partnership
Hydro House
Newcombe Way
Orton Southgate
Peterborough
PE2 6SE

Tel.: +44 (0)1733 385444, Fax : 01733 391775

e-mail : emea.productregulatory@veolia.com

1.4. Emergency telephone number

Multilingual emergency number (24/7)

Europe, Middle East, Africa, Israel (Europe and English language speaking countries):

+44(0)1235 239670

Middle East & Africa (speaking Arabic):

+44(0)1235 239671 VEOLIAWATERTECH29003-NCEC

National Poisons Information Centre

NHS Direct on 111

Or a doctor

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Environmental hazards

Hazardous to the aquatic environment,
long-term aquatic hazard

Category 3

H412 - Harmful to aquatic life with
long lasting effects.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms None.

Signal word None.

Hazard statements



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H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

P273 Avoid release to the environment.

Response

Not available.

Storage

Not available.

Disposal

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental label information None.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

Mixtures

Chemical description

Aqueous solution of amines

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
N,N Diethylhydroxylamine	10 - < 20	3710-84-7 223-055-4	01-2119962470-39	-	
Classification: Flam. Liq. 3;H226, Acute Tox. 4;H312, Acute Tox. 4;H332, STOT SE 3;H335, Aquatic Chronic 2;H411					

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact

Rinse with water. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

4.2. Most important symptoms and effects, both acute and delayed

Exposure may cause temporary irritation, redness, or discomfort.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards

No unusual fire or explosion hazards noted.

5.1. Extinguishing media

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.



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5.2. Special hazards arising from the substance or mixture	During fire, gases hazardous to health may be formed.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk. Prevent spillage and fire-fighting water from entering in public sewers or the immediate environment.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Wear appropriate protective equipment and clothing during clean-up.
For emergency responders	Keep unnecessary personnel away. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
6.2. Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up	Prevent product from entering drains. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.
6.4. Reference to other sections	For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
7.3. Specific end use(s)	Only for industrial users

SECTION 8: Exposure controls/personal protection

8.1. Control parameters	
Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Recommended monitoring procedures	Follow standard monitoring procedures.

Derived no effect levels (DNELs)

Workers

Components	Value	Assessment factor	Notes
N,N Diethylhydroxylamine (CAS 3710-84-7)			
Long-term, Local, Inhalation	2,92 mg/m3	12.5	
Long-term, Systemic, Dermal	70 mg/kg	100	Repeated dose toxicity
Long-term, Systemic, Inhalation	49,3 mg/m3	25	Repeated dose toxicity
Short-term, Local, Inhalation	8,76 mg/m3	0.33	irritation respiratory tract
Short-term, Systemic, Dermal	47 mg/kg	150	Acute toxicity
Short-term, Systemic, Inhalation	45,6 mg/m3	112.5	



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Predicted no effect concentrations (PNECs)

Components	Value	Assessment factor	Notes
N,N Diethylhydroxylamine (CAS 3710-84-7)			
Freshwater	8,2 µg/l	1000	
Intermittent releases	82 µg/l		
Marine water	0,82 µg/l	10000	
Sediment (freshwater)	0,065 mg/kg		
Sediment (marine water)	0,007 mg/kg		
Soil	6,4 mg/kg	50	
STP	10 mg/l	10	

8.2. Exposure controls

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles).
CEN : EN 166

Skin protection

- Hand protection Wear appropriate chemical resistant gloves.
Suitable gloves can be recommended by the glove supplier.
Protective gloves (Plastic, impervious) (Protection against unintentional short-term contact)
Coating thickness: 0.5 mm
Penetration time: > 480 min
CEN : EN 420

- Other Wear suitable protective clothing.
CEN : EN ISO 13688

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls Inform appropriate managerial or supervisory personnel of all environmental releases. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels. Do not empty into drains, dispose of this material and its container to hazardous or special waste collection point.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid
Physical state	Liquid.
Form	Liquid.
Colour	Colourless to light yellow
Odour	Amine
Odour threshold	Not available.
pH (concentrated product)	11
Melting point/freezing point	-10 °C
Initial boiling point and boiling range	100 °C
Flash point	61 °C P-M(CC)
Evaporation rate	< 1 (Ether = 1)

Material name: CORTROL OS5301



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Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	18 mm Hg
Vapour pressure temp.	21 °C
Vapour density	> 1 (Air = 1)
Relative density	1
Relative density temperature	21 °C
Solubility(ies)	
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	5 cps
Viscosity temperature	21 °C
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
pH in aqueous solution	10,1 (5% SOL.)
Pour point	-7 °C
Shelf life	270 days
VOC	12 % (Calculated)

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Avoid temperatures exceeding the flash point. Protect from freezing.
10.5. Incompatible materials	Strong acids. Strong oxidising agents.
10.6. Hazardous decomposition products	Carbon oxides. Nitrogen oxides (NOx).

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of exposure	
Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.
Symptoms	Exposure may cause temporary irritation, redness, or discomfort.
11.1. Information on toxicological effects	
Acute toxicity	



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Product	Species	Test Results
CORTROL OS5301		
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg (Calculated according to GHS additivity formula)
Inhalation		
LC50	Rat	> 20 mg/l/4h, 4 hours (Calculated according to GHS additivity formula)
Oral		
LD50	Rat	> 5000 mg/kg (Calculated according to GHS additivity formula)

Components	Species	Test Results
N,N Diethylhydroxylamine (CAS 3710-84-7)		
Acute		
Dermal		
LD50	Rabbit	1300 mg/kg
Inhalation		
<i>Vapour</i>		
LC50	Rat	9,5 mg/l, 4 h
Oral		
LD50	Rat	2190 mg/kg
Skin corrosion/irritation	Based on available data, the classification criteria are not met.	
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.	
Respiratory sensitisation	Based on available data, the classification criteria are not met.	
Skin sensitisation	Based on available data, the classification criteria are not met.	
Germ cell mutagenicity	Based on available data, the classification criteria are not met.	
Carcinogenicity	Based on available data, the classification criteria are not met.	
Reproductive toxicity	Based on available data, the classification criteria are not met.	
Specific target organ toxicity - single exposure	Based on available data, the classification criteria are not met.	
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.	
Aspiration hazard	Based on available data, the classification criteria are not met.	
Mixture versus substance information	No information available.	

