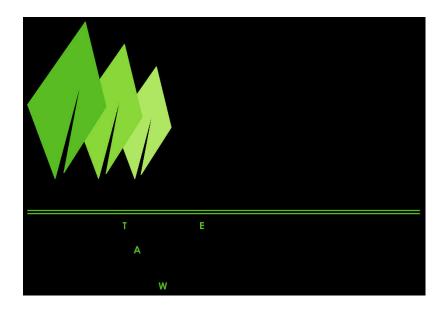


Bespoke Environmental Permit Application

NRS Bromsgrove Aggregates Limited

Sandy Lane Quarry
Sandy Lane
Wildmoor,
Bromsgrove,
Worcestershire,
B61 0QT.





Document Control Table

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1	Original Application Report	Sian Wilcox	Tracey Westbury	07/03/2025
2	Update to 1.15 to include Directors full D.O.B	Sian Wilcox	Tracey Westbury	13/03/2025
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Contents

1.	Introduction	3
	Pre-application advice	3
	Application contents	3
2.	Non-technical summary	5
3.	Proposed waste operations	6
4.	Operating techniques	12
	Environmental Management System	12
Та	ables	
	Table 1.1: Details of company directors	4
	Table 3.1: Description and limits of the proposed waste operations	6
	Table 3.2: Proposed waste types to be used in waste deposit for recovery	7

Application Forms

Part A

Part B2

Part B4

Part F1

Drawings

Permit Boundary Plan Drawing number 20/022 001
Indicative Site Layout Plan Drawing number 20/022 004

Appendices

Appendix 1	Waste Recovery Plan
Appendix 2	Environmental Risk Assessment
Appendix 3	Hydrogeological Risk Assessment
Appendix 4	Stability Risk Assessment
Appendix 5	Gas Risk Assessment
Appendix 6	Waste Acceptance Procedures
Appendix 7	Dust Management Plan
Appendix 8	Environmental Setting & Site Design Report
Appendix 9	Site Condition Report
Appendix 10	Evidence of Technically Competent Management
Appendix 11	Report on Background Monitoring Data



1. Introduction

- 1.1. Westbury Environmental Limited have been instructed to prepare this Environmental Permit Application on behalf NRS Bromsgrove Aggregates Limited.
- 1.2. This Environmental Permit application has been prepared for a new Bespoke Environmental Permit to allow the treatment of non-hazardous wastes and the deposit of waste for recovery, at Sandy Lane Quarry, Sandy Lane, Wildmoor, Bromsgrove, Worcestershire, B61 0QT.
- 1.3. The Environmental Permit will authorise the treatment of non-hazardous waste to produce soil, soil substitutes and aggregates, and the deposition of materials to restore the closed quarry to pre-extraction ground levels, under a deposit of waste for recovery (DfR) permit.
- 1.4. It is estimated that the restoration works will comprise the deposit of 975,000m³ of material. It is projected that it will take an estimated 6 years to complete the proposed quarry restoration.
- 1.5. It is proposed that the amount of waste to be recycled is 250,000 tonnes per annum. The amount of waste that will be stored on Site at any one time will be no more than 60,000 tonnes.
- 1.6. The proposed Permit boundary is as shown on Drawing No. 20/022 001 Permit Boundary Plan. It should be noted that there is a minor discrepancy between this boundary and those shown in drawings within the ESSD report. Additional areas within the ESSD drawings relate to transport routes. It is considered that this subtle difference in boundaries within the ESSD report is minor, such that the drawings do not need revising.
- 1.7. The proposed layout of the Site is shown on the Drawing No. 20/022 004 Indicative Site Layout Plan. The operator has not yet determined precisely where the waste treatment operations will take place. This drawing assumes the worst-case scenario, with waste treatment activities placed near the closest sensitive receptors.

