

DO NOT SCALE DRAWING - IF IN DOUBT ASK

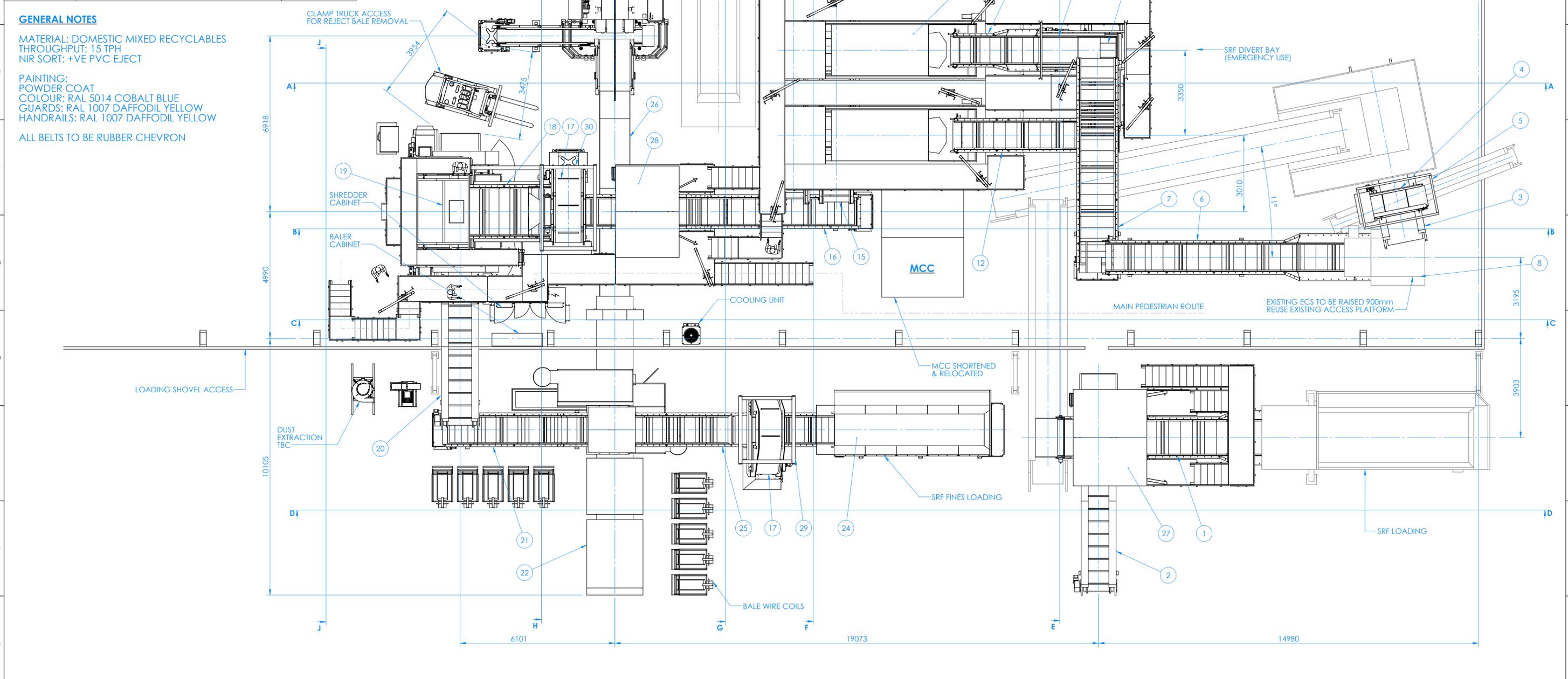
ITEM NO.	DESCRIPTION	RELEASE
1	PRE-SORT CONVEYOR - KS2x1500WD	31112A
2	WASTE CONVEYOR - BCHWx1200WD	31112B
3	EXISTING ECS FEED CONVEYOR (MODIFIED)	31112C
4	OVERBAND MAGNET	31112D
5	MAGNET STRUCTURE	31112D1
6	SRF TRANSFER CONVEYOR 1 - KS2x1200WD	31112E
7	SRF TRANSFER CONVEYOR 2 - KS2x1500WD	31112F
8	EXISTING ECS SUPPORT FRAME MODIFICATIONS	31112G
9	SRF SHUTTLE CONVEYOR	31112H
10	SRF TRANSFER CONVEYOR 3 - KS2x1200WD	31112J
11	SRF TRANSFER CONVEYOR 4 - KS2x1000WD	31112K
12	SRF TRANSFER CONVEYOR 5 - KS2x1200WD	31112L
13	STADLER ACCELERATOR C/W HOOD	FREE ISSUE
14	PVC COLLECT CONVEYOR - KS2x1000WD	31112M
15	SRF TRANSFER CONVEYOR 6 - KS2x1200WD	31112N
16	SRF SORTING CONVEYOR - KS2x1200WD	31112P
17	IFE OVERBAND MAGNET	FREE ISSUE
18	SHREDDER FEED CONVEYOR - KS2x2000WD	31112Q
19	LINDNER KOMET 2800HP SHREDDER	FREE ISSUE
20	SHREDDER DISCHARGE CONVEYOR - BCHWx1300WD	31112R
21	BALER FEED CONVEYOR 1 - KS2x1200WD	31112S
22	MACPRESSE MAC111 BALING PRESS	FREE ISSUE
23	CROSSWRAP BALE WRAPPER	31112CW
24	LOADING CONVEYOR - BCHWx1800WD	31112T
25	BALER FEED CONVEYOR 2 - KS2x1200WD	31112U
26	BALE SKID EXTENSION	31112AB
27	QC CABIN PRE-SORT	31112AC
28	QC CABIN SRF CLEAN-UP	31112AD
29	MAGNET STRUCTURE	31112V1
30	MAGNET STRUCTURE	31112Z1
31	STEEL STRUCTURE/WALKWAYS	31112AE