SECTION 12: Ecological information

12.1. Toxicity	Harmful to aquatic life with long lasting effects.
12.2. Persistence and degradability	No data is available on the degradability of this product.
12.3. Bioaccumulative potential	
Partition coefficient n-octanol/water (log Kow)	Not available.
Bioconcentration factor (BCF)	Not available.
12.4. Mobility in soil	No data available.
12.5. Results of PBT and vPvB assessment	This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.



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12.6. Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation potential.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

Disposal methods/information According to Hazardous Waste Regulations.
European List of Wastes (LoW) code recommendation : 15 01 10
15 Waste packaging; absorbents, wiping cloths, filter materials and protective clothing not otherwise specified.
15 01 Packaging (including separately collected municipal packaging waste).
15 01 10 Packaging containing residues of or contaminated by dangerous substances.
Depending on the origin and state of the waste, other codes may be applicable too.

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

According to Hazardous Waste Regulations.
European List of Wastes (LoW) code recommendation : 16 03 05
16 Wastes not otherwise specified in the list.
16 03 Off-specification batches and unused products.
16 03 05 Organic wastes containing dangerous substances.
Depending on the origin and state of the waste, other codes may be applicable too.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. - 14.6.: Not regulated as dangerous goods.

RID

14.1. - 14.6.: Not regulated as dangerous goods.

ADN

14.1. - 14.6.: Not regulated as dangerous goods.

IATA

14.1. - 14.6.: Not regulated as dangerous goods.

IMDG

14.1. - 14.6.: Not regulated as dangerous goods.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.



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Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstract Service.
CEN: European Committee for Standardization.
CLP: Classification, Labeling and Packaging REGULATION (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures.
EC50: Effective Concentration 50%.
IATA: International Air Transport Association.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
LC50: Lethal Concentration 50%.
LD50: Lethal Dose 50%.
MARPOL: International Convention for the Prevention of Pollution from Ships.
NOEL: No observed effect level.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
STEL: Short term exposure limit.
TOC: Total Organic Carbon.
TWA: Time Weighted Average.
vPvB: Very persistent and very bioaccumulative.
EC-No: European Commission Number
COD: Chemical Oxygen Demand
BOD: Biochemical oxygen demand.
Safety data sheets of raw materials.

References



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Information on evaluation method leading to the classification of mixture	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.
Full text of any statements, which are not written out in full under sections 2 to 15	H226 Flammable liquid and vapour. H312 Harmful in contact with skin. H332 Harmful if inhaled. H335 May cause respiratory irritation. H411 Toxic to aquatic life with long lasting effects.
Revision information	SECTION 2: Hazards identification: Hazard statements SECTION 10: Stability and reactivity: 10,4. Conditions to avoid SECTION 11: Toxicological information: Serious eye damage/eye irritation SECTION 11: Toxicological information: Other information SECTION 13: Disposal considerations: Contaminated packaging SECTION 13: Disposal considerations: Disposal methods/information SECTION 16: Other information: Further information HazReg Data: International Inventories GHS: Classification
Training information	Follow training instructions when handling this material.
Disclaimer	The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
Based on EC Directive / Regulations	(EC) No 1907/2006 (REACH) (EC) No 1272/2008 (EU) No 1357/2014
Further information	Correction in Section: 10,11,13



SAFETY DATA SHEET

OPTISPERSE ADJ5150

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture OPTISPERSE ADJ5150

Issue date 25/03/2009

Version number 5.7

Revision date 20/05/2023

Supersedes date 05/01/2022

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Alkalinity provider

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Veolia Water Technologies & Solutions (UK) Limited
Partnership

Hydro House

Newcombe Way

Orton Southgate

Peterborough

PE2 6SE

Tel.: +44 (0)1733 385444, Fax : 01733 391775

e-mail : emea.productregulatory@veolia.com

1.4. Emergency telephone number

Multilingual emergency number (24/7)

Europe, Middle East, Africa, Israel (Europe and English
language speaking countries):

+44(0)1235 239670

Middle East & Africa (speaking Arabic):

+44(0)1235 239671 SUEZWATERTECH29003-NCEC

National Poisons Information Centre

NHS Direct on 111

Or a doctor

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Corrosive to metals	Category 1	H290 - May be corrosive to metals.
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Health hazards

Skin corrosion/irritation	Category 1A	H314 - Causes severe skin burns and eye damage.
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Serious eye damage/eye irritation	Category 1	H318 - Causes serious eye damage.
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2.2. Label elements



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OPTISPERSE ADJ5150

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Sodium hydroxide

Hazard pictograms



Signal word

Danger

Hazard statements

H290

May be corrosive to metals.

H314

Causes severe skin burns and eye damage.

Precautionary statements

Prevention

P280

Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P234

Keep only in original packaging.

Response

P301 + P330 + P331

IF SWALLOWED: rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P305 + P351 + P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310

Immediately call a POISON CENTRE/doctor.

Storage

Not available.

Disposal

Not available.

Supplemental label information

None.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

Mixtures

Chemical description

Alkaline solution

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Sodium hydroxide	20 - < 30	1310-73-2 215-185-5	01-2119457892-27	011-002-00-6	#

Classification: Met. Corr. 1;H290, Skin Corr. 1A;H314

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. #: This substance has been assigned Union workplace exposure limit(s).

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.



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Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.
Ingestion	Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
4.2. Most important symptoms and effects, both acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
4.3. Indication of any immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

5.1. Extinguishing media	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	During fire, gases hazardous to health may be formed.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk. Prevent spillage and fire-fighting water from entering in public sewers or the immediate environment.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
For emergency responders	Keep unnecessary personnel away. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.
6.2. Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up	Prevent entry into waterways, sewer, basements or confined areas. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.
6.4. Reference to other sections	For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Alkaline. Do not mix with acidic material. Do not breathe mist/vapours.
7.2. Conditions for safe storage, including any incompatibilities	Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Store in tightly closed container. Keep only in the original container. Protect from freezing. Store away from incompatible materials (see Section 10 of the SDS).



