



- A6 - CHP 8
- A7 - CHP7
- A9 - NATURAL GAS BOILER
- A13 - AIR VIRTUAL STACK
- A14A - MULTIFLUE STACK JENBACHER ENGINES CHP10
- A14B - MULTIFLUE STACK JENBACHER ENGINES CHP11
- A14C - MULTIFLUE STACK JENBACHER ENGINES CHP12
- A14D - MULTIFLUE STACK JENBACHER ENGINE 13
- A14E - MULTIFLUE STACK JENBACHER ENGINE 14
- A14F - MULTIFLUE STACK COMPOSITE BOILERS
- A14G - MULTIFLUE STACK COMPOSITE BOILERS
- A14H - MULTIFLUE STACK COMPOSITE BOILERS
- A15 - FIRST UNIT OF TWIN BIOGAS FLARE
- A16 - SECOND UNIT OF TWIN BIOGAS FLARE
- A17 - PPTK SILOXANE FILTER EXHAUST STACK
- A20 - SLUDGE RECEPTION WELL OCU
- A21 - BALANCE TANK 1 OCU
- A22 - BALANCE TANK 2 OCU
- A23 - BALANCE TANK 3 OCU
- A24 - SLUDGE THICKENING CENTRIFUGE OCU
- A25 - NO 2 SLUDGE FACILITY OCU
- A26 - IMPORTED TANK SLUDGE FACILITY
- A27 - RECEPTION TANKS 1,2,3 OCU
- A28 - TANKER TRADE FOOD WELL AND TANKS OCU
- A29 - ACETIC ACID OCU
- A30 - IMPORTED SLUDGE THICKENING BUILDING OCU
- A31-A46 - PRESSURE RELEASE VALVES LOCATED ON THE ROOF OF EACH DIGESTER
- A49-64 - PRESSURE RELIEF VALVES
- A65 - BIOFILTER EXHAUST STACK
- A66 - FLARE
- A67-68 - ACTIVATED CARBON FILTER PURGE VENTS
- A69-72 - GAS COMPRESSORS
- A73 - ODOUR CONTROL PLANT EMISSION STACK
- A74 - PRESSURE RELEASE VALVE FOR EXISTING BIOGAS HOLDER
- A75 - PRESSURE RELEASE VALVE FOR EXISTING BIOGAS HOLDER
- A76 - BIOGAS UPGRADE PLANT EXHAUST FOR ODOUR CONTROL SYSTEM
- A77 - BIOGAS UPGRADE PLANT EXHAUST STACK
- S1 - FINAL RELEASE POINT TO HEAD OF WORKS
- W1 - SURFACE DRAINAGE DISCHARGE FROM NEW CHP UNIT

Rev	Date	Description	DRA	CHK	APP
P06	24.02.26	W1 Added	LB	JH	JH
P05	16.02.26	T1,T2,T3,A78,A79 Removed	LB	JH	JH
P04	12.02.26	Point S1 Added	LB	JH	JH

**Project**  
STW Minworth

**Client**  
Atkins Ltd

**Drawing Title**  
Site Layout Plan - Sheet 1 of 2

**Scale** 1:1,250 @ A3     **Date** 03.09.24     **Status** Preliminary

**DWG No.** CRM443017-ENZ-XX-XX-DR-T-1002     **Revision** P06

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