



ODOUR MANAGEMENT PLAN

DEVELOPMENT: **IPPC PERMIT APPLICATION FOR THE HOUSING OF 260,000 BROILERS**

LOCATION:
Dunnimere Farm
Portway Lane
Harlaston
Near Tamworth
Staffordshire
B79 9LA

CLIENT: **Dunnimere Poultry Ltd**

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The following tables detail the likely sources of Odour from the Poultry Installation at Dunnimere Farm Broiler Unit. Actions and measures that will be taken to prevent where possible or minimise odour emissions at Dunnimere Farm. The site plan submitted as part of the EPR permit application confirms all material storage areas and potential odour emission sources. The plan is to be reviewed every year from the permit issue date, prior to any changes (major) being made to any operations, or following a complaint, or changes to any management plan the document is to be dated and signed and the area permitting officer notified. A total of 16 locations where people may be present were identified within a 500 metre radius of the site. The locations are detailed below. A 500 metre zone around intensive livestock developments is the generally accepted threshold for nuisance complaints relating to airborne emissions, the Health Protection Agency position statement relating to Intensive Farming states that the intensive livestock farming extensions subject to regulation under the Pollution Prevention Control Regulation (now amended by the Environmental Permitting Regulations) may need to produce an odour management and also noise management plan if there are local communities within 400 metres of the site boundary. This suggests that beyond this zone nuisance from noise and odour is not an issue. To present the worst-case scenario the sensitive receptors within 500 metres of the Dunnimere Farm Broiler Unit are listed below;

NAME	EASTING	NORTHING	Distance from unit to residential curtilage (m)
Dunnimere Farm Cottage 1	421207	309799	275.80
Dunnimere Farm Cottage 2	421207	309799	355.11
Portway Farm	421200	309318	448.03
Portway House	421265	309353	369.93
Ponderosa	421150	309301	499.80
The Farmhouse	421861	309425	452.92
Council Property 1	421365	310150	440.67
Council Property 2	421364	310144	430.91
Council Property 3	421312	310016	331.59
Council Property 4	421308	310010	328.14
Council Property 5	421304	310000	321.13
Council Property 6	421303	309994	317.48
The Corn Barn	421898	309391	461.62
The Swallows	421916	309426	475.19
The Dutch Barn	421926	309412	470.72
The Forge	421930	309390	498.87

ODOUR RELATED ISSUES	POTENTIAL RISKS	ACTIONS TAKEN TO REDUCE THE ODOUR AND ODOUR RISKS ON FARM	COMPLETION DATE
Poultry – Broiler Unit – Meat Production	Odour Levels	<p>Twice daily checks coinciding with bird inspections, normally between 07:00-10:00 hours and 16:00-19:00 hours.</p> <p>Any abnormalities to be recorded and investigated.</p> <p>Please refer to Contingency Plan and Routine Maintenance Schedule</p>	As and when required
Manufacture and selection of Feed	<p>Milling and mixing of compound feeds.</p> <p>Use of poor quality and odorous ingredients.</p> <p>Feeds which are unbalanced leading to increased excretion of ammonia.</p>	<p>Any on site milling only occurs in a sealed building.</p> <p>Feed specifications are prepared by a Nutrition Specialist.</p> <p>Feed is supplied only from UKASTA accredited feed mills, so that only approved raw materials are used.</p> <p>Protein is reduced in accordance with SGN EPR6.09 'How to comply with</p>	In place

		your environmental permit for intensive farming .’	
Feed Delivery and Storage	<p>Spillage of feed during delivery and storage.</p> <p>Creation of dust during feed delivery.</p>	<p>Feed delivery systems are sealed to minimise atmospheric dust.</p> <p>Any spillage of feed around the bin is immediately swept up.</p> <p>The condition of the feed bins is regularly checked and routine maintenance undertaken if required.</p> <p>Feed deliveries are monitored to avoid dust and spills.</p> <p>Please see Routine Inspection</p>	In place
Ventilation and Dust	<p>Inadequate air movement in the house, leading to high humidity and wet litter.</p> <p>Inadequate system design, causing poor dispersal of odours.</p> <p>Extraction fans located close to sensitive receptors</p> <p>Dust</p>	<p>Use of high velocity roof extraction fans in all houses to aid dispersion, checked prior to the cycle commencement by a qualified electrician who will provide 24 hour breakdown cover.</p> <p>The ventilation system is regularly checked and adjusted to match the age and requirements of the flock.</p> <p>The ventilation system is designed to efficiently remove moisture from the houses.</p>	In Place