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OPTISPERSE ADJ5150

7.3. Specific end use(s) Only for industrial users

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	STEL	2 mg/m3

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs)

Workers

Components	Value	Assessment factor	Notes
Sodium hydroxide (CAS 1310-73-2)			
Long-term, Local, Inhalation	1 mg/m3	1	irritation respiratory tract

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Eye wash facilities and emergency shower must be available when handling this product. Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.
CEN : EN 166

Skin protection

- Hand protection For prolonged or repeated skin contact use suitable protective gloves.
Suitable gloves can be recommended by the glove supplier.
Gauntlet type neoprene gloves (Protection against unintentional short-term contact)
Gauntlet type nitrile gloves (Protection against unintentional short-term contact)
Penetration time: > 480 min
Coating thickness: 0.5 mm
CEN : EN 374-1/2/3/4; EN 420
Wear appropriate chemical resistant gloves.

- Other Wear appropriate chemical resistant clothing.
CEN : EN ISO 13688; EN ISO 6530; EN ISO 6529; EN 14605

Respiratory protection In case of insufficient ventilation, use a breathing mask with filter type: P2
CEN : EN 140; EN 143; EN 149
When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls Environmental manager must be informed of all major releases. Prevent from entering in public sewers or the immediate environment. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.



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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid
Physical state	Liquid.
Form	Not available.
Colour	Colourless to light yellow
Odour	Odourless.
Odour threshold	Not available.
pH (concentrated product)	14 Neat
Melting point/freezing point	-16 °C
Initial boiling point and boiling range	100 °C
Flash point	Not applicable
Evaporation rate	Slower than Ether
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	18 mmHg
Vapour pressure temp.	21 °C
Vapour density	< 1
Relative density	1,27
Relative density temperature	21 °C
Solubility(ies)	
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	20 mPa.s
Viscosity temperature	21 °C
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
Pour point	-13 °C
Shelf life	720 Days
VOC	0 % Calculated

SECTION 10: Stability and reactivity

10.1. Reactivity	May be corrosive to metals.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	Hazardous polymerisation does not occur.
10.4. Conditions to avoid	Heat, flames and sparks.
10.5. Incompatible materials	Strong acids. Strong oxidising agents. Metals.
10.6. Hazardous decomposition products	No hazardous decomposition products are known.



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OPTISPERSE ADJ5150

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

Symptoms Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

11.1. Information on toxicological effects

Acute toxicity

Product	Species	Test Results
OPTISPERSE ADJ5150		
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg (Calculated according to GHS additivity formula)
Oral		
LD50	Rat	> 2000 mg/kg (Calculated according to GHS additivity formula)

Components	Species	Test Results
Sodium hydroxide (CAS 1310-73-2)		
Acute		
Dermal		
LD50	Rabbit	1350 mg/kg
Oral		
LD50	Rabbit	> 500 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory sensitisation Based on available data, the classification criteria are not met.

Skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Not an aspiration hazard. Based on available data, the classification criteria are not met.

Mixture versus substance information No information available.

SECTION 12: Ecological information

12.1. Toxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.



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12.2. Persistence and degradability

No data is available on the degradability of this product. This product, being inorganic and in its highest oxidation state, has no COD, BOD or TOC.

12.3. Bioaccumulative potential No data available.

**Partition coefficient
n-octanol/water (log K_{ow})** Not available.

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

**12.5. Results of PBT and vPvB
assessment** This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. Not available.

12.6. Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
According to Hazardous Waste Regulations.

European List of Wastes (LoW) code recommendation : 15 01 10
15 Waste packaging; absorbents, wiping cloths, filter materials and protective clothing not otherwise specified.
15 01 Packaging (including separately collected municipal packaging waste).
15 01 10 Packaging containing residues of or contaminated by dangerous substances.
Depending on the origin and state of the waste, other codes may be applicable too.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
According to Hazardous Waste Regulations.

European List of Wastes (LoW) code recommendation : 16 03 03
16 Wastes not otherwise specified in the list.
16 03 Off-specification batches and unused products.
16 03 03 Inorganic wastes containing dangerous substances.
Depending on the origin and state of the waste, other codes may be applicable too.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

**14.1. UN number or ID
number** UN1824

**14.2. UN proper shipping
name** SODIUM HYDROXIDE SOLUTION

14.3. Transport hazard class(es)

Class 8

Subsidiary risk -

Tunnel restriction code (E)

14.4. Packing group II

14.5. Environmental hazards No.

**14.6. Special precautions
for user** Read safety instructions, SDS and emergency procedures before handling.

RID

**14.1. UN number or ID
number** UN1824

**14.2. UN proper shipping
name** SODIUM HYDROXIDE SOLUTION



SAFETY DATA SHEET

OPTISPERSE ADJ5150

14.3. Transport hazard class(es)

Class 8

Subsidiary risk -

14.4. Packing group II

14.5. Environmental hazards No.

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number or ID number UN1824

14.2. UN proper shipping name SODIUM HYDROXIDE SOLUTION

14.3. Transport hazard class(es)

Class 8

Subsidiary risk -

14.4. Packing group II

14.5. Environmental hazards No.

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number or ID number UN1824

14.2. UN proper shipping name SODIUM HYDROXIDE SOLUTION

14.3. Transport hazard class(es)

Class 8

Subsidiary risk -

14.4. Packing group II

14.5. Environmental hazards No.

ERG Code Not available.

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

14.1. UN number or ID number UN1824

14.2. UN proper shipping name SODIUM HYDROXIDE SOLUTION

14.3. Transport hazard class(es)

Class 8

Subsidiary risk -

14.4. Packing group II

14.5. Environmental hazards

Marine pollutant No.

EmS F-A, S-B

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

14.7. Maritime transport in bulk according to IMO instruments Not established.



SAFETY DATA SHEET

OPTISPERSE ADJ5150

ADN; ADR; IATA; IMDG; RID



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Sodium hydroxide (CAS 1310-73-2)

75

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.

