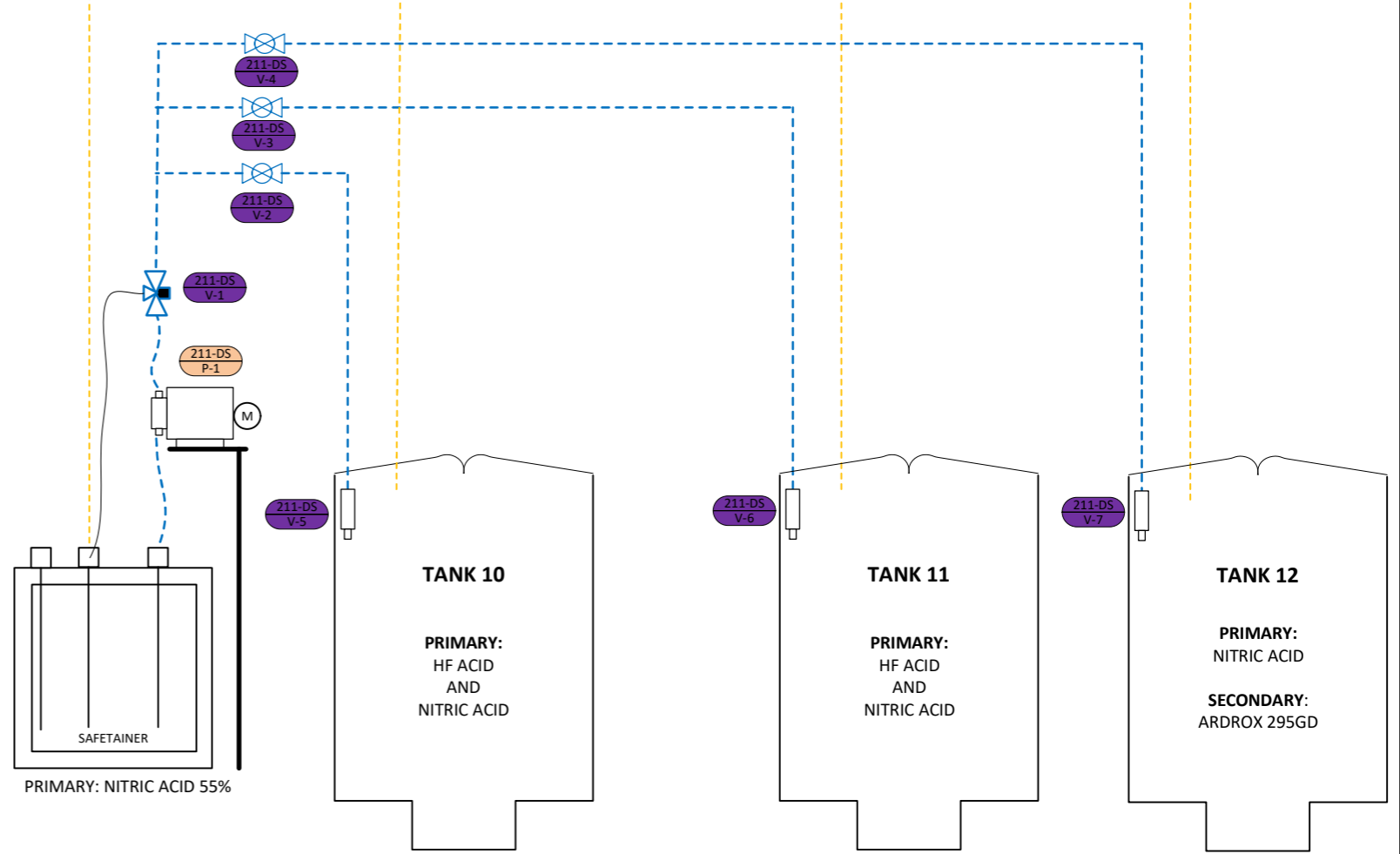