Pre-application advice

Waste Recovery Plan

- 1.8. A Waste Recovery Plan for the development was submitted to the Environment Agency in August 2021. The Waste Recovery Plan evidenced that the proposed works would fulfil the obligation to restore the quarry in accordance with the Review of Old Mineral Permissions (ROMP) permission.
- 1.9. The Environment Agency reviewed the original Waste Recovery Plan in January 2022 and considered that, as planning permission was not yet issued, they could not provide a conclusive response that the proposals constituted 'recovery'. This pre-application correspondence is included with the Waste Recovery Plan, see Appendix 1, Waste Recovery Plan.
- 1.10. Planning permission is now issued (see planning permission section below), which obligates the Operator to restore the Site to the contours given on the approved Restoration Plan. The Waste Recovery Plan has been updated to reflect the obligation to restore the Site and details of the issued planning permission, see Appendix 1 Waste Recovery Plan.

Planning permission

- 1.11. Planning permission (reference 21/000029/CM) was granted on the 8 July 2022, see Appendix 1 Waste Recovery Plan.
- 1.12. The permission allows extraction of the remaining mineral followed by importation of restoration material to stabilise existing steep quarry slopes and restore the Site.

Application contents

1.13. The relevant Environment Agency forms for the bespoke Environmental Permit application (Part A, Part B2, Part B4 and Part F1) and other required information are included within this Environmental Permit application report.



- 1.14. The following supporting documents are enclosed:
 - · Environmental Setting and Site Design report
 - Hydrogeological Risk Assessment
 - Environmental Risk Assessment
 - Gas Risk Assessment
 - Stability Risk Assessment
 - Dust Management Plan
 - Waste Acceptance Procedures
 - Site Condition Report.
 - Report on Background Monitoring Data
- 1.15. In relation to application form Part A Question 5c, the details of the company directors and secretary are provided in Table 1.1.

Table 1.1: Details of company directors

Title	Name	Date of Birth
Director	David Forder	
Director	Mark Ketcher	
Director	Kieran Montgomery	
Secretary	Lorraine Shirley	



2. Non-technical summary

- 2.1. This permit application has been prepared for a new Bespoke Environmental Permit for a deposit of waste for recovery operation and waste recycling at Sandy Lane Quarry, Sandy Lane, Wildmoor, Bromsgrove, Worcestershire, B61 0QT.
- 2.2. Waste will be imported on to the Site for the production of recycled aggregates. The soils produced will be used in the restoration works.
- 2.3. In accordance with the permit the operator will deposit waste for the restoration of Sandy Lane Quarry (Western Void), following the extraction of sand and gravel.
- 2.4. The restoration will restore the Site back to pre-excavation ground levels while creating a landform that is congruous with the surrounding landscape. Surface water will flow westwards following restoration.
- 2.5. Once the Site has been restored, waste importation activities will cease. The Site will be restored in accordance with the requirements of the Permit. A permit surrender application will be prepared and submitted to the Environment Agency.
- 2.6. A site-specific risk assessment for both the waste deposit and recycling activity has been produced in line with Environment Agency guidance, see Appendix 2 Environmental Risk Assessment.
- 2.7. The Environmental Risk Assessment concludes that, with the exception of the Dust Management Plan no other management plans are considered to be required to mitigate risks from the proposed operations. The Environmental Risk Assessment concludes that there is a low risk of noise emissions from the Site from recycling and deposit of waste in the restoration works. The proposed plant and equipment are unlikely to generate significant noise. As such, it is considered that a Noise Impact Assessment and Noise Management Plan are not required to support this application.
- 2.8. Risk to controlled waters has been assessed by Hafren Water Limited. A copy of their detailed, site-specific Hydrogeological Risk Assessment (HRA) is provided as Appendix 3, Hydrogeological Risk Assessment. The HRA concludes that based on the conceptual site model, basal and sidewall barriers will be installed. The barriers will comprise cohesive materials capable of achieving 5x10-9m/s permeability or less at 1m thickness (or equivalent permeability at alternate thickness).
- 2.9. A schedule of groundwater monitoring is outlined in Section 3 of the HRA.
- 2.10. Stability at the Site during restoration will be managed by ongoing Construction Quality Validation. No other monitoring is deemed to be required, see Appendix 4 Stability Risk Assessment.
- 2.11. A Gas Risk Assessment has been produced, see Appendix 5 Gas Risk Assessment. This Gas Risk Assessment concludes that due to the nature of waste accepted, the Site poses a low risk of gas generation and therefore risk of migration.
- 2.12. Strict waste acceptance procedures will be applied on the Site to ensure that only the permitted waste types are accepted, see Appendix 6 Waste Acceptance Procedure.
- 2.13. A Dust Management Plan was prepared to detail how dust will be prevented and managed on Site, see Appendix 7 Dust Management Plan.
- 2.14. An Environmental Setting and Site Design (ESSD) report has been prepared by Hafren Water Limited, see Appendix 8 ESSD report.
- 2.15. Part 1 of a Site Condition Report has been produced for the Site. A copy of the Site Condition Report is provided in Appendix 9 Site Condition Report, Part 1.
- 2.16. Technical competence management (TCM) details are provided in Appendix 10, relevant certificates, contact details and other sites for which TCM is provided.
- 2.17. The background groundwater monitoring data collected to date has been reviewed, and monitoring schedules and compliance limits have been proposed, see Appendix 11, Report on Background Monitoring Data.