GENERAL NOTES

MATERIAL: DOMESTIC MIXED RECYCLABLES THROUGHPUT: 15 TPH
NIR SORT: +VE PVC EJECT

PAINTING:
POWDER COAT
COLOUR: RAL 5014 COBALT BLUE
GUARDS: RAL 1007 DAFFODIL YELLOW
HANDRAILS: RAL 1007 DAFFODIL YELLOW

ALL BELTS TO BE RUBBER CHEVRON



REV.	DESCRIPTION	DATE	APPROVED
03	LAYOUT CREATED IN 3D, UPDATES TO LAYOUT FOLLOWING ALM MEETING, INCLUDING PLATFORM MODIFICATIONS & ADDITIONS.	24/12/2025	JRM

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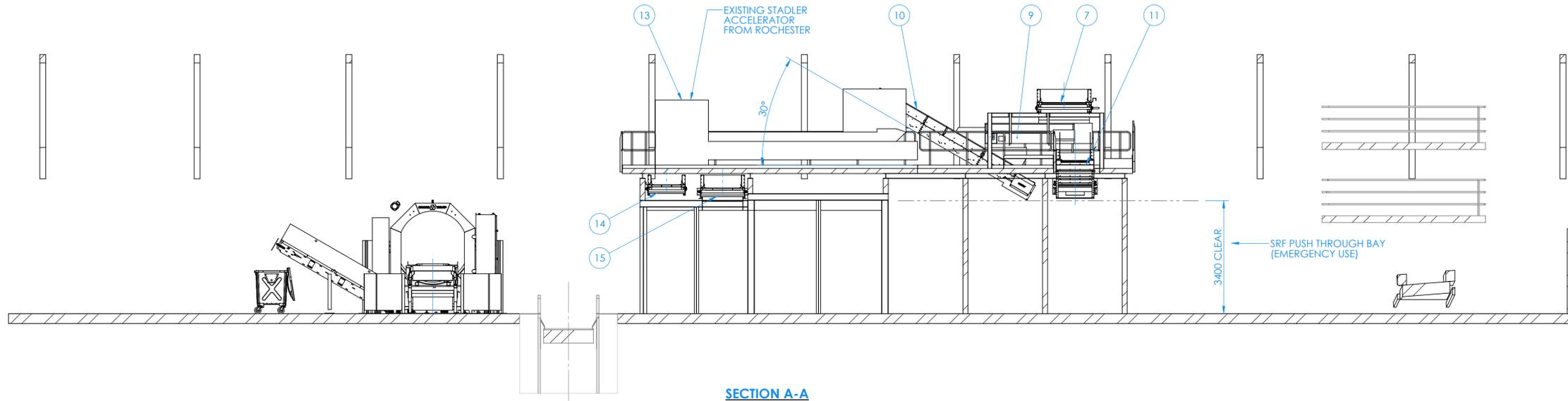
OKAY ENGINEERING
EAGLE AVENUE, MAGNETIC PARK,
DESBOROUGH, NORTHAMPTONSHIRE
NN14 2WD | TEL: +44 (0)1536 765010
POSTBOX@OKAY.CO.UK