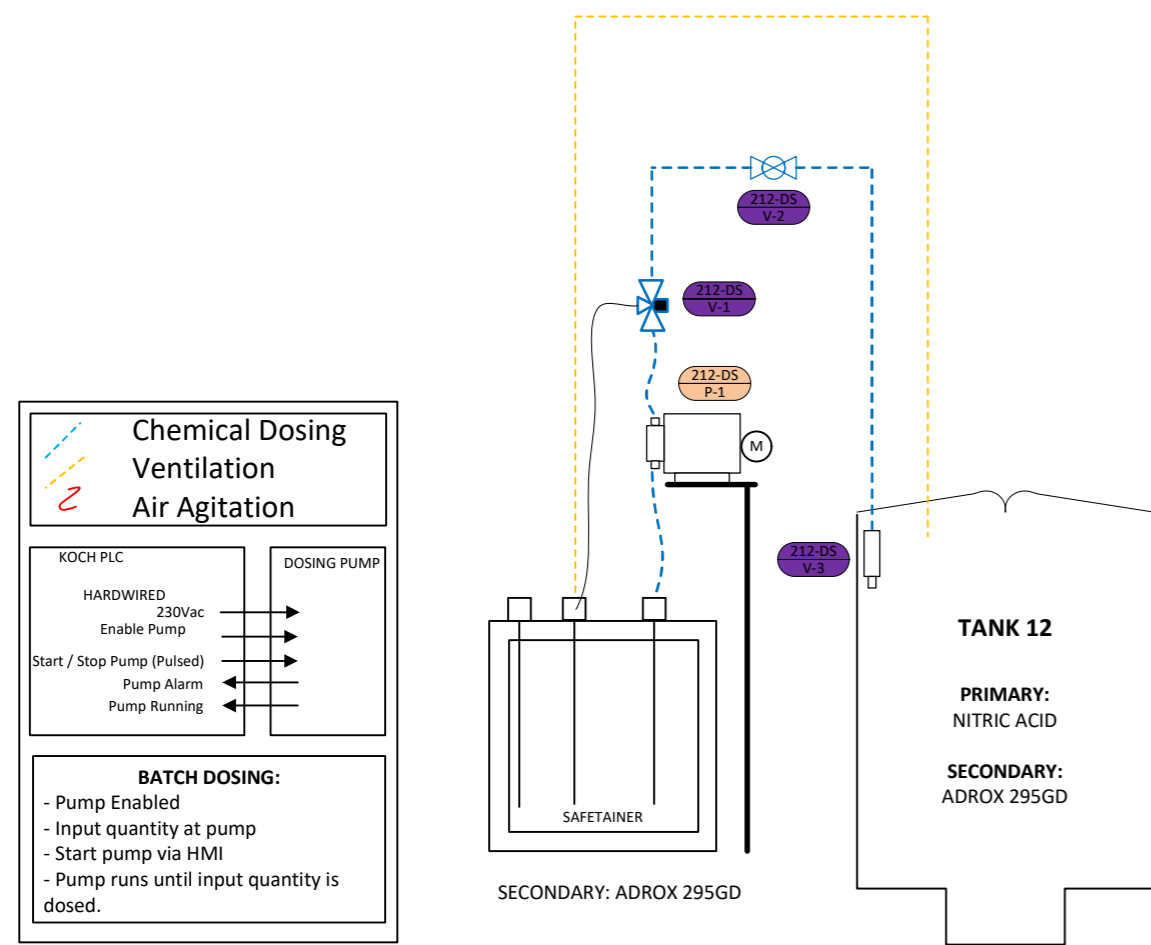