3. Proposed waste operations

3.1. The proposed waste activities for the Site are presented in Table 3.1.

Table 3.1: Description and limits of the proposed waste operations

Description of activities AR1	Limits of activities		
R13: Storage of wastes pending the operations numbered R3 and R5 R3: recycling or reclamation of organic substances	The use and associated secure storage of wastes listed in Table 3.2 for the purposes of the construction work and/or restoration, reclamation or improvement of land as detailed in the approved Waste Recovery Plan.		
which are not used as solvents R10: Land treatment resulting in benefit to agriculture or ecological improvement R5: Recycling/reclamation of other inorganic materials	operation to the final levels in the approved Waste Recovery Plan.		
	Storage of waste prior to use in the recovery activity shall be limited to 3 years.		
Description of activities AR2	Limits of activities		
R13: Storage of wastes pending the operations numbered R3 and R5. R3: recycling or reclamation of organic substances	Treatment of wastes listed in table 2.3 consisting only of sorting, separation, screening, crushing and blending of waste for recovery as a soil, soil substitute or aggregate.		
which are not used as solvents. R5: Recycling or reclamation of other inorganic	Secure storage of wastes listed in table 2.3 pending treatment.		
materials.	Storage of wastes listed in table 2.4 shall not exceed 10,000 tonnes in total at any one time.		
	All other wastes stored shall not exceed 40,000 tonnes in total at any one time.		
	No more than 75,000 tonnes of waste shall be treated per year.		
	Treatment of slags and ashes for disposal shall not exceed 50 tonnes per day, or if for a mix of recovery and disposal shall not exceed 75 tonnes per day		

- 3.2. Imported materials for permanent deposit will be subject to strict waste acceptance procedures to ensure that only suitable wastes are accepted and used in the restoration of the Site, see Appendix 6 Waste Acceptance Procedures.
- 3.3. The proposed List of Waste Codes to be accepted for the deposit of waste for recovery activity are presented in Table 3.2.
- 3.4. The proposed List of Waste Codes to be accepted for waste treatment activities are presented in Table 3.3.



