



**KEY:**

- Installation Boundary
- Waste Imports
- Sludge Process
- Biogas Process
- Raw Material Inputs
- UWWTD Process
- Solid Waste Process
- Odour Control Units
- Liquor Flows
- - - Abnormal Liquor Return
- Sludge Flows
- - - Sludge Abnormal Flows
- Biogas Flows
- - - Biogas Abnormal Flows
- Raw Material Flows
- - - Raw Material Abnormal Flows
- Input to OCU
- Dewatering Flows
- UWWTD Process Flows
- Solid Waste Flows
- T1 Transfer Points
- S1 Sampling Points

P06	OCT 2023	FOR INFORMATION	LC	MM	JK	MM
P05	AUG 2023	FOR INFORMATION	AR	MM	JK	MM
P04	AUG 2023	FOR INFORMATION	AR	MM	JK	MM
P03	AUG 2023	FOR INFORMATION	AR	MM	JK	MM
P02	JUN 2023	FOR INFORMATION	AR	MM	JK	MM
Rev	Rev. Date	Purpose of revision	Drawn	Checked	Rev'd	Apprv'd

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Client:

Project: **STC IED PERMIT LONG REACH STW**

Drawing title: **PROCESS FLOW DIAGRAM**

Drawing status: **PERMITTING**

Scale	NOT TO SCALE	DO NOT SCALE
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