TOLERANCES UNLESS OTHERWISE SPECIFIED	UNITS	MM	INCHES
0 TO 100	±0.25	±0.010	
100 TO 300	±0.50	±0.020	
300 TO 1000	±1.00	±0.040	
1000 TO 2000	±1.50	±0.060	
2000 TO 4000	±2.00	±0.080	
4000 TO 6000	±2.50	±0.100	

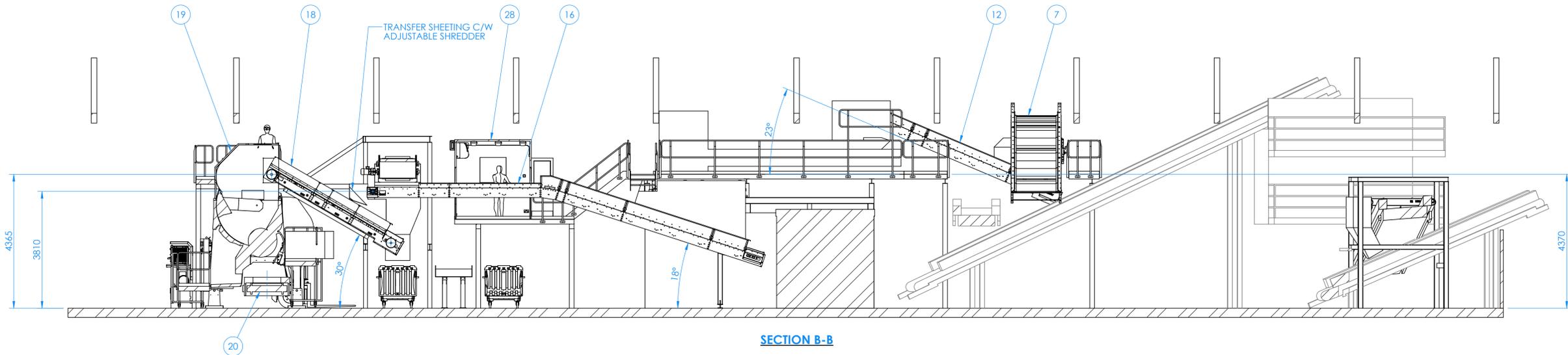
PROJECTION	DATE	MATERIAL
1st Angle	24/12/2025	N/A
NAME	DATE	MATERIAL
DRAWN: JM	24/12/2025	N/A
CHECKED: -	21/07/2025	
APPROVED: -		

CUSTOMER	JOB NO.	RELEASE NO.	REVISION	TITLE	DWG NO.	SHEET
N+P CRAYFORD	SO31112	31112	03	SRF PLANT LAYOUT SHEET 1 - PLAN VIEW	31112	A1
SCALE: 1:75	SHEET 1 OF 4					

