

FORM C6 – VARY A BESPOKE WATER DISCHARGE ACTIVITY

Application Form C6 – Additional Responses

Question 3b: What is the maximum volume of effluent you will discharge in a day?
3,746 m3/d

Main elements discharged are:

Source	Maximum volume (m3/d)	Measurement method
GBT Filtrate	2,559.60	Flowmeter
Dewatering (centrate and belt presses)	1,183.77	Flowmeter
Gas to Grid process clean up water	3	Flowmeter

Smaller estimated volumes from:

Chiller, gas compressors, condensate, and site drainage. These are estimated to be <1 m3/day in total.

Question 3c: What is the maximum rate of discharge in litres per second?
56 l/s

This value comes two largest flows: the GBT filtrate and Dewatering. This has been derived from the telemetry flow trends.

Question 3d: What is the maximum volume of non-rainfall dependent effluent you will discharge in a day?

3,746 m3/d, as above and doesn't contain rainfall dependent drainage.

There is no Question 3f.

Question 5a: How far away is the nearest foul sewer from the boundary of the premises?
Not applicable – the installation is located within the curtilage of Trowbridge WRC and the installation wastewater emissions discharge into the works UWWT inlet via dedicated pumping stations and rising mains.

Question 5b2: Discharges from all other premises including trade effluent
Not applicable.

Question 7b:

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Table 2 complete and then asked to complete question 7g. Several treatment stages weren't included in Table 2, and have been added in here.

Order of treatment	Description
First	Screening
Second	Primary Settlement
Third	Dosing using iron for phosphate removal
Fourth	Biological filtration
Fifth	Humus settlement
Sixth	Dosing using iron for phosphate removal
Seventh	Tertiary solids removal and biological treatment
Eighth	Solids filtration

Question 7g: You must provide details on an extra sheet of the final effluent discharge quality that the treatment system is designed to achieve.

Trowbridge WRC treatment process operates and is continuously reviewed in line with its final effluent discharge permit limits as per permit reference 102153 and the UWWT Directive. Permit Limits are detailed below:

Parameter	95% Look-Up Table Limits	Maximum Value Limits	Regime
Aluminium		1mg/l	OSM
Ammonia	10 mg/l	37 mg/l	OSM
BOD	45 mg/l	90 mg/l	OSM
Iron	4 mg/l	8 mg/l	OSM
Suspended Solids	55 mg/l		OSM
Total Phosphorus (Stretch Target)	0.5 mg/l		Catchment Permitting
BOD	25 mg/l	50 mg/l	UWWT
COD	125 mg/l	250 mg/l	UWWT
Total Phosphorus (annual average)		2 mg/l	UWWT

Questions 8

Question 8: b, c, d, e, f

For all these parts please see response below:

There are no direct emissions to surface water or groundwater from this installation therefore monitoring for all substances listed within the referenced risk assessment at the site has not been

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undertaken so far. There are emissions to sewer, which are all routed into the WRC flow to full biological treatment (see answer to Q7g). These wastewater emissions are limited to the following:

- Filtrate from the GBTs;
- Dewatering liquors from the centrifuges and belt presses;
- Condensate from the CHP engine, chiller, gas compressors and biogas lines;
- G2G Process clean up water
- Surface water drainage

The proposed monitoring for wastewater returns to the WRC inlet will be in line with the following:

[Surface water pollution risk assessment for your environmental permit - GOV.UK \(www.gov.uk\)](https://www.gov.uk/guidance/surface-water-pollution-risk-assessment-for-your-environmental-permit)

[Freshwaters specific pollutants and operational environmental quality standards.ods \(live.com\)](https://www.gov.uk/guidance/freshwaters-specific-pollutants-and-operational-environmental-quality-standards)
[Freshwaters priority hazardous substances priority substances and other pollutants environmental quality standards 1 .ods \(live.com\)](https://www.gov.uk/guidance/freshwaters-priority-hazardous-substances-priority-substances-and-other-pollutants-environmental-quality-standards-1)

After we have completed the BAT 3 Inventory monitoring, as part of the Improvement Conditions and the H1 risk assessment this will inform the analysis requirements for BAT 6 and 7, along with those determinands already stipulated in BAT 6.

Question 9: e, f

The installation discharges indirectly to a freshwater (non tidal) river from this installation and please see answer to Q8. The Environmental Risk Assessment (H1) will be carried out in line with our answer to Q8.

Question 10a: What is the national grid reference of the inlet sampling point? (for example, SJ 12345 67890)

Not applicable to this installation.

Question 10b: What is the national grid reference of the effluent sample point?

Plan Location & reference	Name	Waste type	Sampling point NGR
S1	Dewatering liquors	Centrate from the digestate dewatering assets	ST 84749 58862
S2	Thickening liquors	Gravity Belt Thickener liquors	ST 84822 58810
S3	Dewatering liquors	Filtrate from the digester dewatering assets	ST 84748 58828
S4	Wastewater liquors	Wastewaters consisting of condensate, chiller, gas compressors, GtG process	ST 84850 58804

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		clean up water, but will also contain site drainage	
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Question 10d: What is the national grid reference of the flow monitoring point?

N/A. Flow meters are present for three flows as detailed in response to Question 3b. They are due to be used as part of the BAT 3 characterisation work.

Question 10e: Does the flow monitor have an MCERTS certificate?

There are flow meters as detailed above, but not to MCERT standard.

Question 11a: Where will the effluent discharge to?

The discharge is to non-tidal river, via the WRC. We have named this effluent Process Effluent as in Question 1b.

Section 2 - Discharges to non-tidal river, stream or canal

We've answered this as it appears to be needed, but it has been answered in relation to Trowbridge WRC UWWT final effluent discharge point (outside of the installation); permit number 102153

2.1 Trowbridge WRC Final Effluent

2.2. ST8505059680

2.3. River Avon

2.4 Non tidal river

2.5 No

2.6. No

2.7 No

2.8 N/A