Table 3.2: Proposed waste types to be used in waste deposit for recovery

Exclusions

Wastes having any of the following characteristics shall not be accepted:

- Consisting solely or mainly of dusts, powders, or loose fibers Wastes that are in a form which is either sludge or liquid

Source	Sub-source	Waste code	Description	Additional restrictions
01 Waste resulting from exploration, mining, quarrying and physical and chemical treatment of minerals	01 01 wastes from mineral excavation	01 01 02	Wastes from mineral non- metalliferous excavation	Restricted to waste overburden and inter- burden only.
	01 04 wastes from physical and chemical processing of non-metalliferous	01 04 08	Waste gravel and crushed rocks other than those mentioned in 01 04 06	
	minerals	01 04 09	Waste sand and clays	
02 Waste from agriculture, horticulture, aquaculture, forestry, hunting and fishing, food preparation and processing	02 04 wastes from sugar processing	02 04 01	Soil from cleaning and washing beet	Will be limited to placement in the upper 0.5m only
10 Wastes from thermal processes	10 12 wastes from manufacture of ceramic goods, bricks, tiles and construction products	10 12 08	Waste ceramics, bricks, tiles and construction products (after thermal processing)	
	10 13 waste from manufacture of cement, lime and plaster and articles and products made from them	10 13 14	Waste concrete	
17 Construction and demolition wastes	17 01 concrete, bricks, tiles and ceramics	17 01 01	Concrete	
		17 01 02	Bricks	
		17 01 03	Tiles and ceramics	
		17 01 07	Mixtures of concrete, bricks, tiles, and ceramics other than those mentioned in 17 01 06	Metal from reinforced concrete must have been removed.
	17 03 bituminous mixtures	17 03 02	Bituminous mixtures other than those mentioned in 17 03 01	Road planings only.
	17 05 soil stones and dredging spoil	17 05 04	Soil and stones other than those mentioned in 17 05 03	Restricted to topsoil, peat, subsoil, and stones only.
				Topsoil and peat will be restricted to the top 0.5m only.
19 Wastes from waste management facilities	19 12 wastes from the mechanical treatment of waste (for example sorting, crushing,	19 12 09	Minerals (for example sand, stones) only	Restricted to wastes from treatment of waste aggregates that are otherwise naturally occurring minerals.



Source	Sub-source	Waste code	Description	Additional restrictions
	compacting, pelletising) not otherwise specified			Does not include fines from treatment of any non-hazardous waste or gypsum from recovered plasterboard
		19 12 12	Other wastes (including mixtures of materials) from mechanical treatment of wastes other than	Restricted to Crushed bricks, tiles, concrete, and ceramics.
			those mentioned in 19 12 11	Including soils from the mechanical treatment of construction / demolition waste.
				Metal from reinforced concrete must be removed.
				Does not include gypsum from recovered plasterboard.
20 Municipal wastes (household waste and similar commercial.	20 02 garden and park wastes	20 02 02	Soils and stones	Restricted to topsoil, peat, subsoil and stones only.
industrial and institutional wastes) including separately collected fractions				Topsoil and peat will be limited to placement in the upper 0.5m only.

3.5. The proposed List of Waste Codes to be accepted for the treatment of non-hazardous waste to produce soil, soil substitutes and aggregates are presented in Table 3.23.

Table 3.3a: Proposed waste types to be used for the production of aggregates

Exclusions

Wastes having any of the following characteristics shall not be accepted:

- Consisting solely or mainly of dusts, powders, or loose fibers
- Hazardous wastes
- Wastes in liquid form

Source	Sub-source	Waste code	Description
01 Waste resulting from exploration, mining, quarrying and physical and chemical treatment of minerals	01 04 wastes from physical and chemical processing of non-metalliferous minerals	01 04 08	Waste gravel and crushed rocks other than those mentioned in 01 04 06
		01 04 09	Waste sand and clays
02 Waste from agriculture, horticulture, aquaculture, forestry, hunting and fishing, food preparation and processing	02 02 Wastes from preparation and processing of meat, fish and other foods of animal origin.	02 02 02	Shellfish shells from which the soft tissue or flesh has been removed only.
10 Wastes from thermal processes	10 01 Wastes from power stations and other combustion plants	10 01 01	Bottom ash and slag only