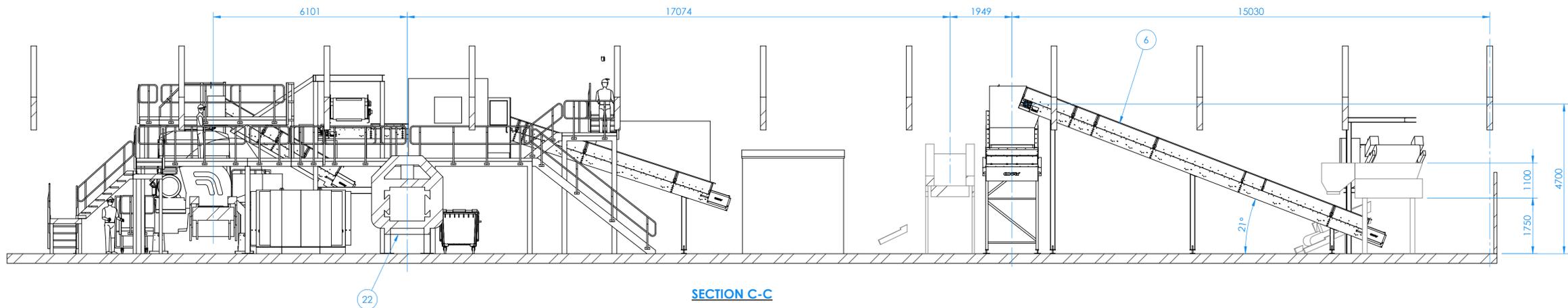
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SECTION A-A



SECTION B-B



SECTION C-C

03	LAYOUT CREATED IN 3D. UPDATES TO LAYOUT FOLLOWING ALM MEETING, INCLUDING PLATFORM MODIFICATIONS & ADDITIONS.	24/12/2025	JRM
REV.	DESCRIPTION	DATE	APPROVED
REVISIONS			
1			
2			
3			
4			
5			
6			
7			