NSF Registered and/or meets USDA (according to 1998 guidelines):

Registration No. – 141529

Category Code(s):

G5 Cooling and retort water treatment products

G6 Boiler treatment products, steam line products – food contact

Inventory status

Country(s) or region

Europe

Inventory name

European Inventory of Existing Commercial Chemical Substances (EINECS)

On inventory (yes/no)*

Yes



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Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European List of Notified Chemical Substances (ELINCS)	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

SECTION 16: Other information

List of abbreviations

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures).
ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: European agreement concerning the international carriage of dangerous goods by road (Accord européen relatif transport des marchandises dangereuses par route).
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstract Service.
CEN: European Committee for Standardization (Comité Européen de Normalisation).
CEN: European Committee for Standardization.
CLP: Classification, Labeling and Packaging REGULATION (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures.
EC50: Effective Concentration 50%.
IATA: International Air Transport Association.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
LC50: Lethal Concentration 50%.
LD50: Lethal Dose 50%.
MARPOL: International Convention for the Prevention of Pollution from Ships.
NOEL: No observed effect level.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the international carriage of dangerous goods by rail (Règlement International concernant le transport de marchandises dangereuses par chemin de fer).
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
STEL: Short term exposure limit.
TOC: Total Organic Carbon.
TWA: Time Weighted Average.
vPvB: Very persistent and very bioaccumulative.
EC-No: European Commission Number
COD: Chemical Oxygen Demand
STEL: Short-term Exposure Limit.
BOD: Biochemical oxygen demand.
IMDG Code: International Maritime Dangerous Goods Code.

References

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H290 May be corrosive to metals.
H314 Causes severe skin burns and eye damage.

Revision information

This document has undergone significant changes and should be reviewed in its entirety.

Training information

Provide training on safe handling while considering the type of application and exposure scenarios. Follow training instructions when handling this material.

Based on EC Directive / Regulations

(EC) No 1907/2006 (REACH)

(EC) No 1272/2008

(EU) No 1357/2014

Further information

Correction in Section: 2,3,4,5,6,7,8,10,11,12



SAFETY DATA SHEET

SOLUS AP26

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture SOLUS AP26

Issue date 17/03/2014

Version number 1.8

Revision date 08/12/2023

Supersedes date 22/05/2023

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Internal boiler water treatment

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Veolia Water Technologies & Solutions (UK) Limited
Partnership

Hydro House

Newcombe Way

Orton Southgate

Peterborough

PE2 6SE

Tel.: +44 (0)1733 385444, Fax : 01733 391775

e-mail : emea.productregulatory@veolia.com

1.4. Emergency telephone number

Multilingual emergency number (24/7)

Europe, Middle East, Africa, Israel (Europe and English
language speaking countries):

+44(0)1235 239670

Middle East & Africa (speaking Arabic):

+44(0)1235 239671 VEOLIAWATERTECH29003-NCEC

National Poisons Information Centre

NHS Direct on 111

Or a doctor

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Physical hazards

Corrosive to metals	Category 1	H290 - May be corrosive to metals.
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Health hazards

Skin corrosion/irritation	Category 1A	H314 - Causes severe skin burns and eye damage.
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Serious eye damage/eye irritation	Category 1	H318 - Causes serious eye damage.
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2.2. Label elements



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SOLUS AP26

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: Sodium hydroxide

Hazard pictograms



Signal word: Danger

Hazard statements

H290: May be corrosive to metals.
H314: Causes severe skin burns and eye damage.

Precautionary statements

Prevention

P280: Wear protective gloves/protective clothing/eye protection/face protection.

Response

P301 + P330 + P331: IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310: Immediately call a POISON CENTRE/doctor.

Storage

P406: Store in a corrosion resistant container with a resistant inner liner.

Disposal

Not available.

Supplemental label information: None.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

Mixtures

Chemical description: Aqueous alkaline solution of inorganic salt and polymer

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Sodium hydroxide	10 - < 20	1310-73-2 215-185-5	01-2119457892-27	011-002-00-6	#

Classification: Met. Corr. 1;H290, Skin Corr. 1A;H314

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

PBT: persistent, bioaccumulative and toxic substance.

vPvB: very persistent and very bioaccumulative substance.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume. #: This substance has been assigned Union workplace exposure limit(s).

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

4.1. Description of first aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.



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Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.
Ingestion	Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
4.2. Most important symptoms and effects, both acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
4.3. Indication of any immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

5.1. Extinguishing media	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	During fire, gases hazardous to health may be formed.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk. Prevent spillage and fire-fighting water from entering in public sewers or the immediate environment.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
For emergency responders	Keep unnecessary personnel away. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.
6.2. Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up	Prevent entry into waterways, sewer, basements or confined areas. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use.
6.4. Reference to other sections	For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Do not breathe mist/vapours. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Store locked up. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Do not freeze. If frozen, thaw completely and mix thoroughly prior to use. Store in corrosive resistant container with a resistant inner liner. Keep only in the original container.



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SOLUS AP26

7.3. Specific end use(s) Only for industrial users

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	STEL	2 mg/m3

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures Follow standard monitoring procedures.

Derived no effect levels (DNELs)

Workers

Components	Value	Assessment factor	Notes
Sodium hydroxide (CAS 1310-73-2)			
Long-term, Local, Inhalation	1 mg/m3	1	irritation respiratory tract

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

General information Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles) and a face shield.
CEN : EN 166

Skin protection

- Hand protection Wear appropriate chemical resistant gloves. For prolonged or repeated skin contact use suitable protective gloves. Suitable gloves can be recommended by the glove supplier.
Gauntlet type neoprene gloves (Protection against unintentional short-term contact)
Gauntlet type nitrile gloves (Protection against unintentional short-term contact)
Coating thickness: 0.5 mm
Penetration time: > 480 min
CEN : EN 374-1/2/3/4; EN 420

- Other Wear appropriate chemical resistant clothing.
CEN : EN ISO 13688; EN ISO 6530; EN ISO 6529; EN 14605

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment. In case of insufficient ventilation, use a breathing mask with filter type: P2
CEN : EN 140; EN 143; EN 149

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties



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Appearance	Liquid
Physical state	Liquid.
Form	Not available.
Colour	Yellow
Odour	Slight ammonia
Odour threshold	Not available.
pH (concentrated product)	> 13 Neat
Melting point/freezing point	-14 °C
Initial boiling point and boiling range	104 °C
Flash point	Not applicable
Evaporation rate	Slower than Ether
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	18 mmHg
Vapour pressure temp.	21 °C
Vapour density	< 1
Relative density	1,16
Relative density temperature	21 °C
Solubility(ies)	
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	5 mPa.s
Viscosity temperature	21 °C
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
pH in aqueous solution	13 (5% Solution)
Pour point	-11 °C
Shelf life	720 Days
VOC	0 % Estimated

SECTION 10: Stability and reactivity

10.1. Reactivity	May be corrosive to metals.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Heat. Do not freeze.
10.5. Incompatible materials	Strong acids. Strong oxidising agents. Metals.
10.6. Hazardous decomposition products	Ammonia. Sulphur oxides. Nitrogen oxides (NOx). Carbon oxides.