		<p>Humidity recorded daily and maintained in the range of 55-65% keeping a balance of dry litter and avoiding dust production.</p> <p>Stock inspections carried out only by trained staff to avoid panicking birds therefore creating dust.</p> <p>Dust levels if present controlled during clean out operations.</p> <p>Please see Routine Maintenance Schedules.</p>	
Litter Management	Odours arising from wet litter	<p>Controls on feed and ventilation (see above) help to maintain litter quality.</p> <p>Additional controls include;</p> <p>Use of nipple drinkers with drip cups to minimise spillage.</p> <p>Daily checks of drinker height and pressures to avoid capping.</p> <p>Insulated walls and ceilings to prevent condensation.</p> <p>Concrete falls to prevent ingress of water.</p>	In Place

		<p>Stocking levels at optimum to prevent overcrowding.</p> <p>Use of veterinarian bespoke health plan.</p>	
Carcase Disposal	Inadequate storage of carcasses on site.	<p>Carcasses placed into plastic sealed bags, store in sealed, shaded and vermin proof containers away from sensitive receptors.</p> <p>Frequent collection of carcasses.</p> <p>Daily levels of mortalities recorded with abnormalities investigated.</p>	In Place
House Clean Out	<p>Creation of dust associated with litter removal from houses.</p> <p>Use of odorous products during cleaning.</p>	<p>Litter carefully placed into trailers.</p> <p>Trailers sheeted before leaving fill position.</p> <p>Only DEFRA approved and suitable products used. Chemicals containers triple washed at point of use.</p> <p>Wash water sump levels monitored during washing and emptied as required to prevent overflow.</p>	In Place
Used Litter	Storage of used litter on site.	No storage on site at any time, storage in sealed manure store.	In Place

	<p>Transport of litter and landspreading.</p>	<p>Removal of manure at end of each flock cycle.</p> <p>All trailers sheeted before leaving fill position.</p> <p>Avoidance of double handling.</p> <p>Litter used on operators controlled land and sold to third parties.</p>	
<p>Washing operations including vehicles</p>	<p>Loss of dirty water to land or watercourse</p>	<p>Use of specialist contractors for washing operations.</p> <p>Bespoke terminal hygiene program followed, detailing quantities of water and chemical dilution rates.</p> <p>Key staff monitoring washing operations ensuring effective drainage to dirty water tanks.</p> <p>Dirty water tanks monitored during wash down to maintain freeboard.</p> <p>Vehicle washing at designated wash point.</p> <p>All sediment traps and drained cleaned both before and after washing operations.</p>	<p>In Place</p>

Fugitive Emissions	Leaks to doors, bin pipes, feed bins, fuel and chemical storage.	<p>Checks to feed storage and fuel pipes as per Routine Maintenance Schedule.</p> <p>Fuel oil in approved bunded storage tanks.</p> <p>Chemicals – only small amounts of footdip disinfectant held on site in secondary containment.</p>	In Place
Dirty Water Management	<p>Standing dirty water during the production cycle or at clean out.</p> <p>Application of dirty water to land.</p>	<p>Working areas around houses are concreted and kept cleaning during production cycle.</p> <p>At clean out dirty water from houses together with lightly contaminated yard wash is directed to the storage tanks before removed off site and spread to land.</p>	In Place
Abnormal Operations	<p>Water leak/pipe failure</p> <p>Bird Health/Sickness</p>	<p>Water consumption monitored daily ensuring early detection, wet area – blanket covered with top up bedding material to prevent increased odour.</p> <p>Veterinarian contacted (24 hour care) Litter covered with fresh top up bedding to minimise increased odour until bird health recovered.</p> <p>Abnormal events documented, dated and signed, appropriate</p>	In Place

		<p>plans reviewed and updated to prevent re occurrence.</p> <p>Routine Maintenance Technical Standards</p>	
Waste Production/Storage	Odour from production or storage areas.	<p>No storage or production of odorous waste on site.</p> <p>Waste management plan in force detailing types and quantities produced along with disposal routes. Records to be kept on site.</p> <p>Cleaning Chemicals Supplied and used by cleaning contractor not stored on site.</p>	In Place
Daily Boundary Walk	To check the surrounding area for high levels of odour, and visual (and nasal) inspection of potentially odorous activities.	<p>To check the surrounding area for high levels of odour, and visual (and nasal) inspection of potentially odorous activities.</p> <p>Recorded in Daily Inspection Report</p>	In place.

ODOUR COMPLAINT FORM DUNNIMERE FARM

REFERENCE NUMBER

DATE RECEIVED

Name and address of the caller	
Telephone number	
Location of caller to installation	
Time and date of complaint of offending odour	

Has the caller any other comments about the odour?	
Other comments from caller	
Weather conditions	
Wind direction/speed	
Any previous complaints relating to this odour?	

Any other comments	
Other information	
Potential source of odour that could give rise to the complaint	
Operations being carried out at time of complaint	
Follow up date and time caller contacted	

Action Taken	
Amendments required to the plan	

Completed By

Dated

Signed