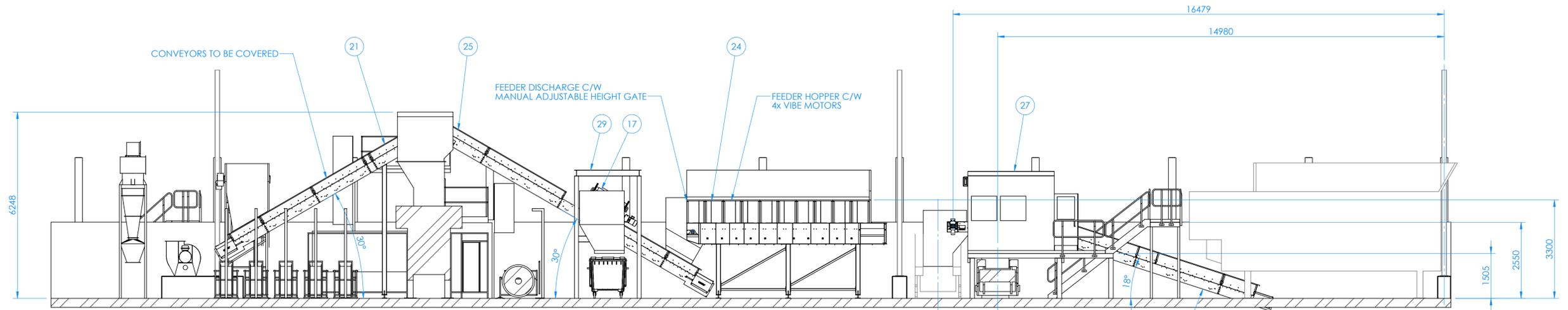
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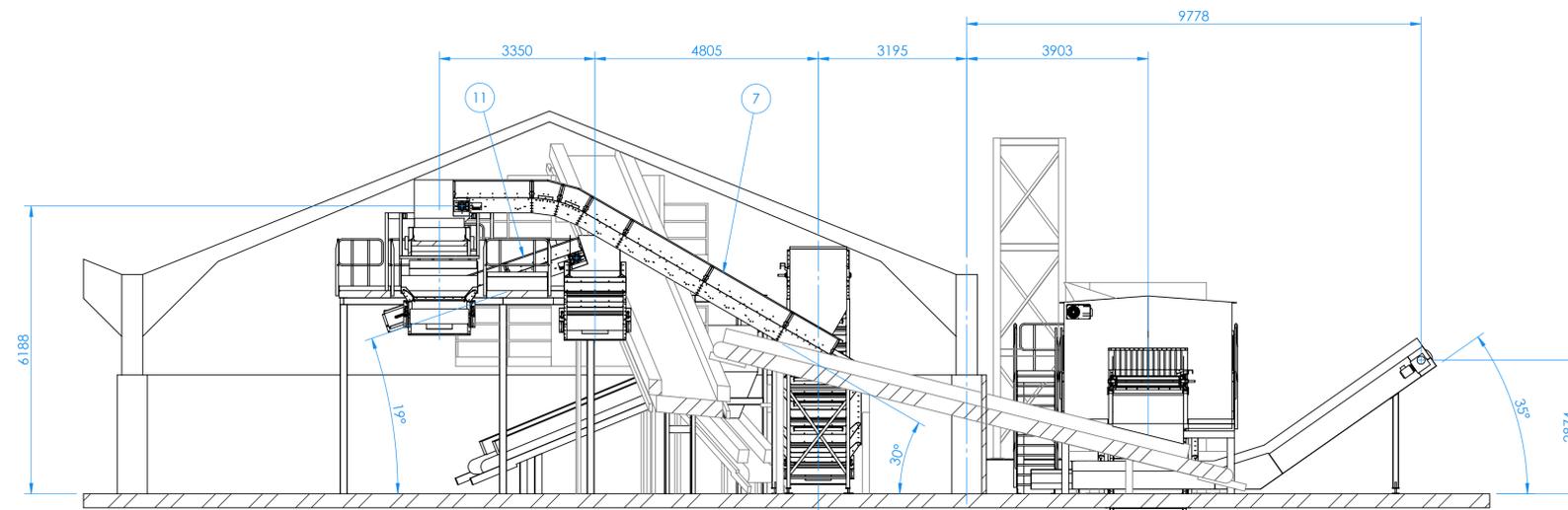
TOLERANCES WHERE NO DIMS SHOWN ARE IN MILLIMETERS	
DIM	FIN
0 TO 100	±0.75
100 TO 300	±1.0
300 TO 1000	±2.0
1000 TO 2000	±2.5
2000 TO 4000	±3.0
OVER 4000	±3.5