Source	Sub-source	Waste code	Description
		10 01 02	Pulverized fuel ash only
		10 01 15	Bottom ash and slag only from co- incineration other than those mentioned in 10 01 14
	10 11 Wastes from manufacture of glass and glass products	10 11 12	Clean glass other than those mentioned in 10 11 11
	10 12 Wastes from manufacture of ceramic goods, bricks, tiles and construction products	10 12 08	Waste ceramics, bricks, tiles and construction products (after thermal processing)
	10 13 wastes from manufacture of cement, lime and plaster products and articles and products made from them	10 13 14	Waste concrete only
15 Waste Packaging	15 01 Packaging	15 01 07	Clean glass only
17 Construction and demolition wastes	17 01 concrete, bricks, tiles and ceramics	17 01 01	Concrete
(including excavated soil from contaminated sites)		17 01 02	Bricks
		17 01 03	Tiles and ceramics
		17 01 07	Mixtures of concrete, bricks, tiles and ceramics other than those mentioned in 17 01 06
	17 02 wood, glass and plastic	17 02 02	Clean glass only
	17 03 bituminous mixtures, coal tar and tarred products	17 03 02	Road base and road planings (other than those containing coal tar) only
		17 05 04	Soil and stones other than those mentioned in 17 05 03
	17 05 soil (including excavated soil from contaminated sites) stones and dredging spoil	17 05 06	Dredging spoil other than those mentioned in 17 05 05
		17 05 08	Track ballast other than those mentioned in 17 05 07
	17 09 Other construction and demolition wastes	17 09 04	Mixtures if soil, bricks stones and concrete



Source	Sub-source	Waste code	Description
19 Wastes from waste management facilities, off site waste water treatment plants, and preparation of water intended for human	19 08 wastes from waste water treatment plants not otherwise specified	19 08 02	Washed sewage grit (waste from desanding) free from sewage contamination only
consumption/industrial waste	19 12 Wastes from the mechanical treatment of wastes	19 12 05	Clean glass only
		19 12 09	Minerals (for example sand, stones)
		19 12 12	Treated bottom ash including IBA and slag other than that containing dangerous substances only
20 Municipal wastes (household waste and	20 01 Separately collection fractions	20 01 02	Clean glass only
similar commercial, industrial and institutional wastes) including separately collected fractions	20 02	20 02 02	Soils and stones

Table 3.3b: Proposed waste types to be used for the production of soil and soil substitutes

Exclusions

Wastes having any of the following characteristics shall not be accepted:

- Consisting solely or mainly of dusts, powders, or loose fibers
- Hazardous wastes
- Wastes in liquid form

vasies in liquid form			
Source	Sub-source	Waste code	Description
01 Waste resulting from exploration, mining, quarrying and physical and chemical treatment of minerals	01 04 wastes from physical and chemical processing of non-metalliferous minerals	01 04 09	Waste sand and clays
03 Wastes from wood processing and the production of panels and furniture, pulp, paper and cardboard	03 01 Wastes from wood processing and the production of panels and furniture	03 01 01	Bark and cork
	03 03 Wastes from pulp, paper and cardboard production and processing	03 03 01	Bark and wood
10 Wastes from thermal processes	10 01 Wastes from power stations and	10 01 05	Gypsum (solid)
	other combustion plants		Gypsum (sludge)
17 Construction and demolition wastes (including excavated soil from contaminated sites)	17 05 soil (including excavated soil from	17 05 04	Soil and stones other than those mentioned in 17 05 03
	contaminated sites) stones and dredging spoil	17 05 06	Dredging spoil other than those mentioned in 17 05 05