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SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact Causes severe skin burns.
Eye contact Causes serious eye damage.
Ingestion Causes digestive tract burns.

Symptoms Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

11.1. Information on toxicological effects

Acute toxicity

Product	Species	Test Results
SOLUS AP26		
Acute		
Dermal		
LD50	Rabbit	> 5000 mg/kg (Calculated according to GHS additivity formula)
Inhalation		
LC50	Rat	> 20 mg/l, 4 Hours (Calculated according to GHS additivity formula)
Oral		
LD50	Rat	4907 mg/kg (Calculated according to GHS additivity formula)

Components	Species	Test Results
Sodium hydroxide (CAS 1310-73-2)		
Acute		
Dermal		
LD50	Rabbit	1350 mg/kg
Oral		
LD50	Rabbit	> 500 mg/kg

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory sensitisation Based on available data, the classification criteria are not met.

Skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Mixture versus substance information No information available.



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SOLUS AP26

SECTION 12: Ecological information

12.1. Toxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product	Species		Test Results
Aquatic	Crustacea	LC50	Daphnia magna
		NOEL	Daphnia magna
Fish	LC50	Fathead minnow	> 10000 mg/l, 48 hour (pH adjusted)
		Rainbow trout	10000 mg/l, 48 hour (pH adjusted)
	NOEL	Fathead minnow	> 10000 mg/l, 96 hour (pH adjusted)
		Rainbow trout	> 10000 mg/l, 96 hour (pH adjusted)
			10000 mg/l, 96 hour (pH adjusted)
			10000 mg/l, 96 hour (pH adjusted)

12.2. Persistence and degradability

- COD (mgO₂/g) 83

- TOC (mg C/g) 7

12.3. Bioaccumulative potential

Partition coefficient n-octanol/water (log K_{ow}) Not available.

Bioconcentration factor (BCF) Not available.

12.4. Mobility in soil No data available.

12.5. Results of PBT and vPvB assessment This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII.

12.6. Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal. According to Hazardous Waste Regulations.

European List of Wastes (LoW) code recommendation : 15 01 10
15 Waste packaging; absorbents, wiping cloths, filter materials and protective clothing not otherwise specified.
15 01 Packaging (including separately collected municipal packaging waste).
15 01 10 Packaging containing residues of or contaminated by dangerous substances.
Depending on the origin and state of the waste, other codes may be applicable too.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations. According to Hazardous Waste Regulations.

European List of Wastes (LoW) code recommendation : 16 03 05
16 Wastes not otherwise specified in the list.
16 03 Off-specification batches and unused products.
16 03 05 Organic wastes containing dangerous substances.
Depending on the origin and state of the waste, other codes may be applicable too.

Special precautions Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number or ID number UN1824



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14.2. UN proper shipping name SODIUM HYDROXIDE SOLUTION

14.3. Transport hazard class(es)

Class 8

Subsidiary risk -

Tunnel restriction code (D/E)

14.4. Packing group II

14.5. Environmental hazards No.

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

RID

14.1. UN number or ID number UN1824

14.2. UN proper shipping name SODIUM HYDROXIDE SOLUTION

14.3. Transport hazard class(es)

Class 8

Subsidiary risk -

14.4. Packing group II

14.5. Environmental hazards No.

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

ADN

14.1. UN number or ID number UN1824

14.2. UN proper shipping name SODIUM HYDROXIDE SOLUTION

14.3. Transport hazard class(es)

Class 8

Subsidiary risk -

14.4. Packing group II

14.5. Environmental hazards No.

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

14.1. UN number or ID number UN1824

14.2. UN proper shipping name SODIUM HYDROXIDE SOLUTION

14.3. Transport hazard class(es)

Class 8

Subsidiary risk -

14.4. Packing group II

14.5. Environmental hazards No.

ERG Code Not available.

14.6. Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

14.1. UN number or ID number UN1824

14.2. UN proper shipping name SODIUM HYDROXIDE SOLUTION

14.3. Transport hazard class(es)

Class 8

Subsidiary risk -

14.4. Packing group II



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14.5. Environmental hazards

Marine pollutant

No.

EmS

F-A, S-B

14.6. Special precautions for user

Read safety instructions, SDS and emergency procedures before handling.

14.7. Maritime transport in bulk according to IMO instruments

Not established.

ADN; ADR; IATA; IMDG; RID



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out.



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**NSF Registered and/or meets
USDA (according to 1998
guidelines):**

Registration No. – 152249
Category Code(s):
G5 Cooling and retort water treatment products
G6 Boiler treatment products, steam line products – food contact

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
CEN: European Committee for Standardization.
CLP: Classification, Labeling and Packaging REGULATION (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures.
EC50: Effective Concentration 50%.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
LC50: Lethal Concentration 50%.
LD50: Lethal Dose 50%.
MARPOL: International Convention for the Prevention of Pollution from Ships.
NOEL: No observed effect level.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
STEL: Short term exposure limit.
TOC: Total Organic Carbon.
vPvB: Very persistent and very bioaccumulative.
EC-No: European Commission Number
COD: Chemical Oxygen Demand
BOD: Biochemical oxygen demand.

References

**Information on evaluation
method leading to the
classification of mixture**

Safety data sheets of raw materials.
The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

**Full text of any statements,
which are not written out in full
under sections 2 to 15**

H290 May be corrosive to metals.
H314 Causes severe skin burns and eye damage.