CUSTOMER: N+P CRAYFORD	PROJECTION:
DATE: 24/12/2025	MATERIAL: N/A
NAME: JRM	WEIGHT (kg): N/A
CHKD: -	
APPVD: -	

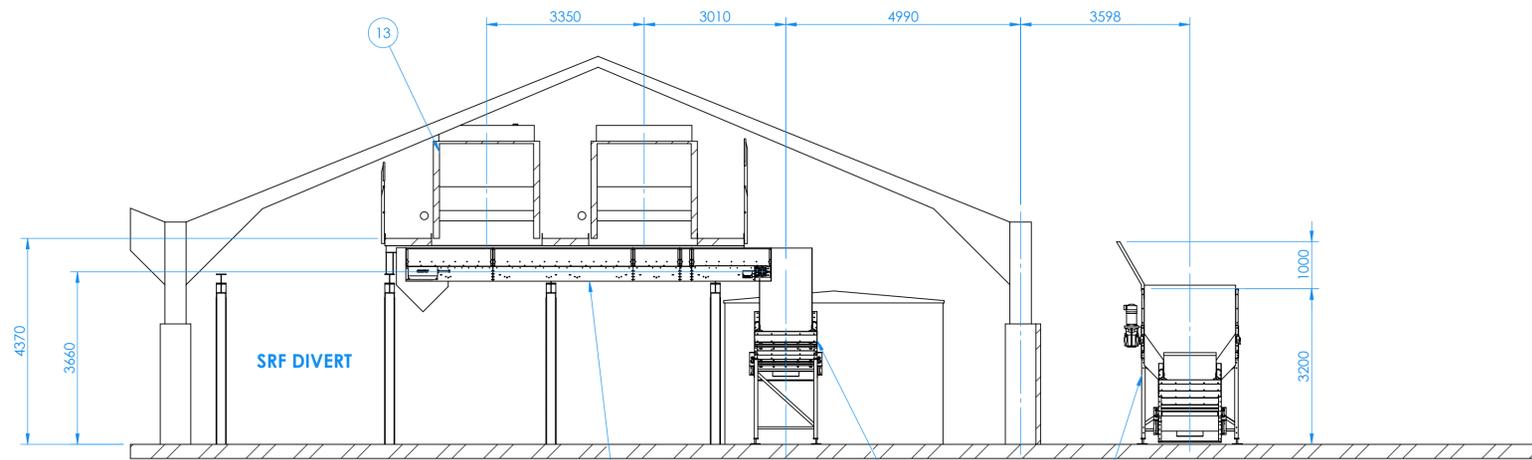
JOB NO: SO31112	RELEASE NO: 31112
REVISION: 03	TITLE: SRF PLANT LAYOUT SHEET 2 - SECTION VIEWS
DWG NO: 31112	A1
SCALE: 1:75	SHEET 2 OF 4



SECTION D-D



SECTION E-E



SECTION F-F

03	LAYOUT CREATED IN 3D. UPDATES TO LAYOUT FOLLOWING ALM MEETING, INCLUDING PLATFORM MODIFICATIONS & ADDITIONS.	24/12/2025	JRM
REV.	DESCRIPTION	DATE	APPROVED
REVISIONS			
1			
2			
3			

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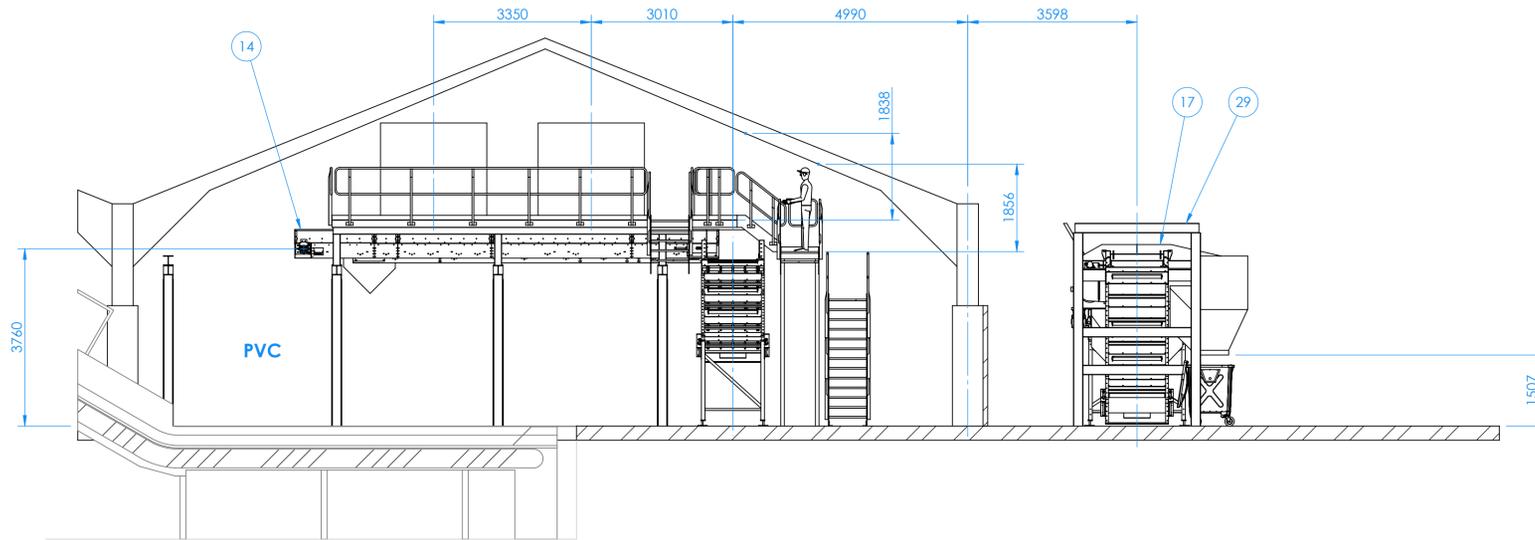


