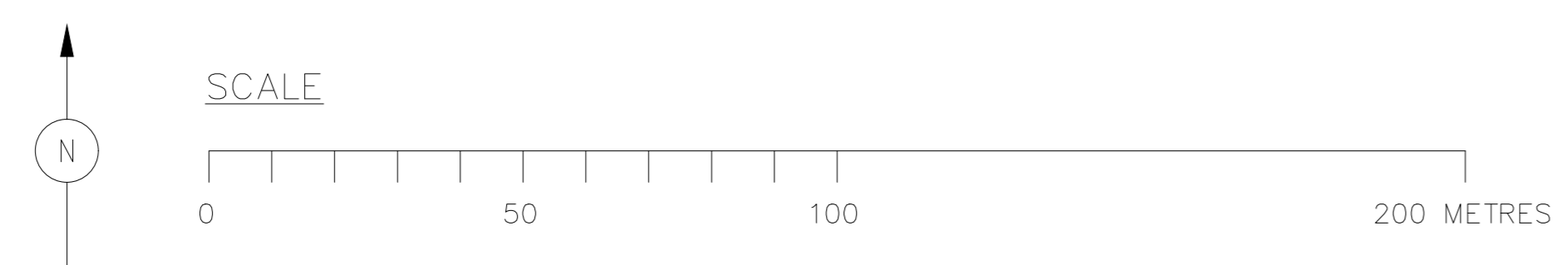
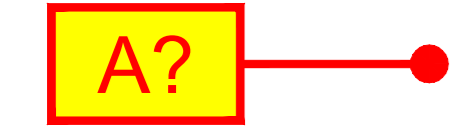


**KEY**

**PERMIT BOUNDARIES:**

- █ Active Chemicals - Environmental Permit BU4112IK
- █ Octane Additives - Environmental Permit BM0508IG

**EMISSION POINTS:**



OTHER REFERENCE DRAWINGS - M72455 SITE PLAN  
CAD DRG - MUST NOT BE MODIFIED MANUALLY



INNOSPEC MANUFACTURING PARK, OIL SITES ROAD, ELLESMERE PORT, CHESHIRE, CH65 4EY  
THIS DRAWING IS PRIVATE AND CONFIDENTIAL. IT IS NOT TO BE COPIED OR LENT WITHOUT THE PRIOR CONSENT OF INNOSPEC LIMITED TO WHOM IT MUST BE RETURNED ON COMPLETION OF THE ORDER OR CONTRACT, AS THE CASE MAY BE.

SCALE: 1:1000 APPROX ONLY  
DRAWING TITLE: HAZARDOUS SUBSTANCES PLAN SHEET 2: PERMIT BOUNDARY - DETAIL ONLY

REV. 5B	DOC No.	RPI No.	PLANT LOCATION
GENERAL UPDATE. INCLUDES EMISSION POINTS.		SUB-INDEX	SITE
		SUB-SECTION	ELLESMERE PORT
		DATE	04/03/2021
REV BY: M.WILSON	APPROVED BY:	DRAWN BY: P.SHEPHARD	CHECKED BY: P.SHEPHARD
		DATE: 18/12/2025	APPROVED BY:

K21-1035 - SHEET 2 5B