Revision information

SECTION 3: Composition/information on ingredients: Composition comments
SECTION 10: Stability and reactivity: 10.5. Incompatible materials
SECTION 12: Ecological information: Persistence and degradability
SECTION 16: Other information: Further information

Training information

Follow training instructions when handling this material.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Based on EC Directive /
Regulations**

(EC) No 1907/2006 (REACH)
(EC) No 1272/2008
(EU) No 1357/2014



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Further information

Correction in Section: 10



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STEAMATE NA0880

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture STEAMATE NA0880

Issue date 23/04/2009

Version number 8.0

Revision date 26/11/2024

Supersedes date 13/06/2024

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Blend of neutralising amines

Uses advised against None known.

1.3. Details of the supplier of the safety data sheet

Veolia Water Technologies & Solutions (UK) Limited
Partnership

Hydro House

Newcombe Way

Orton Southgate

Peterborough

PE2 6SE

Tel.: +44 (0)1733 385444, Fax : 01733 391775

e-mail : emea.productregulatory@veolia.com

1.4. Emergency telephone number

Multilingual emergency number (24/7)

Europe, Middle East, Africa, Israel (Europe and English
language speaking countries):

+44(0)1235 239670

Middle East & Africa (speaking Arabic):

+44(0)1235 239671 VEOLIAWATERTECH29003-NCEC

National Poisons Information Centre

NHS Direct on 111

Or a doctor

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

Health hazards

Acute toxicity, oral	Category 4	H302 - Harmful if swallowed.
Acute toxicity, dermal	Category 4	H312 - Harmful in contact with skin.
Skin corrosion/irritation	Category 1	H314 - Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Category 1	H318 - Causes serious eye damage.
Skin sensitisation	Category 1	H317 - May cause an allergic skin reaction.



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Reproductive toxicity (the unborn child)	Category 2	H361d - Suspected of damaging the unborn child.
Specific target organ toxicity - single exposure	Category 3 respiratory tract irritation	H335 - May cause respiratory irritation.
Environmental hazards		
Hazardous to the aquatic environment, long-term aquatic hazard	Category 3	H412 - Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Contains: 3-Aminopropyltrimethylamine (DMAPA), Diethanolamine, Ethanolamine

Hazard pictograms



Signal word

Danger

Hazard statements

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H361d	Suspected of damaging the unborn child.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

Response

P301 + P330 + P331	IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTRE/doctor.

Storage

Not available.

Disposal

Not available.

Supplemental label information

None.

2.3. Other hazards

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. The product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

Mixtures

Chemical description Neutralising amine

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Ethanolamine	30 - < 40	141-43-5 205-483-3	01-2119486455-28	603-030-00-8	#

Classification: Acute Tox. 4;H302, Acute Tox. 4;H312, Acute Tox. 4;H332, Skin Corr. 1B;H314, STOT SE 3;H335, Aquatic Chronic 3;H412



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Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
3-Aminopropyldimethylamine (DMAPA)	10 - < 20	109-55-7 203-680-9	01-2119486842-27	612-061-00-6	Classification: Flam. Liq. 3;H226, Acute Tox. 4;H302, Acute Tox. 4;H312, Skin Corr. 1B;H314, Skin Sens. 1;H317, Repr. 2;H361d, STOT SE 3;H335
Diethanolamine	< 0,3	111-42-2 203-868-0	01-2119488930-28	603-071-00-1	Classification: Acute Tox. 4;H302, Skin Irrit. 2;H315, Eye Dam. 1;H318, Repr. 2;H361d, Repr. 2;H361f, Repr. 2;H361fd, STOT RE 2;H373

List of abbreviations and symbols that may be used above

ATE: Acute toxicity estimate.

M: M-factor

vPvB: very persistent and very bioaccumulative substance.

PBT: persistent, bioaccumulative and toxic substance.

#: This substance has been assigned Union workplace exposure limit(s).

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

The full text for all H-statements is displayed in section 16.

SECTION 4: First aid measures

General information	IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.
4.1. Description of first aid measures	
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison centre or doctor/physician if you feel unwell.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control centre immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control centre immediately.
Ingestion	Call a physician or poison control centre immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
4.2. Most important symptoms and effects, both acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.
4.3. Indication of any immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards	No unusual fire or explosion hazards noted.
5.1. Extinguishing media	
Suitable extinguishing media	Alcohol resistant foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	During fire, gases hazardous to health may be formed.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk. Prevent spillage and fire-fighting water from entering in public sewers or the immediate environment.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.



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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	Do not breathe mist/vapours. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
For emergency responders	Keep unnecessary personnel away. Ensure adequate ventilation. Avoid breathing mist/vapours. Local authorities should be advised if significant spillages cannot be contained. Use personal protection recommended in Section 8 of the SDS.

6.2. Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Prevent product from entering drains.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

6.4. Reference to other sections

For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not breathe mist/vapours. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

7.2. Conditions for safe storage, including any incompatibilities

Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

7.3. Specific end use(s)

Only for industrial users

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

Components	Type	Value
Ethanolamine (CAS 141-43-5)	STEL	7,6 mg/m3
		3 ppm
	TWA	2,5 mg/m3
		1 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Recommended monitoring procedures

Follow standard monitoring procedures.

Derived no effect levels (DNELs)

Workers

Components	Value	Assessment factor	Notes
3-Aminopropyltrimethylamine (DMAPA) (CAS 109-55-7)			
Long-term, Systemic, Inhalation	1,2 mg/m3	75	Repeated dose toxicity



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Diethanolamine (CAS 111-42-2)			
Long-term, Local, Inhalation	0,5 mg/m3	6	Repeated dose toxicity
Long-term, Systemic, Dermal	0,13 mg/kg	60	
Long-term, Systemic, Inhalation	0,75 mg/m3	10	Repeated dose toxicity
Ethanolamine (CAS 141-43-5)			
Long-term, Local, Inhalation	0,51 mg/m3		Repeated dose toxicity
Long-term, Systemic, Dermal	3 mg/kg	100	Repeated dose toxicity
Long-term, Systemic, Inhalation	1 mg/m3	75	Repeated dose toxicity

Predicted no effect concentrations (PNECs)