TOLERANCES WHERE NO DIMENSIONS SHOWN	
DIMENSIONS ARE IN MILLIMETERS	UNLESS SPECIFIED
0 TO 100	±0.75
100 TO 300	±1.0
300 TO 1000	±1.5
1000 TO 2000	±2.0
2000 TO 4000	±3.0
4000 TO 10000	±5.0

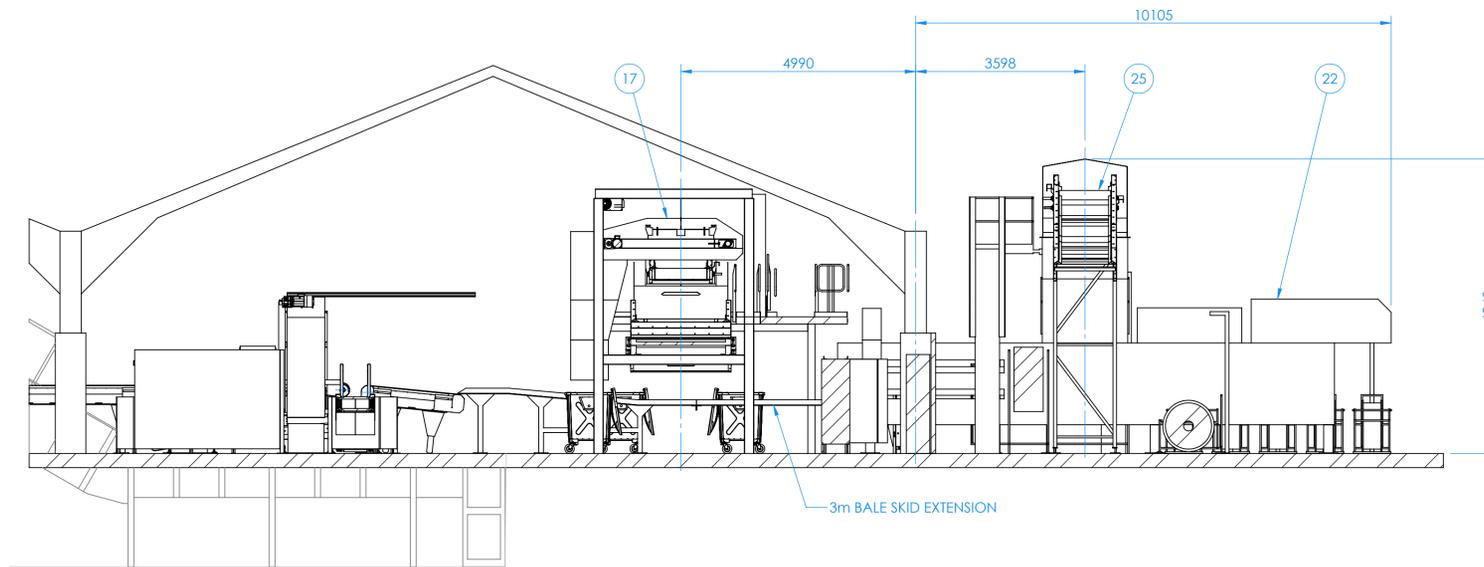
CUSTOMER: N+P CRAYFORD	PROJECTION:
DATE: 24/12/2025	MATERIAL: N/A
DATE: 21/07/2025	WEIGHT (kg): N/A

