

TSD-001 Technical Standards

Schedule 1 Activity (or Directly Associated Activity)	Relevant Technical Guidance or BAT	Document Reference
Treatment and processing, other than exclusively packaging, of the following raw materials, whether previously processed or unprocessed, intended for the production of food or feed (where the weight of the finished product excludes packaging)—(ii) only fruit and vegetable raw materials with a finished product production capacity greater than 300 tonnes per day	Food, Drink and Milk Industries BREF August 2006	
Steam Generation	Steam is used for process sterilisation and hot water generation. The site has 2x 5MW steam raising boilers on site, fired with LPG or heating oil INDG436 HSE Guidance on Steam Boiler Operation.	INDG436
Compressed Air Generation	Compressed air is used to drive mechanical movements on such things as valves and pistons on machinery. Atlas Copco service the compressors on sit3 L96 Work in Compressed Air Regulations; HSG39 Compressed Air Safety	HSG39
Chemical Scrubber	Hydrogen Peroxide from our bottle sterilising process is chemically scrubbed before the residues are exhausted as water vapour.	