Components	Value	Assessment factor	Notes
3-Aminopropyltrimethylamine (DMAPA) (CAS 109-55-7)			
Freshwater	0,073 mg/l	50	
Intermittent releases	340 µg/l		
Marine water	0,007 mg/l	500	
Sediment (freshwater)	0,735 mg/kg		
Sediment (marine water)	0,073 mg/kg		
Soil	0,104 mg/kg		
STP	10 mg/l	100	
Diethanolamine (CAS 111-42-2)			
Freshwater	0,021 mg/l	50	
Intermittent releases	0,095 mg/l	100	
Marine water	0,002 mg/l	500	
Secondary poisoning	1,04 mg/kg	90	Oral
Sediment (freshwater)	0,096 mg/kg		
Sediment (marine water)	0,009 mg/kg		
Soil	1,63 mg/kg	1000	
STP	100 mg/l	10	
Ethanolamine (CAS 141-43-5)			
Freshwater	0,07 mg/l	10	
Intermittent releases	28 µg/l		
Marine water	0,007 mg/l	100	
Sediment (freshwater)	0,357 mg/kg		
Sediment (marine water)	0,036 mg/kg		
Soil	1,29 mg/kg	1000	
STP	100 mg/l	10	

Exposure guidelines

UK EH40 WEL: Skin designation

Ethanolamine (CAS 141-43-5) Can be absorbed through the skin.

8.2. Exposure controls

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

General information

Use personal protective equipment as required. Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection

Wear safety glasses with side shields (or goggles) and a face shield.
CEN : EN 166

Skin protection



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- Hand protection	Wear appropriate chemical resistant gloves. Gauntlet type neoprene gloves (Protection against unintentional short-term contact) Gauntlet type nitrile gloves (Protection against unintentional short-term contact) Gauntlet type rubber gloves (Protection against unintentional short-term contact) Coating thickness: 0.5 mm Penetration time: > 480 min CEN : EN 374-1/2/3/4; EN 420
- Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended. CEN : EN ISO 13688; EN ISO 6530; EN ISO 6529; EN 14605
Respiratory protection	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. In case of insufficient ventilation, use a breathing mask with filter type: A2-P2 CEN : EN 136; EN 14387
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
Hygiene measures	Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.
Environmental exposure controls	Inform appropriate managerial or supervisory personnel of all environmental releases. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. Fume scrubbers, filters or engineering modifications to the process equipment may be necessary to reduce emissions to acceptable levels. Do not empty into drains, dispose of this material and its container to hazardous or special waste collection point.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid
Physical state	Liquid.
Form	Liquid.
Colour	Colourless to yellow
Odour	Slight
Odour threshold	Not available.
pH (concentrated product)	12,7
Melting point/freezing point	< -34 °C
Initial boiling point and boiling range	104 °C
Flash point	> 93 °C P-M(CC)
Evaporation rate	Slower than Ether
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapour pressure	18 mmHg
Vapour pressure temp.	21 °C
Vapour density	> 1
Relative density	1
Relative density temperature	21 °C
Solubility(ies)	
Solubility (water)	100 %
Partition coefficient (n-octanol/water)	Not available.



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Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	14 mPa.s
Viscosity temperature	21 °C
Explosive properties	Not explosive.
Oxidising properties	Not oxidising.
9.2. Other information	
pH in aqueous solution	11,7 (5% Solution)
Pour point	< -34 °C
Shelf life	720 Days
VOC	60 % Estimated

SECTION 10: Stability and reactivity

10.1. Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
10.2. Chemical stability	Material is stable under normal conditions.
10.3. Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
10.4. Conditions to avoid	Avoid temperatures exceeding the flash point. None under normal conditions.
10.5. Incompatible materials	Strong acids. Strong oxidising agents. Peroxides. Phenols.
10.6. Hazardous decomposition products	Nitrogen oxides (NOx). Carbon oxides.

SECTION 11: Toxicological information

General information	Occupational exposure to the substance or mixture may cause adverse effects.
Information on likely routes of exposure	
Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns. Harmful if swallowed.
Symptoms	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.

11.1. Information on toxicological effects

Acute toxicity	Harmful in contact with skin. Harmful if swallowed.
----------------	---

Product	Species	Test Results
STEAMATE NA0880		
Acute		
Dermal		
LD50	Rabbit	1708 mg/kg (Calculated according to GHS additivity formula)
Inhalation		
<i>Vapour</i>		
LC50	Rat	> 20 mg/l, 4 hour (Calculated according to GHS additivity formula)
Oral		
LD50	Rat	1176 mg/kg (Calculated according to GHS additivity formula)



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Components	Species	Test Results
3-Aminopropyldimethylamine (DMAPA) (CAS 109-55-7)		
Acute		
Dermal		
LD50	Rabbit	> 1000 mg/kg
Oral		
LD50	Rat	410 mg/kg
Diethanolamine (CAS 111-42-2)		
Acute		
Dermal		
LD50	Rabbit	4000 mg/kg
Oral		
LD50	Rat	1600 mg/kg
Ethanolamine (CAS 141-43-5)		
Acute		
Dermal		
LD50	Rabbit	1025 mg/kg
Inhalation		
<i>Vapour</i>		
LC50	Rat	11 mg/l, 4 hour
Oral		
LD50	Rat	1089 mg/kg
Skin corrosion/irritation	Causes severe skin burns and eye damage.	
Serious eye damage/eye irritation	Causes serious eye damage.	
Respiratory sensitisation	Based on available data, the classification criteria are not met.	
Skin sensitisation	May cause an allergic skin reaction.	
Germ cell mutagenicity	Based on available data, the classification criteria are not met.	
Carcinogenicity	Based on available data, the classification criteria are not met.	
Reproductive toxicity	Suspected of damaging the unborn child.	
Specific target organ toxicity - single exposure	May cause respiratory irritation.	
Specific target organ toxicity - repeated exposure	Based on available data, the classification criteria are not met.	
Aspiration hazard	Based on available data, the classification criteria are not met.	
Mixture versus substance information	No information available.	