JOB NO: SQ31112	RELEASE NO: 31112
REVISION: 03	TITLE: SRF PLANT LAYOUT SHEET 3 - SECTION VIEWS
DWG NO: 31112	SHEET 3 OF 4

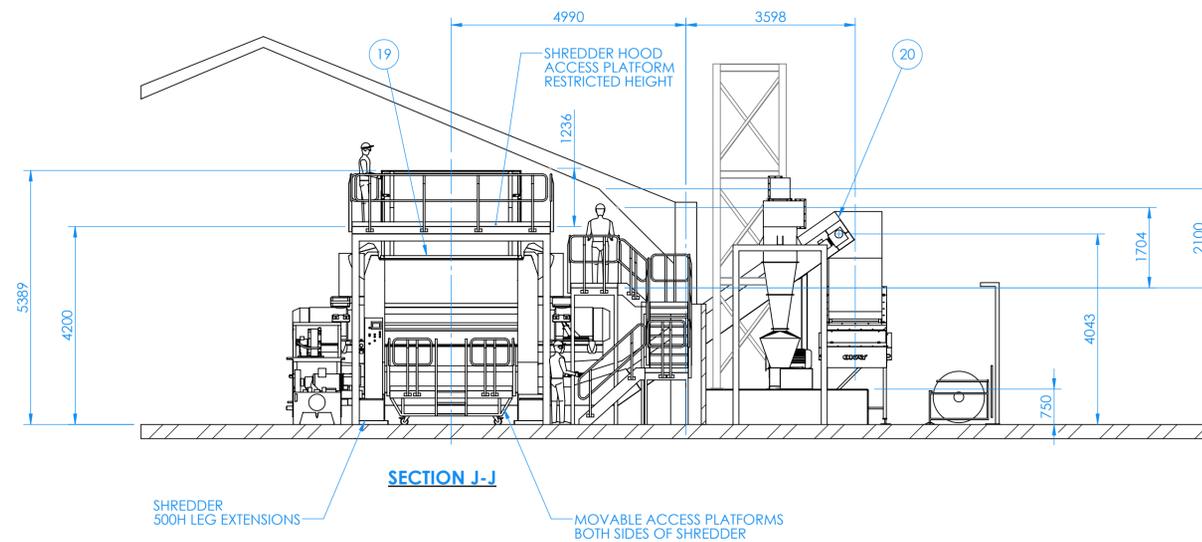
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SECTION G-G



SECTION H-H



SECTION J-J

SHREDDER
500H LEG EXTENSIONS

MOVABLE ACCESS PLATFORMS
BOTH SIDES OF SHREDDER

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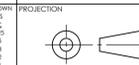


TOLERANCES WHERE NO DIMENSIONS SHOWN DIMENSIONS ARE IN MILLIMETERS		
0 TO 100	±0.75	±0.50
100 TO 300	±1.0	±0.75
300 TO 1000	±2.0	±1.0
1000 TO 2000	±2.50	±1.2
2000 TO 4000	±3.0	±1.4
OVER 4000	±3.5	±1.5

CUSTOMER: N+P CRAYFORD

JOB NO: SQ31112

RELEASE NO: 31112



REVISION
03

TITLE:
SRF PLANT LAYOUT
SHEET 4 - SECTION VIEWS

NAME	DATE	MATERIAL
DRAWN: JRM	24/12/2025	N/A
CHKD: -	21/07/2025	
APPVD: -		

DWG NO: 31112

A1

SCALE: 1:75

SHEET 4 OF 4

REV.	DESCRIPTION	DATE	APPROVED
03	LAYOUT CREATED IN 3D. UPDATES TO LAYOUT FOLLOWING ALM MEETING, INCLUDING PLATFORM MODIFICATIONS & ADDITIONS.	24/12/2025	JRM
REVISIONS			
1			
2			
3			