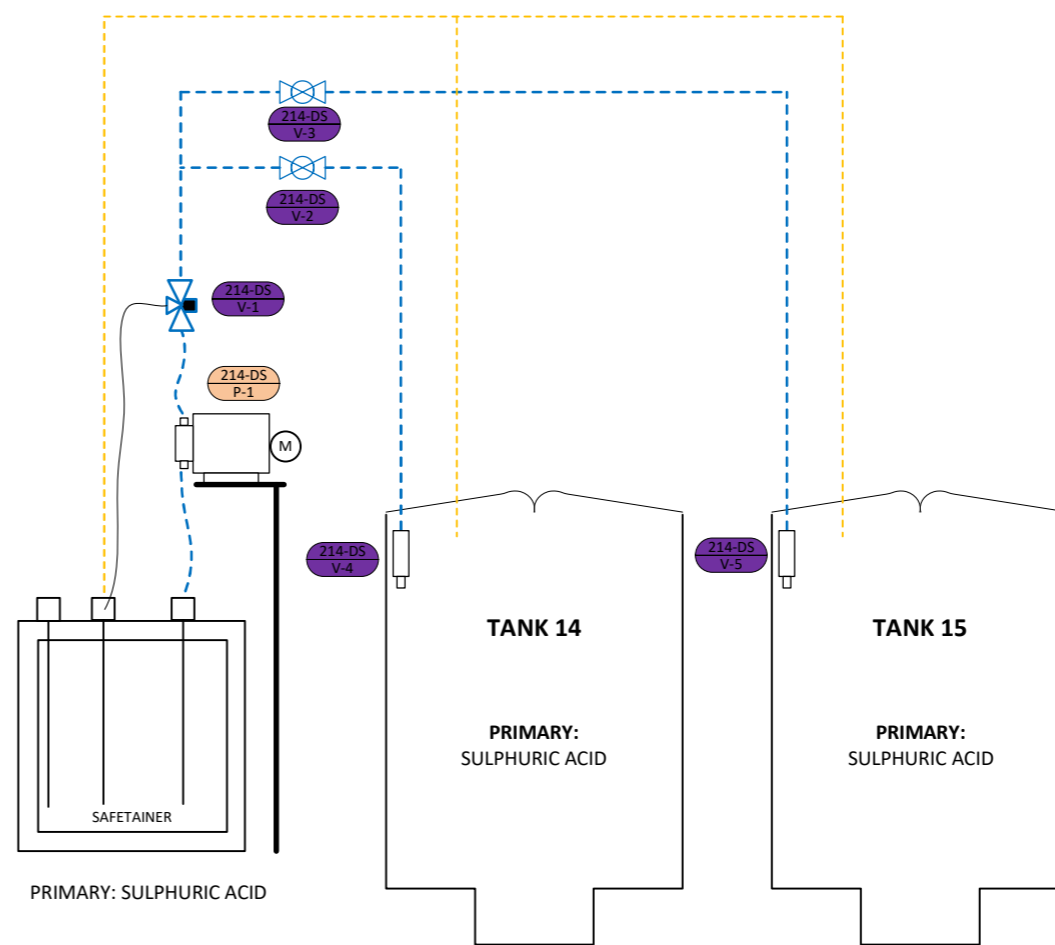
Station 10



Station 11



Station 12



Station 14

Chemical Dosing
Ventilation
Air Agitation

KOCH PLC	DOSING PUMP
HARDWIRED	
230Vac	Enable Pump
Start / Stop Pump (Pulsed)	
Pump Alarm	
Pump Running	

BATCH DOSING:

- Pump Enabled
- Input quantity at pump
- Start pump via HMI
- Pump runs until input quantity is dosed.

G	PRODUCTION ISSUE	JULY 23
F	PRODUCTION ISSUE	JUNE 23
E	PRODUCTION ISSUE	MAY 2023
D	PRODUCTION ISSUE	APR 2023
NO.	REVISIONS	DATE

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JOB	J00620		
	CHEMICAL STORAGE AND DOSING 2 OF 3		
FOR	BAe ANODISING PLANT		
Drawn by		Scale	...
Checked by	...	Date	
Drawn No.	J00620 - 32 - 038		A3