Source	Sub-source	Waste code	Description
	17 08 Gypsum-based construction material	17 08 02	Gypsum other than that mentioned in 17 08 01
	17 09 Other construction and demolition wastes	17 09 04	Mixtures of soil, bricks and concrete
19 Wastes from waste management facilities, off site waste water treatment plants, and preparation of water intended for human consumption/industrial waste	19 05 wastes from aerobic treatment of solid waste	19 05 03	Compost from source segregated biodegradable waste only
	19 09 wastes from the preparation of water intended for human consumption or water for industrial use	19 09 02	Sludges from water clarification
	19 12 Wastes from the mechanical treatment of waste (for example sorting, crushing, compacting, pelletising) not otherwise specified	19 12 09	Minerals (for example sand, stones)
	19 13 Wastes from soil and groundwater remediation	19 13 02	Solid wastes from soil remediation other than those mentioned in 19 13 01
		19 13 04	Sludges from soil remediation other than those mentioned in 19 13 03
20 Municipal wastes (household waste and similar commercial, industrial and institutional wastes) including separately collected fractions	20 02 Garden and park wastes (including cemetery waste)	20 02 02	Soils and stones



4. Operating techniques

Environmental Management System

- 4.1. The Site will be operated in accordance with a written Environmental Management System (EMS).
- 4.2. A hard copy of the EMS will be kept on Site at all times. Each member of staff at the Site will have access to the EMS.
- 4.3. The EMS folder shall include a copy of the Environmental Permit and will contain the following sections:

EMS Report

The EMS report contains a description of the purpose and scope of the EMS, all Site details including the location of the Site, receptors located in close proximity to the Site boundary, waste storage, the plant and equipment that is used on the Site, the waste handling procedures carried out on Site, the Site security measures, information on the competence of the staff working on Site, roles and responsibilities for each member of staff and details for Site closure.

Each procedure within the EMS will specify who is responsible for implementing the required actions. The EMS will include a staff organogram which will show the roles and responsibilities of each staff member in relation to the activities covered by the permit.

An Environmental Training Procedure will be included in the EMS to ensure regular training on the EMS procedures is given to all site staff and is well documented.

The EMS will include a Complaints Procedure that will provide details for recording, investigating, and resolving complaints in regard to the permitted activities.

The Reviewing & Auditing Documentation Procedure included within the EMS will ensure regular checks are carried on the EMS documentation in order to assess whether the EMS implements the requirements of the permit and relevant environmental legislation. Any changes to the permit or site operations will be recorded within the EMS and the relevant EMS documents will be updated accordingly.

Records required by the permit e.g. waste transfer notes, chemical analysis, hazardous waste assessments, maintenance records, staff training records etc. will be kept on file within the EMS.

The Site will display a notice board at the site entrance which will include the following details:

- The permit holder's name NRS Bromsgrove Aggregate Limited.
- An emergency contact name and telephone number.
- A statement that the site is permitted by the Environment Agency.
- The permit number.
- Environment Agency telephone number and the incident hotline telephone number.

<u>Appendix A – Supporting documents</u>

Site Condition Report

This is used to record the condition of land covered by the Environmental Permit at various stages during the life of the permit. Site Condition Report, Part 1 to record the condition of the land at the permit application stage is included as Appendix 9 of this application report.

Environmental Impacts and Controls Assessment

This assessment will provide information on the processes, activities and equipment on site, the potential emissions and impact that they may have on air, water, energy usage, waste disposal, land contamination, nuisance and resource consumption and how any identified impact may be controlled.

Environmental Accident Management Plan

This report will contain an assessment of the potential accidents that could occur on Site, details of the likelihood of each accident occurring, the preventative measures taken to reduce the risk of each accident



occurring, actions to be taken in the case of an accident on Site and an explanation on how to record any accidents that occur on Site. The types of accident included in this report include.

- · Leaks or Spillages.
- Fire.
- Flooding (increasing risk from climate change).
- Unauthorised entry.
- · Failure of plant and equipment.
- Cross-contamination.
- · Failure of Services.