SECTION 12: Ecological information

12.1. Toxicity Harmful to aquatic life with long lasting effects.

Product	Species	Test Results
Aquatic		
Crustacea	LC50	Daphnia magna
	NOEL	Daphnia magna
Fish	LC50	Fathead minnow
	NOEL	Fathead minnow

12.2. Persistence and degradability

- COD (mgO2/g) 768 (calculated data)



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- BOD 5 (mgO ₂ /g)	252 (calculated data)
- BOD 28 (mgO ₂ /g)	252 (calculated data)
- Closed Bottle Test (% Degradation in 28 days)	30 (calculated data)
- Zahn-Wellens Test (% Degradation in 28 days)	65 (calculated data)
- TOC (mg C/g)	266 (calculated data)

12.3. Bioaccumulative potential

Partition coefficient

n-octanol/water (log K_{ow})

Diethanolamine	1,43
Ethanolamine	-1,31

Bioconcentration factor (BCF)

Diethanolamine	3
Ethanolamine	3

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This mixture does not contain substances assessed to be vPvB / PBT according to Regulation (EC) No 1907/2006, Annex XIII. Not available.

12.6. Other adverse effects

The product contains volatile organic compounds which have a photochemical ozone creation potential.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

According to Hazardous Waste Regulations.

European List of Wastes (LoW) code recommendation : 15 01 10

15 Waste packaging; absorbents, wiping cloths, filter materials and protective clothing not otherwise specified.

15 01 Packaging (including separately collected municipal packaging waste).

15 01 10 Packaging containing residues of or contaminated by dangerous substances.

Depending on the origin and state of the waste, other codes may be applicable too.

Disposal methods/information

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

According to Hazardous Waste Regulations.

European List of Wastes (LoW) code recommendation : 16 03 05

16 Wastes not otherwise specified in the list.

16 03 Off-specification batches and unused products.

16 03 05 Organic wastes containing dangerous substances.

Depending on the origin and state of the waste, other codes may be applicable too.

Special precautions

Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. UN number or ID number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (Ethanolamine, 3-Aminopropyldimethylamine (DMAPA, mixture)
14.3. Transport hazard class(es)	
Class	8



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Subsidiary risk	-
Tunnel restriction code	(E)
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
RID	
14.1. UN number or ID number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (Ethanolamine, 3-Aminopropyldimethylamine (DMAPA, mixture)
14.3. Transport hazard class(es)	
Class	8
Subsidiary risk	-
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
ADN	
14.1. UN number or ID number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (Ethanolamine, 3-Aminopropyldimethylamine (DMAPA, mixture)
14.3. Transport hazard class(es)	
Class	8
Subsidiary risk	-
14.4. Packing group	II
14.5. Environmental hazards	No.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
IATA	
14.1. UN number or ID number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (Ethanolamine, 3-Aminopropyldimethylamine (DMAPA, mixture)
14.3. Transport hazard class(es)	
Class	8
Subsidiary risk	-
14.4. Packing group	II
14.5. Environmental hazards	No.
ERG Code	Not available.
14.6. Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
IMDG	
14.1. UN number or ID number	UN2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (Ethanolamine, 3-Aminopropyldimethylamine (DMAPA, mixture)
14.3. Transport hazard class(es)	
Class	8
Subsidiary risk	-
14.4. Packing group	II



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14.5. Environmental hazards

Marine pollutant

No.

EmS

F-A, S-B

14.6. Special precautions for user

Read safety instructions, SDS and emergency procedures before handling.

14.7. Maritime transport in bulk according to IMO instruments

Not established.

ADN; ADR; IATA; IMDG; RID



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Retained direct EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EU) 2019/1021 On persistent organic pollutants (recast), as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

3-Aminopropyldimethylamine (DMAPA) (CAS 109-55-7)

Other regulations

This product is classified and labelled in accordance with the retained CLP Regulation (EC) No 1272/2008, as amended for Great Britain. This Safety Data Sheet is compiled in accordance with REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758.



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Follow national regulation for work with chemical agents in accordance with Directive 98/24/EC, as amended. Use of this product by young persons under the age of 18 is not allowed in accordance with the Management of Health and Safety at Work Regulations 1999 [SI 1999/3242], as amended. New or expectant mothers should not work with this product if there is a risk due to exposure, in accordance with the Management of Health and Safety at Work Regulations 1999 [SI 1999/3242], as amended.

15.2. Chemical safety assessment No Chemical Safety Assessment has been carried out.

Inventory status

Country(s) or region	Inventory name	On inventory (yes/no)*
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

SECTION 16: Other information

List of abbreviations

ADN: European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways.
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS: Chemical Abstract Service.
CEN: European Committee for Standardization.
CLP: Classification, Labeling and Packaging REGULATION (EC) No 1272/2008 on classification, labeling and packaging of substances and mixtures.
EC50: Effective Concentration 50%.
IATA: International Air Transport Association.
IBC Code: International Code for the Construction and Equipment of Ships Carrying Dangerous Chemicals in Bulk.
IMDG: International Maritime Dangerous Goods.
LC50: Lethal Concentration 50%.
LD50: Lethal Dose 50%.
MARPOL: International Convention for the Prevention of Pollution from Ships.
NOEL: No observed effect level.
PBT: Persistent, bioaccumulative and toxic.
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail.
STEL: Short term exposure limit.
TOC: Total Organic Carbon.
TWA: Time Weighted Average.
vPvB: Very persistent and very bioaccumulative.
COD: Chemical Oxygen Demand
EC-No: European Commission Number
BOD: Biochemical oxygen demand.
Safety data sheets of raw materials.

References

Information on evaluation method leading to the classification of mixture

The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available. The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.

Full text of any statements, which are not written out in full under sections 2 to 15

H226 Flammable liquid and vapour.
H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H361d Suspected of damaging the unborn child.
H361f Suspected of damaging fertility.



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Revision information

H361fd Suspected of damaging fertility. Suspected of damaging the unborn child.

Training information

H373 May cause damage to organs through prolonged or repeated exposure by ingestion.

Disclaimer

H412 Harmful to aquatic life with long lasting effects.

This document has undergone significant changes and should be reviewed in its entirety.

Follow training instructions when handling this material.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Based on EC Directive / Regulations

(EC) No 1907/2006 (REACH)

(EC) No 1272/2008

(EU) No 1357/2014

Further information

Correction in Section: 2,3,8,11,15,16