Flood Management Plan

This report will contain a brief description of the Site, its size, the key contacts to contact in an emergency, whether there are staff employed with any special needs, the locations of any gas, water and / or electric cut off points of Site and ways to keep all plant and computers / files safe in the event of a flood.

Residues Management Plan

This report documents the fate of all residues produced on Site.

Climate Change Risk Assessment

Assesses how the site may need to adapt for climate change, now and in the future.

Contingency Plan

Details the action to be taken in the event of extreme events.

Dust Management Plan

This report provides details on managing the potential causes of dust at the Site, the dust suppression measures and dust monitoring methods. It includes critical information on the storage requirements for the Site and managing dust emissions.

Risk Assessments

Copies of the risk assessments prepared in support of the permit application, will be kept with the EMS, including:

- Environmental Risk Assessment
- Stability Risk Assessment
- Hydrogeological Risk Assessment

Appendix B - Authorisations

A copy of the permit and EA Registrations for the Site will be found in the EMS.

Appendix C - Procedures and Forms

The EMS contains a number of procedures that cover its implementation, waste acceptance and storage, site management, environmental protection, environmental monitoring, emergency provisions and reporting. Records to be produced in accordance with these procedures are provided in the EMS as forms. The completed forms provide records that evidence the implementation of the EMS. The following list details procedures that are included in the EMS.

Implementation

- Environmental training.
- Roles and responsibilities.
- Reviewing and auditing documentation.
- Compliance with legal and other requirements.



Waste Acceptance & Storage

- Waste acceptance.
- Waste classification.
- Waste rejection.
- Waste storage and handling.

Site Management

- Fuel and oil storage.
- Refuelling of plant / equipment
- Housekeeping, litter, pest and vermin control.
- · Wheel washing.
- Site security.
- Removal of waste.

Environmental Protection

- Dust, fibres and particulates.
- Mud and debris.
- Noise control.
- Odour control.
- Surface water management.

Maintenance

The Maintenance Procedure will ensure inspections of infrastructure, plant and equipment will be carried out on a daily, weekly, and monthly basis. This procedure will also specify when planned preventative maintenance should be carried out on each item of plant and equipment located on the Site.

- Planned preventative maintenance
- Inspection Checklists.

Emergency Provisions

The EMS will include emergency procedures to ensure contingency measures are implemented in the event of a utility / equipment failure or a flood on the Site. The Flood Management Procedure will account for the potential increase in the risk of flooding at the Site due to climate change.

- Environmental accidents / incidents / complaints.
- Near-miss reporting.
- Spill response.
- Flood management.
- Utility / equipment failure.
- Fire prevention.

Reporting

- Waste returns.
- Notifications to the Environment Agency.

(This list is not exhaustive)

Drawings

The drawings included in the EMS include:



- Permit Boundary Plan: Outlines the Permitted boundary (green line).
- Site Layout Plan: Denotes areas of waste storage and handling, storage for hazardous materials (fuel and oil), location of spill kits, and access for emergency services.
- Sensitive Receptors Plan: Shows nearby receptors including residential, commercial receptors, water courses and protected habitats within a given radius of the Site.



Part A



Part B2



Part B4



Part F1



Drawings

Permit Boundary Plan Drawing number 20/022 001

Indicative Site Layout Plan Drawing number 20/022 004



Waste Recovery Plan



Environmental Risk Assessment



Hydrogeological Risk Assessment



Stability Risk Assessment



Gas Risk Assessment



Waste Acceptance Procedure



Dust Management Plan



Environmental Setting & Site Design Report

Please note that this ESSD report has not been updated since the last submission of this application. However, as required, further environmental monitoring data has been obtained. All the available monitoring data has been included in the Appendix of the ESSD. The table of groundwater monitoring data in section 3.3.2 of the ESSD has not been updated. It is considered that the new data does not significantly change the summary information in the Table.



Site Condition Report



Evidence of Technically Competent Management



Report on Background Monitoring Data